BASE UNIT
150-200 1 Door
Assembly Guide

BEFORE YOU START
INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED

Panel A
x1 Back Panel

Panel B
x2 End Panel

Panel C
x2 Fixed Panel

Shelf
x1

Legs
x4

Frontal
(Packed separately)
1x1

Panel A
x1 Back Panel

Panel B
x2 End Panel

Panel C
x2 Fixed Panel

Shelf
x1

Legs
x4

Frontal
(Packed separately)
1x1

Hinge Mounting Plate
x2 Inc Screws

L Bracket
x2

Hinge
x2 Inc Screws

(F) x12
Wooden Dowel

(G) x8
Cam Dowel
(Expanding)

(H) x8
Cam Lock

(K) x7
30mm Screw

(L) x28
15mm Screw

(M) x4
Cover Cap

(N) x1
Door Buffer

(Z) x4
Shelf Peg
Plastic

REQUIRED TOOLS

NOT to be used with
CAM DOWEL & CAM
LOCK

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For Internal Use: FI.WR.INS.019_WRKIN00100_BASE_150-200_1Dr_Rev4.indd
Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 2.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3.
Attach panels (C) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

All Cam Locks (H) are to be positioned facing the outside of the unit carcase, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H)

Step 4.
Join panels (C) to (B). Insert cam lock (H). Do NOT tighten until Step 6.
Step 5.
Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

Step 6.
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 7.
Ensure carcase is square. Secure back panel (A) with 2 x 30mm screws (K) at the top & bottom of back panel (A) into both fixed panels (C), as shown.

Ensure you screw into the centres of the base panels (C) (9mm from the edge).
**Step 8.**
Secure each of the legs into place with 2 x 15mm screws (L) per leg.

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

**Step 9.**
Lightly tap centre peg of leg base with hammer until flush.

**Step 10.**
Push leg firmly down into leg base. Adjust legs to 155mm before turning carcase upright. Once in situ level accordingly.
**Step 11.**
Attach hinge mounting plate onto both End Panel or panels, (B) as shown, using Screws which are already positioned within the Hinge Plates.

Hinge side or sides to be mounted in accordance to customer kitchen plan.

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**Securing to Adjacent Units**
Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear of the hinge plate at the top and bottom of both sides of the unit, place a cover cap (M) on the head to conceal it.

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**L Brackets**
Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw through into the wall as shown.

Screws for attaching to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.

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**Worktop**
Screw up through panel (C) into your worktop to secure it in place.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.
Step 12.
Insert hinge in top & bottom holes as shown below.

Step 13.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 14.
Attach the door to unit where required. Adjust hinges to suit. See below.

To attach door, clip hinge onto hinge plate and click to secure.

Step 15.
Adjust hinge to suit. As shown below.

Step 16.
Fit cover caps to hinge. Adjust Softclose to suit.

To release door, pull catch as shown, to release hinge from the hinge plate.

The top and bottom hinges MUST be adjusted to the SAME STRENGTH.