BASE UNIT
300 - 600 1 Door
Assembly Guide

For Internal Use: FL.WR.INS.020_WKIN00102_BASE_300-600_1Dr_Rev4.indd
BASE UNIT
300 - 600 1 Door
Assembly Guide

BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

Panel A
x1 Back Panel
Panel B
x2 End Panel
Panel C
x1 Base Panel
Panel E
x2 Rail
Shelf
x1
Legs
x4
Frontal
(Packed separately)

Panel A
x1 Back Panel
Panel B
x2 End Panel
Panel C
x1 Base Panel
Panel E
x2 Rail
Shelf
x1
Legs
x4
Frontal
(Packed separately)

Hinge Mounting Plate
x2 Inc Screws
L Bracket
x2
Space Plug
x1

(H) x8 Cam Lock
K x7 30mm Screw
(L) x28 15mm Screw
(M) x4 Cover Cap
(N) x1 Door Buffer
(Z) x4 Shelf Peg Plastic

required tools

NOT to be used with CAM DOWEL & CAM LOCK

Page 1
Step 1. Seat dowel (F) into holes in both end panels (B) as shown.

Step 2. Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3. Attach panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

Step 4. Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.

All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H)
For the Bin Installation, Back Panel (A) should not be installed (Skip Steps 5 & 7).

Step 5.
Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

Step 6.
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 7.
Ensure carcass is square. Secure back panel (A) with 3 x 30mm screws (K) equally spaced at the bottom of back panel (A) into base panel (C), as shown.

Ensure you screw into the centre of base panel (C) (9mm from the edge).
**Step 8.**
Secure each of the legs into place with 2 x 15mm screws (L) per leg.

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

**Step 9.**
Lightly hit centre peg of leg base with hammer until flush.

**Step 10.**
Push leg firmly down into leg base.
Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.
**600 Bin Unit**

Please refer to separate instructions included with your 600 bin.
Securing to Adjacent Units
Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear of the hinge plate at the top and bottom of both sides of the unit, place a cover cap (M) on the head to conceal it.

L Brackets
Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw up through into the worktop as shown.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. L brackets should only be fitted for securing wood and laminate worktops, please refer to the specialist worktop supplier if these are required for solid surface worktops.

Secure Unit to Wall
Using space plug. Drill 1 pilot hole through the back brace into the wall and insert wall plug. Then unwind space plug until it contacts both surfaces. Finally, tighten the screws.

Screws for attaching to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall

Worktop
Screw up through the front rail into your worktop to secure it in place.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. Please refer to the specialist worktop supplier if these are required

Step 11.
Attach Hinge Mounting Plate onto End Panels (B) as shown, using Screws which are positioned within the Hinge Plates

Hinge side to be mounted in accordance to customer kitchen plan.
The following steps are not required for bin units.

**Step 12.**
Insert hinge in top & bottom holes as shown.

**Step 13.**
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

**Step 14.**
Attach the door to unit where required. Adjust hinges to suit. See below.

To **attach** door clip hinge onto hinge plate and click to secure.

**Step 15.**
Adjust hinge to suit. As shown below.

**Step 16.**
Fit cover caps to hinge. Adjust Softclose to suit.

To **adjust** hinge using a screw driver, tighten or loosen as required at points 1 & 2.
Point 1 - In - Out
Point 2 - Left - Right

To **release** door
Pull catch as shown, to release hinge from the hinge plate.

View from Inside of Carcass

The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.