REQUIRED TOOLS

NOT to be used with CAM DOWEL & CAM LOCK

BEFORE YOU START INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY. THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

BASE UNIT
1000 2 Door
Assembly Guide

FOR INTERNAL USE:FI.WR.INS.022_WKIN00104_BASE_1000_2Door_Rev3.indd
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Step 1. Seat dowel (F) into holes in both end panels (B) as shown.

Step 2. Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3. Attach panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do NOT use power tools with cam dowel (G) or cam lock (H).

Step 4. Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.
Step 5.
Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

Step 6.
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 7.
Secure back panel (A) with 4 x 30mm screws (K) equally spaced at the bottom of back panel (A) into base panel (C), as shown.

Ensure you screw into the centre of the base panels (C) (9mm from the edge).

Step 8.
Join muntin panel (D) to unit, use pilot holes to align muntin. Join muntin panel (D), base panel (C) & rail panel (E) using 4 x 45mm screws (J) as shown.
Step 9.
Secure each of the legs into place with 2 x 15mm screws (L) per leg.

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

Step 10.
Lightly hit centre peg of leg base with hammer until flush.

Step 11.
Push leg firmly down into leg base. Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.
**Step 12.**
Attach Hinge Mounting Plate onto both End Panel or panels (B) as shown, using Screws which are already positioned within the Hinge Plates. **Hinge side or sides to be mounted in accordance to customer kitchen plan.**

**Securing to Adjacent Units**
Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear of the hinge plate at the top and bottom of both sides of the unit, place a cover cap (M) on the head to conceal it.

**Secure unit to wall using space plugs**
Drill 2 pilot holes through the back brace into the wall and insert wall plugs. Then unwind space plug until it contacts both surfaces. Finally, tighten the screws. **Screws for attaching to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.**

**L Brackets**
Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw up through into the worktop as shown. **Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. L brackets should only be fitted for securing wood and laminate worktops, please refer to the specialist worktop supplier if these are required for solid surface worktops.**

**Worktop**
Screw up through the front rail into your worktop to secure it in place. **Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.**
Step 13. Insert hinge in top & bottom holes as shown.

Step 14. Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 15. Attach the door to unit where required. Adjust hinges to suit. See below.
To attach door clip hinge onto hinge plate and click to secure.

Step 16. Adjust hinge to suit. As shown below.

Step 17. Fit cover caps to hinge. Adjust Softclose to suit.
The top and bottom hinges MUST be adjusted to the SAME STRENGTH.