BASE UNIT
800 & 1000
Adjustable Corner
Assembly Guide

BEFORE YOU START
INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.
THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED

Panel A  x1 Back Panel
Panel B  x2 End Panel
Panel C  x1 Base Panel
Panel D  x1 Muntin
Panel E  x2 Rail
Shelf  x1
Legs x5
2nd Back Panel  x1
Frontal (Packed separately) x1

Hinge Mounting Plate  x4 Inc Screws
L Bracket  x4
Space Plug  x2
Hinge  x2 Inc Screws

(F) x12 Wooden Dowel
(G) x8 Cam Dowel (Expanding)
(H) x8 Cam Lock
(P) x4 45mm Screw Black
(K) x18 30mm Screw
(L) x37 15mm Screw
(M) x4 Cover Cap
(N) x1 Door Buffer
(Z) x5 Shelf Peg Plastic

REQUIRED TOOLS

NOT to be used with CAM DOWEL & CAM LOCK
Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 2.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3.
Attach panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

NB. All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).

Step 4.
Join panels (C) & (E) to (B).
Insert cam lock (H). Do NOT tighten until Step 6.
Step 5.
Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

Step 6.
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 7.
Secure back panel (A) with 4 x 30mm screws (K) equally spaced at the bottom of back panel (A) into base panel (C), as shown.

Ensure you screw into the centre of base panel (C) (9mm from the edge).

Step 8.
Join muntin panel (D) to unit, use pilot holes to align muntin. Join muntin panel (D), base panel (C) & rail panel (E) using 4 x 45mm screws (P) as shown.

Please refer to customer plan for left or right hand orientation.
Adjustable Corner Post Pack

**Panel X**
- x1

**Panel Y**
- x1

**Packer Z**
- x2

**Step 9.**
Place packer (Z) flush with the front edge of the cabinet and up tight to the centre muntin. Screw through from the cabinet using 2 x 30mm screws (K) in the top and 2 x 30mm screws (K) in the bottom, locations shown.

Please refer to customer plan for left or right hand orientation.

**Step 10.**
Place panel (X) together with the remaining packer (Z) flush as shown and screw together using 3 x 30mm screws (K) equally spaced as shown.

Please refer to customer plan for left or right hand orientation.

**Step 11.**
Place panels (Y) & (X) together with packer (Z) flush as shown and screw together using 4 x 30mm (K) screws equally spaced as shown.

Please refer to customer plan for left or right hand orientation.
Step 12.
Corner Blanking Panel. Measure and cut blanking panel to required width.

Step 13.
Secure blanking panel with 9 x 15mm screws (L), evenly spaced, as shown. Ensure you screw in the centre of panels (9mm from edge).
Step 14.
Secure each of the legs into place with 2 x 15mm screws (L) per leg. Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

Step 15.
Lightly hit centre peg of leg base with hammer until flush.

Step 16.
Push leg firmly down into leg base. Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.
Carousel
Please refer to separate instructions included with your carousel tray.

The middle shelf should be discarded when using the carousel tray.
Magic Corner

Please refer to separate instructions included with your magic corner.

The middle shelf and hinges should be discarded when using the magic corner.
Attach hinge plates onto panel (D) in locations shown using 4 x 15mm screws (L).

(Ignore this step when fitting Magic Corner)

L Brackets
Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw up through into the worktop as shown.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used.

Secure unit to wall using space plug. Drill 2 evenly spaced pilot holes through the back brace into the wall and insert wall plugs. Then unwind space plug until it contacts both surfaces. Finally, tighten the screws.

Screws for attaching to walls are not supplied.

Securing to Adjacent Units
Screw into any side units using the screws (L) provided to secure to unit. At the top and bottom of both sides of the unit, place a cover cap (M) on the head to conceal it.

Worktop
Screw up through the front rail into your worktop to secure it in place.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used.
Step 17.
Insert hinge in top & bottom holes as shown.

Step 18.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 19.
Attach the door to unit where required. Adjust hinges to suit. See below.
To attach doorclip hinge onto hinge plate and click to secure.

Step 20.
Adjust hinge to suit. As shown below.

FRONTAL HINGE ADJUSTMENT
To adjust hinge using a screw driver, tighten or loosen as required at points 1 & 2.
Point 1 - In - Out
Point 2 - Left - Right

To Release door
Pull catch as shown, to release hinge from the hinge plate.
View from Inside of Carcass

Step 21
Fit cover caps to hinge. Adjust Softclose to suit.

The top and bottom hinges MUST be adjusted to the SAME STRENGTH.