BEFORE YOU START INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY. THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED.

REQUIRED TOOLS

Panel A
x1 Back Panel
Panel B
x2 End Panel
Panel C
x2 Base Panel
Frontal
(packed separately)
x1

Hanging Bracket
X2 Inc Screws
Hanging Bracket Plate
X2 (Screws Not Included)
Hinge Mounting Plate
X2 Inc Screws
Hinge
X2 Inc Screws
Corner Gusset
X2
Hanging Bracket
Cover Cap
X2
Lift Hinge
X2 Inc Screws

(F) x8 Wooden Dowel
(G) x8 Cam Dowel (Expanding)
(H) x8 Cam Lock
(K) x4 30mm Screw
(L) x8 15mm Screw
(S) x4 20mm Screw
(M) x8 Cover Cap
(N) x1 Door Buffer
(T) x10 Back Panel Support Clip

NOT to be used with CAM DOWEL & CAM LOCK
Step 1. Seat dowel (F) into holes in end panel (B) as shown.

Step 2. Seat cam dowel (G) into holes in end panel (B) as shown.

Step 3. Attach panels x2 (C) to panel (B), using cam dowels (G) & cam locks (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

Step 4. Slide panel (A) into the groove of panels (B) and x2 (C).

Step 5. Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.

All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).
Step 6. Seat dowel (F) into holes in both panels (B) as shown.
Step 7. Seat cam dowel (G) into holes in both end panels (B) as shown.
Step 8. Attach panel (B) to panels (C) using cam dowels (G) & cam lock (H) (in blue) and also using dowels (F) (in orange) in positions as shown. Ensure panel (A) is seated into the groove of panel (B).
Step 9. Cam Lock (H)
Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.

All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening. Do not use power tools with cam dowel (G) or cam lock (H).
Step 10.
Ensure carcass is square.

Step 11.
Slide the back panel clips (T) into the groove of both panels (B) & (C). The back panel clips (T) should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.

The side back panel Clips should be disregarded for the 288 units.
Step 12. Hanging Brackets steps a,b & c to be carried out on both sides as shown

Step a
Insert Hanging Bracket into pre-drilled holes

Step b
Rotate locking lever 180 degrees

Step c
Secure with provided 2 x 20mm screws (S) per bracket

Step 13.
Secure corner gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws (L) per plate.

Step 14.
Drill a small pilot hole through the centre of the Corner Gussets. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (M) provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.
Step 15. Measure and attach Hinge Mounting Plate onto fixed shelf (C) as shown, using screws which are already positioned within the Hinge Plates.

Step 16. Measure and attach lift hinge bracket with 2 x screw per bracket. The required screws are included inside lift hinge pack.

Step 17. Measure and attach lift hinge bracket to frontal with 2 x screw per bracket. The required screws are included inside lift hinge pack.

Step 18. Insert hinges into holes provided.

Step 19. Secure hinges by tightening 2 x screws with plastic grommet attached. These are already positioned within the hinges.
Step 20. Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.

Care to be taken. Hanging procedure is necessary for a safe installation.

Step 21. Hang the cabinet using the brackets to hook onto the plate as shown.

Step 22. Using points a, b & c adjust the Cabinet to suit.

- Step a. Rotate the screw clockwise to move the cabinet up. Anti-clockwise for down.
- Step b. Adjust the depth using centre screw.
- Step c. Screw the red screw until it touches the plate to lock in position.

Step 24. Screw into any side units using the provided 2x 30mm screws (K) to secure the unit. Screw just to the rear of the hinge plate then place a cover cap on the head to conceal it.
Step 24. 
Clip hinges into hinge mounting plates on the unit.

Step 25. 
Clip lift hinge mechanisms into each bracket.

Step 26. 
Use a 4mm allen key to adjust the strength of the lift hinge for the door weight.

Step 27. 
Fit cover caps to hinge. Adjust Softclose to suit.

The left and right hinges MUST be adjusted to the SAME STRENGTH.

FRONTAL HINGE
ADJUSTMENT

To adjust hinge using a screwdriver, tighten or loosen as required at points 1 & 2.
Point 1 - In - Out
Point 2 - Left - Right

To release door, pull catch as shown, to release hinge from the hinge plate.

The top and bottom hinges MUST be adjusted to the SAME STRENGTH.