BEFORE YOU START INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY. THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED.

REQUIRED TOOLS

NOT to be used with CAM DOWEL & CAM LOCK
Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 2.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3.
Attach panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using Dowels (F) (in orange) in positions as shown.

NB. All CAM LOCK (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Step 4.
Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.
Step 5.
Slide back panel (A) into groove of end panels (B).
Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

Step 6.
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 7.
Ensure carcass is square. Secure back panel (A) with 6 x 30mm screws (K) equally spaced at the top & bottom of back panels (A) into base panels (C), as shown.

Ensure you screw into the centre of base panel (C) (9mm from the top or bottom edge where applicable).
Step 8.
Secure each of the legs into place with 2 x 15mm screws (L) per leg

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

Step 9.
Lightly tap centre peg of leg base with hammer until flush.

Step 10.
Push leg firmly down into leg base. Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.
Step 11.
Attach hinge plates onto end panels (B) in locations shown using 8 x 15mm screws (L).

Hinge side to be mounted in accordance to customer kitchen plan.

Secure tower to the wall using L brackets. Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw through into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear of the Hinge Mounting Plate, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.

Secure tower to the wall using screws through rail panel (E) into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.
See Customer Specific Kitchen Plan
For Tower Frontals

**Step 12.**
Insert hinge where required in holes as shown.

**Step 13**
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

**Step 14.**
Align doors to join together using 2 x fixing plates (U) to the back of both frontals ensure a 3mm gap is maintained between each frontal once fixed together.
Screw in place using 4 x 15mm screws per fixing plate.

**Step 15.**
Adjust hinge to suit. As shown below.

**Step 16.**
Fit cover caps to hinge. Adjust Softclose to suit.

The top and bottom hinges MUST be adjusted to the SAME STRENGTH.