BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

**REQUIRED TOOLS**

- Frontal (packed separately) x2
- Lge L Bracket x2
- Sml L Bracket (FT) x4
- Hinge Mounting Plate x4 Inc Screws
- Hinge x4 Inc Screws
- Lge L Bracket x2
- Fixing Plate
- Wooden Dowel (Expanding) x16
- Cam Dowel x12
- Cam lock x10 30mm Screw
- Cam lock 15mm Screw x24
- Cover Cap x4
- Door Buffer x2
- Shelf Peg Plastic x24

**Panel**
- Panel B x2 End Panel
- Panel C x2 Base Panel
- Panel E x2 Rail
- Appliance Shelf x1
- Legs x3
- Frontal (packed separately) x2

**70/30 OPTION**

**50/50 OPTION**

**Panel**
- Panel B x2 End Panel
- Panel C x2 Base Panel
- Panel E x2 Rail
- Appliance Shelf x1
- Legs x3
- Frontal (packed separately) x2

**TOWER UNIT**
600 2 Door Fridge/Freezer

Assembly Guide
Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 2.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3.
Attach panels (C) and (E) to panels (B), using cam dowel (G) and also using Dowels (F) (in orange) in positions as shown.

NB. All CAM LOCK (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Step 4.
Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.
**TOWER UNIT**
600 2 Door Fridge/Freezer
Assembly Guide

**Step 5.**
Secure each of the legs into place with 2 x 15mm screws (L) per leg.

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

**Step 6.**
Lightly hit centre peg of leg base with hammer until flush with the leg base.

**Step 7**
Push leg firmly down into leg base. Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.
Step 8.
Attach hinge plates onto end panels (B) in locations shown using 8 x 15mm screws (L)

hinge side to be mounted in accordance to customer kitchen plan.

N.B.
For appliance shelf, secure to panel (B) using 4 x brackets (FF) locate according to customer appliance requirements.

70/30 HINGE POSITION

50/50 HINGE POSITION

See Customer Kitchen Plan for siding. Dimensions relevant for left and right scenario.
Step 8.
Attach hinge plates onto end panels (B) in locations shown using 8 x 15mm screws (L).

Hinge side to be mounted in accordance to customer kitchen plan.

N.B.
For appliance shelf, secure to panel (B) using 4 x brackets (FF) locate according to customer appliance requirements.

Dimensions relevant for left and right scenario.
Securing to Adjacent Units
Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear of the Hinge Mounting Plate, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.

Secure tower to the wall using L brackets. Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw through into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

Secure tower to the wall using screws through rail panel (E) into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.
Fixing plates

Step 9.
Insert hinge where required in holes as shown.

Step 10.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 11.
Align doors to join together using 2 x fixing plates (U) to the back of both frontals ensure a 3mm gap is maintained between each frontal once fixed together. Screw in place using 4 x 15mm screws per fixing plate.

Step 12.
Adjust hinge to suit. As shown below.

Step 13.
Fit cover caps to hinge. Adjust Softclose to suit.