BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

**REQUIRED TOOLS**

- (F) x16 Wooden Dowel
- (G) x12 Cam Dowel (Expanding)
- (H) x12 Cam Lock
- (K) x7 30mm Screw
- (L) x22 15mm Screw
- (J) x36 16mm Screw
- (M) x4 Cover Cap
- (N) x2 Door Buffer
- (Z) x24 Shelf Peg Plastic

**Panel A**
- x1 Back Panel

**Panel C**
- x1 Base Panel

**Panel B**
- x2 End Panel

**Panel E**
- x2 Rail

**Legs**
- x5

**Winged Cover Caps**
- x2 (Packed separately)

**Bung Cover Caps**
- x2 (Packed separately)

**Frontals**
- x2 (Packed separately)

**Fixing Plate (U)**
- (500 and above, Packed Separately)

**Lge L Bracket**
- x2

**Hinge Mouting Plate**
- x4 Where applicable (Inc Screws)

**Hinge**
- x4 Where applicable (Inc Screws)

**Panel A**
- x1 Back Panel

**Panel C**
- x1 Base Panel

**Panel B**
- x2 End Panel

**Panel E**
- x2 Rail

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**Fixing Plate (U)**
- (500 and above, Packed Separately)

**Lge L Bracket**
- x2

**Hinge Mouting Plate**
- x4 Where applicable (Inc Screws)

**Hinge**
- x4 Where applicable (Inc Screws)
Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 2.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3.
Attach Panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown on.

NB. All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).

Step 4.
Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.
Step 5.
Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

Step 6.
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 7.
Ensure carcass is square. Secure back panel (A) with 6 x 30mm screws (K) equally spaced at the top and bottom of back panel (A) into base panels (C), as shown.

Ensure you screw into the Centre of Base Panel (C) (9mm from bottom edge).
**Step 8.**
Secure each of the legs into place with 2 x 15mm screws (L) per leg.

![Leg position diagram](image)

**Step 9.**
Lightly hit centre peg of leg base with hammer until flush with the leg base.

![Leg position diagram](image)

**Step 10.**
Push leg firmly down into leg base.
Adjust legs to 155mm before turning carcass upright.
Once in situ level accordingly.

![Leg position diagram](image)

It is important to lift the unit onto its legs. Do not tilt as depicted in the image.

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.
Step 11.
(Not required for 300).
Attach hinge plates onto end panels (B) in locations shown using 8 x 15mm screws (L).

Hinge side to be mounted in accordance to customer kitchen plan.

Securing to Adjacent Units
Screw into any side units using the 30mm screws (K) provided to secure to unit.
Screw just to the rear of the Hinge Mounting Plate, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.

Secure tower to the wall using L brackets.
Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw through into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall.
300 Pull Out
Please refer to separate instructions included with your Pull Out. Then no further assembly steps are needed.

Insert cover caps as shown.

Reverse of Frontals

Winged

Winged

Bung

Bung

Repeat on other side for Handleless Frontals

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Step 12. Insert hinge where required in holes as shown.

Step 13. Secure hinges by tightening 2 screws with hinge dowels attached. These are already positioned within the hinges.

Step 14. Align doors to join together using fixing plate to the back of 500 & above frontal ensure a 3mm gap is maintained between each frontal once fixed together. Screw in place using 8 x 15mm screws on fixing plate.

Step 15. Adjust hinge to suit. As shown below.

Step 16. Fit cover caps to hinge. Adjust Softclose to suit.

The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.
600 Pull & Swing

Please refer to separate instructions included with your pull out.

For Steps 3 of Pull Out instructions. Use (R) screws

For Steps 4 of Pull Out instructions. Use (L) screws

For Steps 6 of Pull Out instructions. Use (R) screws