WALL UNIT
1000 Tall 2 Door
Assembly Guide
BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

Panel A
x1 Back Panel

Panel B
x2 End Panel

Panel C
x2 Base Panel

Muntin D
x1

Loose Shelf
x3

Frontal
(packed separately)
x2

REQUIRED TOOLS

- Wood Dowel
- Cam Dowel (Expanding)
- Cam Lock
- 45mm Screw
- 30mm Screw
- 15mm Screw
- 20mm Screw
- Cover Cap
- Door Buffer
- Shelf Peg
- Back Panel Support Clip

Panel (packed separately)
Step 1.
Seat dowel (F) into holes in end panel (B) as shown.

Step 2.
Seat cam dowel (G) into holes in end panel (B) as shown.

Step 3.
Attach panels x2 (C) to panel (B), using cam dowels (G) & cam locks (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

Step 4.
Slide panel (A) into the groove of panels (B) and x 2 (C).

Step 5.
Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.

NB. All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H)
Step 6. Seat dowel (F) into holes in both panels (B) as shown.

Step 7. Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 8. Attach panel (B) to panels (C) using cam dowels (G) & cam lock (H) (in blue) and also using dowels (F) (in orange) in positions as shown. Ensure panel (A) is seated into the groove of panel (B).

NB. All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).

Step 9. Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.
Step 10. Ensure carcass is square.

Step 11. Slide the back panel clips (T) into the groove of both panels (B) & (A). The back panel clips (T) should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.

Step 12. Join muntin panel (D), to both panels (C) using 4 x 45mm screws (P) as shown.

Step 13. Attach hinge mounting plates onto end panels (B) in locations shown using 4 x screws (L)

Hinge side to be mounted in accordance to customer kitchen plan.
Step 14.
Hanging Brackets steps a, b, & c to be carried out on both sides as shown.

Step a
Insert Hanging Bracket into pre-drilled holes.

Step b
Rotate locking lever 180 degrees.

Step c
Secure with provided 2 x 20mm screws (S) per bracket.

Step 15.
Secure Corner Gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws (L) per plate.

Step 16.
Drill a small pilot hole through the centre of the Corner Gussets. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (M) provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.
**Step 17.**
Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.

**Step 18.**
Hang the cabinet using the brackets to hook onto the plate as shown.

**Step 19.**
Using points a, b & c adjust the Cabinet to suit.

- **Step a.** Rotate the screw clockwise to move the cabinet up. Anti-clockwise for down.
- **Step b.** Adjust the depth using centre screw.
- **Step c.** Screw the red screw until it touches the plate to lock in position.

**Step 20.**
Screw into any side units using the provided 2x 30mm screws (K) to secure the unit. Screw just to the rear of the hinge plate then place a cover cap on the head to conceal it.
Step 20.
Insert hinge in top & bottom holes as shown.

Step 21.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 22.
Attach the door to unit where required.
To attach door clip hinge onto hinge plate and click to secure.

Step 23.
Adjust hinge to suit. As shown below.

Step 24.
Fit cover caps to hinge. Adjust Softclose to suit.

FRONTAL HINGE ADJUSTMENT
To adjust hinge using a screw driver, tighten or loosen as required at points 1 & 2.
Point 1 - In - Out
Point 2 - side - side

To Release door
Pull catch as shown, to release hinge from the hinge plate.
View from Inside of Carcass

The top and bottom hinges MUST be adjusted to the SAME STRENGTH.