BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

REQUIRED TOOLS

NOT to be used with CAM DOWEL & CAM LOCK

Hanging Bracket x2 Inc Screws
Hanging Bracket Plate x2 (Screws Not Included)
Hinge Mounting Plate x2 Inc Screws
Hinge x2 Inc Screws
Corner Gusset x2
Hanging Bracket Cover cap x2

(F) x8 Wooden Dowel
(G) x8 Cam Dowel (Expanding)
(H) x4 Cam Lock
(L) x21 15mm Screw
(L) x20 20mm Screw
(M) x2 Cover Cap
(N) x1 Door Buffer
(Z) x12 Shelf Peg Plastic
(T) x10 Back Panel Support Clip
(FF) x2 L Bracket

Panel A
x1 Back Panel
Panel B
x2 End Panel
Panel C
x2 Base Panel
Loose Shelf
x3
Blanking Panel
x1
Frontal (packed separately)
x1

Panel A
x1 Back Panel
Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 2.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3.
Attach panels x2 (C) to panel (B), using cam dowels (G) & cam locks (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

Step 4.
Slide panel (A) into the groove of panels (B) & (C).

Step 5.
Insert cam lock (H).
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

All Cam Lock (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).
Step 6.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 7.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 8.
Attach panel (B) to panels (C) using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown. Ensure panel (A) is seated into the groove of panel (B).

![Diagram showing panel attachment](image)

All cam lock (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).

Step 9.
Insert cam lock (H). Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

![Diagram showing cam lock insertion](image)
Step 10.
Ensure carcass is square.

Step 11.
Slide the back panel clips (T) into the groove of both panels (B). The back panel clips (T) should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.

Step 12.
Attach hinge mounting Plates onto End Panels (B) as shown using 4 x screws (L) which are already located within the hinge plates.

Hinge side to be mounted in accordance to customer kitchen plan.
**Step 13.**
Hanging Brackets steps 13a, 13b & 13c to be carried out on both sides as shown.

1. **Step 5a**
   Insert Hanging Bracket into pre-drilled holes

2. **Step 5b**
   Rotate locking lever 180 degrees

3. **Step 5c**
   Secure with provided 2 x 20mm screws (S) per bracket

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**Step 14.**
Secure Corner Gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws (L) per plate.

**Step 15.**
Drill a small pilot hole through the centre of the Corner Gussets. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (M) provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.
**Step 16.**
Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.

**Step 17.**
Hang the cabinet using the brackets to hook onto the plate as shown.

**Step 18.**
Using points a, b & c adjust the Cabinet to suit.

**Step a.**
Rotate the screw clockwise to move the cabinet up. Anti-clockwise for down.

**Step b.**
Adjust the depth using centre screw.

**Step c.**
Screw the red screw until it touches the plate to lock in position.

**Step 19.**
Screw into any side units using the provided 2x 30mm screws (K) to secure the unit. Screw just to the rear of the hinge plate then place a cover cap on the head to conceal it.
Step 20.
Attach Panel (X) to panel (Y) using appropriate fixing.

Adapt panels (X) & (Y) where applicable to suit customer kitchen plan.

Step 21.
Attach Panels (X) & (Y) to the carcass using the 2 x L brackets (FF) and the 4 x 15mm screws (L) at the top and bottom as shown.

Step 22.
Measure and cut down blacking panel to required size. Attach to carcass using 7 x 15mm screws (L), evenly spaced as shown.

Ensure you screw into the centre of the base panels as shown (9mm from the edge).
Step 22.
Insert hinges in top & bottom holes as shown.

Step 23.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 24.
Attach the door to unit where required.
To attach door clip hinge onto hinge plate and click to secure.

Step 25.
Adjust hinge to suit. As shown below.

Step 26
Fit cover caps to hinge. Adjust Softclose to suit.

The top and bottom hinges MUST be adjusted to the SAME STRENGTH.