WALL UNIT
600 Microwave
Assembly Guide

BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

Panel A
x1 Back Panel

Panel B
x2 End Panel

Panel C
x3 Base Panel

Frontal
(packed separately) x1

Panel B
x2 (Screws Not Included)

Panel A
x2 Inc Screws

Panel C
x2 Inc Screws

Frontal
x2 Inc Screws

Hanging Bracket Plate
x2

Hinge Mounting Plate
x2 Inc Screws

Hinge
x2 Inc Screws

Hanging Bracket
x2

Hanging Bracket Cover Cap
x2

Lift Hinge
x2 Inc Screws

Wooden Dowel
x12

Cam Dowel (Expanding)
x12

Cam Lock
x12

Screw
20mm
x4

Screw
30mm
x6

Screw
15mm
x2

Cover Cap
x4

Door Buffer
x1

Small L Bracket
x2

Back Panel Support Clip
x4

REQUIRED TOOLS

NOT to be used with CAM DOWEL & CAM LOCK

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For Internal Use:FLWR.INS.056_WKIN00123_WALL720_600MW_Rev2.indd
Step 1.
Seat dowel (F) into holes in end panel (B) as shown.

Step 2.
Seat cam dowel (G) into holes in end panel (B) as shown.

Step 3.
Attach panels x3 (C) to panel (B), using cam dowels (G) & cam locks (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

Step 4.
Slide panel (A) into the groove of panel (B).

Step 5.
Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.

All Cam Locks (H) are to be positioned facing the outside of the unit carcase, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).
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Step 6.
Seat dowel (F) into holes in end panel (B) as shown.

Step 7.
Seat cam dowel (G) into holes in end panel (B) as shown.

Step 8.
Attach panel (B) to panels x 3 (C), using cam dowels (G) & cam locks (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

All Cam Locks (H) are to be positioned facing the outside of the unit carcase, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H).

Step 9.
Insert cam lock (H).
Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.
**Step 10.** Ensure carcase is square. Secure Back Panel (A) with 4 x Screws (K) as shown. Ensure you screw into centres of Panel (C) 9mm from the edge.

**Step 11.** Slide the back panel clips (T) into the groove of both panels (B) & (C). The back panel clips (T) should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.

**Step 12.** Secure Small L Bracket (FF) to bottom left and right of wall unit using 1 x 15mm screws (L) per plate, as shown.

**Step 13.** Measure and attach Hinge Mounting Plate onto fixed shelf (C) as shown, using Screws which are already positioned within the Hinge Plates.

**Step 14.** Measure and attach lift hinge bracket with 2 x screw per bracket. The required screws are included inside lift hinge pack.
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**Step 15.** Hanging Brackets steps a,b & c to be carried out on both sides as shown

1. **Step a**
   - Insert Hanging Bracket into pre-drilled holes

2. **Step b**
   - Rotate locking lever 180 degrees

3. **Step c**
   - Secure with provided 2 x 20mm screws (S) per bracket

**Step 16.**
Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.

**Step 17.**
Hang the cabinet using the brackets to hook onto the plate as shown

**Step 18.**
Secure to the wall using 1 x appropriate screw through each L Brackets (FF).

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.
Step 19.
Using points a, b & c adjust the Cabinet to suit.

Step a.
Rotate the screw clockwise to move the cabinet up. Anti-clockwise for down.

Step b.
Adjust the depth using centre screw.

Step c.
Screw the red screw until it touches the plate to lock in position.

Step 20.
Screw into any side units using the provided 2x 30mm screws (K) to secure the unit. Place a cover cap on the head to conceal it.

Step 21.
Measure and attach lift hinge bracket to frontal with 2 x screw per bracket. The required screws are included inside lift hinge pack.

Step 22.
Insert hinges into holes as shown.

Step 23.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.
Step 24.
Clip hinges into hinge mounting plates on the unit.

Step 25.
Clip lift hinge mechanisms into each bracket.

Step 26.
Use a 4mm allen key to adjust the strength of the lift hinge for the door weight.

The left and right hinges **MUST** be adjusted to the **SAME STRENGTH**.

FRONTAL HINGE ADJUSTMENT

To **adjust** hinge using a screwdriver, tighten or loosen as required at points 1 & 2.
Point 1 - up - down
Point 2 - side - side

Step 27.
Fit cover caps to hinge.

The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.