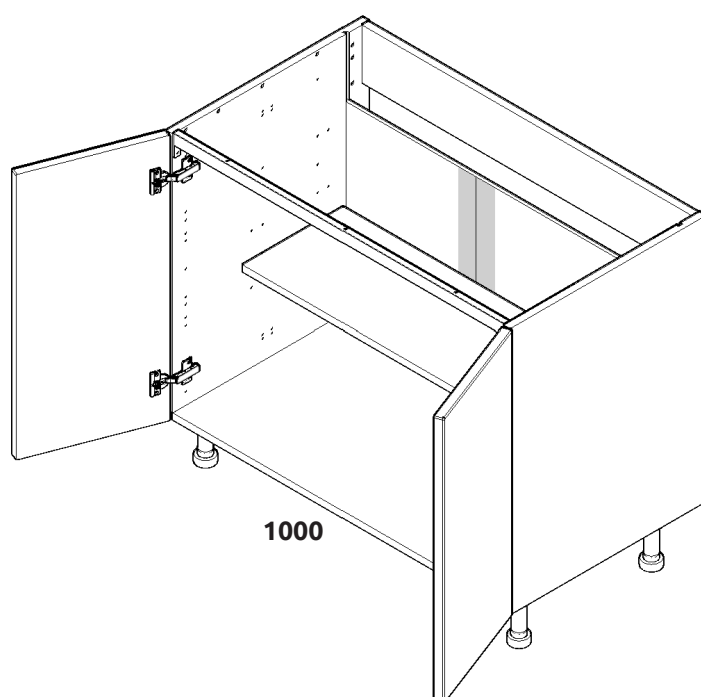
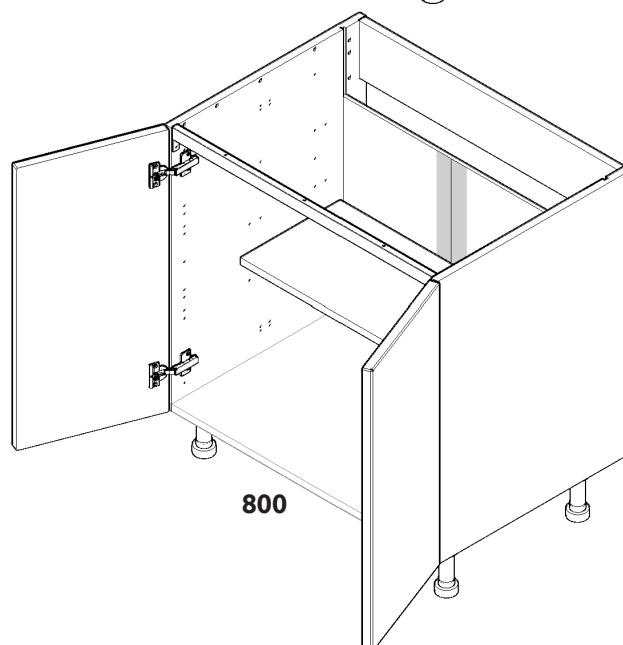
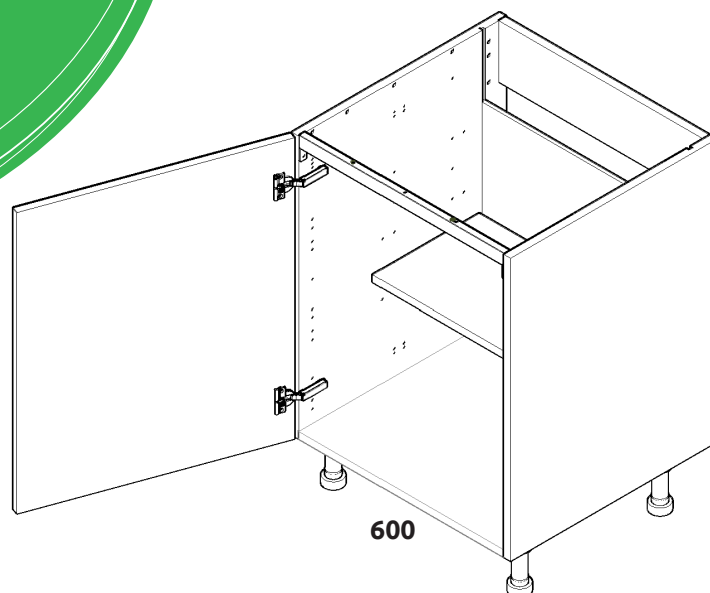


BASE UNIT

600 - 1000 Sink/Hob
1/2 Door

Assembly Guide



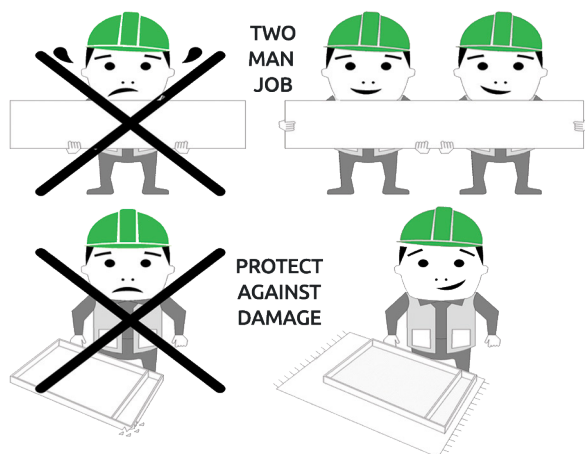
wren
KITCHENS

For Internal Use: FI.WR.INS.057_WKIN00145_BASE_600-1000_1-2Dr_Sink/Hob_Rev2.indd

BASE UNIT

600 - 1000 Sink/Hob
1/2 Door

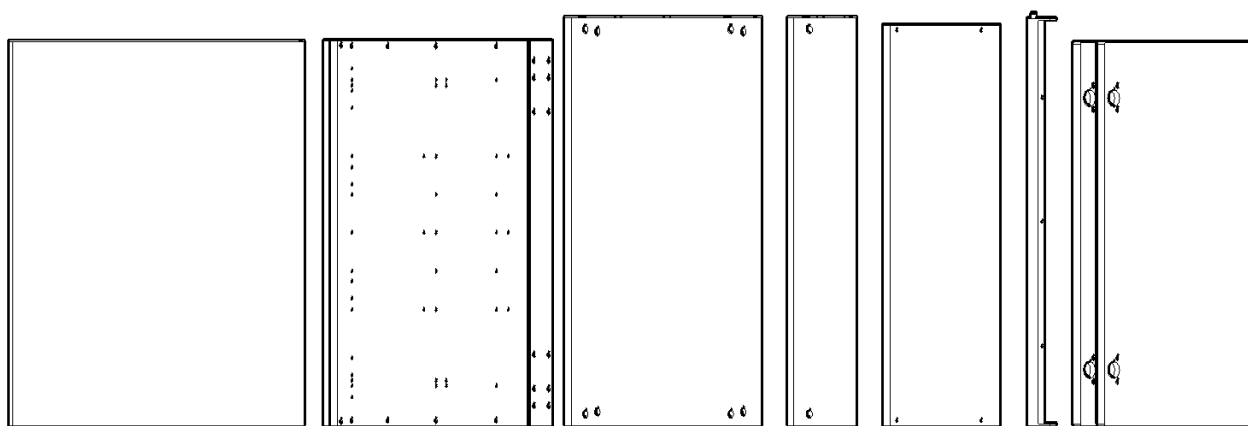
Assembly Guide



BEFORE YOU START

INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED



Panel A
x1 Back Panel
(800 - 1000 folded)

Panel B
x2 End Panel

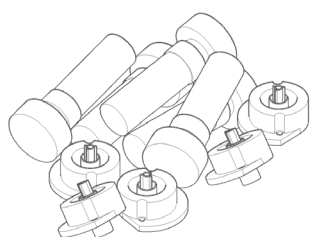
Panel C
x1 Base Panel

Panel E
x1 Rail

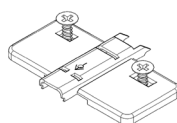
Shelf
x1

**Sink
Rail**
x1

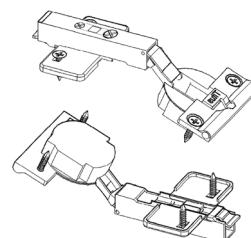
Frontal
(Packed separately)
x1 or 2
as req'd



Legs
x4 or 5
as req'd



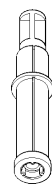
Hinge Mounting Plate
x4 Inc Screws



Hinge
x4 Inc Screws



(F) x8
Wooden Dowel



(G) x6
Cam Dowel
(Expanding)



(H) x6
Cam Lock



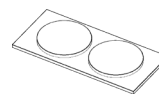
(K) x4
30mm
Screw



(L) x12
15mm
Screw



(M) x4
Cover
Cap

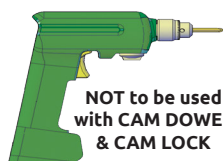


(N) x2
Door
Buffer

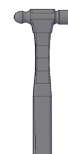


(Z) x4
Shelf Peg
plastic

REQUIRED TOOLS



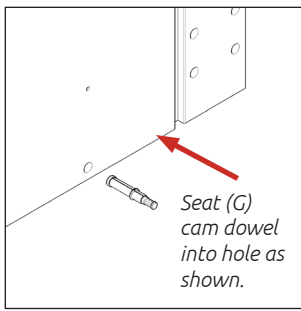
NOT to be used
with CAM DOWEL
& CAM LOCK



BASE UNIT

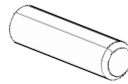
600 - 1000 Sink/Hob
1/2 Door

Assembly Guide



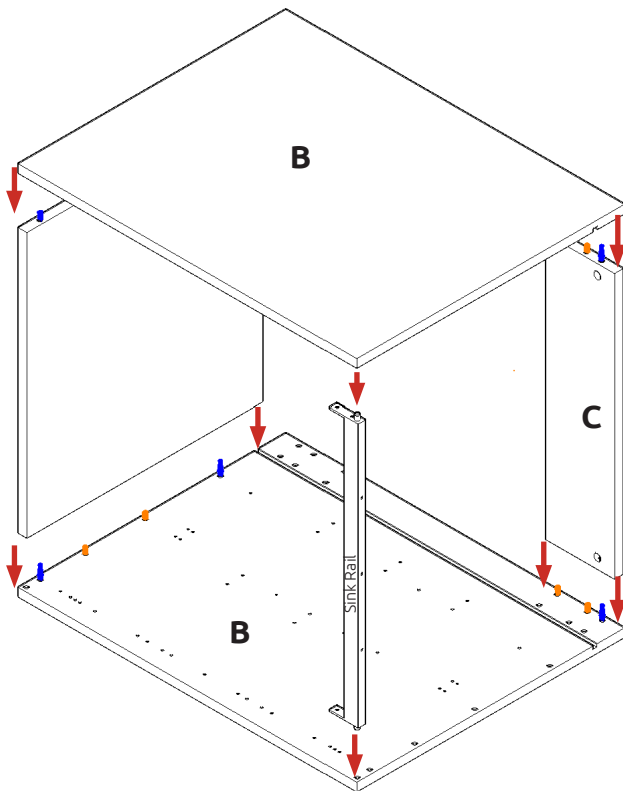
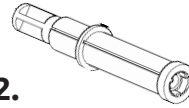
Step 1.

Seat dowel (F) into holes in both end panels (B) as shown.



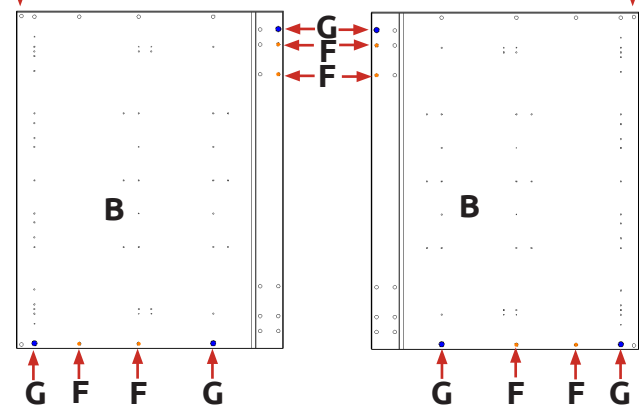
Step 2.

Seat cam dowel (G) into holes in both end panels (B) as shown.



Sink Rail Insert

Sink Rail Insert



Dowel (F), Cam Dowel (G)
& Sink Rail Screw
Location detail

Step 3.

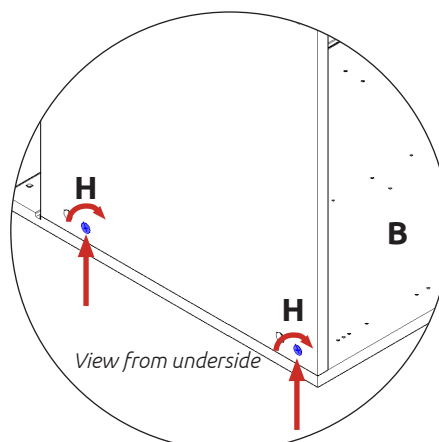
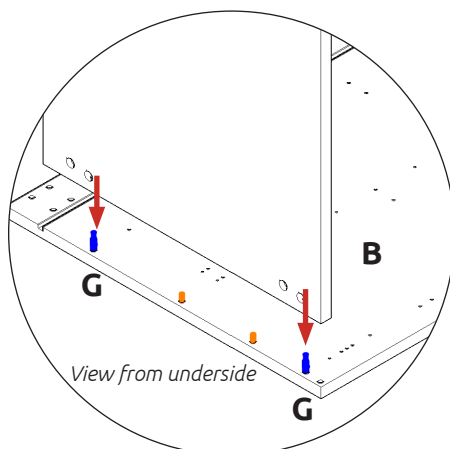
Attach panels (C) & (E) to panels (B), using dowels (F) (orange) and cam dowel (G) & cam lock (H) (blue) in positions shown.

Insert sink rails as shown & secure with 2 x 15mm screws (L) into panels (B).



All **Cam Locks (H)** are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do **NOT** use power tools with cam dowel (G) or cam lock (H)



Step 4.

Join panels (C) to (B).
Insert cam lock (H).

Do **NOT** tighten until Step 6.



BASE UNIT

600 - 1000 Sink/Hob
1/2 Door

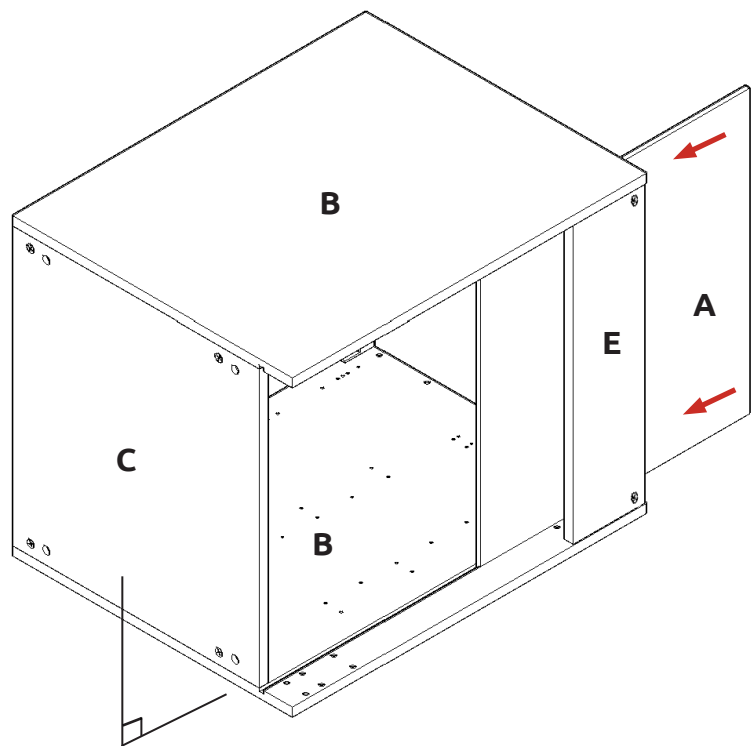
Assembly Guide

Step 5.

Slide back panel **(A)** into groove of end panels **(B)**.

The back Panel **(A)** is to be modified accordingly to suit Customer Requirements, prior to inserting into cabinet. for 1000 width cabinets, the Back panel.

Once back panel **(A)** is in position, ensure the panel is flush & square with bottom of end panels **(B)**.



600 Carcase used for example

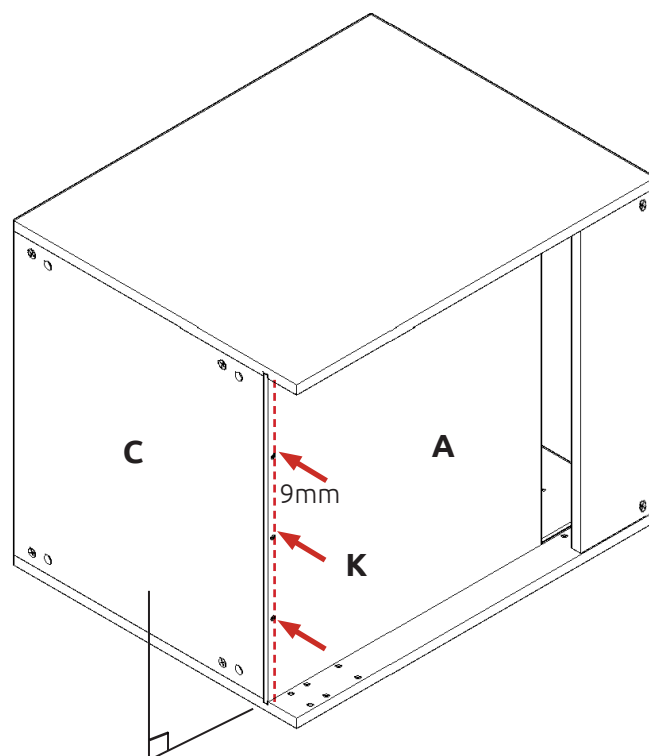
Step 6.

Hand tighten all cam locks **(H)**, this will expand cam dowels **(G)** and tighten the unit together.

Step 7.

Ensure carcass is square. Secure back panel **(A)** with 3 or 4 x 30mm screws **(K)** equally spaced at the lower end of back panel **(A)** into base panel **(C)**, as shown.

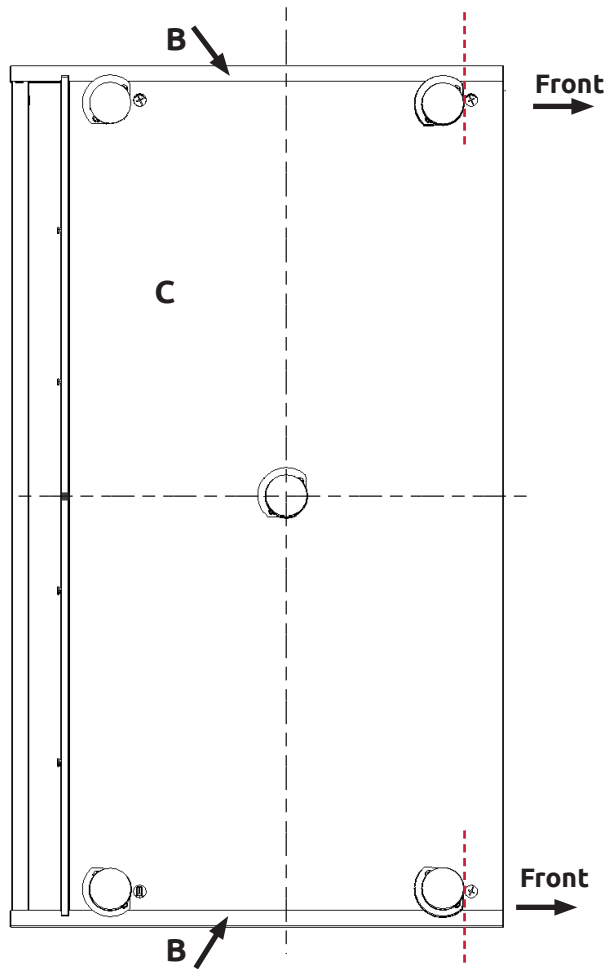
Ensure you screw into the centre of the base panels **(C)** (9mm from the edge).



BASE UNIT

600 - 1000 Sink/Hob
1/2 Door

Assembly Guide



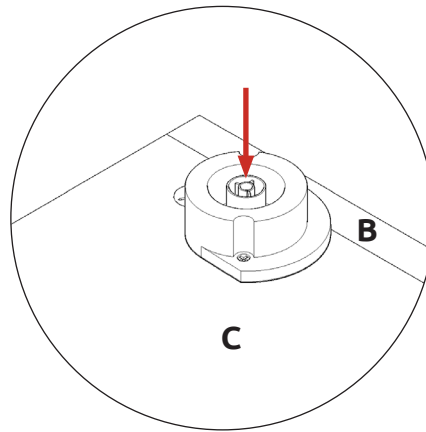
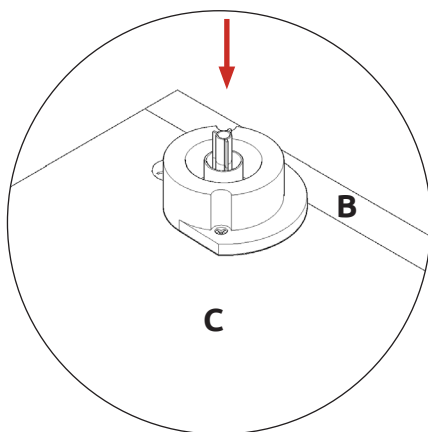
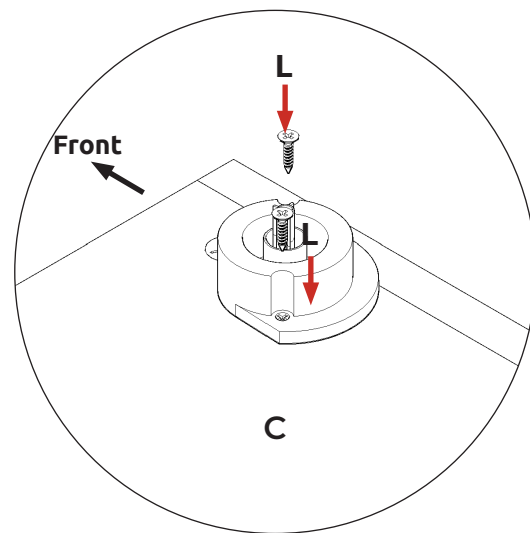
Leg position diagram
1000 Carcase used for example

Step 8.

Secure each of the legs into place with 2 x 15mm screws (**L**).
600-800 Width Cabinets, 4 legs
1000 with Cabinets, 5 legs

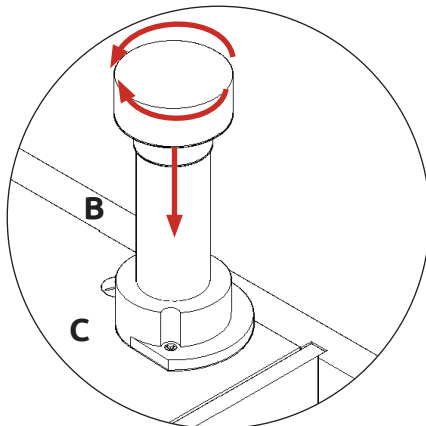
Ensure legs are rotated as shown so that part of it is supporting the end panels (**B**).

Front legs should have flat edge to the front.



Step 9.

Lightly hit centre peg of leg base with hammer until flush.



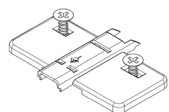
Step 10.

Push leg firmly down into leg base.
Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.

BASE UNIT

600 - 1000 Sink/Hob
1/2 Door

Assembly Guide

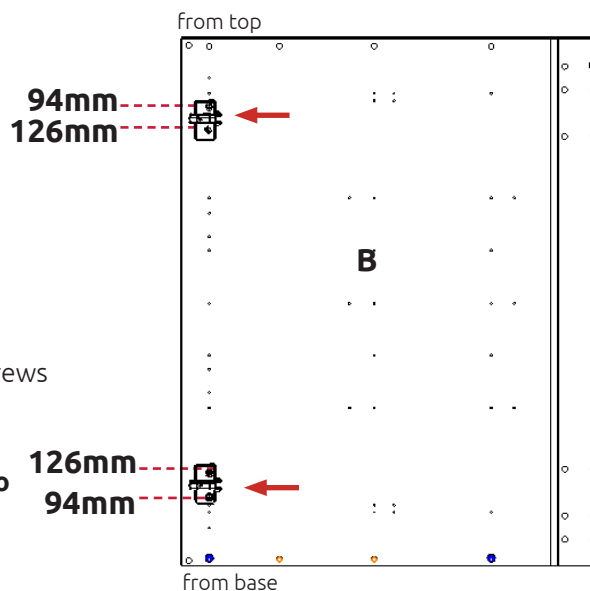


Hinge Plates

Step 11.

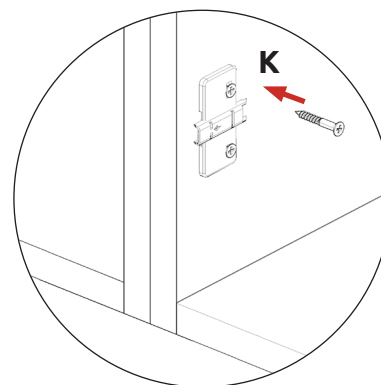
Attach hinge mounting plate onto both End Panel or panels, **(B)** as shown, using Screws which are already positioned within the Hinge Plates.

Hinge side or sides to be mounted in accordance to customer kitchen plan.



Securing to adjacent units

Screw into any side units using the 30mm screws **(K)** provided to secure to the unit. Screw just to the rear of the hinge plate at the top and bottom of both sides of the unit, place a cover cap **(M)** on the head to conceal it.



Securing to Wall

Secure unit to wall using 2 Screws. Drill 2 pilot holes through the back rail into the wall and insert wall plugs, tighten the screws.

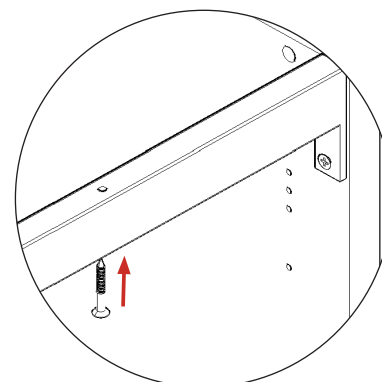
Screws for attaching to walls are not provided as these vary depending on your wall material and construction.

Ensure appropriate fixings for wall construction are used.

Worktop

Screw up through the front sink rail (and additional rail where applicable) into worktop to secure it in place.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.



BASE UNIT

600 - 1000 Sink/Hob
1/2 Door

Assembly Guide

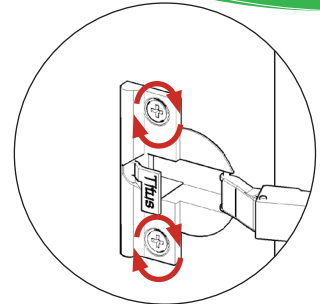
Step 12.

Insert hinge in top & bottom holes as shown.



Step 13.

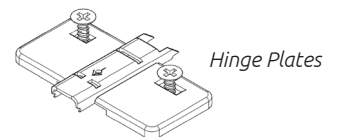
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.



Step 14.

Attach the door to unit where required.

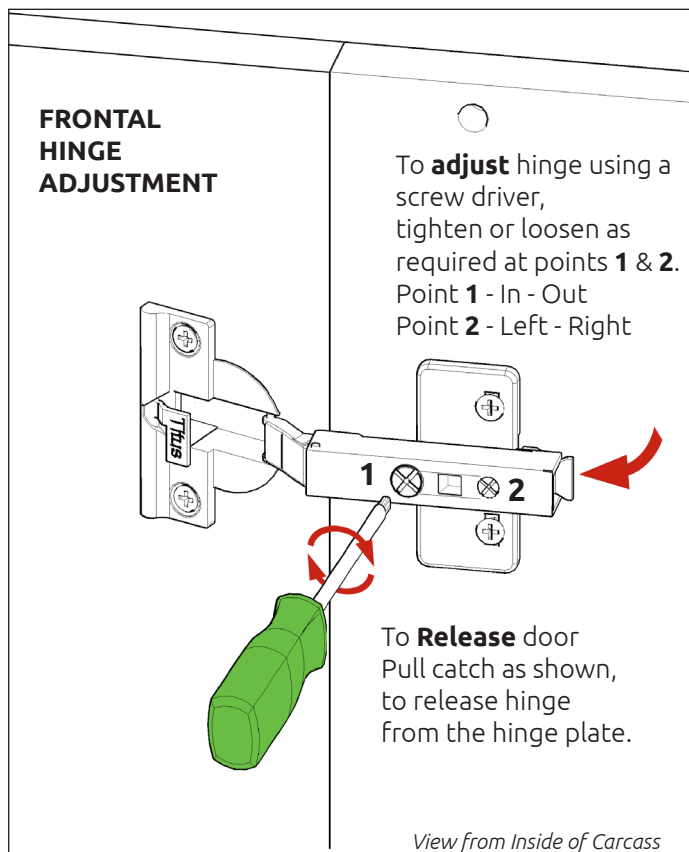
To attach door clip hinge onto hinge plate and click to secure.



Hinge Plates

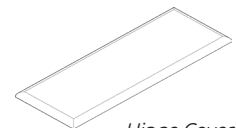
Step 15.

Adjust hinge to suit. As shown below.

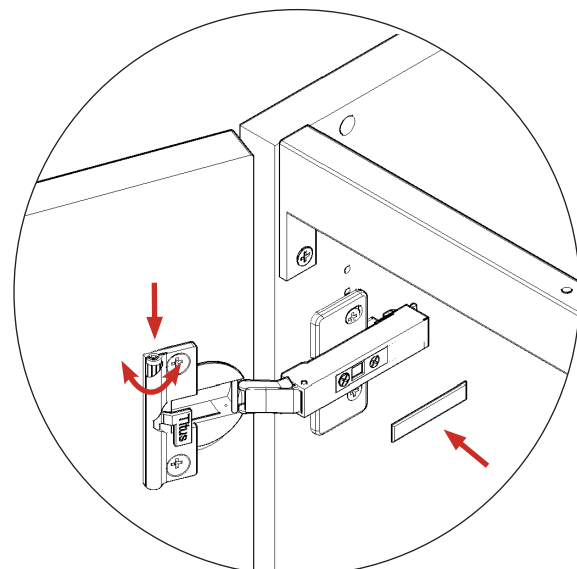


Step 16.

Fit cover caps to hinge.
Adjust Softclose to suit.



Hinge Cover Caps



The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.

