BASE UNIT
600 - 1000 Sink/Hob
1/2 Door
Assembly Guide
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**BEFORE YOU START**

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY. THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED.

Required Tools:
- NOT to be used with CAM DOWEL & CAM LOCK

Panel A
- x1 Back Panel (800 - 1000 folded)

Panel B
- x2 End Panel

Panel C
- x1 Base Panel

Panel E
- x1 Rail

Shelf
- x1 Rail

Frontal
- (Packed separately) x1 or 2 as req’d

Legs
- x4 or 5 as req’d

Hinge Mounting Plate
- x4 Inc Screws

Hinge
- x4 Inc Screws

- (F) x8 Wooden Dowel
- (G) x6 Cam Dowel (Expanding)
- (H) x6 Cam Lock
- (K) x4 30mm Screw
- (L) x12 15mm Screw
- (M) x4 Cover Cap
- (N) x2 Door Buffer
- (Z) x4 Shelf Peg plastic
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**Step 1.**
Seat dowel (F) into holes in both end panels (B) as shown.

**Step 2.**
Seat cam dowel (G) into holes in both end panels (B) as shown.

**Step 3.**
Attach panels (C) & (E) to panels (B), using dowels (F) (orange) and cam dowel (G) & cam lock (H) (blue) in positions shown.

Insert sink rails as shown & secure with 2 x 15mm screws (L) into panels (B).

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*All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.*

*Do NOT use power tools with cam dowel (G) or cam lock (H)*

**Step 4.**
Join panels (C) to (B).
Insert cam lock (H).
Do NOT tighten until Step 6.
**Step 5.**
Slide back panel (A) into groove of end panels (B).

The back Panel (A) is to be modified accordingly to suit Customer Requirements, prior to inserting into cabinet. For 1000 width cabinets, the Back panel.

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

**Step 6.**
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

**Step 7.**
Ensure carcass is square. Secure back panel (A) with 3 or 4 x 30mm screws (K) equally spaced at the lower end of back panel (A) into base panel (C), as shown.

Ensure you screw into the centre of the base panels (C) (9mm from the edge).
**Step 8.**
Secure each of the legs into place with 2 x 15mm screws (L).
600-800 Width Cabinets, 4 legs
1000 with Cabinets, 5 legs

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

**Step 9.**
Lightly hit centre peg of leg base with hammer until flush.

**Step 10.**
Push leg firmly down into leg base.
Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.
Step 11.
Attach hinge mounting plate onto both End Panel or panels, (B) as shown, using Screws which are already positioned within the Hinge Plates.

Hinge side or sides to be mounted in accordance to customer kitchen plan.

Securing to adjacent units
Screw into any side units using the 30mm screws (K) provided to secure to the unit. Screw just to the rear of the hinge plate at the top and bottom of both sides of the unit, place a cover cap (M) on the head to conceal it.

Securing to Wall
Secure unit to wall using 2 Screws. Drill 2 pilot holes through the back rail into the wall and insert wall plugs, tighten the screws.

Screws for attaching to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.

Worktop
Screw up through the front sink rail (and additional rail where applicable) into worktop to secure it in place.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.
Step 12. Insert hinge in top & bottom holes as shown.

Step 13. Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 14. Attach the door to unit where required.
To attach door clip hinge onto hinge plate and click to secure.

Step 15. Adjust hinge to suit. As shown below.

Step 16. Fit cover caps to hinge. Adjust Softclose to suit.

FRONTAL HINGE ADJUSTMENT
To adjust hinge using a screwdriver, tighten or loosen as required at points 1 & 2.
Point 1 - In - Out
Point 2 - Left - Right

To Release door Pull catch as shown, to release hinge from the hinge plate.

The top and bottom hinges MUST be adjusted to the SAME STRENGTH.