BASE UNIT
600 - 1000 Hob
2/3 Drawer
Assembly Guide

600
2 Drawers

800
2 Drawers

1000
3 Drawers
BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

Standard Drawer (Packed Separately)
Fitting Pack Contents

METAL BACK PANEL
 x 1

DRAWER FRONT FIXING
 x 2

DRAWER BASE
 x 1

DRAWER COVER CAP
 x 2

FRONTAL
(Supplied separately)

DRAWER SIDE
 x1 Right Hand

DRAWER SIDE
 x1 Left Hand

Deep Drawer (Packed Separately)
Fitting Pack Contents

METAL BACK PANEL
 x 1

GALLERY RAIL
 x 2

DRAWER FRONT FIXING
 x 2

DRAWER BASE
 x 1

DRAWER RUNNER
 x 1 Right Hand

FRONTAL
(Supplied separately)

DRAWER SIDE
 x1 Right Hand

DRAWER SIDE
 x1 Left Hand

DRAWER RUNNER
 x 1 Left Hand

REQUIRED TOOLS

NOT to be used
with CAM DOWEL & CAM LOCK
**Step 1.**
Secure drawer base to drawer side using 4 x 16mm drawer runner screws (J) in holes provided.

Seat the edge of drawer base tight into corner of casing, as shown.

The decorative face of drawer base to be positioned as shown.

**Repeat step 1** so both drawer sides are attached to drawer base.

**Step 2.**
Clip on metal back panel to drawer base & drawer sides.

**Step 3.**
Screw back panel in position using 2 x 16mm screws (J) to drawer base in holes provided.

**Step 4.**
Frontal Attachment
Secure drawer side fixing clips using 2 x 21mm screws (Q) in pilot holes provided as shown.

**Step 5.**
Drawer Frontal Adjustment
Screw point 1 as shown to adjust drawer frontal right & left.

Screw point 2a as shown to adjust drawer frontal up & down.

Releasing fixing clip, Screw point 3 whilst applying downward pressure as shown to release.

**Step 6.**
Fit Drawer Cover Caps over drawer side adjustment.
Step 1.
Secure drawer base to drawer side using 4 x 16mm drawer runner screws (J) in holes provided.
Seat the edge of drawer base tight into corner of casing, as shown. The decorative face of drawer base to be positioned as shown.
Repeat step 1 so both drawer sides are attached to drawer base.

Step 2.
Clip on metal back panel to drawer base & drawer sides.

Step 3.
Screw back panel in position using 2 x 16mm screws (J) to drawer base in holes provided.

Step 4.
Frontal Attachment
Secure drawer side fixing clips & Gallery Head (Y) using 2 x 21mm screws (Q) in pilot holes provided as shown.

Step 5.
Drawer Frontal Adjustment
Draw Adjustment
Screw point 1 as shown to adjust drawer frontal right & left.

Screw point 2a as shown to adjust drawer frontal up & down.

Releasing fixing clip.
Screw point 3 whilst applying downward pressure as shown to release.

Tighten 2b once in position.

Step 6.
Fit Gallery Rail into the top corners of Metal BackPanel.
Locate front end of the Gallery Rail into the opening of the gallery Head, which is secured to the frontal as shown.

Step 7.
Fit Drawer Cover Caps over drawer side adjustment.
BASE UNIT
600 - 1000 Hob
2/3 Drawer
Carcass Assembly

BEFORE YOU START
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Panel A
x1 Back Panel
Panel B
x2 End Panel
Panel C
x1 Base Panel
Panel E
x1 Rail
Shelf
x1
Sink Rail
(Packed separately)
x1 or 2 as Req’d
Frontal
x1 or 2 as Req’d

Legs
x4 or 5 as req’d
(F) x8 Wooden Dowel
(G) x6 Cam Dowel (Expanding)
(H) x6 Cam Lock
(K) x4 30mm Screw
(L) x12 15mm Screw
(M) x4 Cover Cap

REQUIRED TOOLS

NOT to be used with CAM DOWEL & CAM LOCK

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Step 1.
To attach drawer runner screw into end panels (B) using 2 x 16mm screws (J) per drawer rail, into pilot holes provided, 3rd hole from front, as shown.

In the case of a 140 Dummy drawer, utilise secondary drilling (blue) to secure fixing clips.
**Step 2.**
Seat dowel (F) into holes in both end panels (B) as shown.

**Step 3.**
Seat cam dowel (G) into holes in both end panels (B) as shown.

**Step 4.**
Attach panels (C) & (E) to panels (B), using dowels (F) (orange) and cam dowel (G) & cam lock (H) (blue) in positions shown. Insert sink rails as shown & secure with 2 x 15mm screws (L) into panels (B).

**Step 5.**
Join panels (C) to (B). Insert cam lock (H). Do NOT tighten until Step 6.

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All **Cam Locks** (H) are to be positioned facing the outside of the unit carcass, for ease of tightening. **Do NOT** use power tools with cam dowel (G) or cam lock (H).
**Step 6.**
Slide back panel (A) into groove of end panels (B).

The back panel (A) is to be modified accordingly to suit Customer Requirements, prior to inserting into cabinet. For 1000 width cabinets, the back panel.

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

**Step 7.**
Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

**Step 8.**
Ensure carcass is square. Secure back panel (A) with 3 or 4 x 30mm screws (K) equally spaced at the bottom of back panel (A) into base panel (C), as shown.

Ensure you screw into the centre of the base panels (C) (9mm from the edge).
**Step 9.**  
Secure each of the legs into place with 2 x 15mm screws (L).  
600-800 Width Cabinets, 4 legs  
1000 with Cabinets, 5 legs  

Ensure legs are rotated as shown so that part of it is supporting the end panels (B).  
Front legs should have flat edge to the front.

**Step 10.**  
Lightly hit centre peg of leg base with hammer until flush.

**Step 11.**  
Push leg firmly down into leg base.  
Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.
Securing to adjacent units
Screw into any side units using the 30mm screws (K) provided to secure to the unit. Screw just to the rear at the top and bottom of both sides of the unit, place a cover cap (M) on the head to conceal it.

Securing to Wall
Secure unit to wall using 2 Screws. Drill 2 pilot holes through the back rail into the wall and insert wall plugs, tighten the screws.

Screws for attaching to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.

Worktop
Screw up through the front sink rail (and additional rail where applicable) into worktop to secure it in place.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.