BEFORE YOU START
INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.
THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED

REQUIRED TOOLS
NOT to be used
with CAM DOWEL
& CAM LOCK

Panel B
x2 End Panel
Panel C Btm
x2 Base Panel
Panel C Top
x2 Rail
Panel E
x2 Rail
Legs
x5
Frontal (packed separately)
x2

Lge L Bracket
x2
Sml L Bracket
(FF) x4
Hinge Mounting Plate
x4 Inc Screws
Hinge
x4 Inc Screws
(U) x2
Fixing Plate

(F) x16
Wooden Dowel
(G) x16
Cam Dowel (Expanding)
(H) x12
Cam lock
(K) x10
30mm Screw
(L) x24
15mm Screw
(M) x4
Cover Cap
(N) x2
Door Buffer
(Z) x24
Shelf Peg Plastic

TOWER UNIT
Boiler Housing
Assembly Guide
Step 1.
Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 2.
Seat dowel (F) into holes in both end panels (B) as shown.

Step 3.
Attach panels (CTop,Btm) and (E) to panels (B), using cam dowel (G) and also using Dowels (F) (in orange) in positions as shown.

**NB.** All CAM LOCK (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Step 4.
Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.
Step 5.
Secure each of the legs into place with 2 x 15mm screws (L) per leg. Ensure legs are rotated as shown so that part of it is supporting the end panels (B).

Front legs should have flat edge to the front.

Step 6.
Lightly hit centre peg of leg base with hammer until flush with the leg base.

Step 7.
Push leg firmly down into leg base. Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.

It is important to lift the unit onto its legs. Do not tilt as depicted in the image.
Step 8.
Attach hinge plates onto end panels (B) in locations shown using 8 x 15mm screws (L).

Hinge side to be mounted in accordance to customer kitchen plan.

### 70/30 HINGE POSITION

- **1826mm**
- **1794mm**
- **846mm**
- **814mm**
- **626mm**
- **594mm**
- **126mm**
- **94mm**

### 50/50 HINGE POSITION

- **1826mm**
- **1794mm**
- **1086mm**
- **1054mm**
- **866mm**
- **834mm**
- **126mm**
- **94mm**
Step 9.
Attach hinge plates onto end panels (B) in locations shown using 8 x 15mm screws (L).

Hinge side to be mounted in accordance to customer kitchen plan.

N.B.
For appliance shelf, secure to panel (B) using 4 x brackets (FF) locate according to customer appliance requirements.
Secure tower to the wall using L brackets. Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw through into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear of the Hinge Mounting Plate, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.
Step 10.
Insert hinge where required in holes as shown.

Step 11.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 12.
Align doors to join together using 2 x fixing plates (U) to the back of both frontals ensure a 3mm gap is maintained between each frontal once fixed together. Screw in place using 4 x 15mm screws per fixing plate.

Step 13.
Adjust hinge to suit. As shown below.

Step 14.
Fit cover caps to hinge. Adjust Softclose to suit.
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