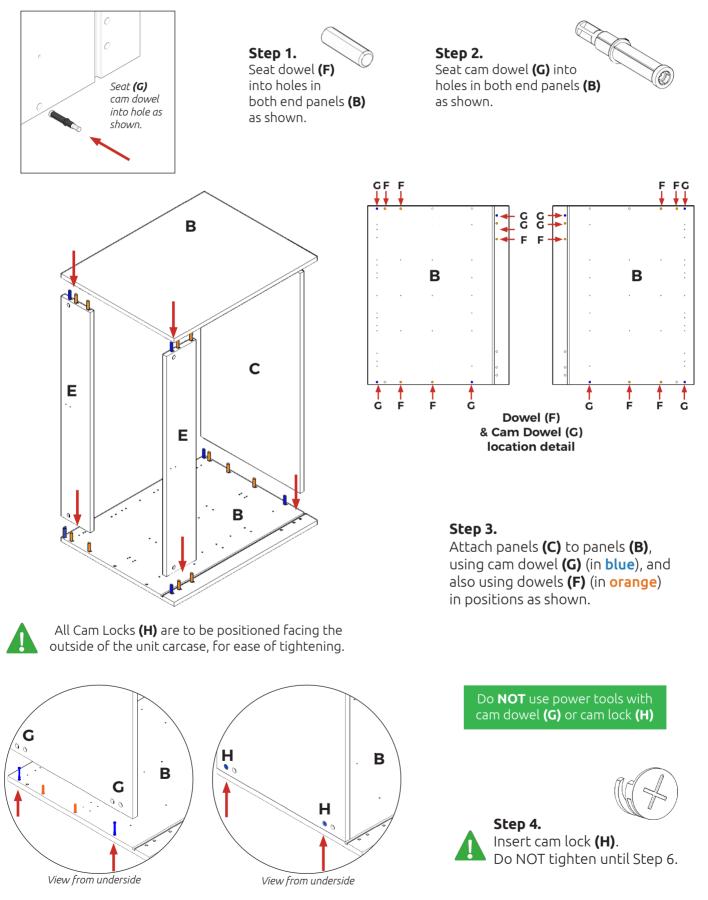


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Step 5.

Slide back panel (A) into groove of end panels (B).

Once back panel **(A)** is in position, ensure the panel is flush & square with bottom of end panels **(B)**.

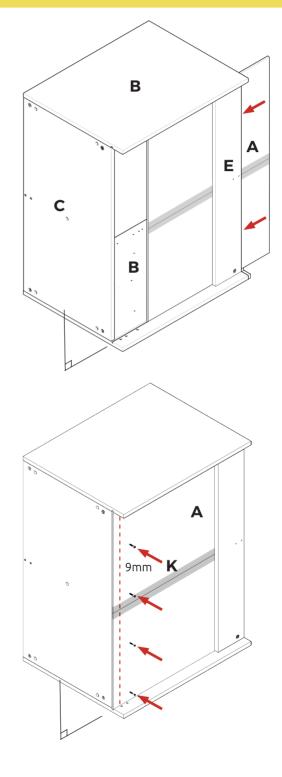
Step 6.

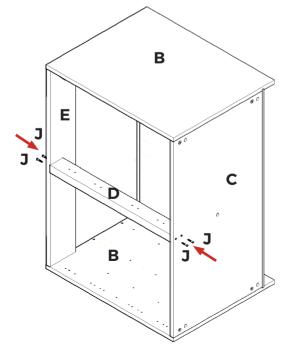
Hand tighten all cam locks **(H)**, this will expand cam dowels **(G)** and tighten the unit together.



Secure back panel (A) with 4 x 30mm screws (K) equally spaced at the bottom of back panel (A) into base panel (C), as shown.

Ensure you screw into the centre of the base panels **(C)** (9mm from the edge).

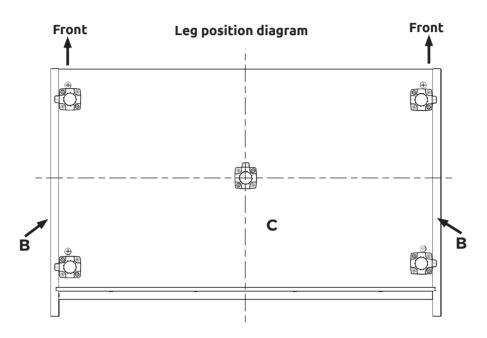




Step 8.

Join muntin panel (**D**) to unit, use pilot holes to align muntin. Join muntin panel (**D**), base panel (**C**) & rail panel (**E**) using 4 x 45mm screws (**J**) as shown.

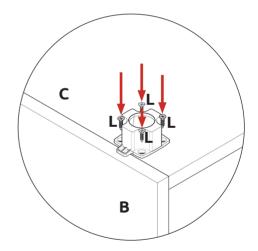
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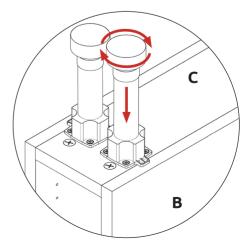


Step 9.

Position legs as shown. Ensure legs are rotated to also provide support to the end panels **(B)**.

Step 10. Secure each of the legs into place with 4 x 15mm screws **(L)** per leg.



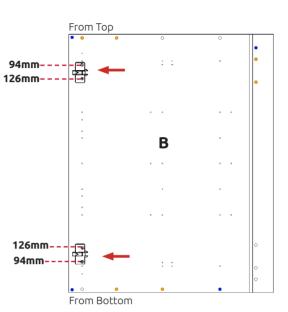


Step 11.

Push leg firmly down into leg base. Adjust legs to 155mm before turning unit upright. Once in situ level accordingly.



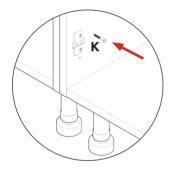




Step 12.

Attach hinge mounting plate onto both end panel or panels, **(B)** as shown, using screws which are already positioned within the hinge plates.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.

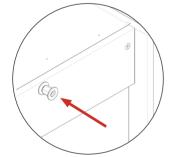


Securing to Adjacent Units

Screw into any side units using the 30mm screws **(K)** provided to secure to unit. Screw just to the rear of the hinge plate at the top and bottom of both sides of the unit, place a cover cap **(M)** on the heads to conceal it.



Screws for attaching to walls and worktop are not provided as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall and worktop construction are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.

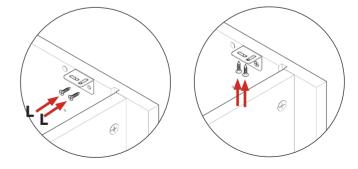


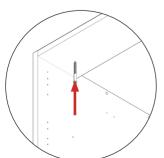
Space plugs

Drill 2 pilot holes through the back rail into the wall and insert wall plugs. Then unwind space plug until it contacts both surfaces. Finally, tighten the screws.

L Brackets

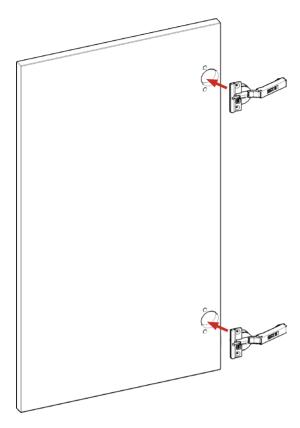
Use 2 x 15mm screws **(L)** to secure each of the L brackets LGE to the unit at either side. Then screw up through into the worktop as shown.





Worktop

Screw up through the front rail into your worktop to secure it in place.

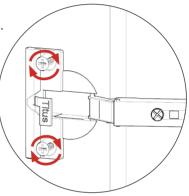


Step 13. Insert hinge in top & bottom holes as shown below.

Step 14. Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

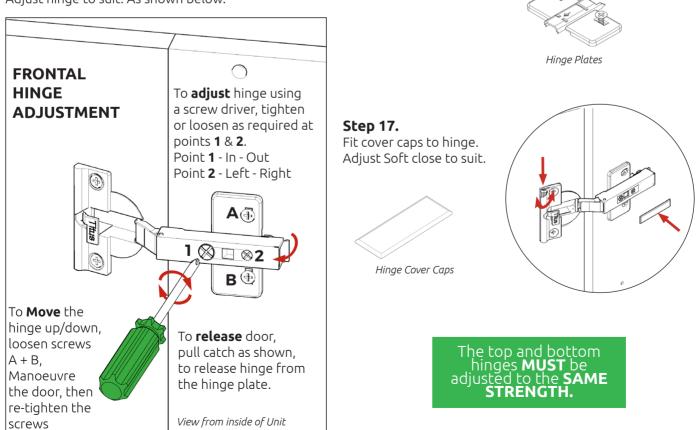
Step 15. Attach the door to unit where required.

To attach door, clip hinge onto hinge plate and click to secure.



Step 16.

Adjust hinge to suit. As shown below.



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