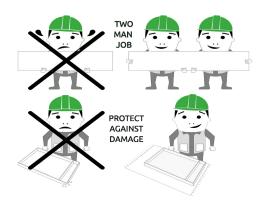




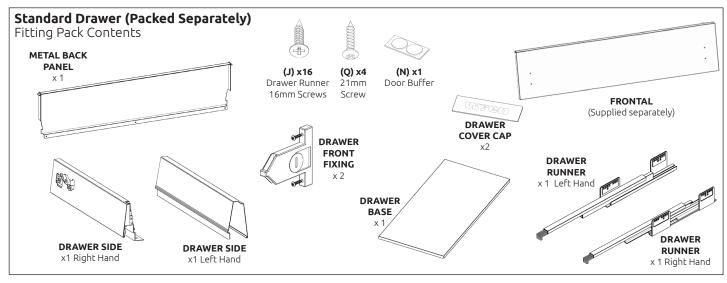
600 Appliance Door & Drawer Assembly Guide

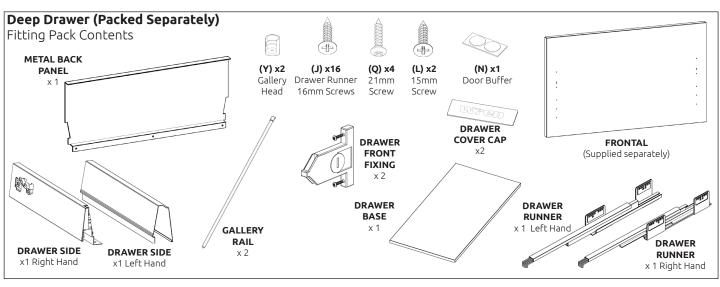


INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

THIS PRODUCT COULD
BE DANGEROUS

IF INCORRECTLY INSTALLED





Step 1.

Secure drawer base to drawer side using 4 x 16mm drawer runner screws (J) in holes provided.

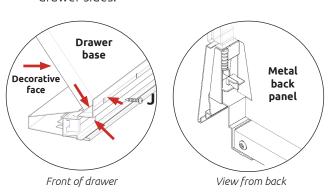
Seat the edge of drawer base tight into corner of casing, as shown.

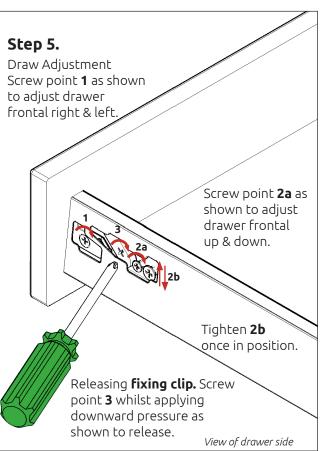
The decorative face of drawer base to be positioned as shown.

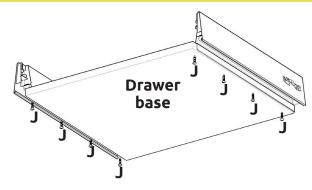
Repeat step 1 so both drawer sides are attached to drawer base.

Step 2.

Clip on metal back panel to drawer base & drawer sides.





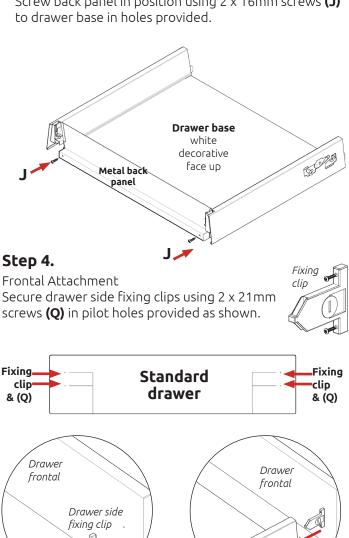


Step 3.

Drawer

Cover Cap

Screw back panel in position using 2 x 16mm screws (J)



Step 6.

Fit Drawer Cover Caps

over drawer side adjustment.

600 Appliance Door & Drawer Assembly Guide

Step 1.

Secure drawer base to drawer side using 4 x 16mm drawer runner screws (J) in holes provided.

Seat the edge of drawer base tight into corner of casing as shown

into corner of casing, as shown. The decorative face of drawer base to be positioned as shown.

Repeat step 1 so both drawer sides are attached to drawer base.



Drawer

base

Screw back panel in position using 2 x 16mm screws (J) to drawer base in holes provided.

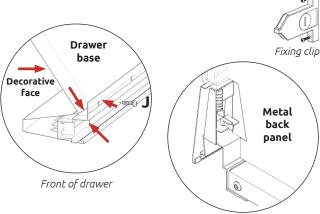
Metal

back

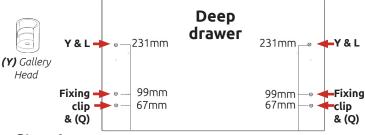
panel



Clip on metal back panel to drawer base & drawer sides.



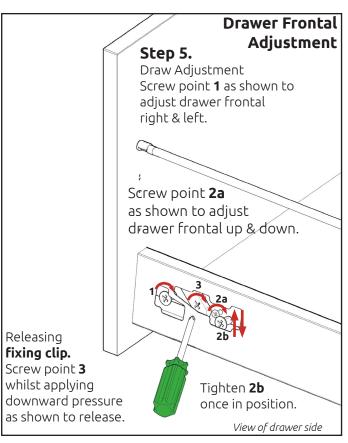
View from back

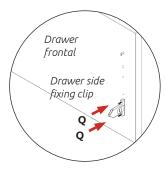


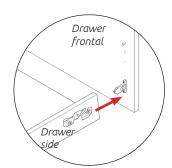
Step 4.

Frontal Attachment

Secure **drawer side fixing clips** using 2 x 21mm screws **(Q)** & **Gallery Head (Y)** using 1 x 15mm screws **(L)** in pilot holes provided as shown.



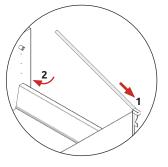




Drawer base

white decorative

face up



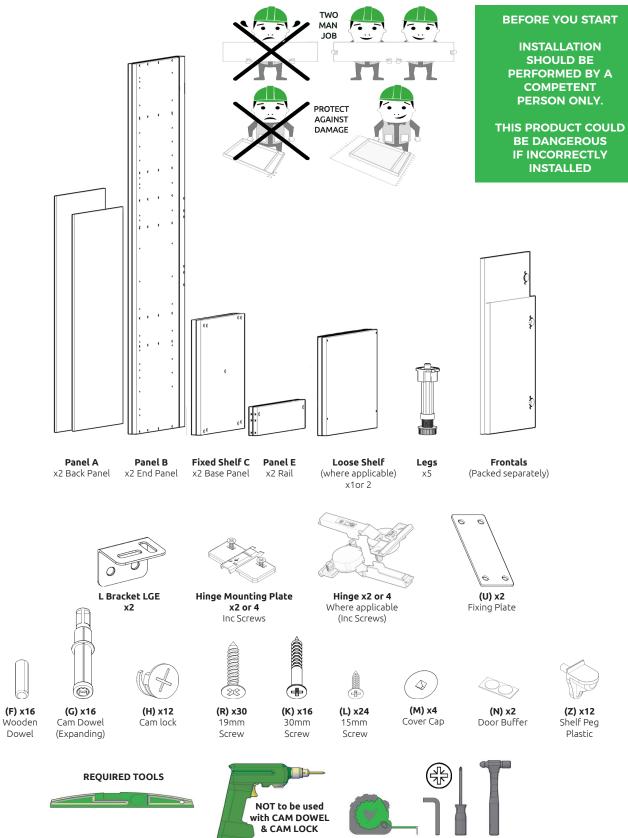
Step 6.

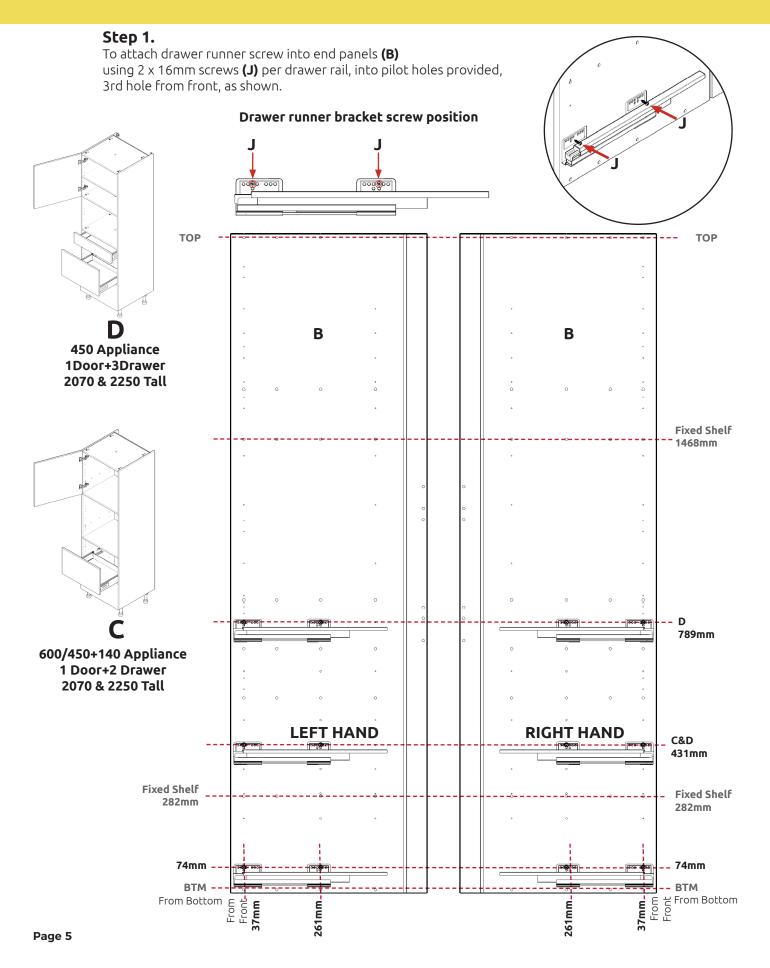
Fit gallery rail into the top corners of metal back panel. Locate front end of the gallery rail into the opening of the gallery head, which is secured to the frontal as shown

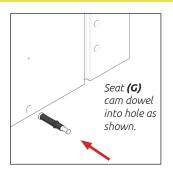


Step 7.

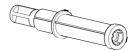
Fit drawer cover caps over drawer side adjustment.





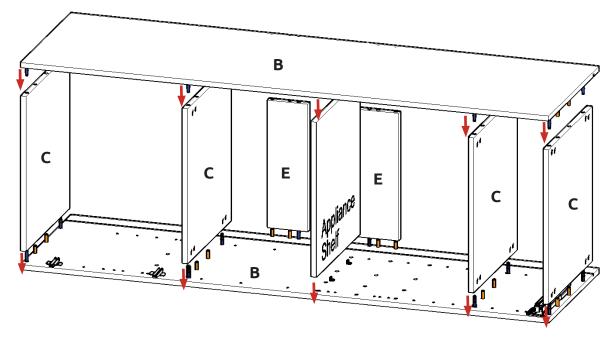


Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.

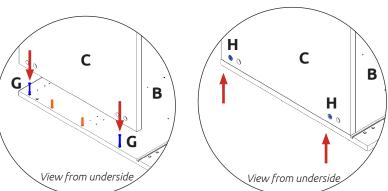


Step 2. Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 3. Attach Panels (C) & (E) to panels (B), using cam dowel (G) (in blue) and also using dowels (F) (in orange) in positions as shown on. SEE SHEET 7 OF 8 WHERE APPLICABLE.

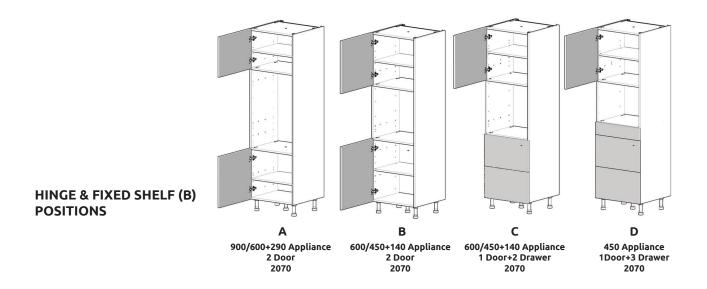


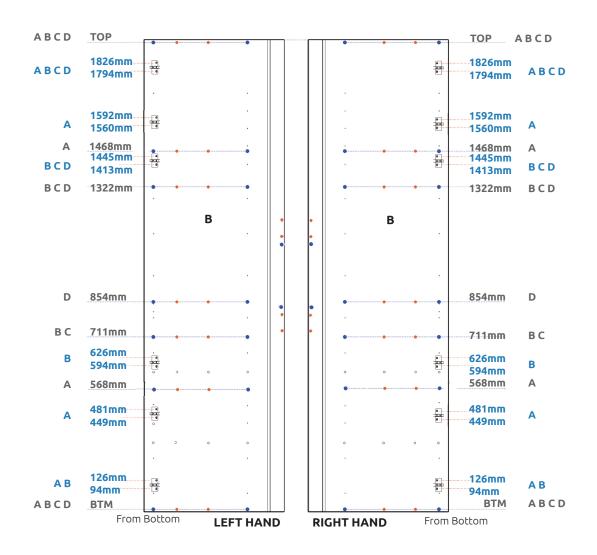
NB. All cam locks **(H)** are to be positioned facing the outside of the unit carcase, for ease of tightening.

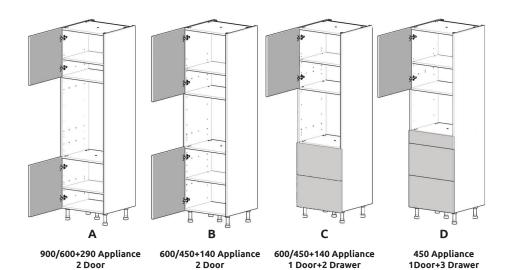


Do **not** use power tools with cam dowel **(G)** or cam lock **(H)**

Step 4.
Insert cam lock (H).
Do NOT tighten until Step 7.



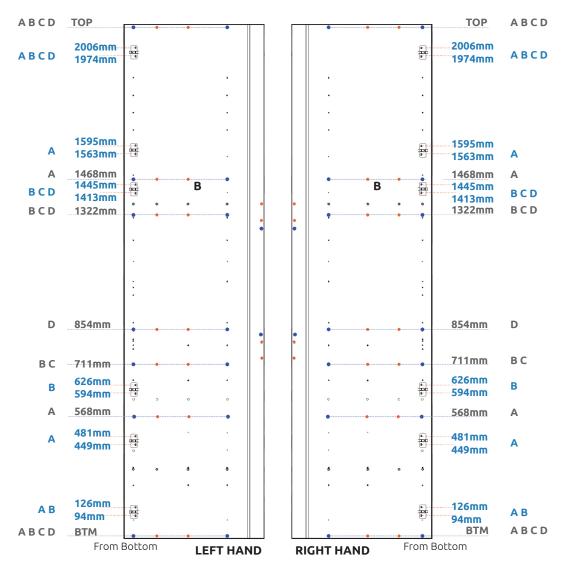




2250 Tall

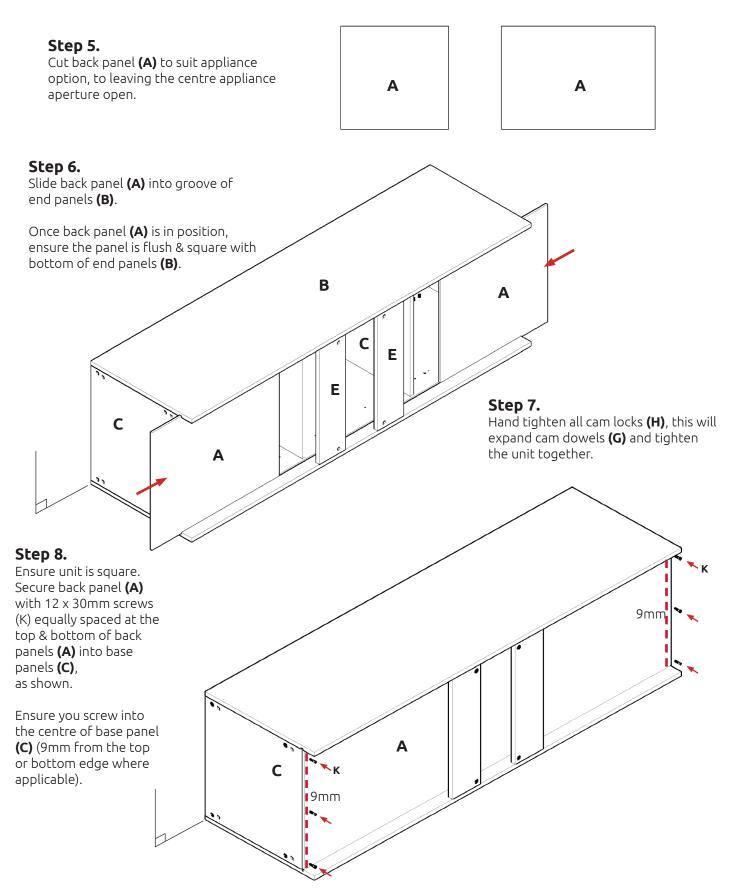
2250 Tall

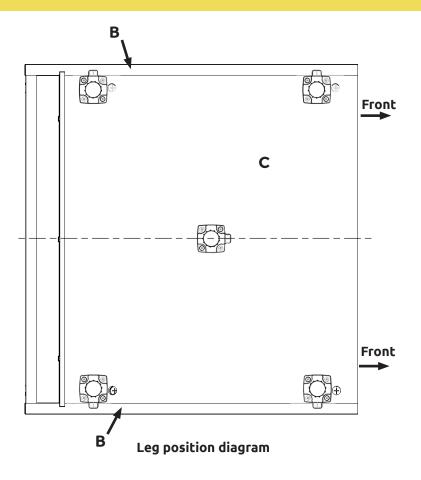
HINGE & FIXED SHELF (B) POSITIONS



2250 Tall

2250 Tall





Step 11.Push leg firmly down into leg base.
Adjust legs to 155mm before turning unit upright.
Once in situ level accordingly.



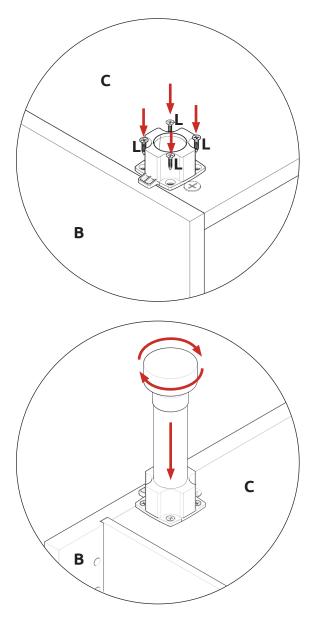


Step 9.

Position legs as shown. Ensure legs are rotated to also provide support to the end panels **(B)**.

Step 10.

Secure each of the legs into place with 4 x 15mm screws **(L)** per leg.



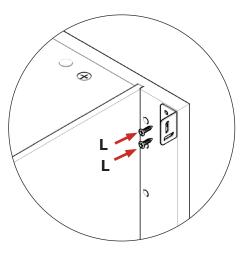
600 Appliance Door & Drawer Assembly Guide

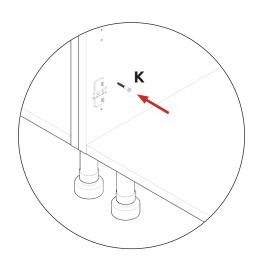


Screws for attaching to walls are not provided as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

Screw into any side units using the 30mm screws **(K)** provided to secure to unit.

Screw just to the rear of the hinge mounting plate, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.

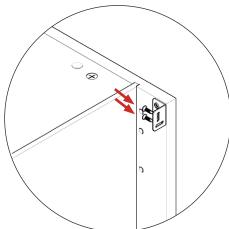




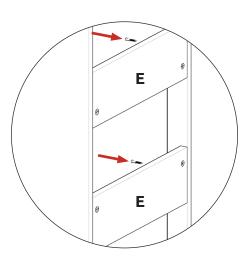
Secure tower to the wall using L brackets.

Use 2 x 15mm screws **(L)** to secure each of the L brackets to the units at either side.

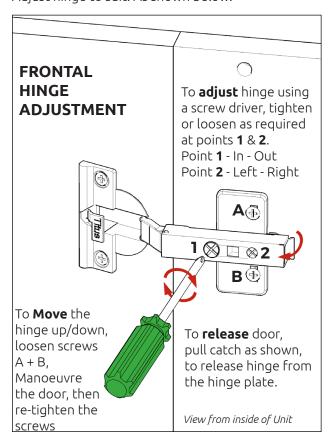
Then screw through into the wall as shown.



Secure tower to the wall using screws through rail panel **(E)** into the wall as shown.



Step 15. Adjust hinge to suit. As shown below.



See Customer Specific Kitchen Plan For Tower Frontals

Step 12.

Insert hinge in top & bottom holes as shown below.

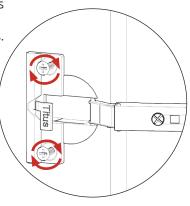
Step 13.

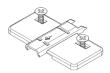
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 14.

Attach the door to unit where required.

To attach door, clip hinge onto hinge plate and click to secure.





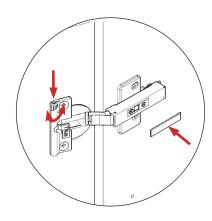
Hinge Plates

Step 16.

Fit cover caps to hinge. Adjust Soft close to suit.



Hinge Cover Caps



The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH.**

