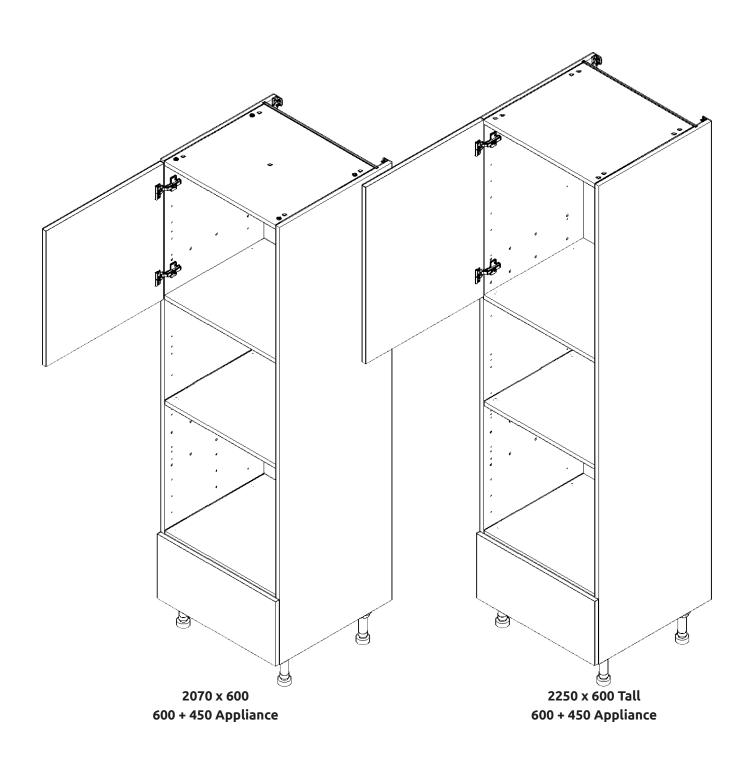


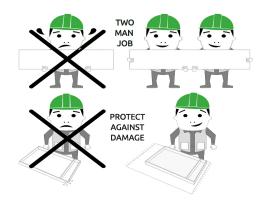
600 Double Appliances Inc Dr + Drw Assembly Guide







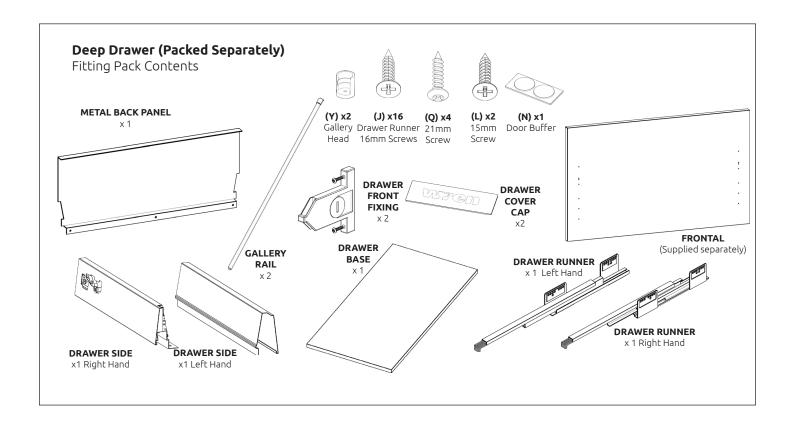
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BEFORE YOU START

INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED





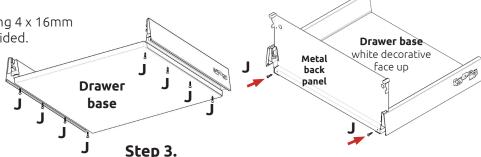
Step 1.

Secure drawer base to drawer side using 4 x 16mm drawer runner screws (J) in holes provided.

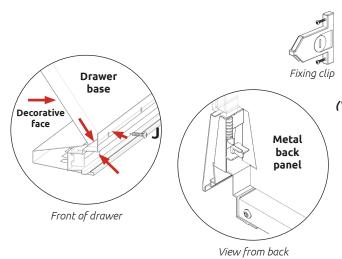
Seat the edge of drawer base tight into corner of casing, as shown.

The decorative face of drawer base to be positioned as shown.

Repeat step 1 so both drawer sides are attached to drawer base.



Screw back panel in position using 2 x 16mm screws (J) to drawer base in holes provided.

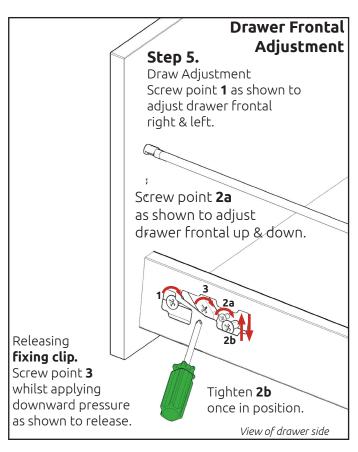


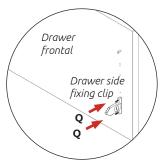
Deep drawer 231mm 231mm **⊢**Y & L (Y) Gallery Head Fixing • 99mm -Fixing 99mm 67mm clip 67mm **clip** & (O) & (O)

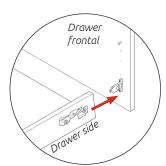
Step 4.

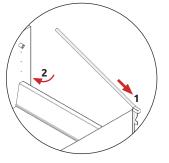
Frontal Attachment

Secure **drawer side fixing clips** using 2 x 21mm screws **(Q)** & **gallery head (Y)** using 1 x 15mm screws **(L)** in pilot holes provided as shown.









Fit Gallery Rail into the top corners of metal back panel. Locate front end of the gallery rail into the opening of the gallery head, which is secured to the frontal as

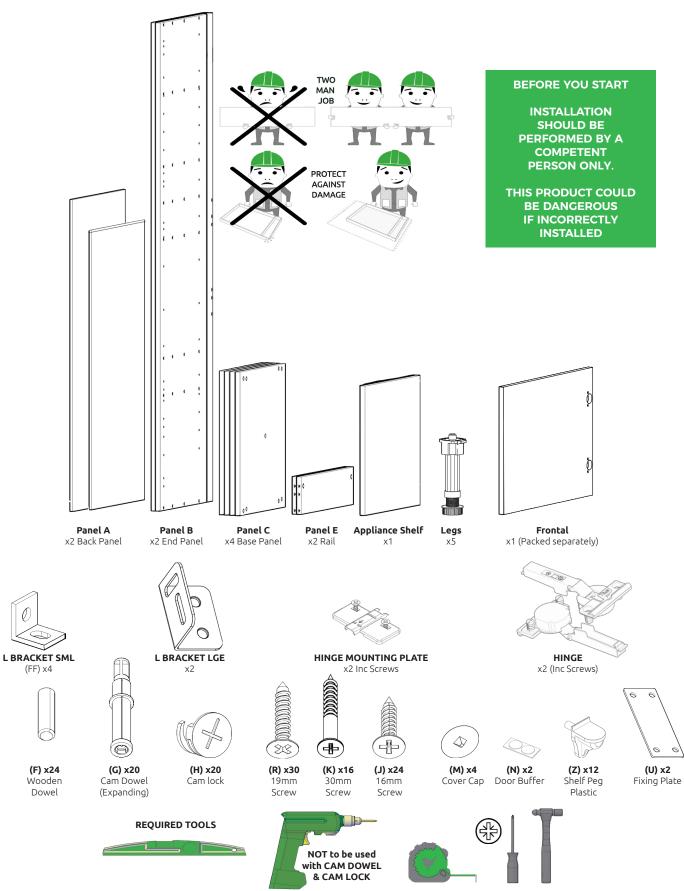
Step 6.

shown

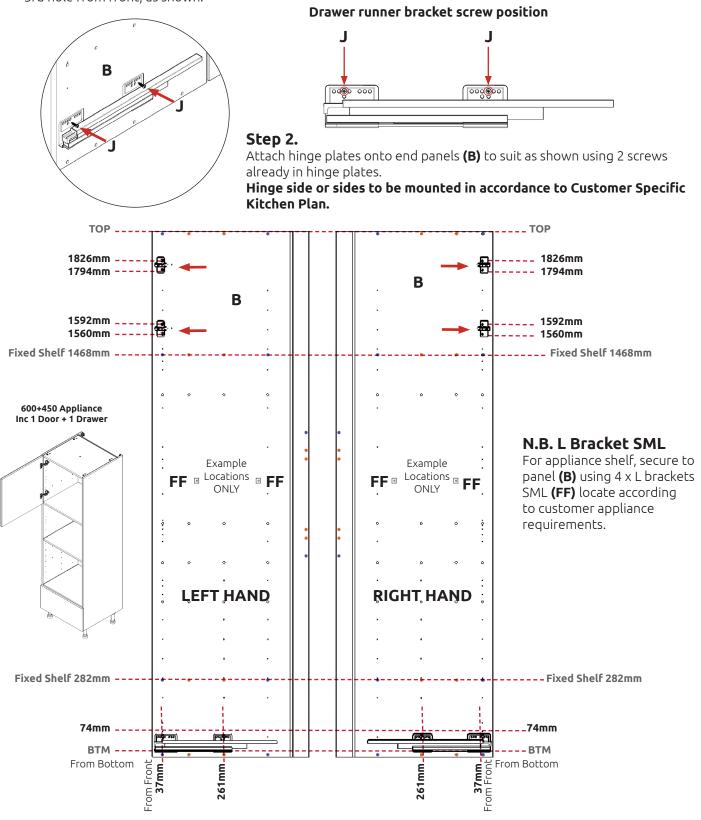
Drawer Cover Cap Step 7.

Fit drawer cover caps over drawer side adjustment.

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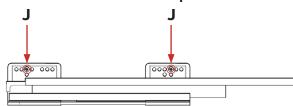
Step 1.To attach drawer runner screw into end panels **(B)**using 2 x 16mm screws **(J)** per drawer runner, into pilot holes provided, 3rd hole from front, as shown.



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Step 1.

Drawer runner bracket screw position

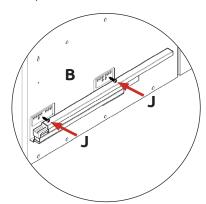


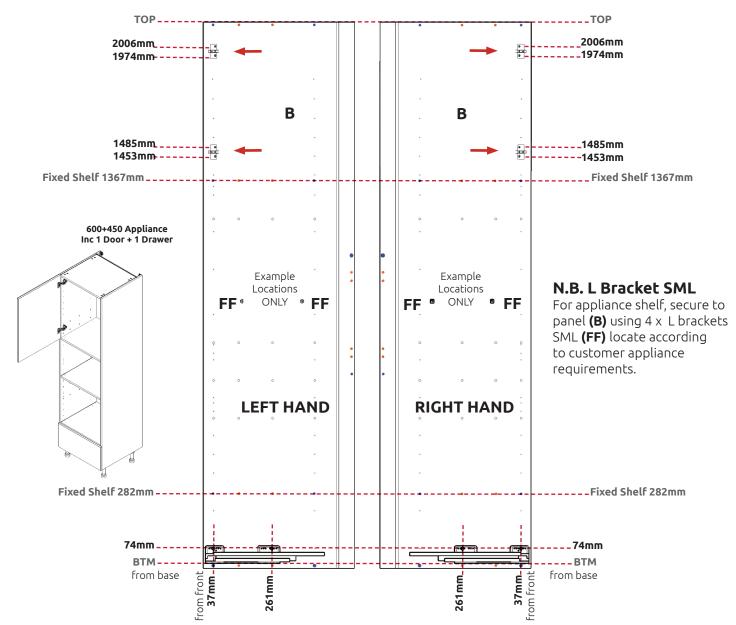
To attach drawer runner screw into end panels **(B)** using 2 x 16mm screws **(J)** per drawer runner, into pilot holes provided, 3rd hole from front, as shown.

Step 2.

Attach hinge plates onto end panels **(B)** to suit as shown using 2 screws already in hinge plates.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.

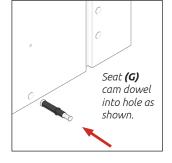






Step 3.

Seat dowel (F) into holes in both end panels (B) as shown.

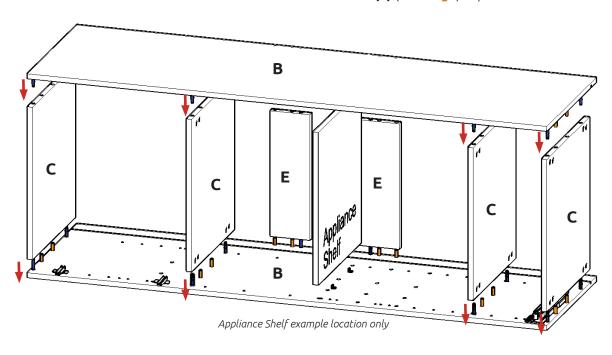


Step 4.

Seat cam dowel (G) into holes in both end panels (B) as shown.

Step 5.

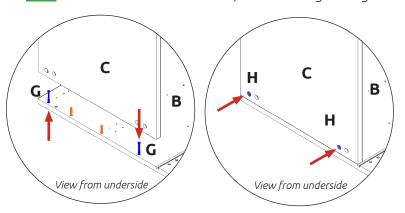
Attach Panels (C) & (E) to panels (B), using cam dowel (G) (in blue), and also using dowels **(F)** (in **orange**) in positions as shown.





NB. All cam locks (H) are to be positioned facing the outside of the unit carcase, for ease of tightening.

Do **not** use power tools with cam dowel (G) or cam lock (H)

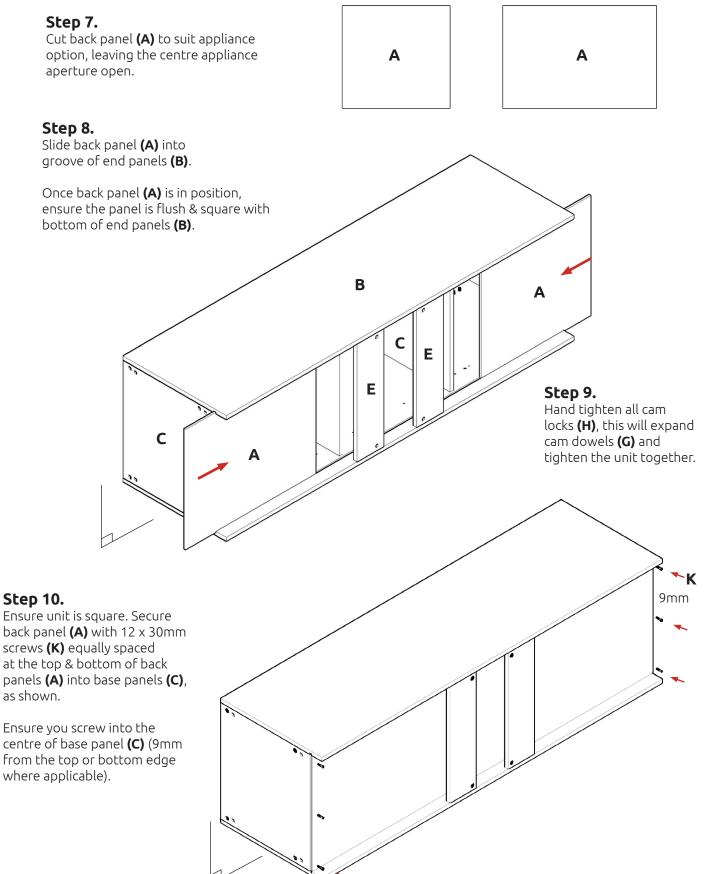


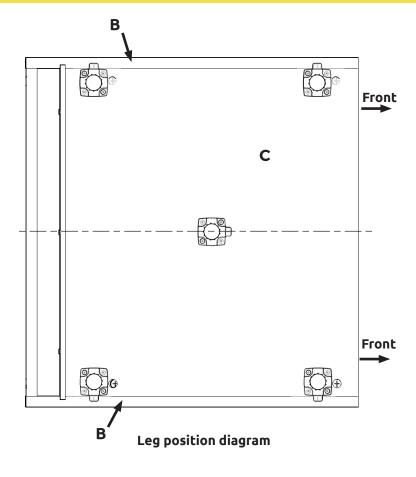




Step 6. Insert cam lock **(H)**. Do NOT tighten until Step 9.

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Step 13.Push leg firmly down into leg base.
Adjust legs to 155mm before turning unit upright.
Once in situ level accordingly.

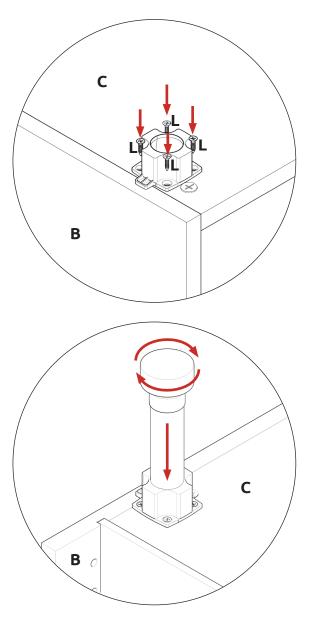




Step 11.

Position legs as shown. Ensure legs are rotated to also provide support to the end panels **(B)**.

Step 12.Secure each of the legs into place with 4 x 15mm screws **(L)** per leg.



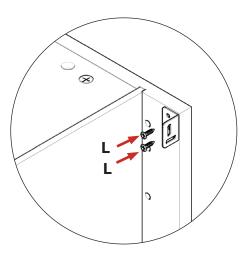
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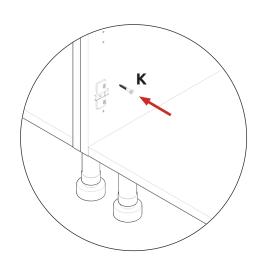


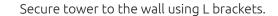
Screws for attaching to walls are not provided as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

Screw into any side units using the 30mm screws **(K)** provided to secure to unit.

Screw just to the rear of the hinge mounting plates, at the top and bottom of both sides of the unit, place a cover caps **(M)** on the heads to conceal it.

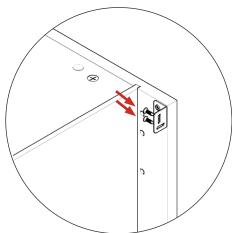




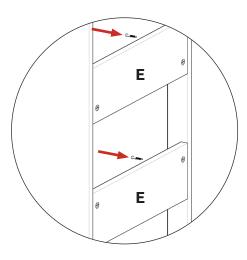


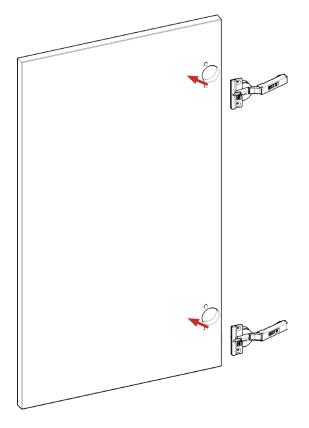
Use 2 x 15mm screws **(L)** to secure each of the L brackets LGE to the unit at either side.

Then screw through into the wall as shown.



Secure tower to the wall using screws through rail panel **(E)** into the wall as shown.



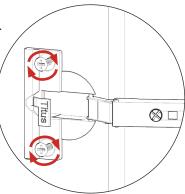


Step 12.

Insert hinge in top & bottom holes as shown below.

Step 13.

Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

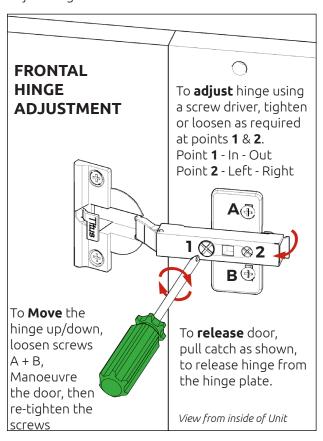


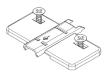
Step 14.

Attach the door to unit where required.

To attach door, clip hinge onto hinge plate and click to secure.





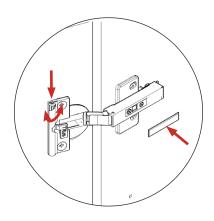


Hinge Plates

Step 16. Fit cover caps to hinge. Adjust Soft close to suit.



Hinge Cover Caps



The top and bottom hinges **MUST** be adjusted to the **SAME** STRENGTH.

