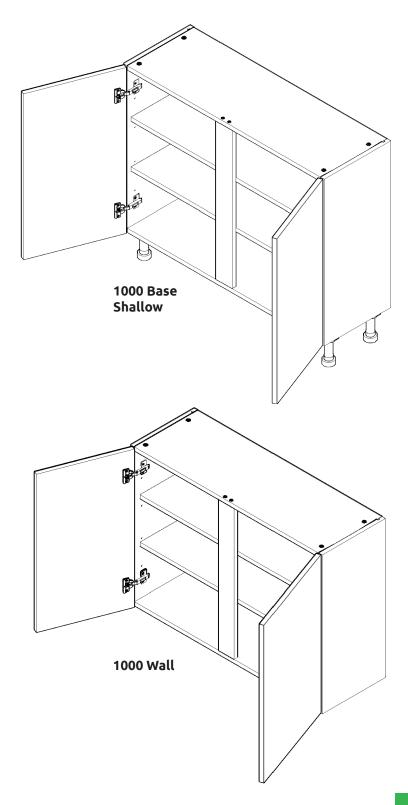
WALL / SHALLOW BASE UNIT

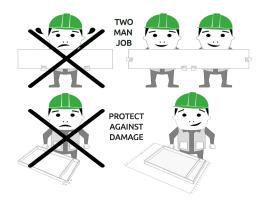
1000 Assembly Guide





WALL / SHALLOW BASE UNIT

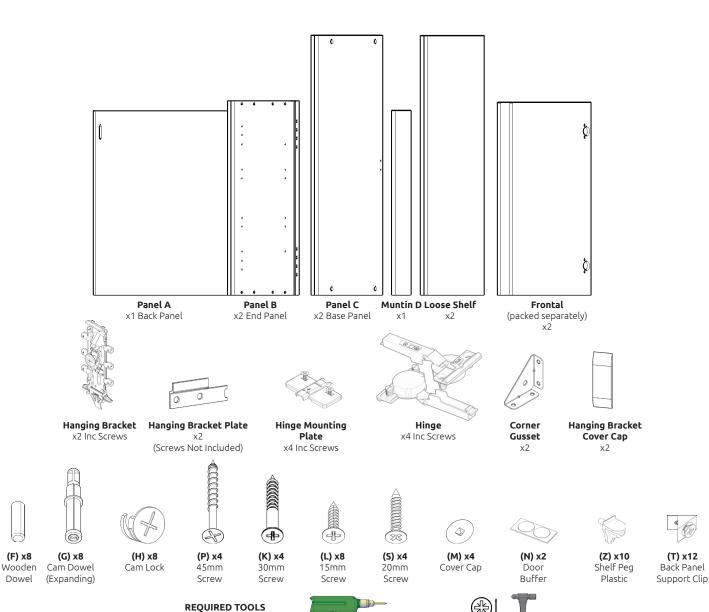
1000 Assembly Guide



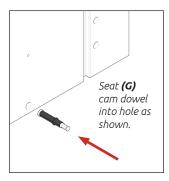
BEFORE YOU START

INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED

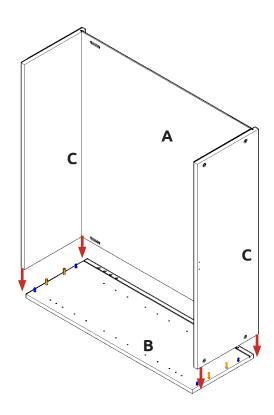


NOT to be used with CAM DOWEL & CAM LOCK



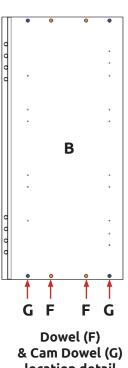
Step 1. Seat dowel (F) into holes in both end panels (B) as shown.

Step 2. Seat cam dowel (G) into holes in both end panels (B) as shown.



Step 3. Attach panels x2 (C) to panel (B), using cam dowels (G) (in blue) and also using dowels **(F)** (in orange) in positions as shown.

Step 4. Slide panel (A) into the groove of panels **(B)** and x 2 (C).

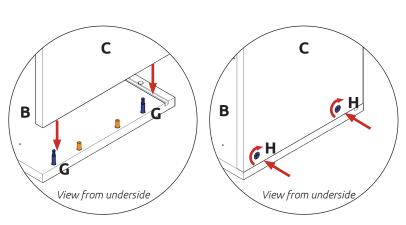


location detail



NB. All cam locks **(H)** are to be positioned facing the outside of the unit carcase, for ease of tightening.

Do **not** use power tools with cam dowel **(G)** or cam lock **(H)**

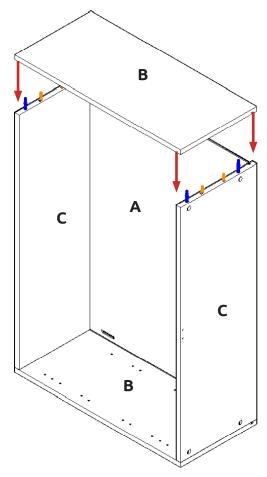


Step 5. Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.

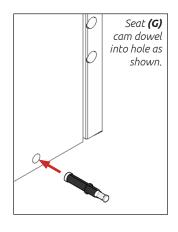
WALL / SHALLOW BASE UNIT

1000 Assembly Guide

Step 6. Seat dowel (F) into holes in both panels (B) as shown.

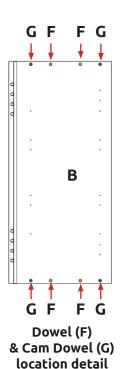


Step 7. Seat cam dowel (G) into holes in both end panels (B) as shown.

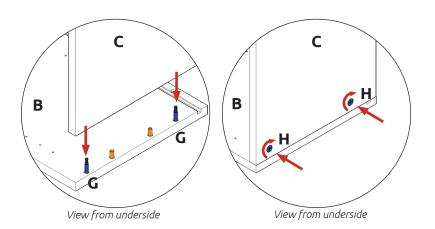


Step 8.

Attach panel (B) to panels (C) using cam dowels (G) (in blue) and also using dowels **(F)** (in orange) in positions as shown. Ensure panel (A) is seated into the groove of panel (B).



NB. All cam locks (H) are to be positioned facing the outside of the unit carcase, for ease of tightening.

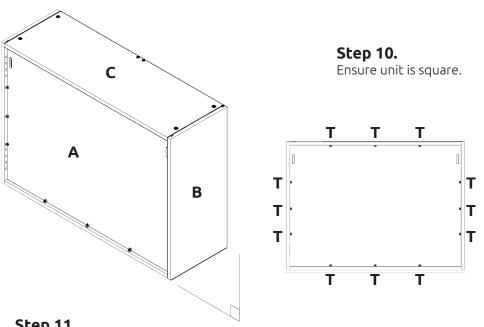


Do **not** use power tools with cam dowel (G) or cam lock (H)

Step 9.

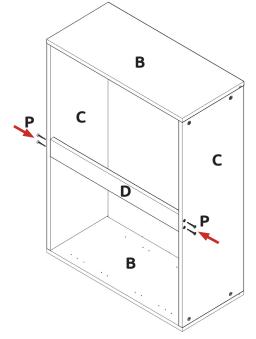
Hand tighten all cam locks **(H)**, this will expand the cam dowels (G) and tighten the unit together.





Step 11.

Slide the back panel clips (T) into the groove of both panels (B) & (C)s. The back panel clips (T) should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.



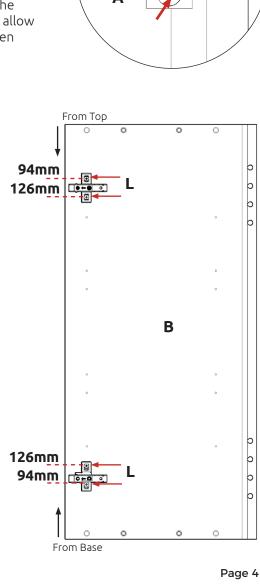
Step 12.

Join muntin panel (D), to both panels (C) using 4 x 45mm screws (P) as shown.

Step 13.

Attach hinge mounting plates onto end panels (B) in locations shown using screws already in the mounting plate.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.



В

В

WALL / SHALLOW BASE UNIT

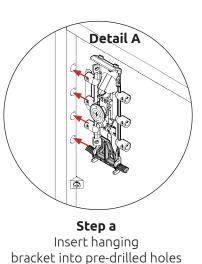
1000 Assembly Guide

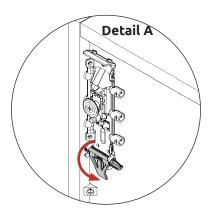
WALL UNITS ONLY for Shallow Base see pages 7 & 8



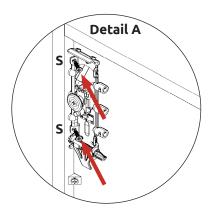
Care to be taken. Hanging procedure is necessary for a safe installation.

Step 13. Hanging Brackets steps a,b & c to be carried out on both sides as shown

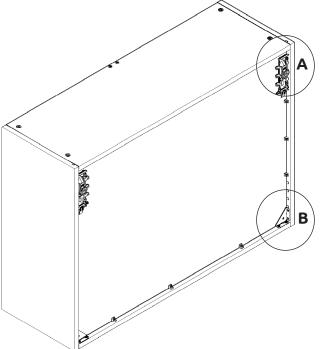




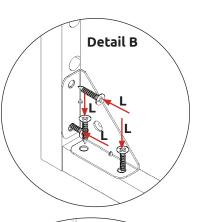
Step b Rotate locking lever 180 degrees



Step c Secure with provided 2 x 20mm screws (S) per bracket



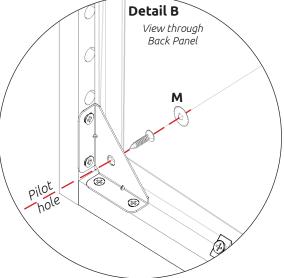
Step 14. Secure corner gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws (L) per plate.



Step 15.

Drill a small pilot hole through the centre of the corner gussets, through the back of the unit. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (M) provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.



WALL UNITS ONLY



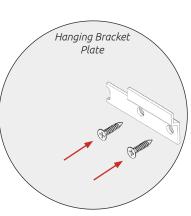
Screws for attaching to walls are not provided as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

Step 16.

Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

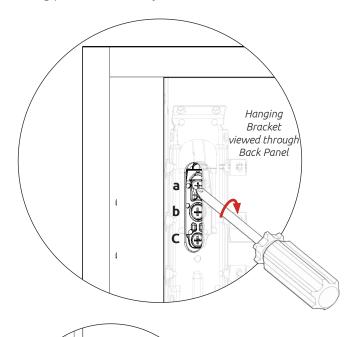
Step 17.

Hang the unit using the brackets to hook onto the plate as shown



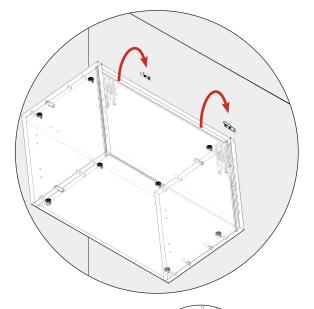
Step 18.

Using points a, b & c adjust the unit to suit.



Step 19.

Screw into any side units using the provided $2 \times 30 \text{mm}$ screws **(K)** to secure the unit. Screw just to the rear of the hinge plate then place a cover cap on the head to conceal it.



Step a.

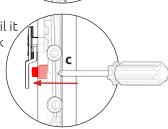
Rotate the screw clockwise to move the unitt up. Anti-clockwise for down.

Step b.

Adjust the depth using centre screw.



Screw the red screw until it touches the plate to lock / in position.



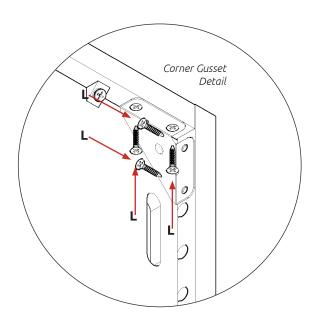


WALL / SHALLOW BASE UNIT

1000 Assembly Guide

SHALLOW BASE UNITS ONLY

for WALL see pages 5 & 6



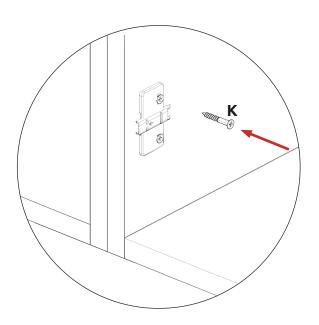
Step 20.

Secure corner gussets to the top left and right hand side of the wall unit using 4×15 mm screws **(L)** per plate.

Step 21.

Drill a small pilot hole through the centre of the corner gussets, through the back of the unit. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps **(M)** provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

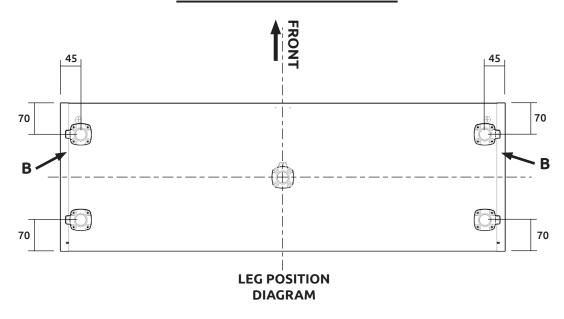


View though Back Panel Pilot hole

Step 22.

Screw into any side units using the provided 2 x 30mm screws **(K)** to secure the unit. Screw just to the rear of the hinge plate then place a cover cap **(M)** on the head to conceal it.

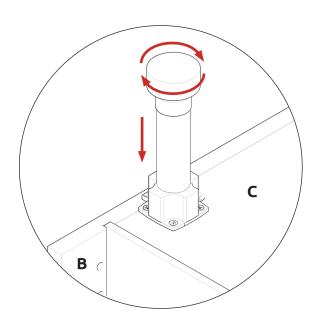
SHALLOW BASE UNITS ONLY

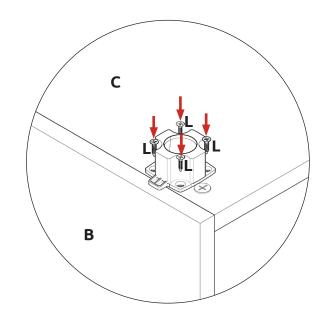


Step 23.

Secure each of the legs into place with 4 x 15mm screws **(L)** per leg.

Ensure legs are rotated as shown so that part of it is supporting the end panels **(B)**.



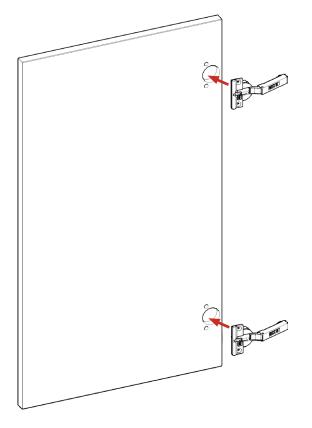


Step 24.

Push leg firmly down into leg base. Adjust legs to 155mm before turning unit upright. Once in situ level accordingly.

WALL / SHALLOW BASE UNIT

1000 Assembly Guide



Step 25.

Insert hinge in top & bottom holes as shown below.

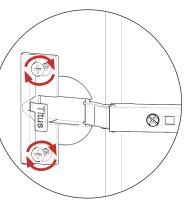
Step 26.

Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

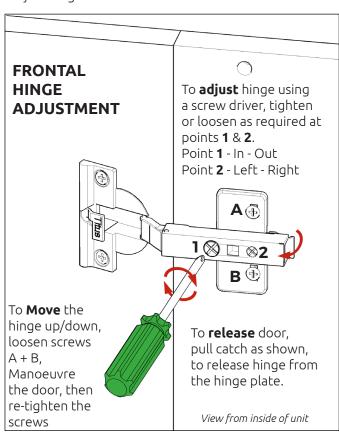


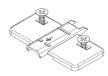
Attach the door to unit where required.

To attach door, clip hinge onto hinge plate and click to secure.



Step 28. Adjust hinge to suit. As shown below.

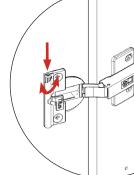




Hinge Plates

Step 29.

Fit cover caps to hinge. Adjust Soft close to suit.



Hinge Cover Caps

The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH.**

