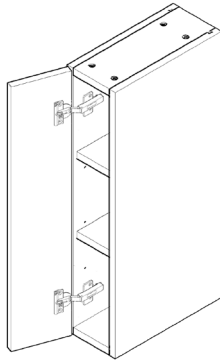
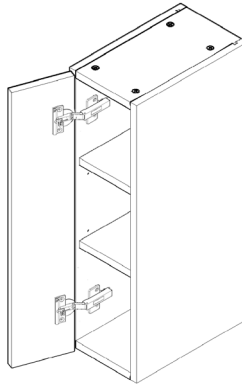


WALL / SHALLOW BASE UNIT

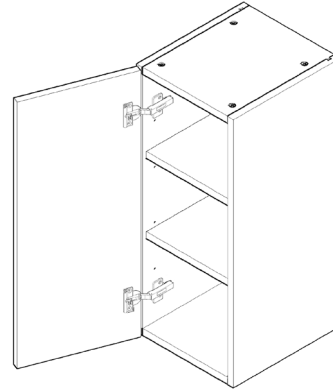
150 - 600 Assembly Guide



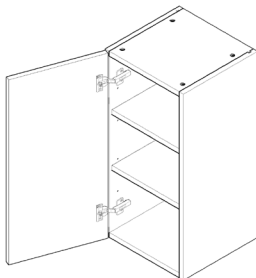
150 WALL



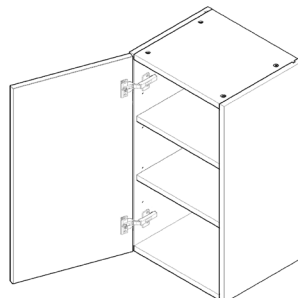
200 WALL



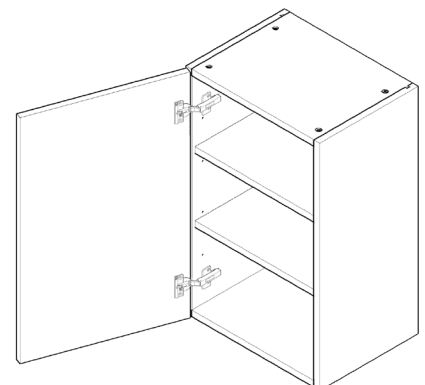
300 WALL



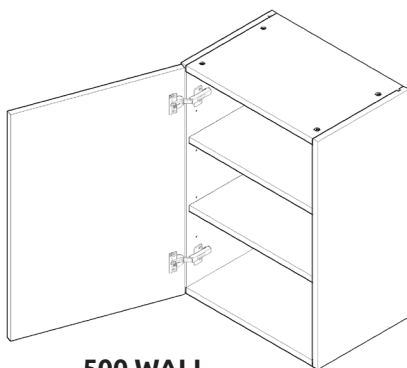
350 WALL



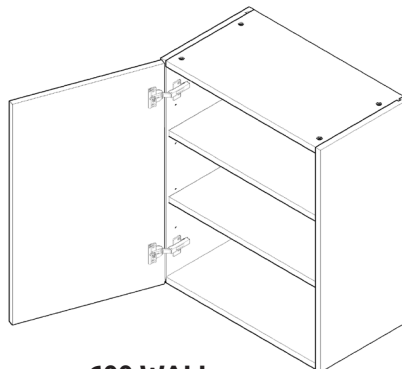
400 WALL



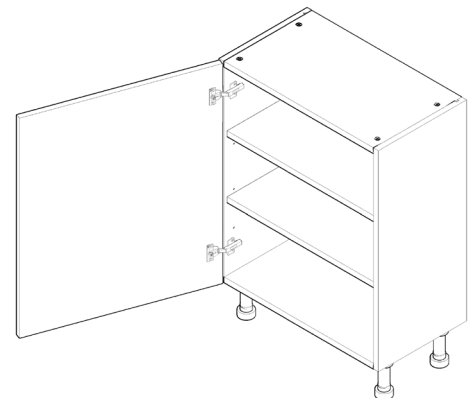
450 WALL



500 WALL



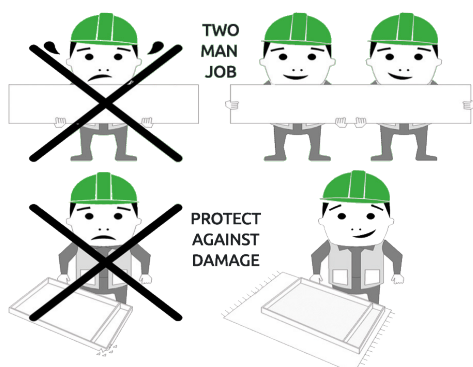
600 WALL



**600 BASE
SHALLOW**

WALL / SHALLOW BASE UNIT

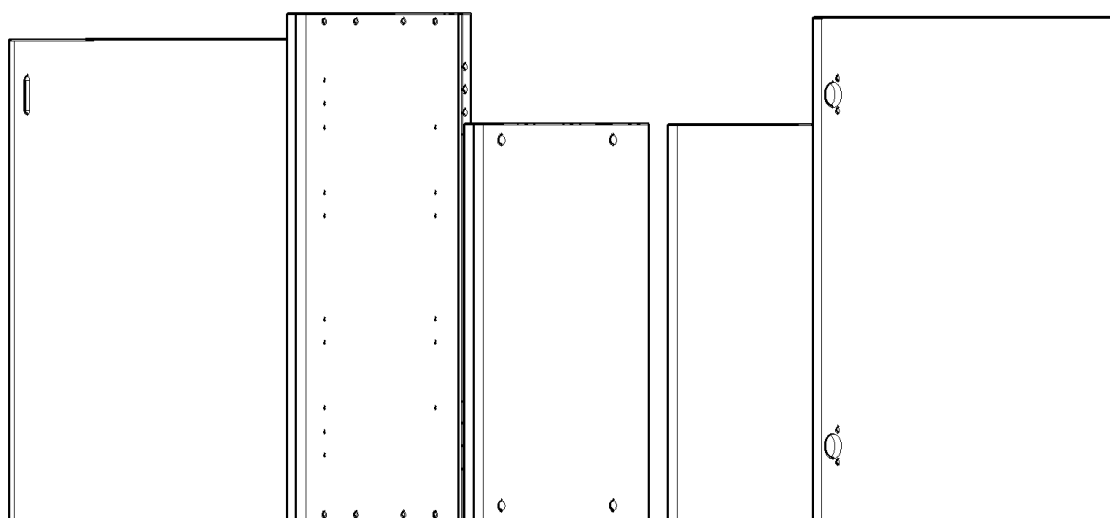
150 - 600 Assembly Guide



BEFORE YOU START

INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED



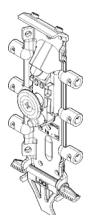
Panel A
x1 Back Panel

Panel B
x2 End Panel

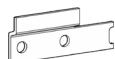
Panel C
x2 Base Panel

Shelf
x2

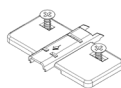
Frontal
(packed separately)
x1



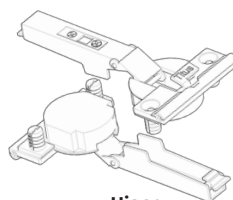
Hanging Bracket
x2 Inc Screws



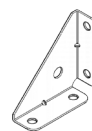
Hanging Bracket Plate
x2 (Screws NOT included)



Hinge Mounting Plate
x2 Inc Screws



Hinge
x2 Inc Screws



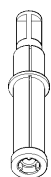
Corner Gusset
x2



**Hanging Bracket
Cover Cap**
x2



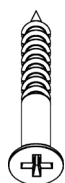
(F) x8
Wooden Dowel



(G) x8
Cam Dowel
(Expanding)



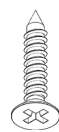
(H) x8
Cam Lock



(K) x4
30mm
Screw



(L) x8
15mm
Screw



(S) x4
20mm
Screw



(M) x4
Cover Cap



(N) x1
Door
Buffer



(Z) x8
Shelf Peg
Plastic

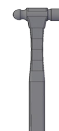


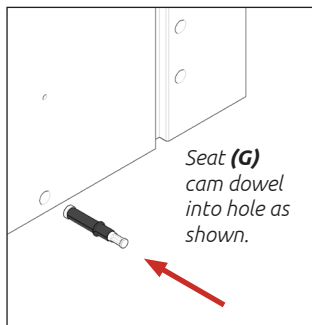
(T) x10
Back Panel
Support Clip

REQUIRED TOOLS

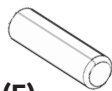


NOT to be
used with CAM
DOWEL & CAM
LOCK

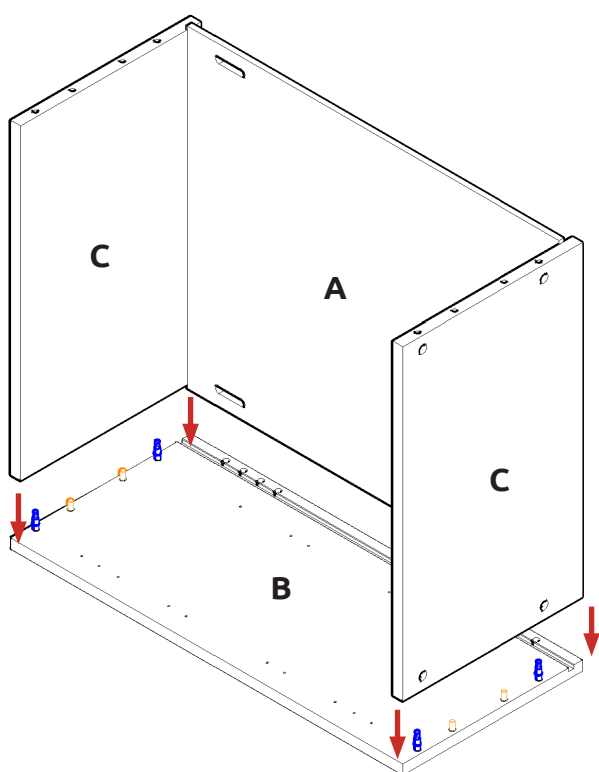
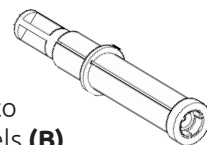




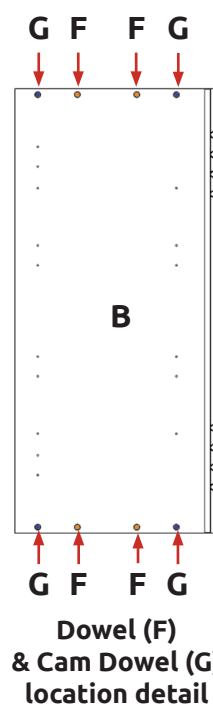
Step 1.
Seat dowel (F) into holes in both end panels (B) as shown.



Step 2.
Seat cam dowel (G) into holes in both end panels (B) as shown.



Step 3.
Attach panels x2 (C) to panel (B), using cam dowels (G) (in blue), and also using dowels (F) (in orange) in positions as shown.

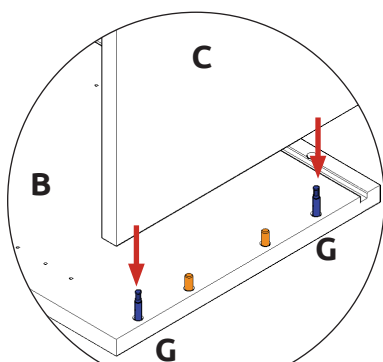


Step 4.
Slide panel (A) into the groove of panels (B) and x 2 (C).

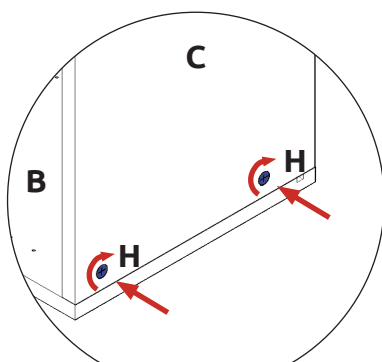


NB. All cam locks (H) are to be positioned facing the outside of the unit Carcase, for ease of tightening.

Do **not** use power tools with cam dowel (G) or cam lock (H)



View from underside



View from underside

Step 5.
Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.



WALL / SHALLOW BASE UNIT

150 - 600 Assembly Guide

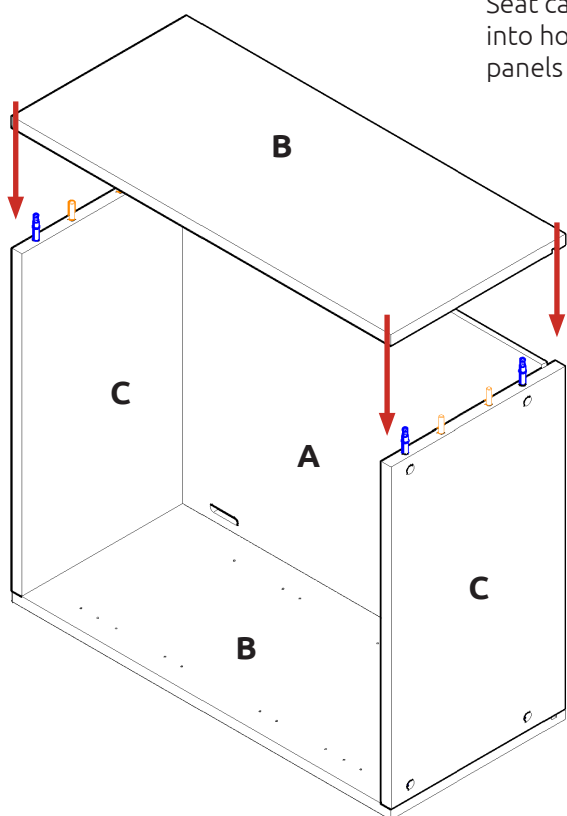
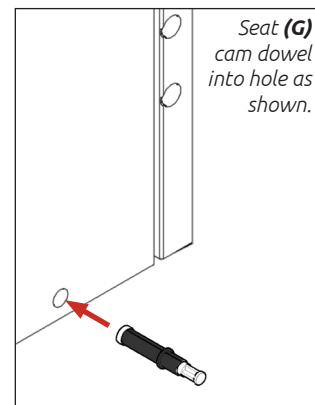
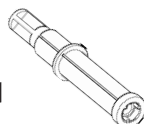
Step 6.

Seat dowel (F) into holes in both panels (B) as shown.



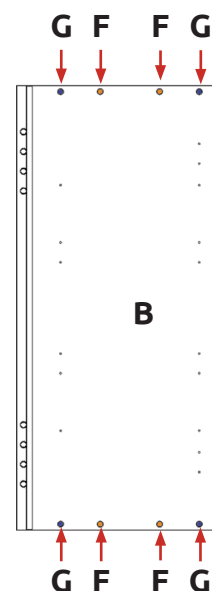
Step 7.

Seat cam dowel (G) into holes in both end panels (B) as shown.



Step 8.

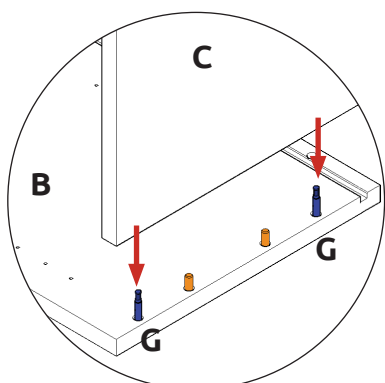
Attach panel (B) to panels (C) using cam dowels (G) (in blue) and also using dowels (F) (in orange) in positions as shown. Ensure panel (A) is seated into the groove of panel (B).



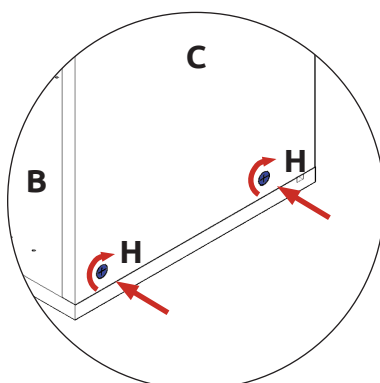
Dowel (F) & Cam Dowel (G) location detail



NB. All **Cam Locks (H)** are to be positioned facing the outside of the unit Carcase, for ease of tightening.



View from underside



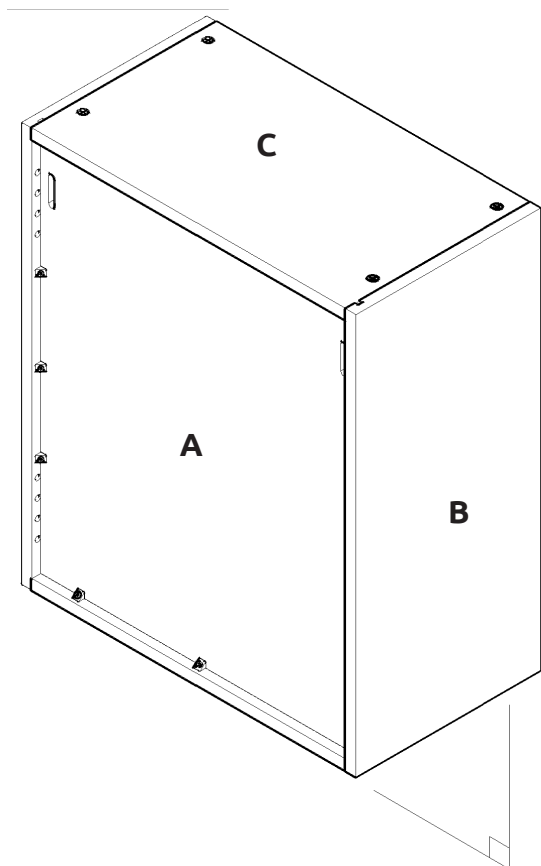
View from underside

Do **not** use power tools with cam dowel (G) or cam lock (H)



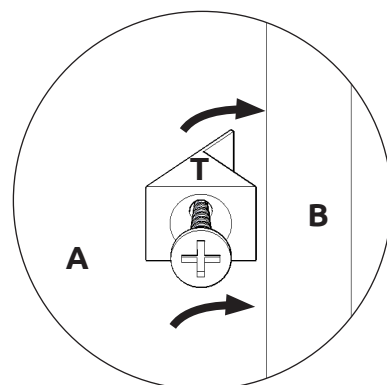
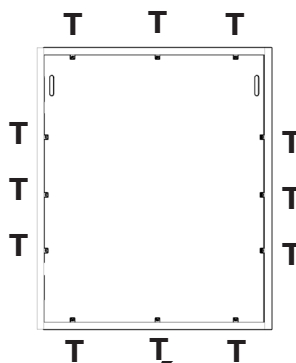
Step 9.

Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.



Step 10.

Ensure unit is square.



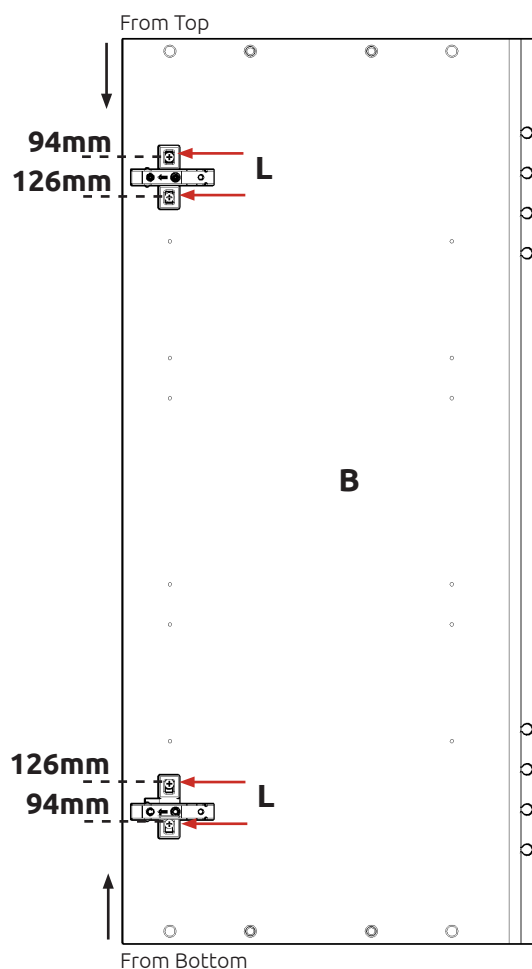
Step 11.

Slide the back panel clips **(T)** into the groove of both panels **(B)** & **(C)**s. The back panel clips **(T)** should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.

Step 12.

Attach hinge mounting plates onto end panels **(B)** in locations shown using screws already in the mounting plate.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.



WALL / SHALLOW BASE UNIT

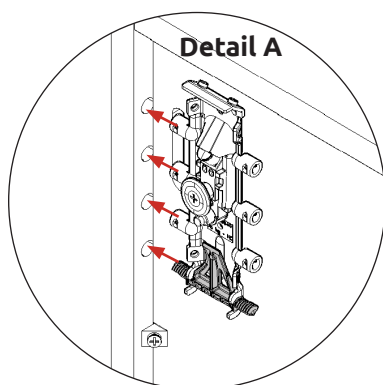
150 - 600 Assembly Guide

WALL UNITS ONLY for Shallow Base see pages 7 & 8



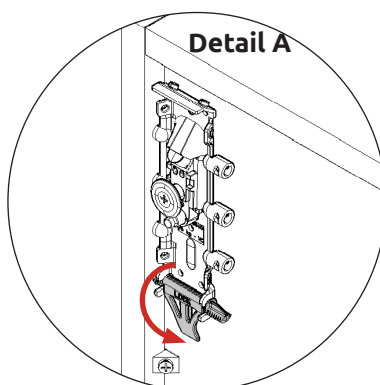
Care to be taken. Hanging procedure is necessary for a safe installation.

Step 13. Hanging Brackets steps a, b & c to be carried out on both sides as shown



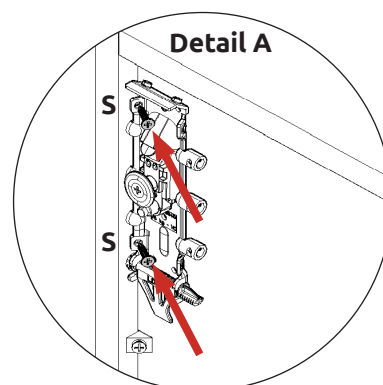
Step a

Insert hanging bracket into pre-drilled holes



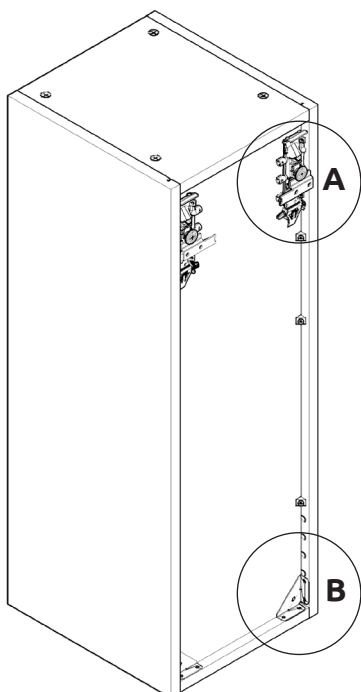
Step b

Rotate locking lever 180 degrees



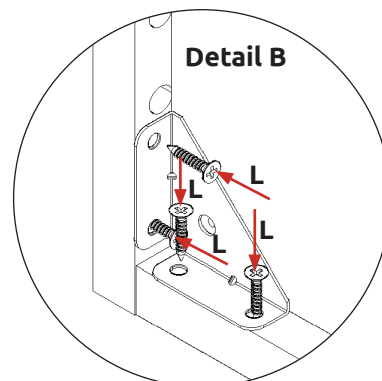
Step c

Secure with provided 2 x 20mm screws (S) per bracket

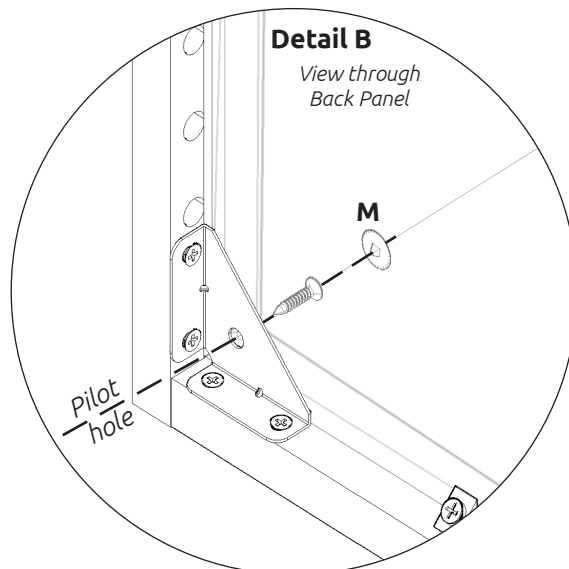


Step 14.

Secure corner gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws (L) per plate.



Detail B



Detail B

View through Back Panel

Step 15.

Drill a small pilot hole through the centre of the corner gussets, through the back of the unit. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (M) provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

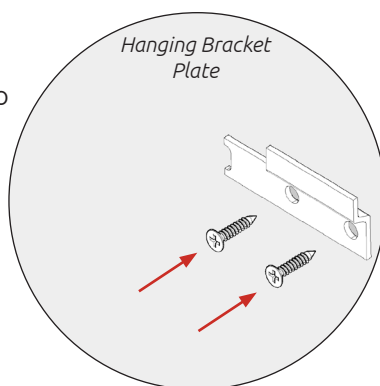
WALL UNITS ONLY



Screws for attaching to walls are not provided as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

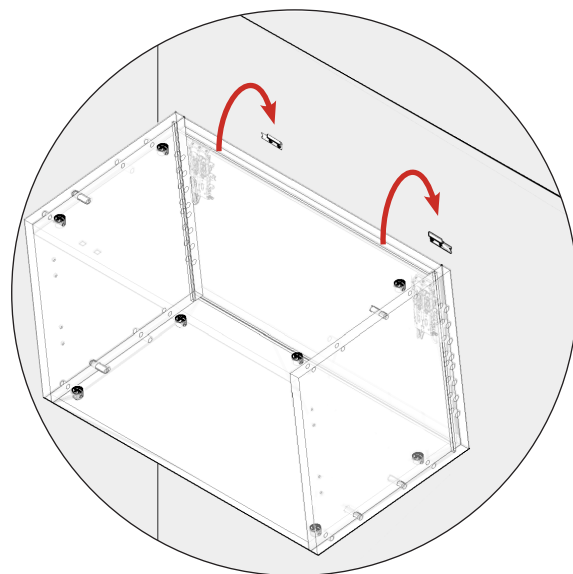
Step 16.

Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.



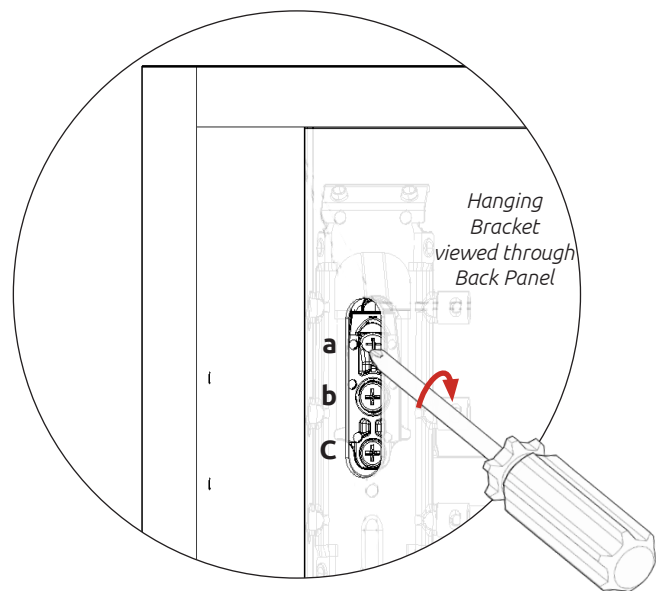
Step 17.

Hang the unit using the brackets to hook onto the plate as shown



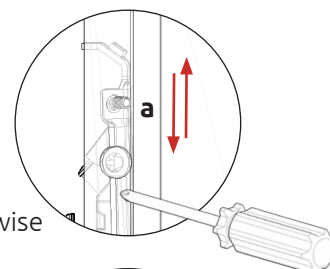
Step 18.

Using points a, b & c adjust the unit to suit.



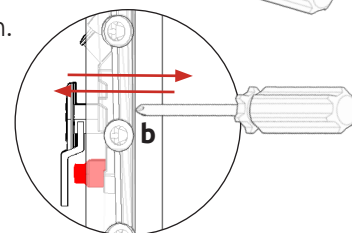
Step a.

Rotate the screw clockwise to move the unit up.
Anti-clockwise for down.



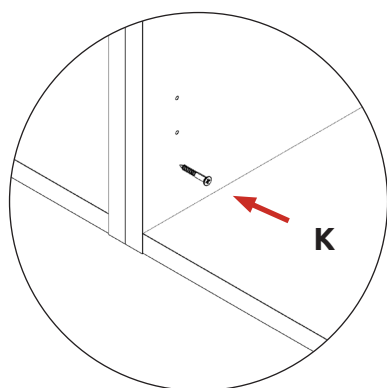
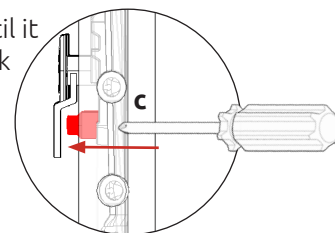
Step b.

Adjust the depth using centre screw.



Step c.

Screw the red screw until it touches the plate to lock in position.



Step 19.

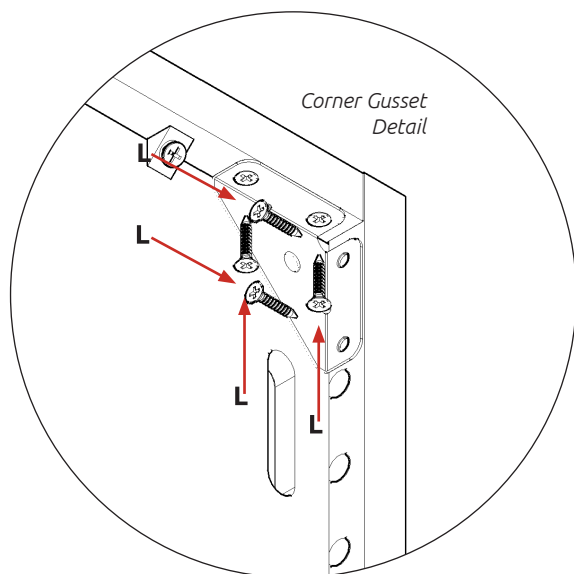
Screw into any side units using the provided 2 x 30mm screws (**K**) to secure the unit. Screw just to the rear of the hinge plate then place a cover caps (**M**) on the head to conceal it.

WALL / SHALLOW BASE UNIT

150 - 600 Assembly Guide

SHALLOW BASE UNITS ONLY

for WALL see pages 5 & 6



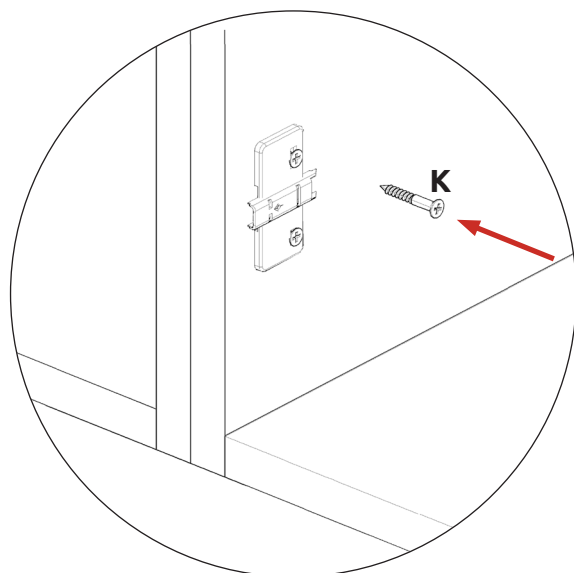
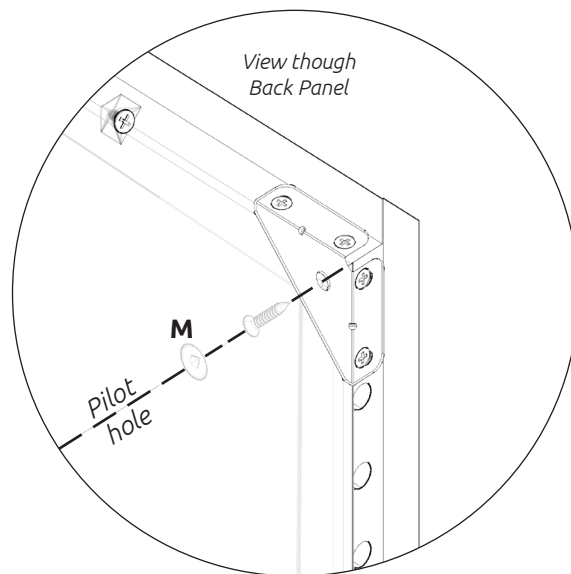
Step 20.

Secure Corner Gussets to the top left and right hand side of the wall unit using 4 x 15mm screws (**L**) per plate.

Step 21.

Drill a small pilot hole through the centre of the corner gussets, through the back of the unit. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (**M**) provided.

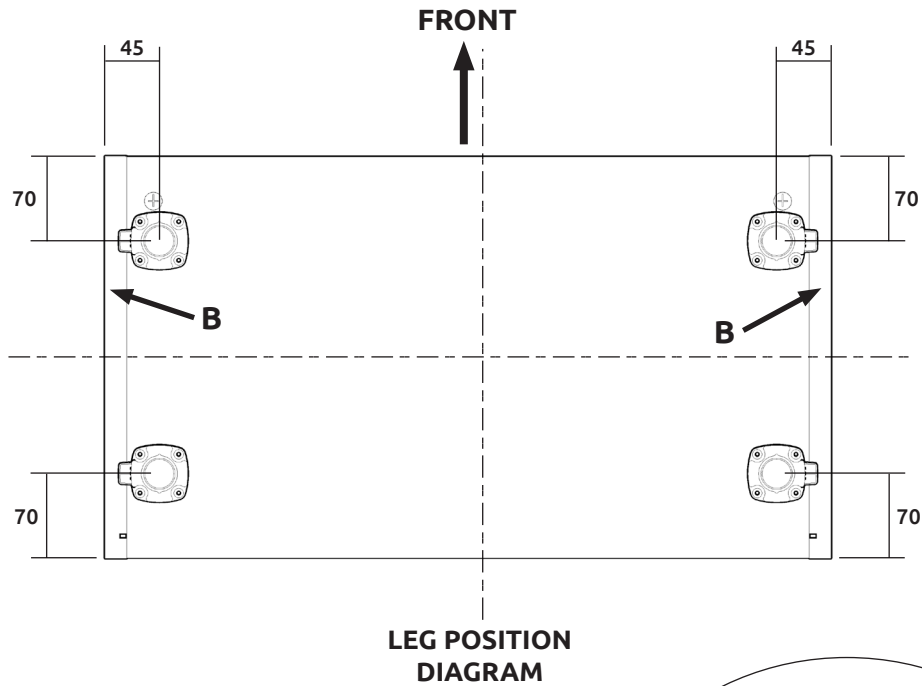
Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.



Step 22.

Screw into any side units using the provided 2 x 30mm screws (**K**) to secure the unit. Screw just to the rear of the hinge plate then place a cover cap (**M**) on the head to conceal it.

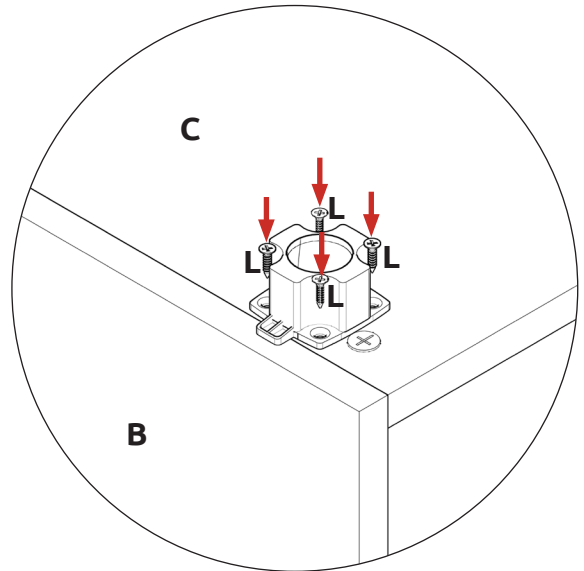
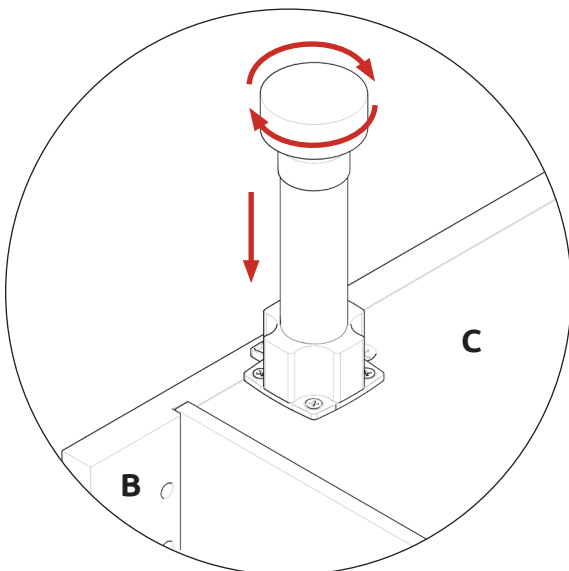
SHALLOW BASE UNITS ONLY



Step 23.

Secure each of the legs into place with 4 x 15mm screws (**L**) per leg.

Ensure legs are rotated as shown so that part of it is supporting the end panels (**B**).

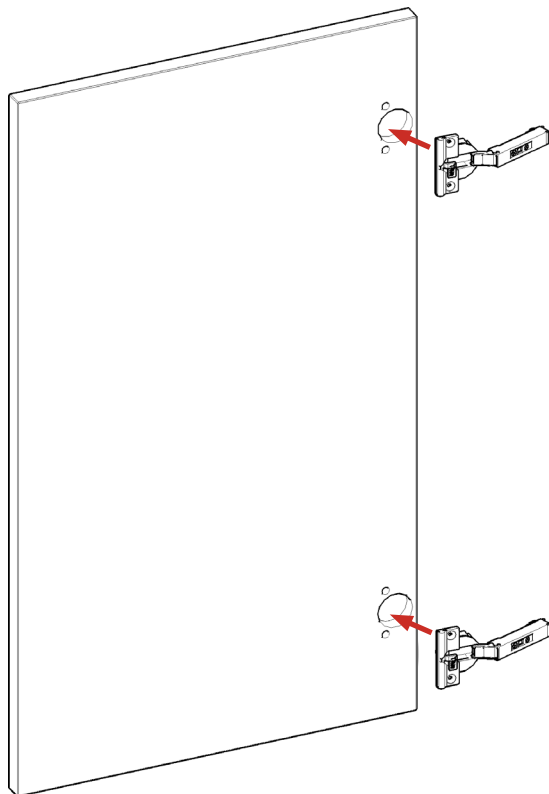


Step 24.

Push leg firmly down into leg base. Adjust legs to 155mm before turning unit upright. Once in situ level accordingly.

WALL / SHALLOW BASE UNIT

150 - 600 Assembly Guide



Step 25.

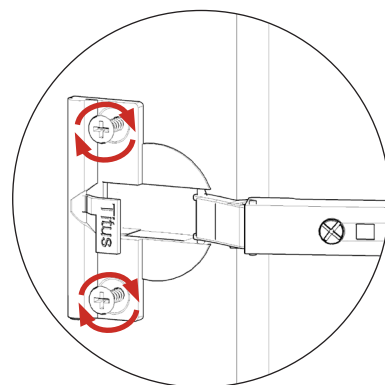
Insert hinge in top & bottom holes as shown below.

Step 26.

Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

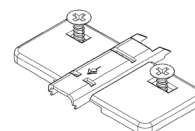
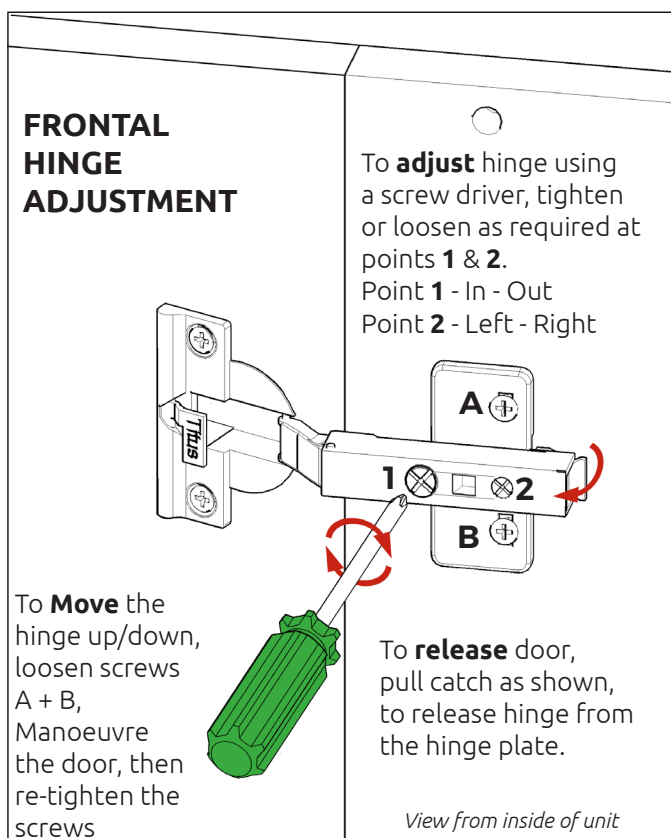
Step 27.

Attach the door to unit where required. To attach door, clip hinge onto hinge plate and click to secure.



Step 28.

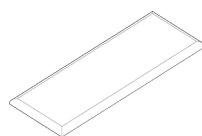
Adjust hinge to suit. As shown below.



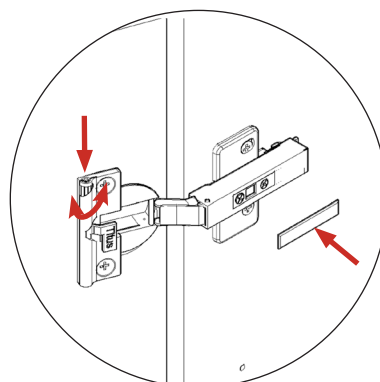
Hinge Plates

Step 29.

Fit cover caps to hinge. Adjust Soft close to suit.



Hinge Cover Caps



The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.

