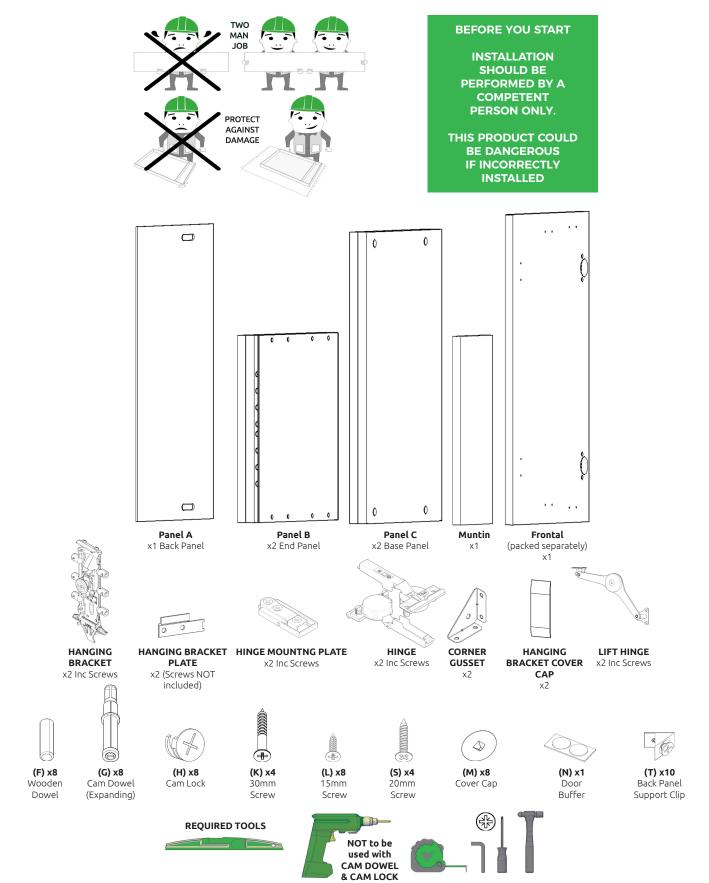
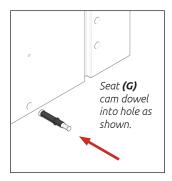


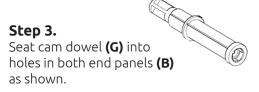


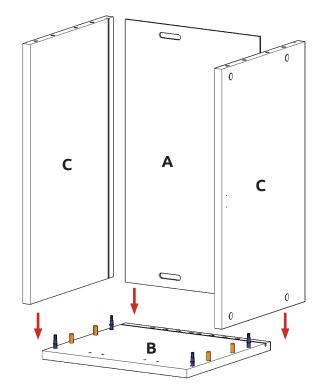
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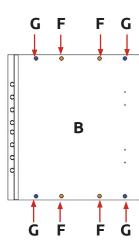


Step 2.
Seat dowel (F)
into holes in
both end panels (B)
as shown.





Step 3.
Attach panels x2 (C) to panel (B), using cam dowels (G) (in blue) and also using dowels (F) (in orange) in positions as shown.



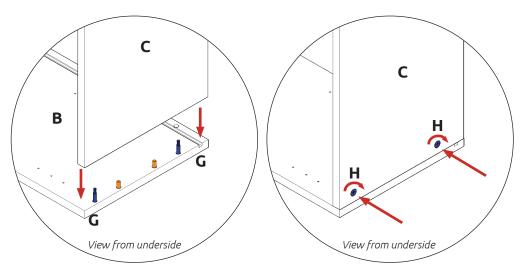
Step 4.Slide panel **(A)** into the groove of panels **(B)** and x 2 **(C)**.

Dowel (F) & Cam Dowel (G) location detail



All cam locks **(H)** are to be positioned facing the outside of the unit carcase, for ease of tightening.

Do **not** use power tools with cam dowel **(G)** or cam lock **(H)**

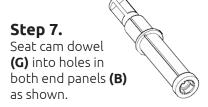


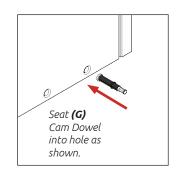
Step 5.
Insert cam lock (H).

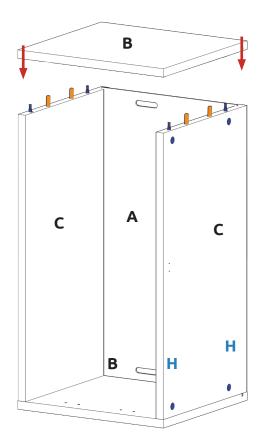
Hand tighten all cam locks **(H)**, this will expand the cam dowels **(G)** and tighten the unit together.

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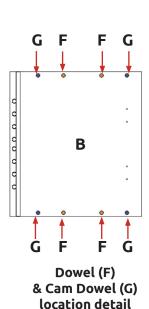
Step 6.
Seat dowel (F) into holes in both panels (B) as shown.







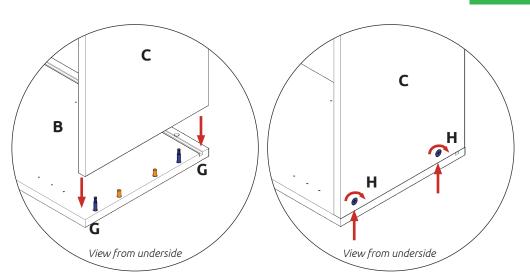
Step 8.
Attach panel (B) to panels (C) using cam dowels (G) (in blue) and also using dowels (F) (in orange) in positions as shown. Ensure panel (A) is seated into the groove of panel (B).





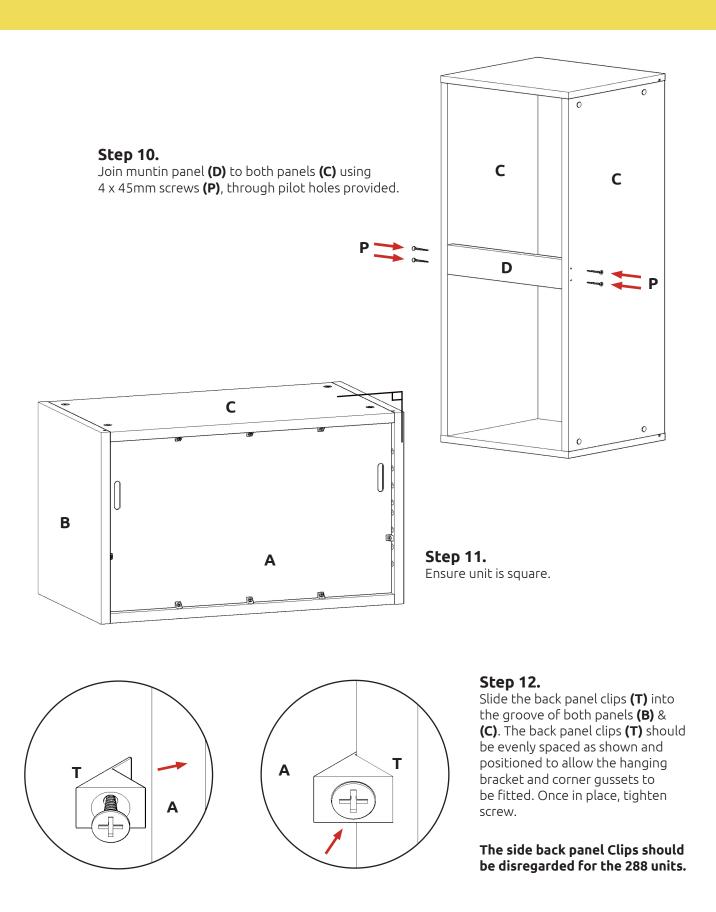
All cam locks **(H)** are to be positioned facing the outside of the unit carcase, for ease of tightening.

Do **not** use power tools with cam dowel **(G)** or cam lock **(H)**



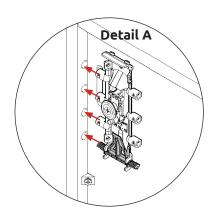


Step 9.
Insert cam lock (H).
Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.

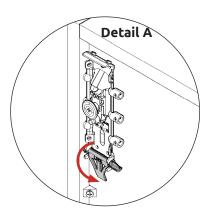


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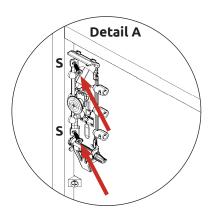
Step 13. Hanging Brackets steps a,b & c to be carried out on both sides as shown



Step a Insert hanging bracket into pre-drilled holes



Step b Rotate locking lever 180 degrees



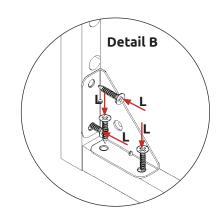
Step c Secure with provided 2 x 20mm screws **(S)** per bracket

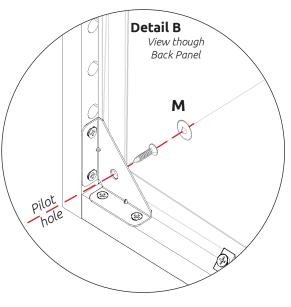
Step 14. Secure corner gussets to the bottom left and right hand side of the wall unit using 4×15 mm screws **(L)** per plate.

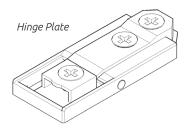
Step 15.

Drill a small pilot hole through the centre of the corner gussets. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (M) provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.



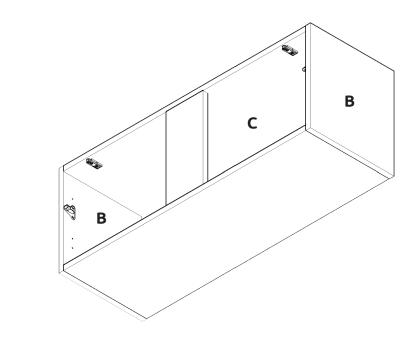


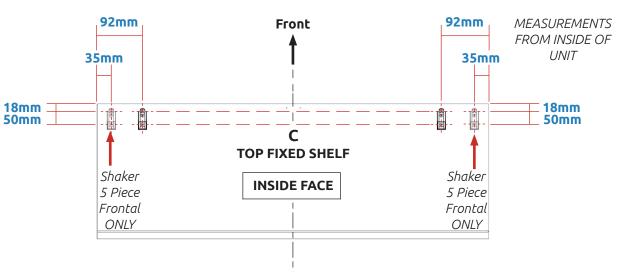


16. Hinge Plate.

Using a 5mm Drill bit, drill into Top fixed shelf **(C)** using measurements as shown. Attach Hinge Mounting Plate onto top fixed shelf **(C)** using screws which are already positioned within the Hinge Plates.

N.B. for Shaker 5 Piece Frontals, use 35mm measurement (M.

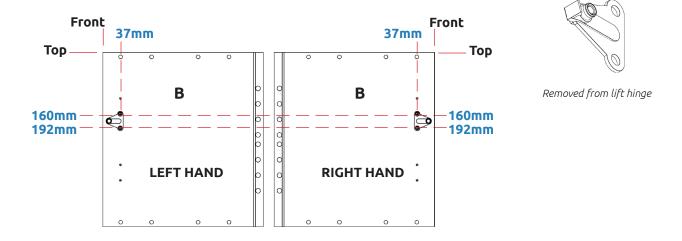






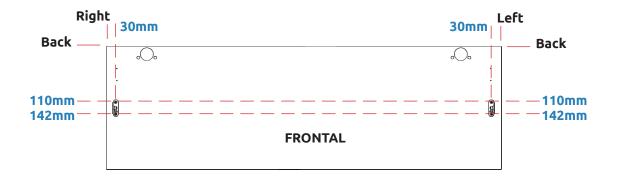
Step 17.

Measure and attach lift hinge bracket with 2 x screws per bracket. The required screws are included inside lift hinge pack.



Step 18.

Measure and attach lift hinge bracket to the frontal with 2 x screws per bracket. The required screws are included inside lift hinge pack.

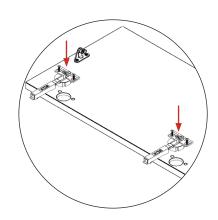


Step 19.

Insert hinges into holes provided.

Step 20.

Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.





Care to be taken. Hanging procedure is necessary for a safe installation.



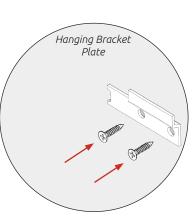
Screws for attaching to walls are not provided as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

Step 21.

Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

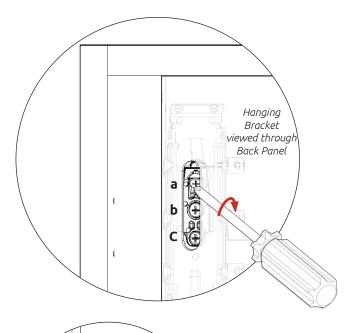
Step 22.

Hang the unit using the brackets to hook onto the plate as shown



Step 23.

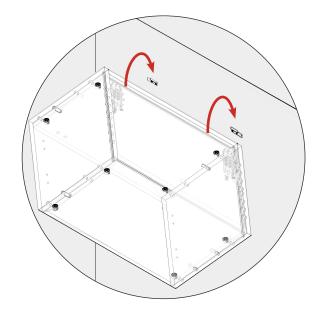
Using points a, b & c adjust the unit to suit.



Κ



Screw into any side units using the provided 2x 30mm screws **(K)** to secure the unit. Screw just to the rear of the hinge plate then place a cover caps (M) on the head to conceal it.



Step a.

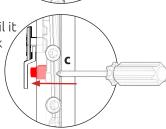
Rotate the screw clockwise to move the unit up. Anti-clockwise for down.

Step b.

Adjust the depth using centre screw.



Screw the red screw until it touches the plate to lock in position.



b

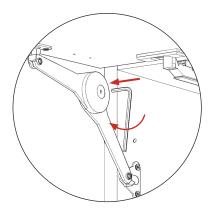
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Step 25.

Clip hinges into hinge mounting plates on the unit.

Step 26.

Clip lift hinge mechanisms into each bracket.



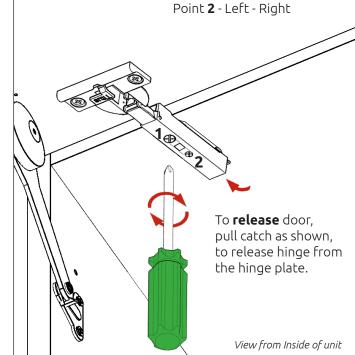


Use a 4mm allen key to adjust the strength of the lift hinge for the frontal weight.



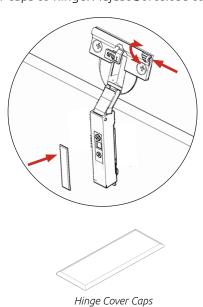
FRONTAL HINGE ADJUSTMENT

To **adjust** hinge using a screw driver, tighten or loosen as required at points **1** & **2**. Point **1** - In - Out



Step 28.

Fit cover caps to hinge. Adjust Softclose to suit.



The top and bottom hinges MUST be adjusted to the SAME STRENGTH.

