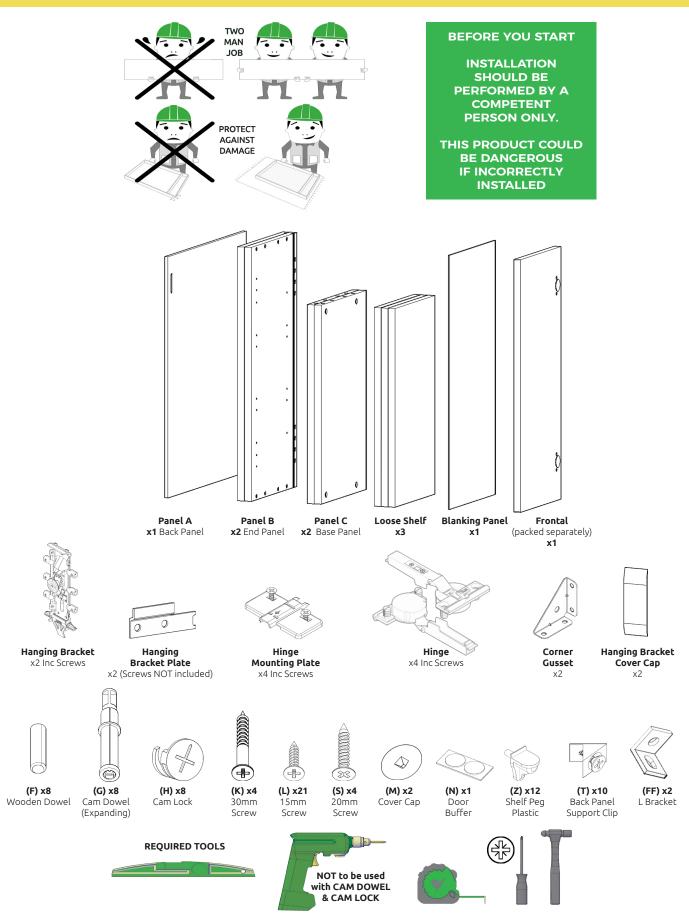
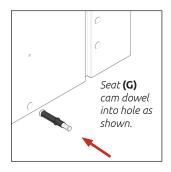




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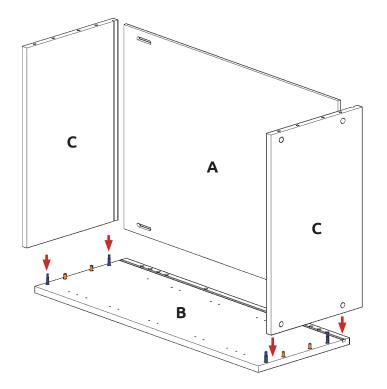






Step 2. Seat cam dowel (G) into holes in end panel (B) as shown.



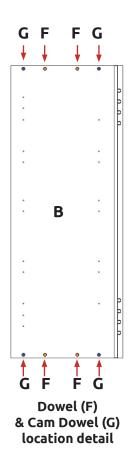


Step 3.

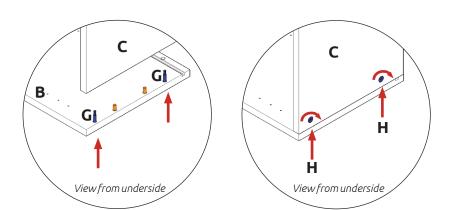
Attach panels x2 (C) to panel (B), using cam dowels (G) (in **blue**) and also using dowels (F) (in orange) in positions as shown.

Step 4.

Slide panel (A) into the groove of panels (B) and x 2 **(C)**.



All cam locks (H) are to be positioned facing the outside of the unit carcase, for ease of tightening.



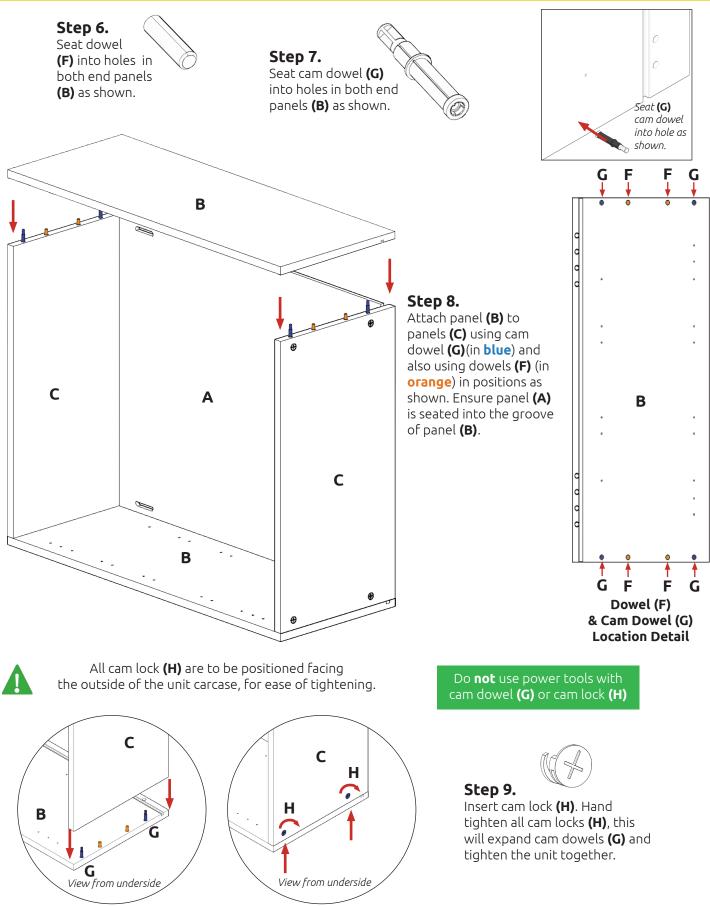
Do **not** use power tools with cam dowel (G) or cam lock (H)

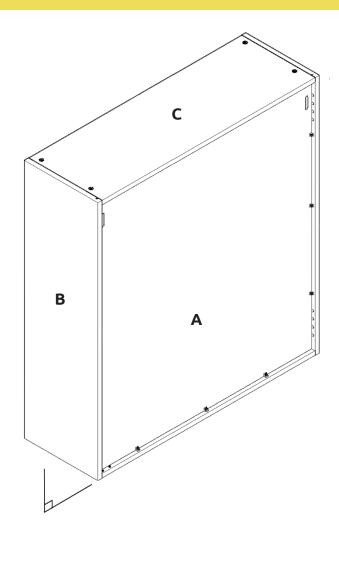
Step 5. Insert cam lock **(H)**. Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.

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Step 10. Ensure unit is square.

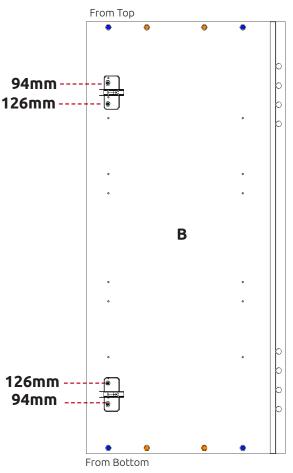


Slide the back panel clips **(T)** into the groove of both panels **(B)**. The back panel clips **(T)** should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.

Step 12.

Attach hinge mounting plates onto end panels **(B)** as shown using screws which are already located within the hinge plates.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.



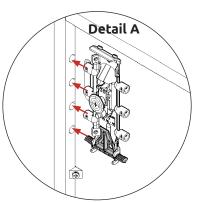
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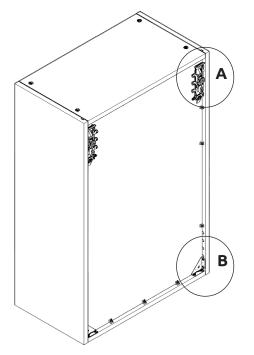
Screws for attaching to walls are not provided as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

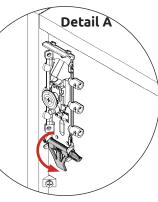


Care to be taken. Hanging procedure is necessary for a safe installation.



Step a Insert hanging bracket into pre-drilled holes





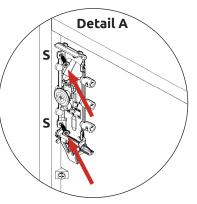
Step b Rotate locking lever 180 degrees

Step 13.

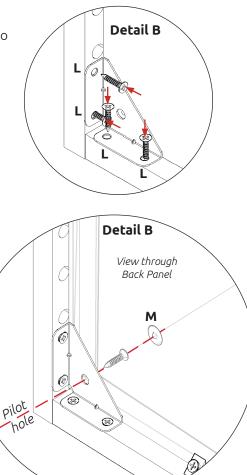
Hanging Brackets steps a,b & c to be carried out on both sides as shown

Step 14.

Secure corner gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws **(L)** per plate.



Step c Secure with provided 2 x 20mm screws **(S)** per bracket



Step 15.

Drill a small pilot hole through the centre of the corner gussets, through the back of the unit. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps **(M)** provided.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

Step 16.

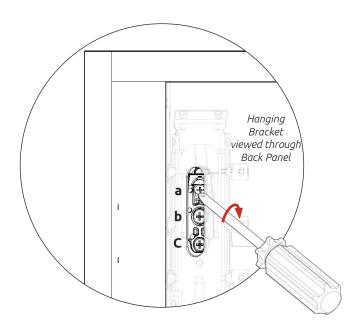
Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

Step 17.

Hang the unit using the brackets to hook onto the plate as shown

Step 18.

Using points a, b & c adjust the unit to suit.





Rotate the screw clockwise to move the unit up. Anti-clockwise for down.

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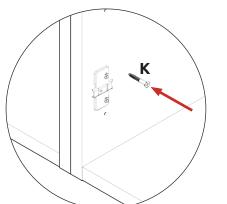
С

Step b.

Adjust the depth using centre screw.

Step c.

Screw the red screw until it touches the plate to lock in position.



Step 19.

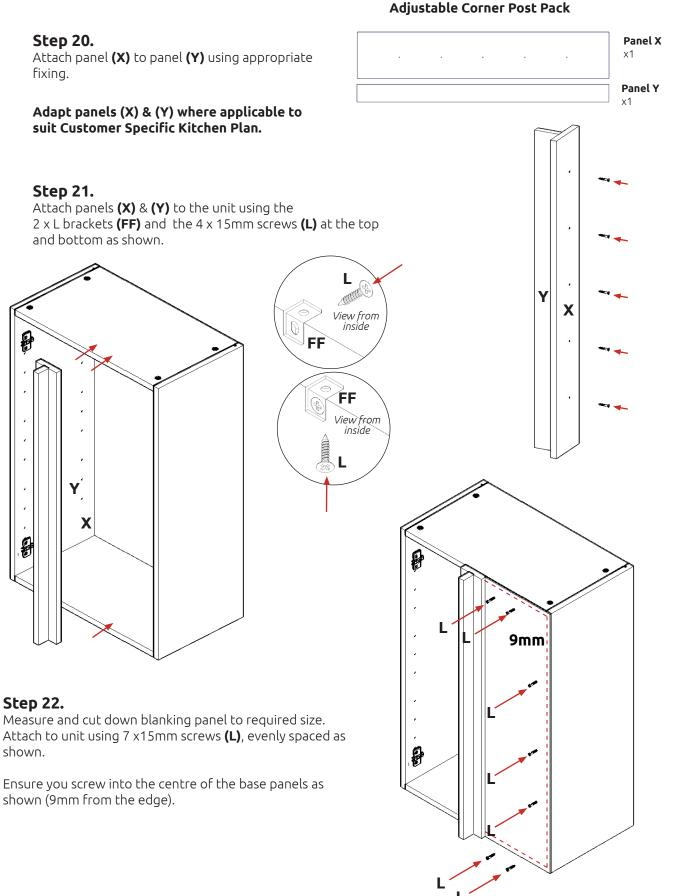
. Hanging Bracket

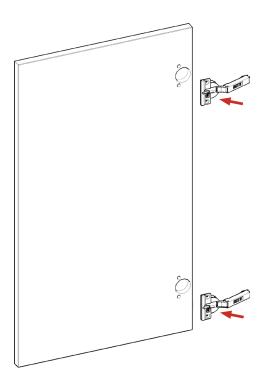
Plate

Screw into any side units using the provided 2 x 30mm screws **(K)** to secure the unit. Screw just to the rear of the hinge plates then place cover caps **(M)** on the heads to conceal it.

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Step 23.

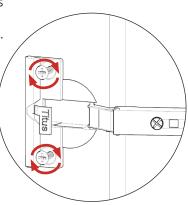
Insert hinge in top & bottom holes as shown below.

Step 24.

Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

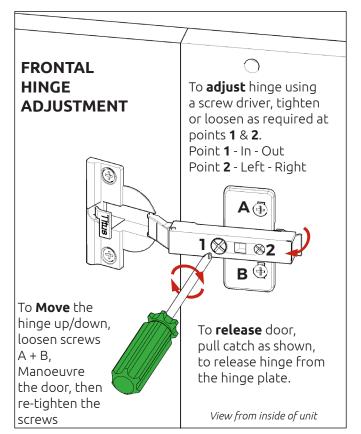
Step 25.

Attach the door to unit where required. To attach door, clip hinge onto hinge plate and click to secure.



Step 26.

Adjust hinge to suit. As shown below.

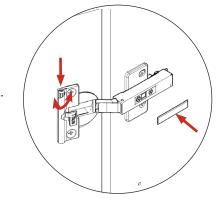




Hinge Plates

Step 27. Fit cover caps to hinge. Adjust Soft close to suit.

Hinge Cover Caps



The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH.**



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