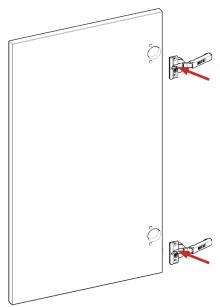
FRONTALŠ **Titus Hinge - Replacement Frontal Attachment Guide**



For frontals with unit mechanisms, see specific mechanism instructions for frontal attachment guidelines.

Step 1.

Discard existing hinge dowels and replace with new ones provided.



Step 2.

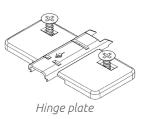
Insert hinges into hinge holes provided, in accordance with customer specific kitchen plan.

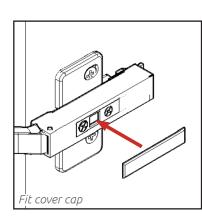
Step 3.

Secure hinges with the 2 x screws already located in the hinges.

Step 4.

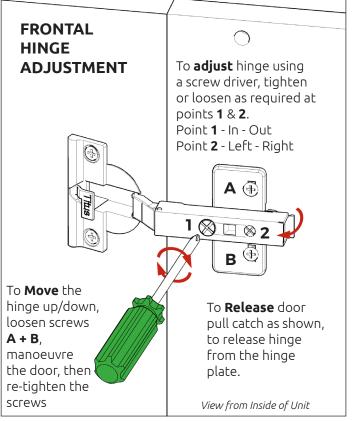
Attach the door to unit, clip hinge onto hinge plate and click to secure.





Secure hinge

Hinae dowels



Step 5.

shown on the left.



Soft-close adjustment

The top and bottom hinges **MUST** be adjusted to the **SAME** STRENGTH.



For Internal Use: FI.WR.INS.077_WKIN0067_HingedDoor_ReplaceFRTL_Rev5

Adjust hinge to suit. As

Step 6. Fit cover cap to hinge. Adjust soft-close to suit.

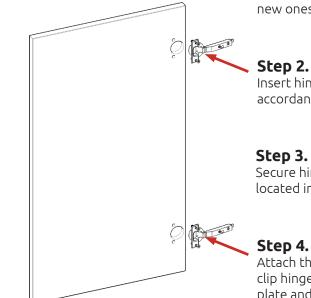
FRONTALŠ **Grass Hinge - Replacement Frontal Attachment Guide**



For frontals with unit mechanisms, see specific mechanism instructions for frontal attachment guidelines.

Step 1.

Discard existing hinge dowels and replace with new ones provided.

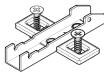


Step 2.

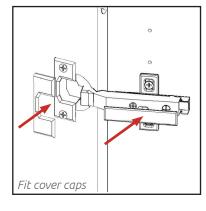
Insert hinges into hinge holes provided, in accordance with customer specific kitchen plan.

Secure hinges with the 2 x screws already located in the hinges.

Attach the door to unit, clip hinge onto hinge plate and click to secure.

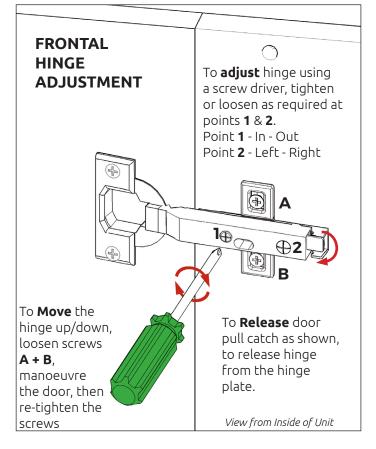


Hinge plate



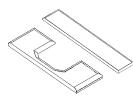
Secure hinge

Hinae dowels

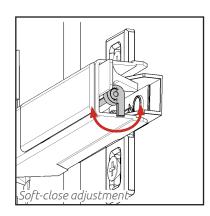


Step 5. Adjust hinge to suit. As shown on the left.

Step 6. Fit cover caps to hinge. Adjust soft-close to suit.



Hinge cover caps



The top and bottom hinges **MUST** be adjusted to the **SAME** STRENGTH.