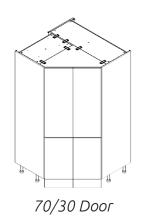
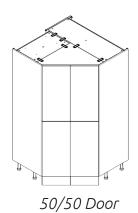


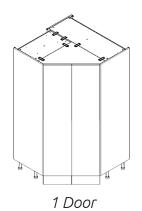




2070 - 2250









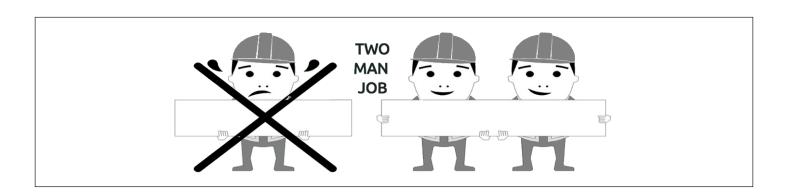




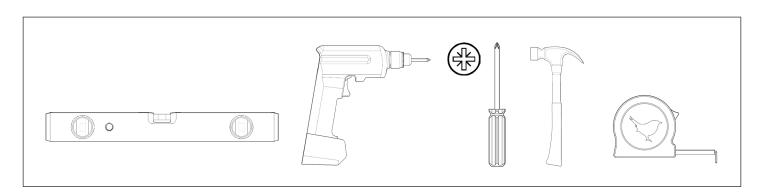
BEFORE YOU START

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

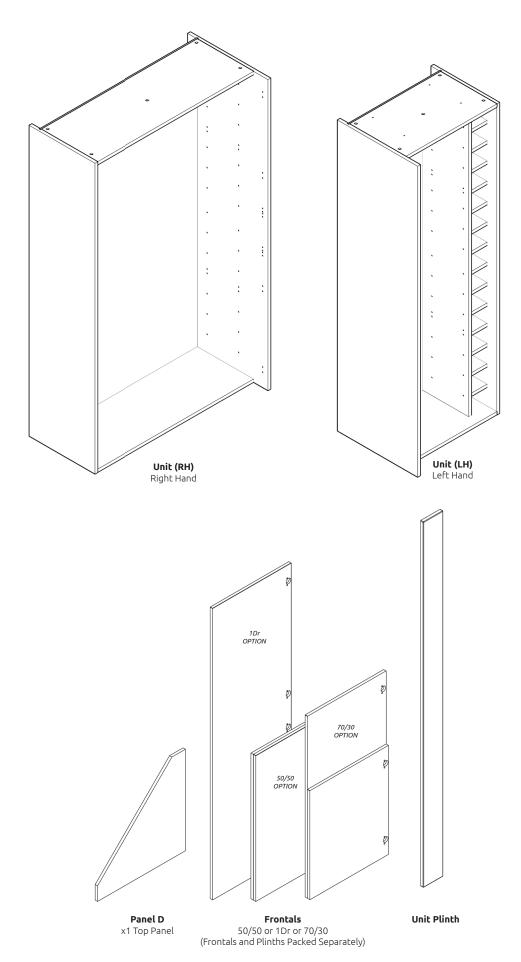






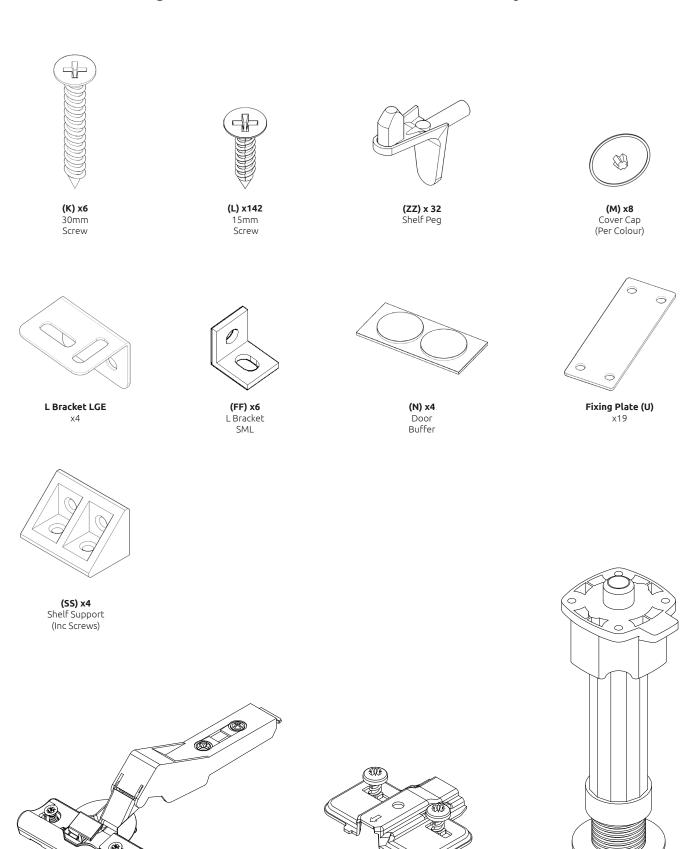












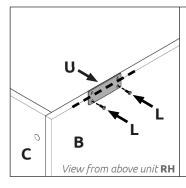
Hinge Inc Screws

Hinge Mounting Plate

Inc Screws

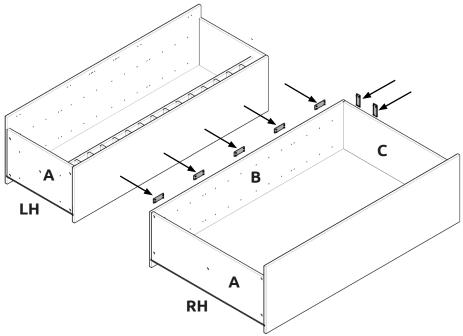


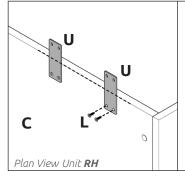




Step 1.Lay both units **(LH)** & **(RH)** flat as shown.

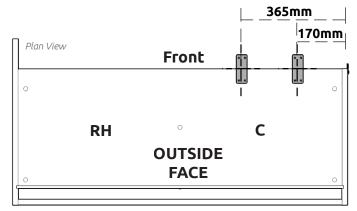
Secure 5 x fixing plates **(U)** positioned onto the outside face of panel **(B)** of **(RH)** unit equally spaced using 2 x 15mm screws **(L)** as shown.





Step 2.

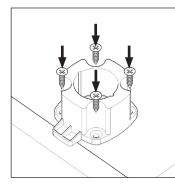
Secure 2 x fixing plate **(U)** positioned onto outside face of panel **(C)** of **(RH)** unit using 2 x 15mm screws **(L)** per plate in the measurements shown.



Fixing Plate diagram



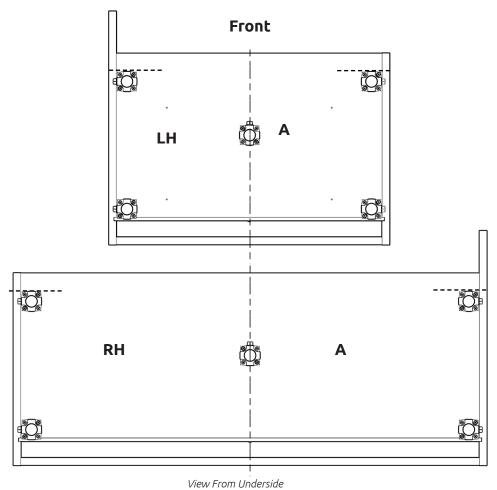




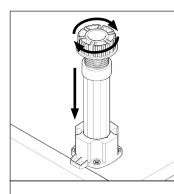
Step 3.

Secure leg base into place with $4 \times 15 \text{mm}$ screws **(L)** per leg as shown. Ensure legs are rotated to also provide support to the end panels. Front legs should have flat edge to the front.





Leg position diagram



Step 4.

Push leg firmly down into leg base.

Adjust legs to 155mm before lifting both units upright. Once in situ level accordingly.

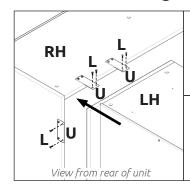




It is **important** to lift unit onto its legs. Do not tilt as depicted in image.





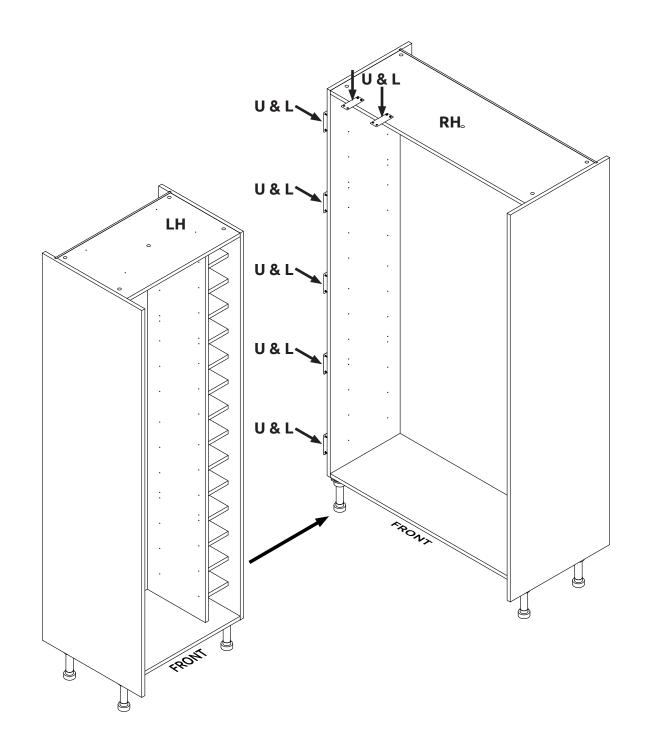


Step 5.

Position **LH** unit and **RH** unit together as shown. Ensure units are flush & square.

Step 6.

Screw through fixing plates **(U)** into adjoining **LH** unit using 2 x 15mm screws **(L)** to secure both units together. Repeat per fixing plate **(U)**.





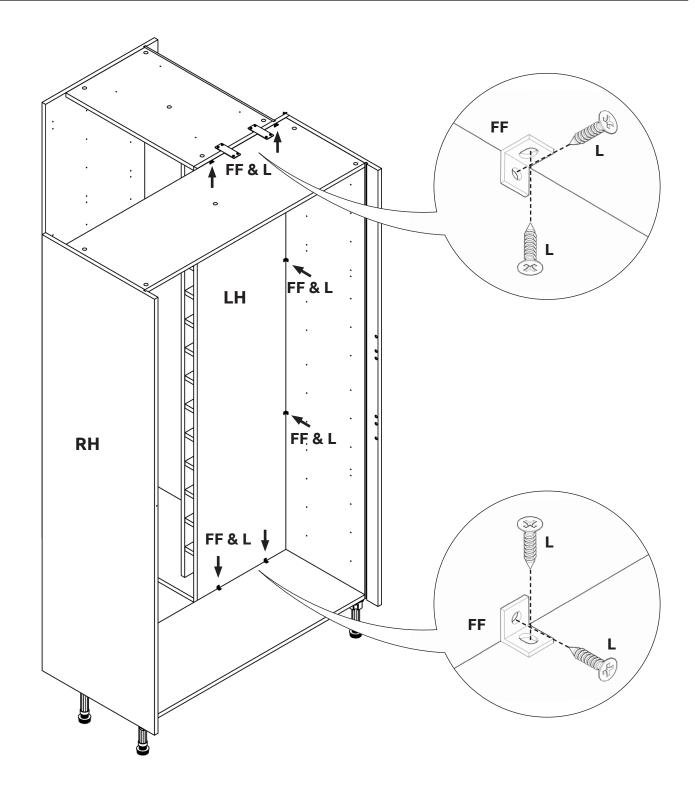


Step 7.

Secure **(LH)** and **(RH)** units together from inside the unit using $6 \times L$ bracket SML **(FF)** as shown. Secure with 2×15 mm screws **(L)** per bracket as shown.

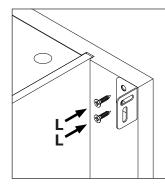






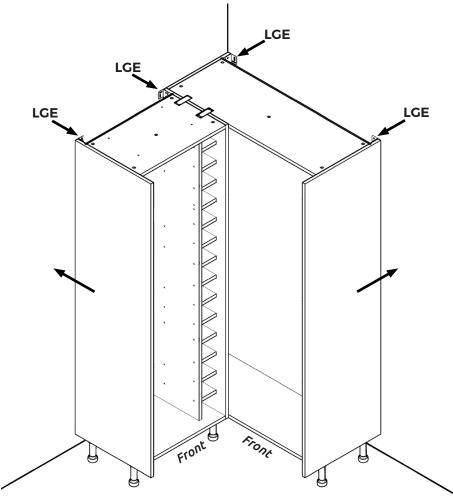






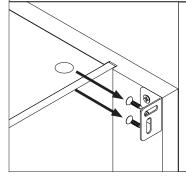
Step 8.

Use 2×15 mm screws **(L)** to secure each of the $4 \times L$ brackets **(LGE)** to both units positioned as shown.





Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.



Step 9.

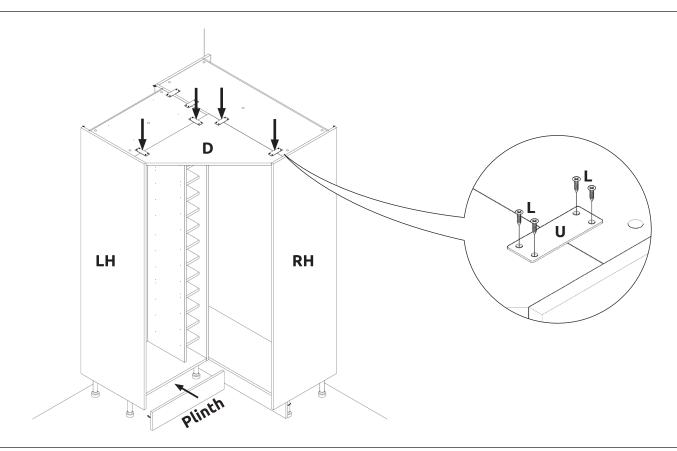
Screw through large L bracket (LGE) into the wall as shown.





Step 10.

When the combined unit is secured in position, attach top panel **(D)**, using 4 x fixing plates **(U)** combined with 4 x 15mm screws **(L)** per plate, positioned as shown.

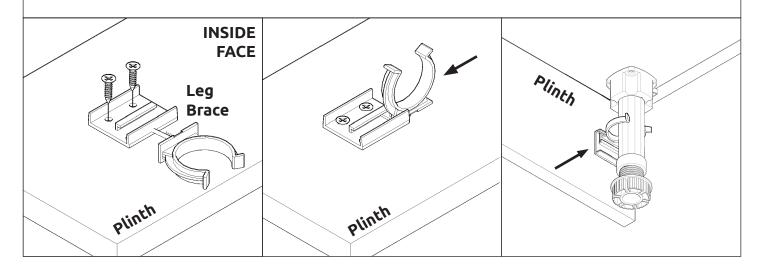


Step 11.

Measure plinth and cut to suit the width of **(RH)** unit and again for **(LH)** unit.

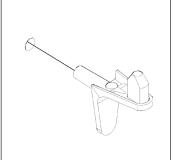
Mark clip positions by aligning plinth sections to legs. Use 2 x 15mm screws **(L)** as shown to fix clip to plinth. Detach the leg clip from the plinth clip. Slide leg clip into plinth clip as shown.

Step 12.Secure plinth by pushing clip firmly onto legs, as shown.



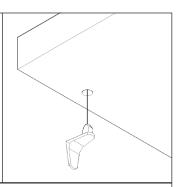






Step 13.

Insert shelf peg **(ZZ)** into end panels. 4 x shelf pegs are required per loose shelf. Position loose shelf onto shelf pegs **(ZZ)** ensuring the spikes on the shelf pegs locate in the holes on the bottom of the loose shelf.

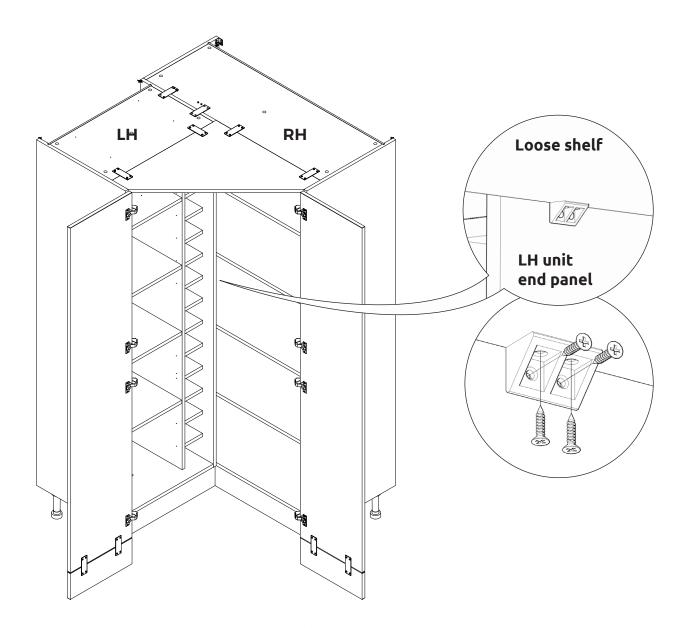


Step 14.

Position the fixing blocks on the underside of the loose shelf at the front and against the LH unit end panel. Secure in place using 2 x 15mm screws **(L)** into the end panel and 2 x 15mm screws **(L)** into the loose shelf. Screws included in fixing block pack.

Cover fixing block with cover cap provided.

Repeat on all (**RH)** unit loose shelves.



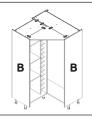


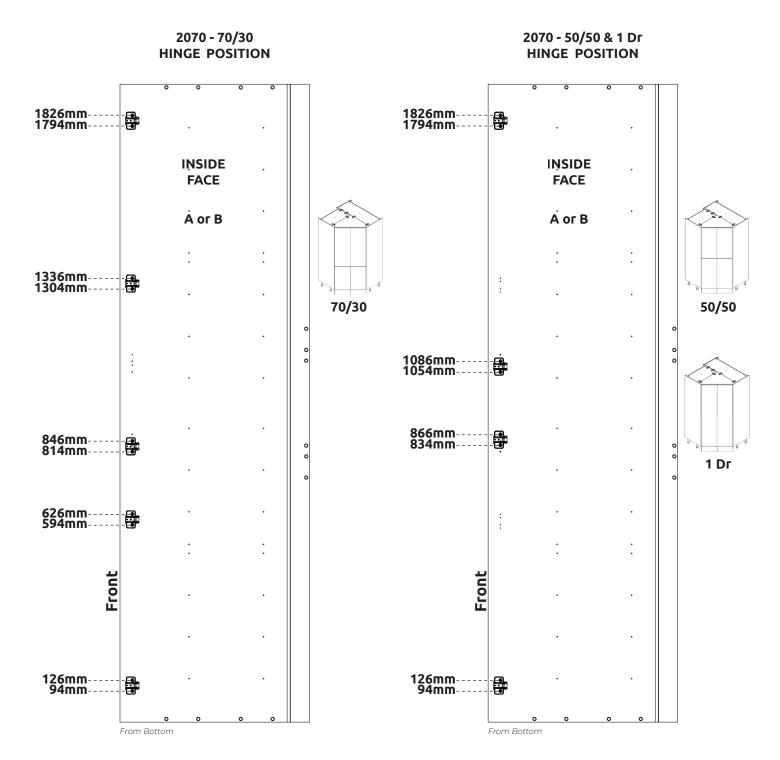


Step 15.

Attach hinge plates onto end panels **(B)** to suit as shown using the screws already positioned within the hinge plate.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.





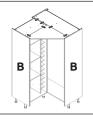


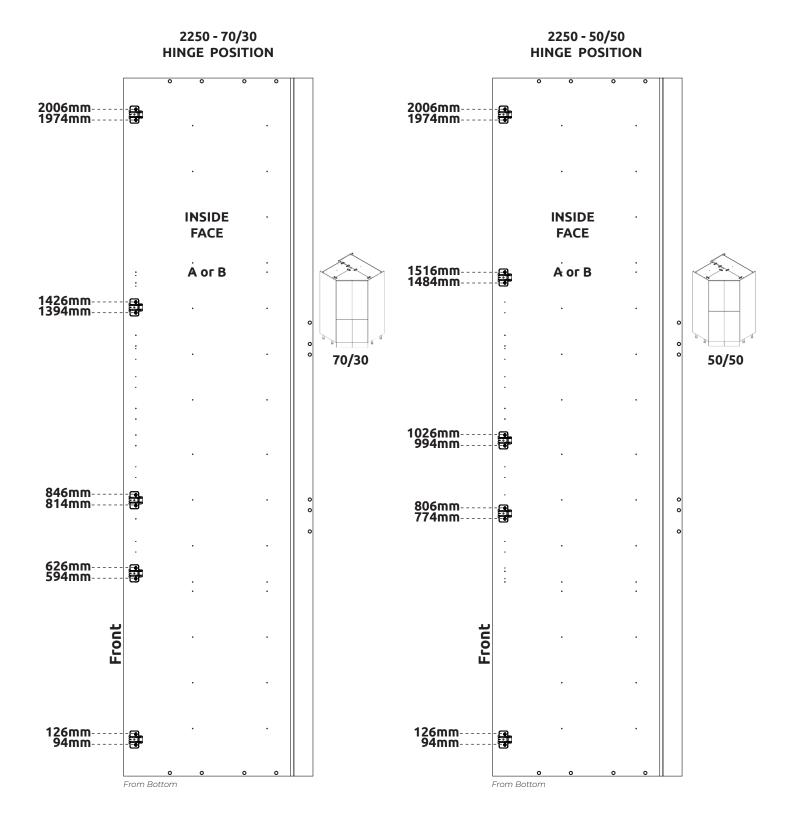


Step 15.

Attach hinge plates onto end panels **(B)** to suit as shown using the screws already positioned within the hinge plate.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.





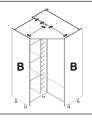


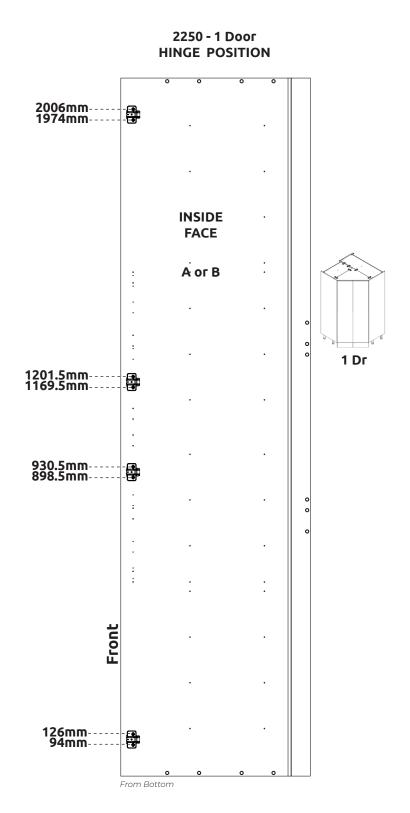


Step 15.

Attach hinge plates onto end panels **(B)** to suit as shown using the screws already positioned within the hinge plate.

Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.

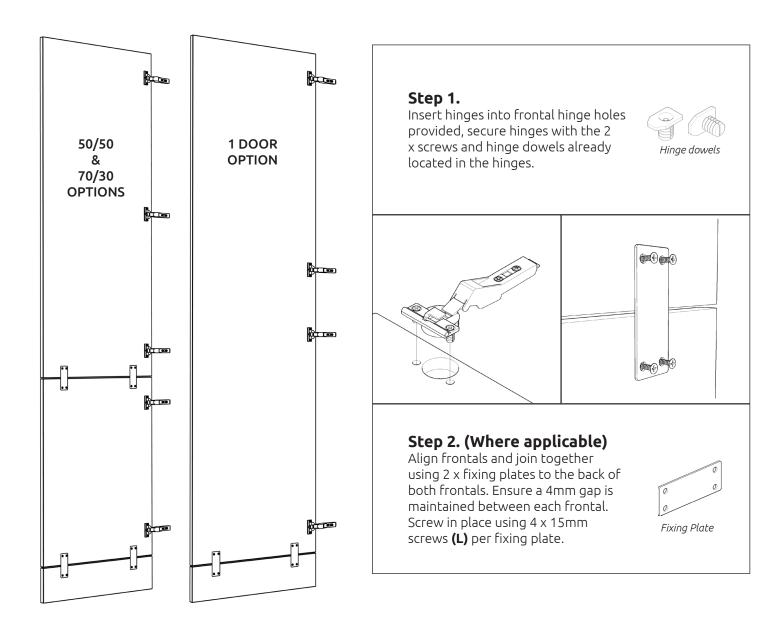


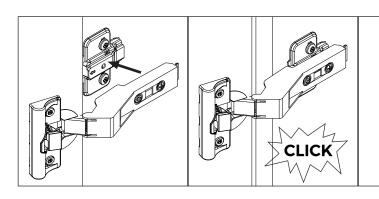






Hinge Attachment and Adjustment Doors supplied in accordance to customer specific kitchen plan





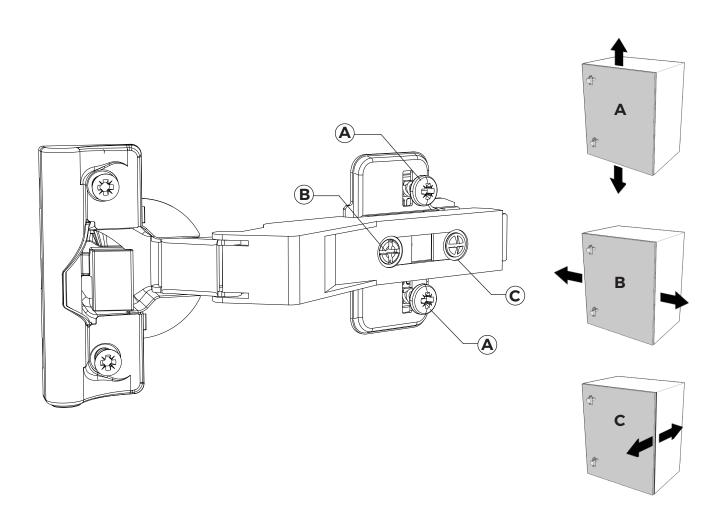
Step 3. Attach the door to unit, clip hinges onto hinge plates and click to secure.

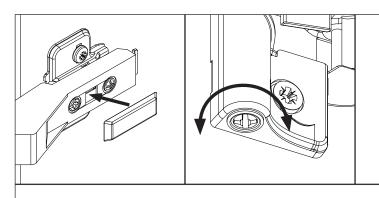




Step 4.

Adjust hinges to suit, using the highlighted screws shown.





Step 5.

Fit cover caps to hinges and adjust soft-close to suit.



The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH.**