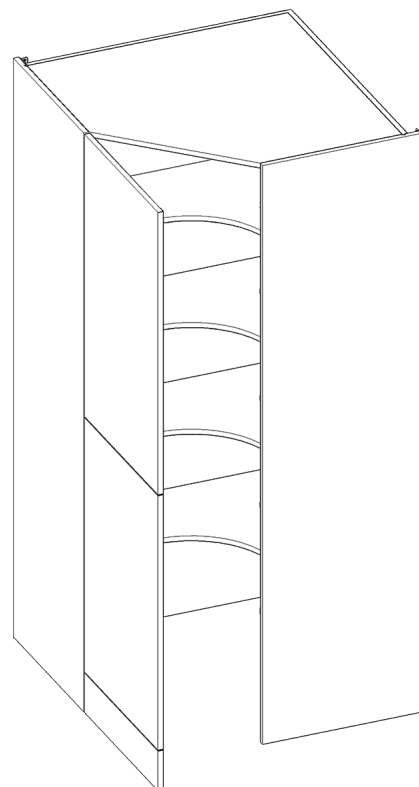
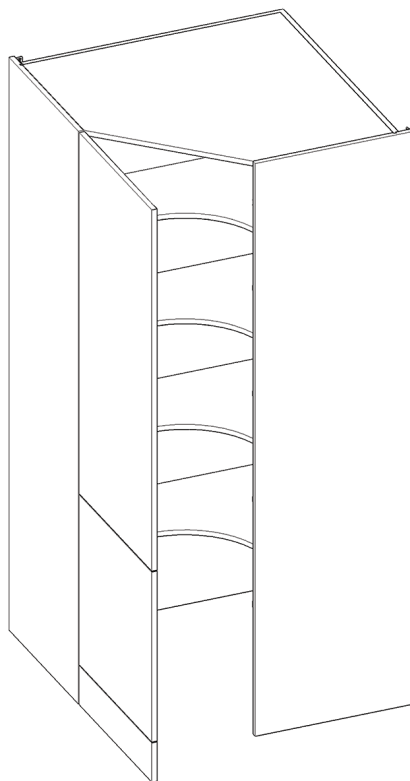
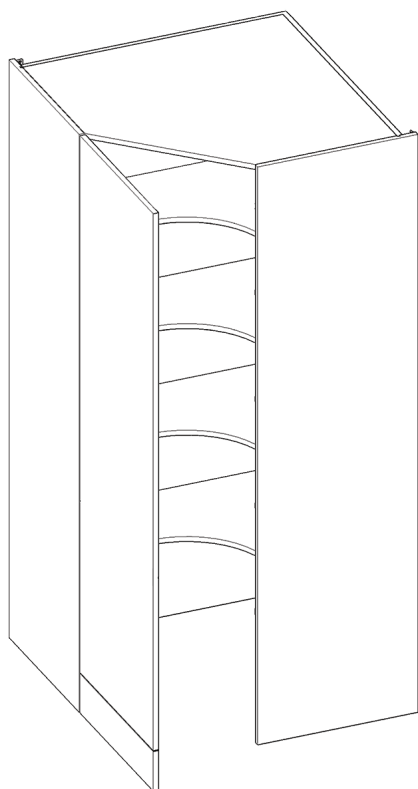


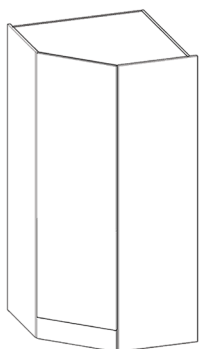
TOWER UNIT

2070 & 2250
Walk in

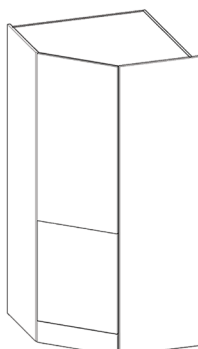
Assembly Guide



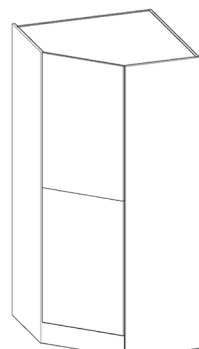
2070 - 2250 x600



1 Door



70/30 Door



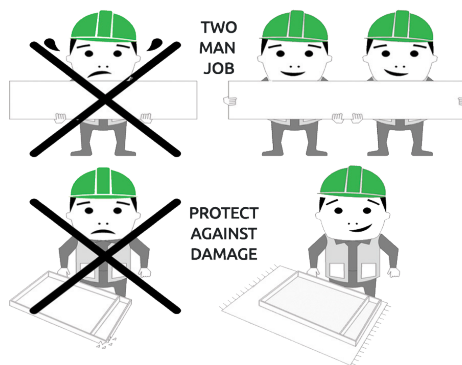
50/50 Door

wren
KITCHENS

TOWER UNIT

2070 & 2250
Walk in

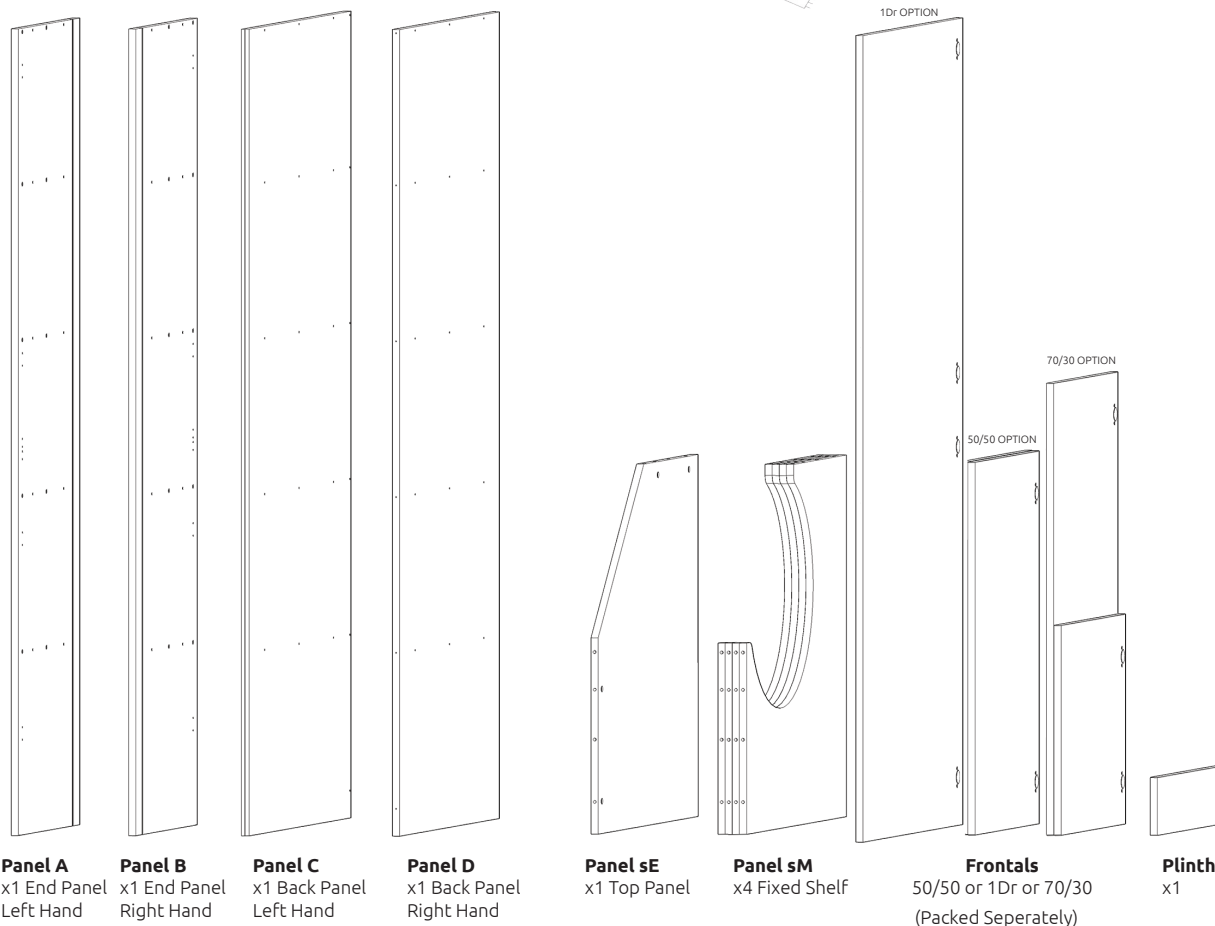
Assembly Guide



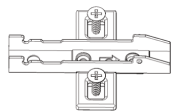
BEFORE YOU START

INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

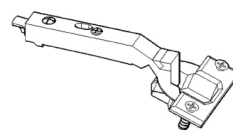
THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED



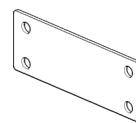
L Bracket (LGE)
x4



Hinge Mounting Plate
Inc Screws



Hinge
Inc Screws



Fixing Plate (U)
x4



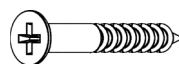
(F) x40
Wooden Dowel



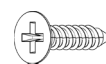
(W) x20
Cam Dowel



(H) x20
Cam lock



(K) x36 45mm Screws



(L) x12 15mm Screws



(M) x8
Cover Cap
(Per Colour)

REQUIRED TOOLS



NOT to be
used with
CAM DOWEL
& CAM LOCK



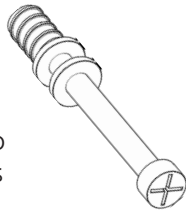
TOWER UNIT

2070 & 2250
Walk in

Assembly Guide

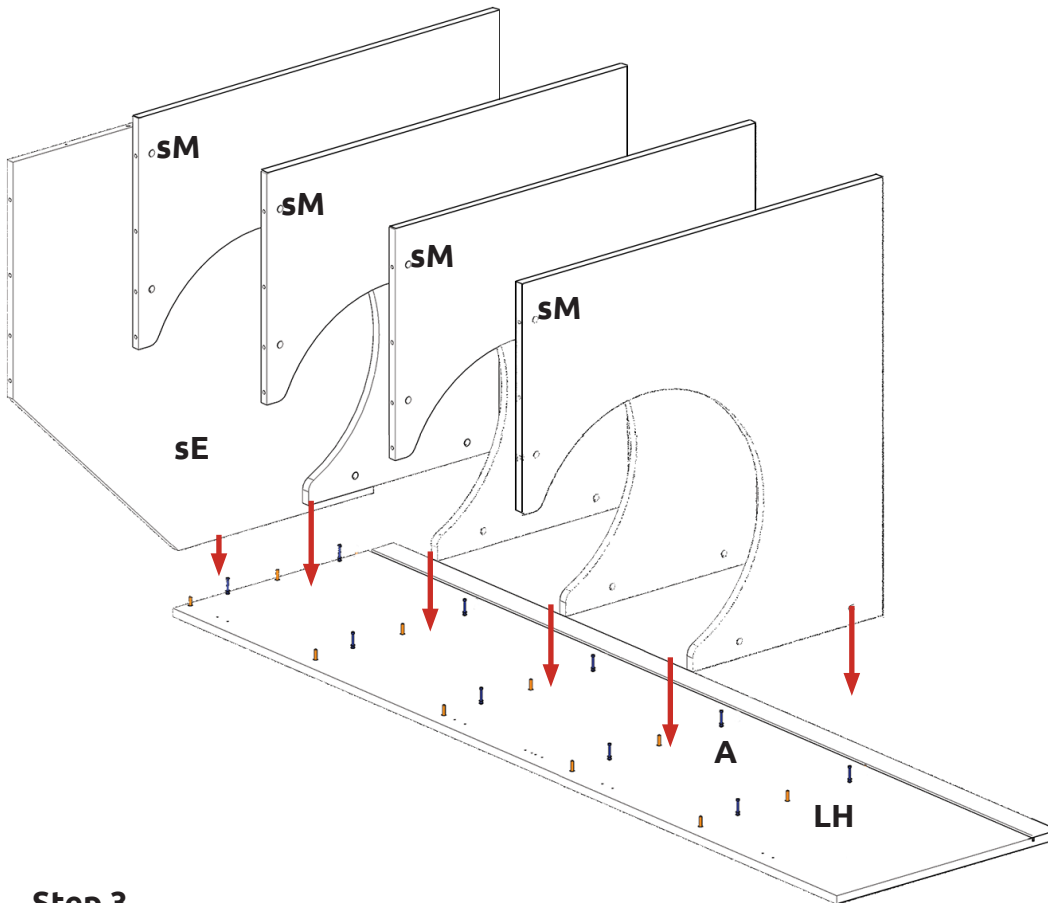
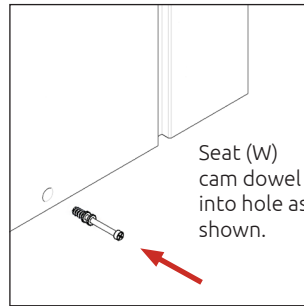
Step 1.

Seat cam dowel (**W**) into holes in end panel (**A**) as shown.



Step 2.

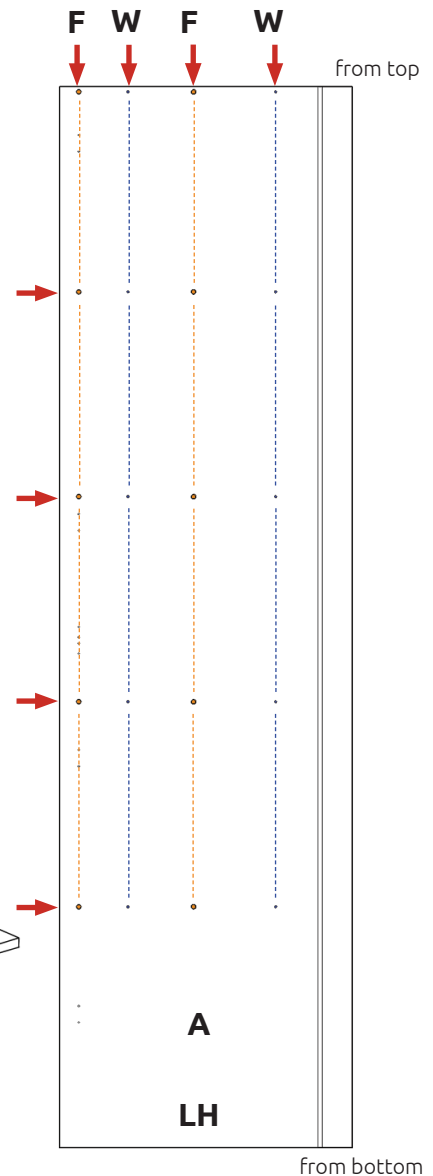
Seat dowel (**F**) into holes in end panel (**A**) as shown.



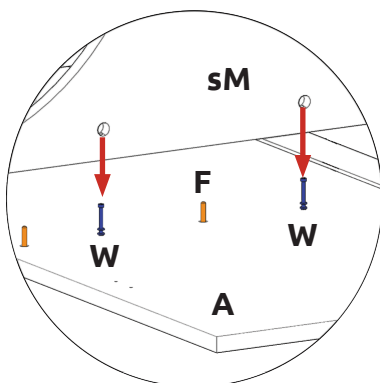
Step 3.

Attach panels (**sM**) and (**sE**) to end panel (**A**), using cam dowel (**W**) (in **blue**) and also using dowels (**F**) (in **orange**) in positions as shown.

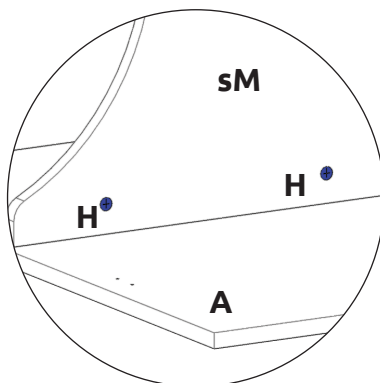
Do **not** use power tools with cam dowel (**G**) or cam lock (**H**)



DOWEL (F) & CAM DOWEL (W) LOCATION DETAIL



View from underside



View from underside



Step 4.

Join panels (**sE**) and (**sM**) to end panel (**A**). Insert cam locks (**H**). Do NOT tighten until Step 7.



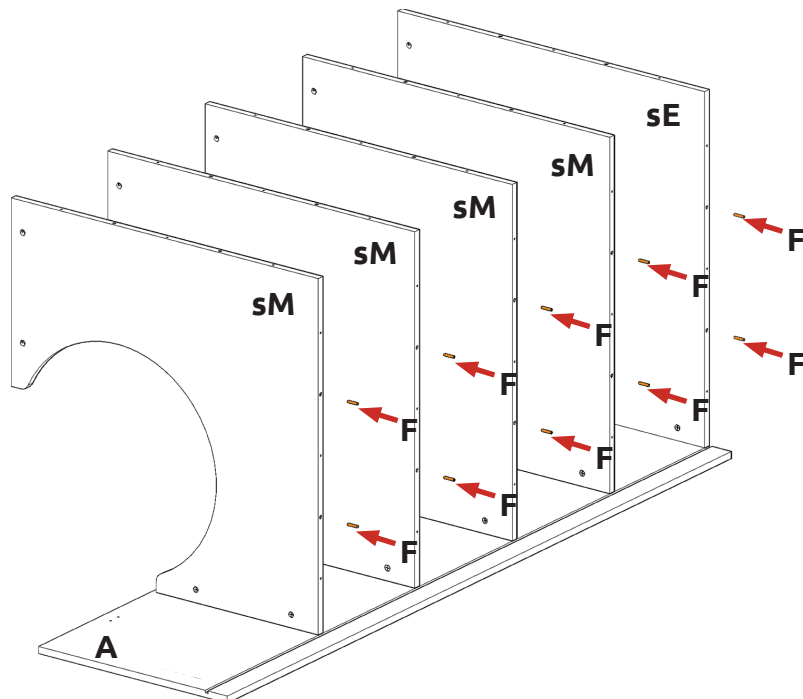
TOWER UNIT

2070 & 2250
Walk in

Assembly Guide

Step 5.

Seat 10x dowels (**F**) into holes in both panels (**sM**) and (**sE**) as shown.



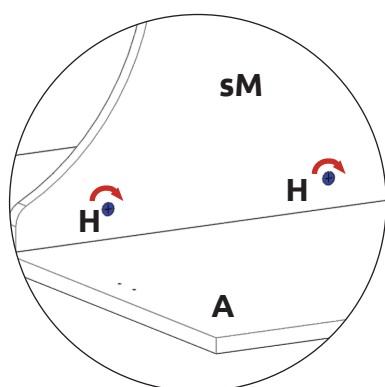
Step 6.

Slide back panel (**C**) into groove of end panel (**A**). Also insert dowels (**F**) (in orange) from panels (**sM**) and (**sE**) into the required holes in back panel (**C**).

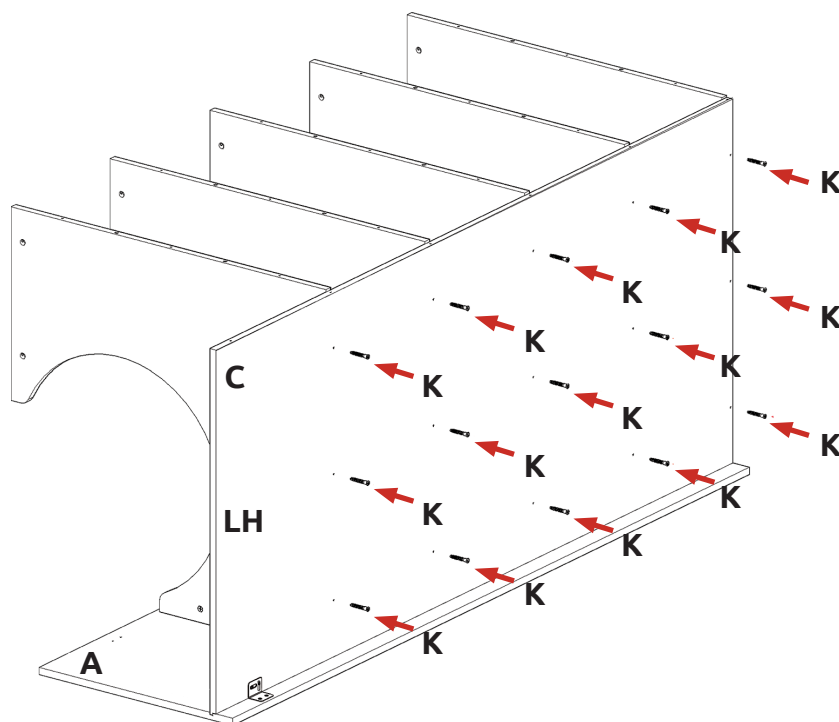
Once back panel (**C**) is in position, ensure the panel is flush & square with bottom of end panel (**A**).

Step 7.

Hand tighten all cam locks (**H**), this will expand cam dowels (**W**).



View from underside

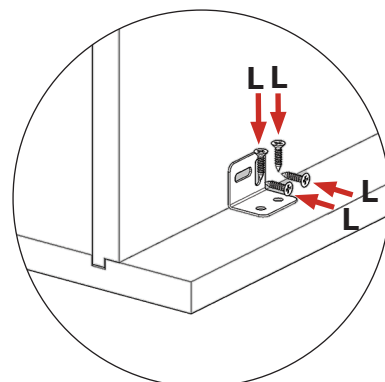


Step 8.

Using 15 x 45mm screws (**K**) secure back panel (**C**) to panels (**sM**) and (**sE**).

Step 9.

Secure back panel (**C**) to end panel (**A**) at the bottom. Use 4 x 15mm screws (**L**) to 1 x L bracket LGE as shown.



TOWER UNIT

2070 & 2250
Walk in

Assembly Guide

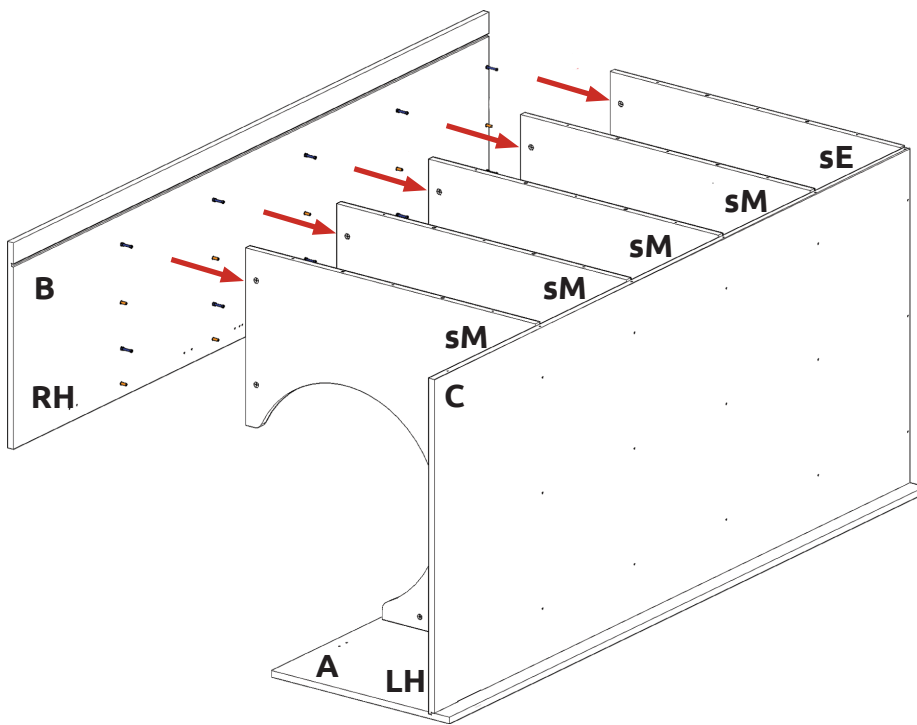
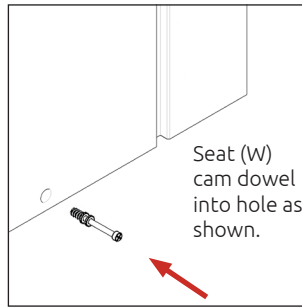
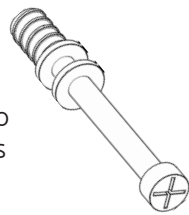
Step 10.

Seat dowel **(F)** into holes in end panel **(B)** as shown.



Step 11

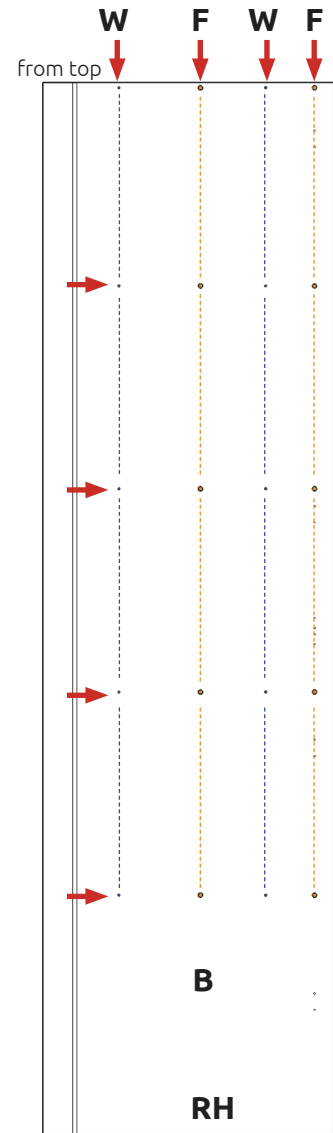
Seat cam dowel **(W)** into holes in end panel **(B)** as shown.



Step 12.

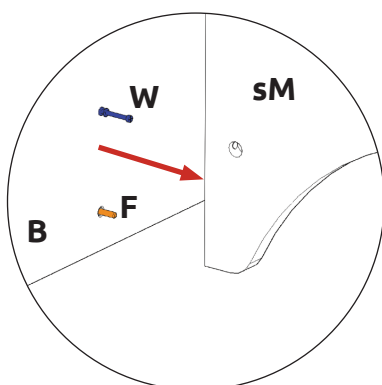
Attach end panel **(B)** to panels **(sM)** and **(sE)** using cam dowel **(W)** (in **blue**) and also using dowels **(F)** (in **orange**) in positions as shown.

Do **not** use power tools with cam dowel **(G)** or cam lock **(H)**

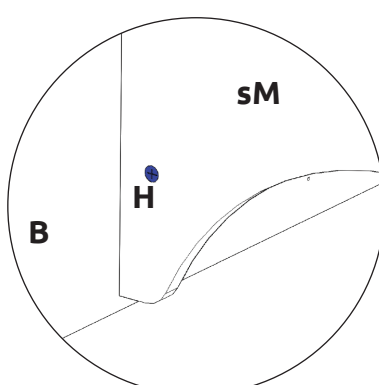


from bottom

**DOWEL (F)
& CAM DOWEL (W)
LOCATION DETAIL**



View from underside



View from underside



Step 13.

Join panels **(sE)** and **(sM)** to end panel **(A)**.
Insert cam locks **(H)**.
Do NOT tighten until Step 18.



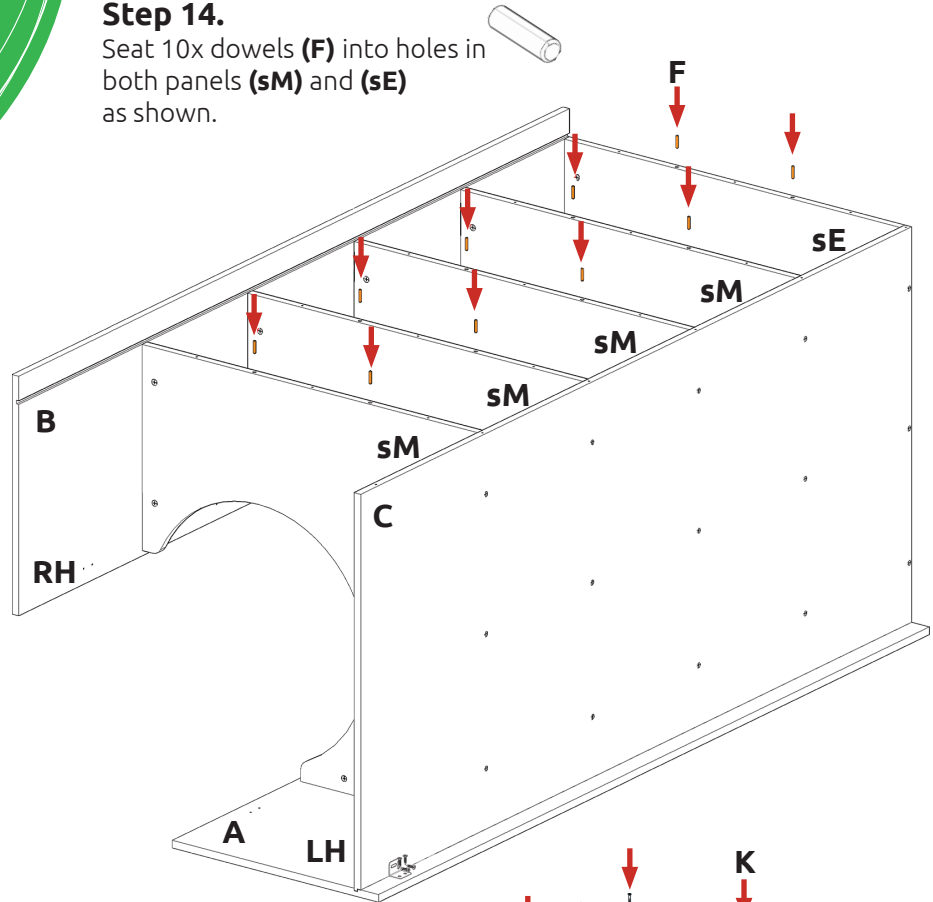
TOWER UNIT

2070 & 2250
Walk in

Assembly Guide

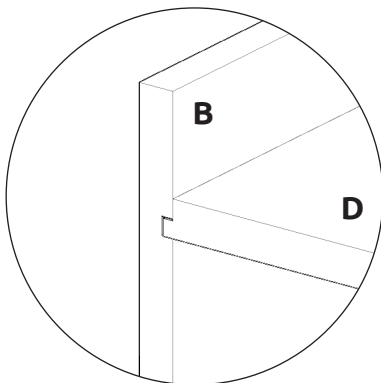
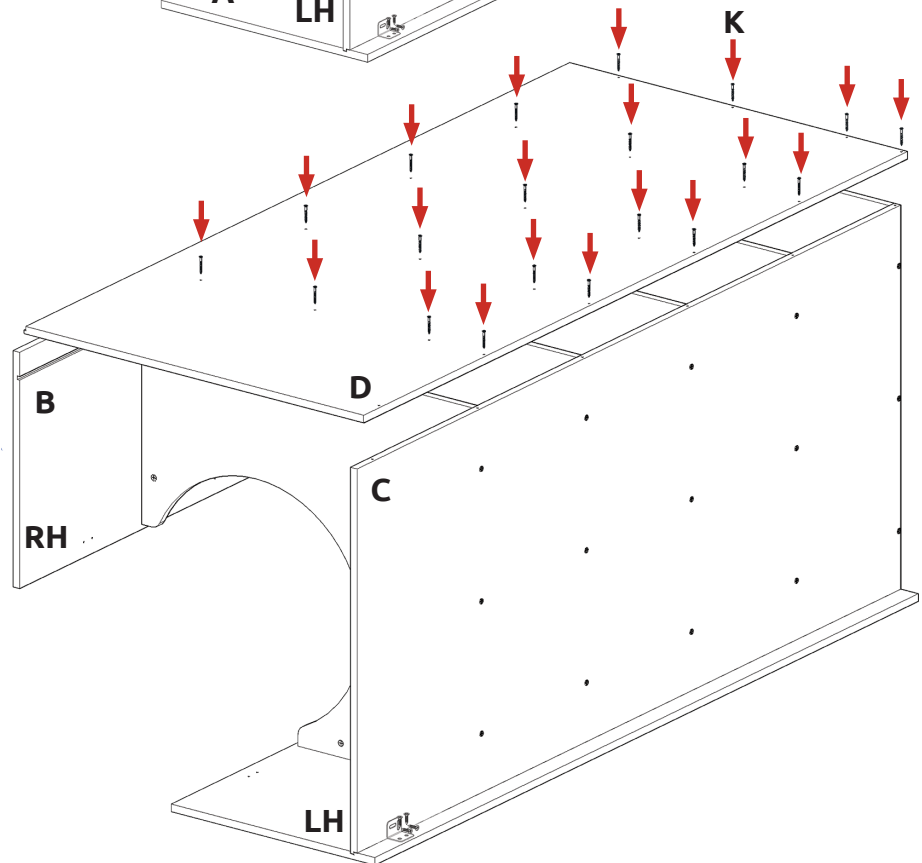
Step 14.

Seat 10x dowels (**F**) into holes in both panels (**sM**) and (**sE**) as shown.



Step 15.

Secure back panel (**D**) to panels (**sE**) and (**sM**) and back panel (**C**). Use 20 x 45mm screws (**K**) as shown.

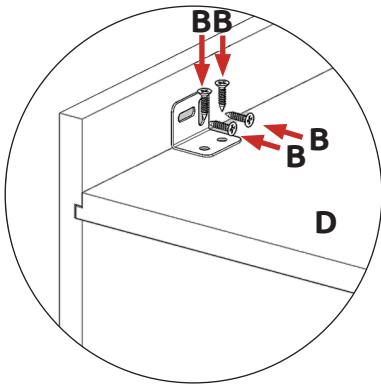


Step 16.

Ensure to insert the lower position of back panel (**D**) into end panel (**B**) groove.

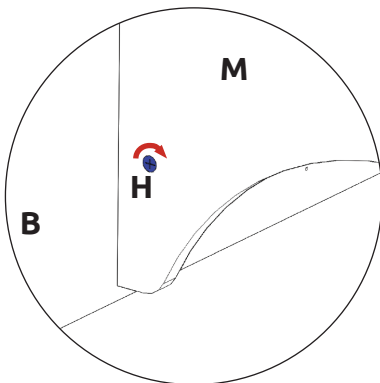
Step 17.

Secure back panel (D) to end panel (B) at the bottom. Use 4 x 15mm screws (L) to 1 x L bracket LGE as shown.

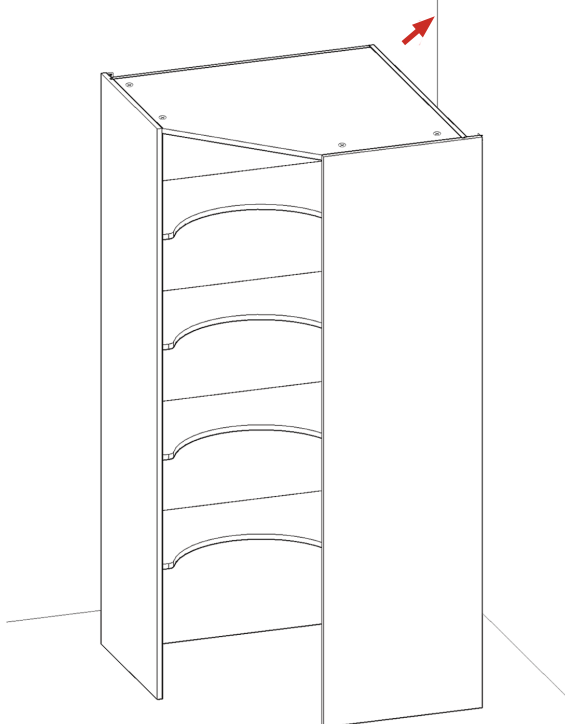


Step 18.

Hand tighten all cam locks (H), this will expand cam dowels (W) and tighten the unit together.



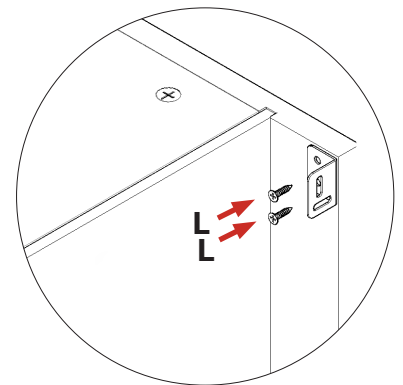
View from underside



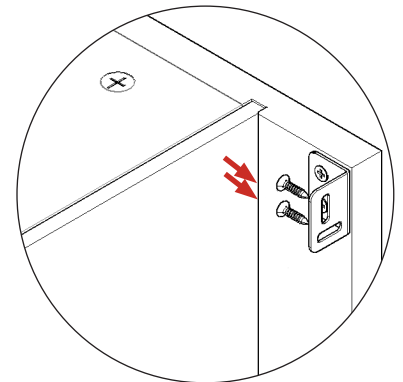
Step 19.

Secure tower to the wall using L brackets LGE.

Use 2 x 15mm screws (L) to secure each of the L brackets LGE to the cabinets at either side. Then screw through into the wall as shown.



Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.



TOWER UNIT

2070
Walk in

Assembly Guide

Step 20.

Attach hinge plates onto end panel **(A)** or **(B)** to suit as shown.

Hinge side to be mounted in accordance to customer kitchen plan.

70/30 HINGE POSITION

From Top

1976mm
1944mm



**INSIDE
FACE**

A or B

1486mm
1454mm



996mm
964mm



776mm
744mm



Front



276mm
244mm



From Bottom

50/50 & 1 DOOR HINGE POSITION

From Top

1976mm
1944mm



**INSIDE
FACE**

A or B

1236mm
1204mm



1016mm
984mm



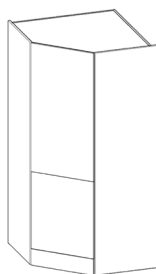
Front



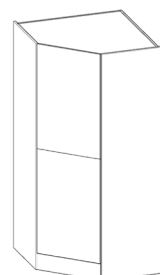
276mm
244mm



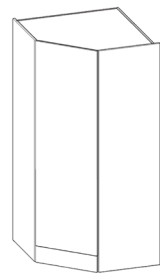
From Bottom



70/30



50/50



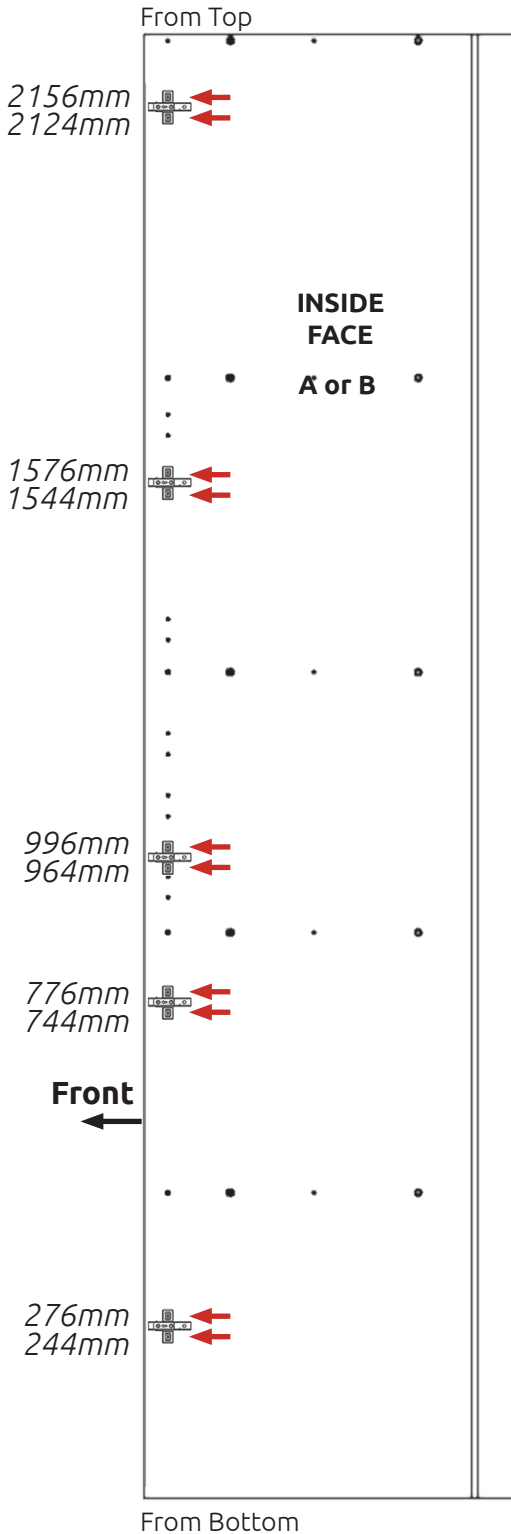
**1 Dr
Door**

Step 20.

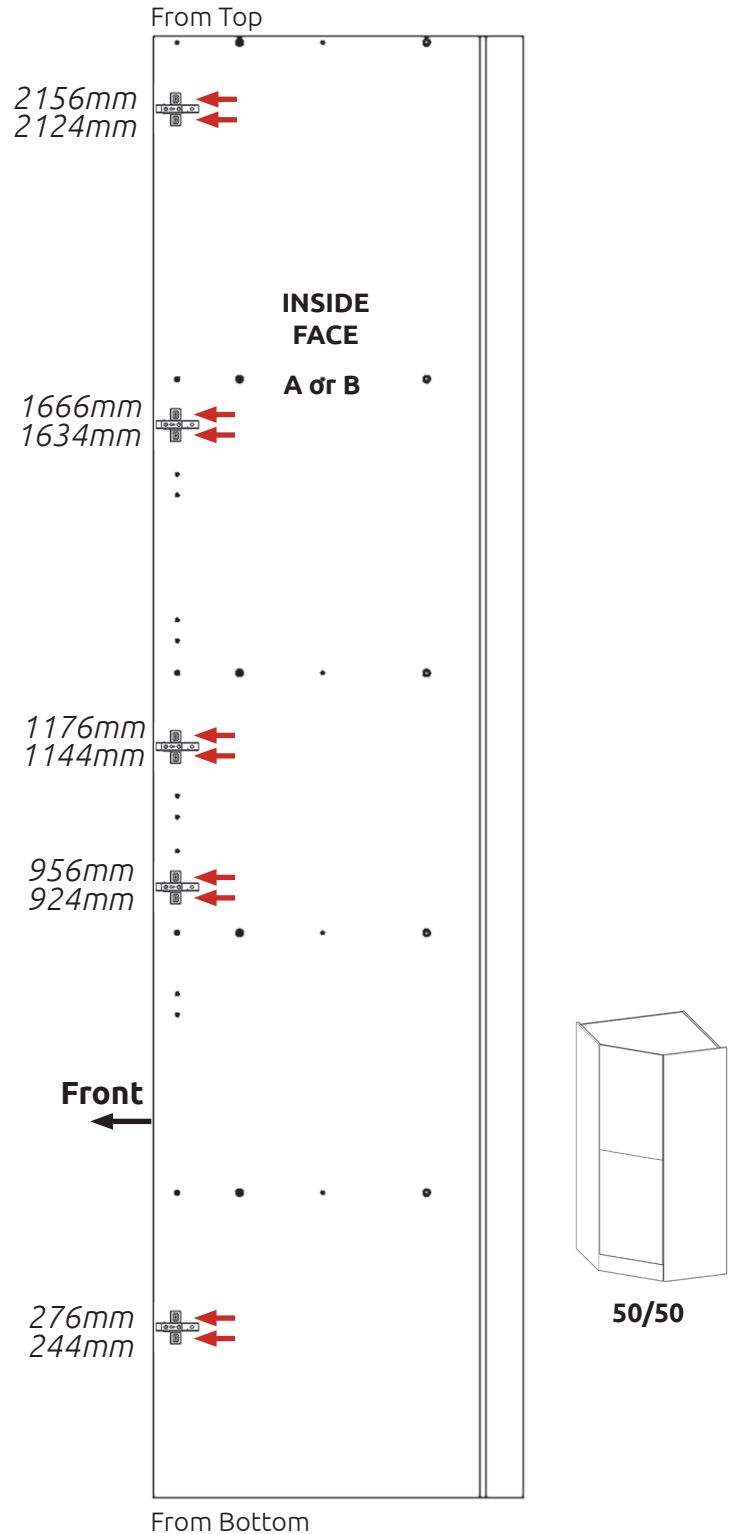
Attach hinge plates onto end panel (A) or (B) to suit as shown.

Hinge side to be mounted in accordance to customer kitchen plan.

70/30 HINGE POSITION



50/50 HINGE POSITION



TOWER UNIT

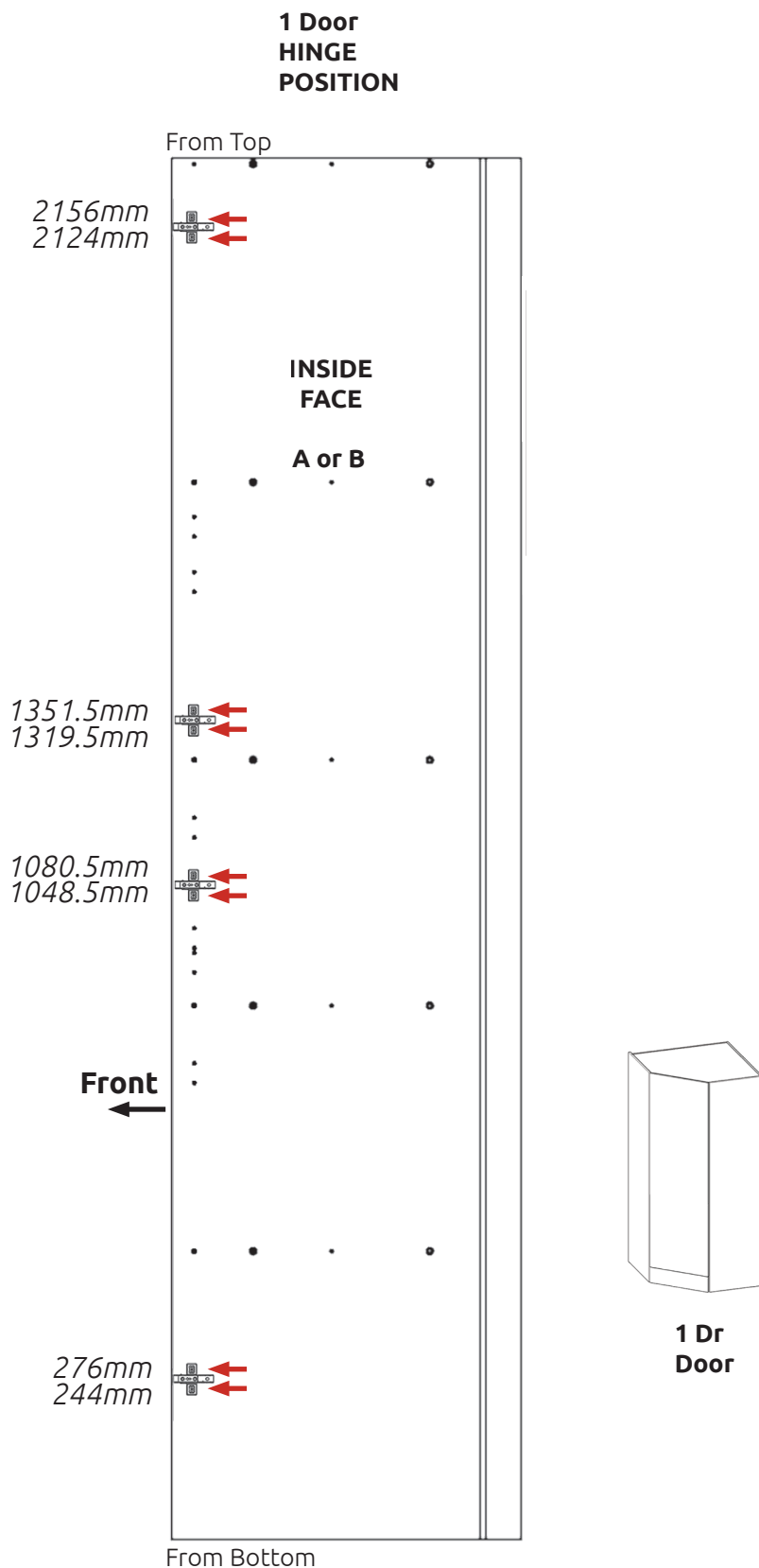
2250 1Dr
Walk in

Assembly Guide

Step 20.

Attach hinge plates onto end panel **(A)** or **(B)** to suit as shown.

Hinge side to be mounted in accordance to customer kitchen plan.



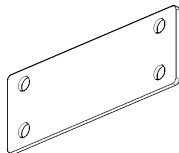
See Customer Specific Kitchen Plan For Tower Frontals

Step 21.

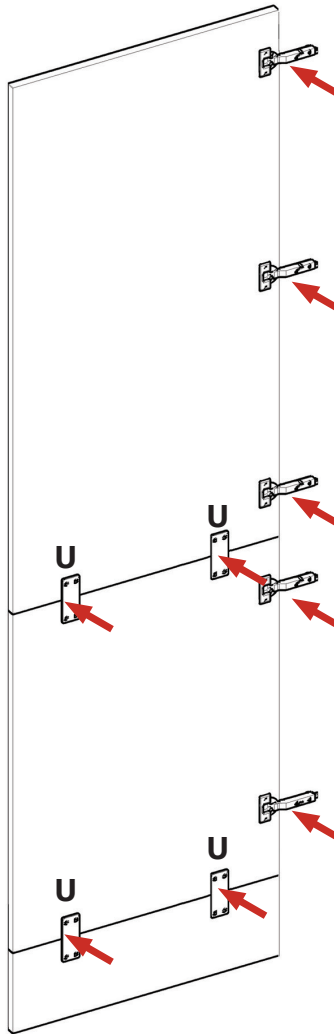
Insert hinge where required in holes as shown.

Step 22.

Align doors & frontal plinth to join together using 4 x fixing plates (U) to the back of both frontals. Ensure a 3mm gap is maintained between each frontal once fixed together. Screw in place using 4 x 15mm screws (L) per fixing plate (U).

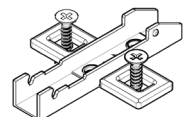
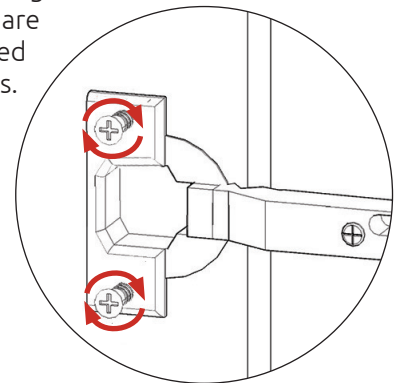


Fixing plates



Step 23.

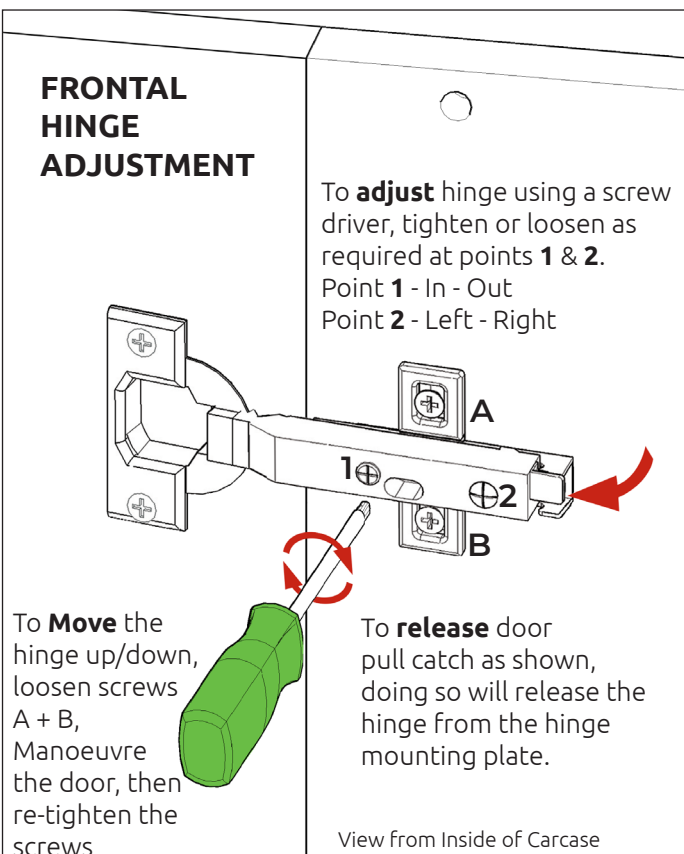
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.



Hinge Plates

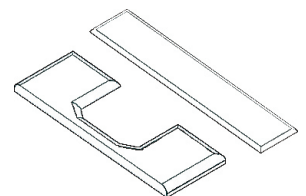
Step 24.

Adjust hinge to suit. As shown below.

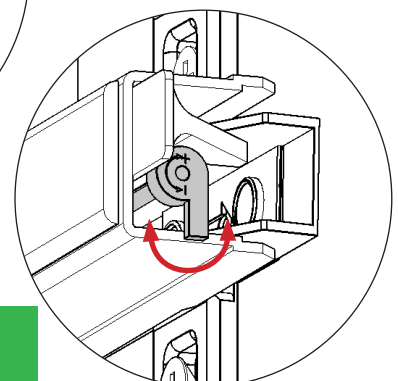
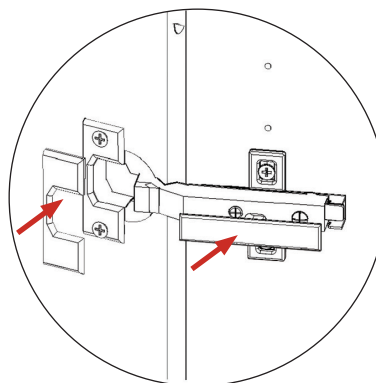


Step 25.

Fit cover caps to hinge. Adjust soft-close to suit.



Hinge Cover Caps



The Top and Bottom hinges **MUST** be adjusted to the **SAME STRENGTH.**

TOWER UNIT

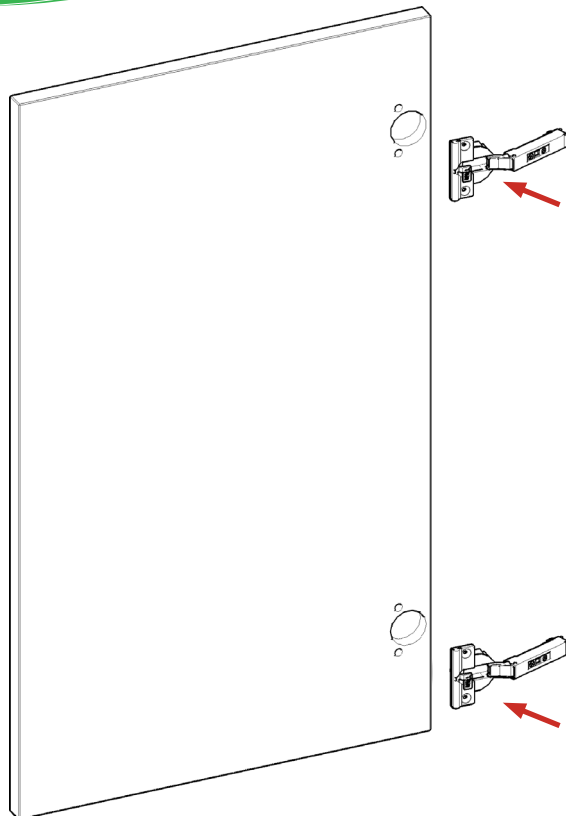
2070 & 2250
Walk in

Assembly Guide

INFINITY

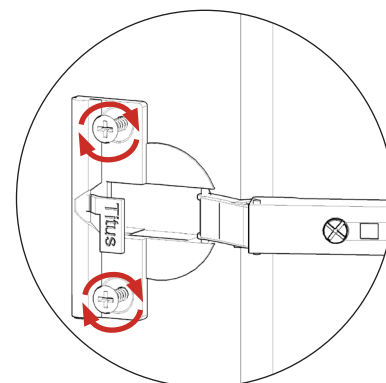
Step 21.

Insert hinge into hinge holes provided.



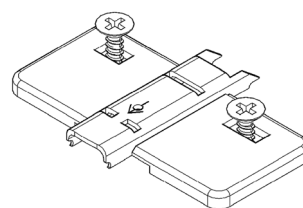
Step 22.

Secure hinges with the 2 x screws.



Step 23.

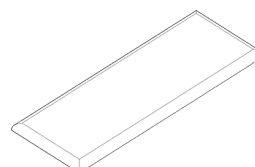
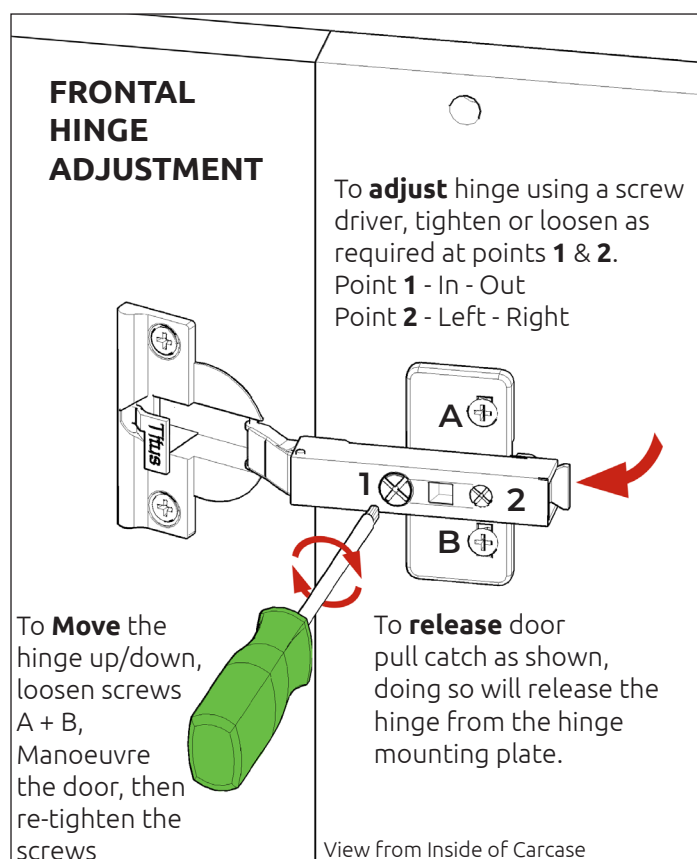
Attach the door to unit, clip hinge onto hinge plate and click to secure.



Hinge Plates

Step 24.

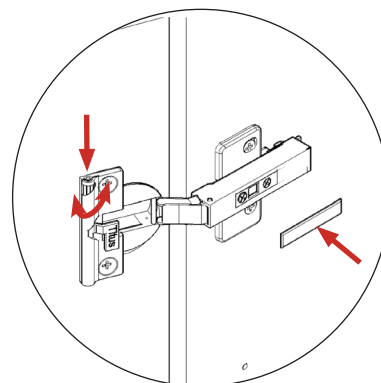
Adjust hinge to suit. As shown below.



Hinge Cover Caps

Step 25.

Fit cover caps to hinge. Adjust Softclose to suit.



The Top and Bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.