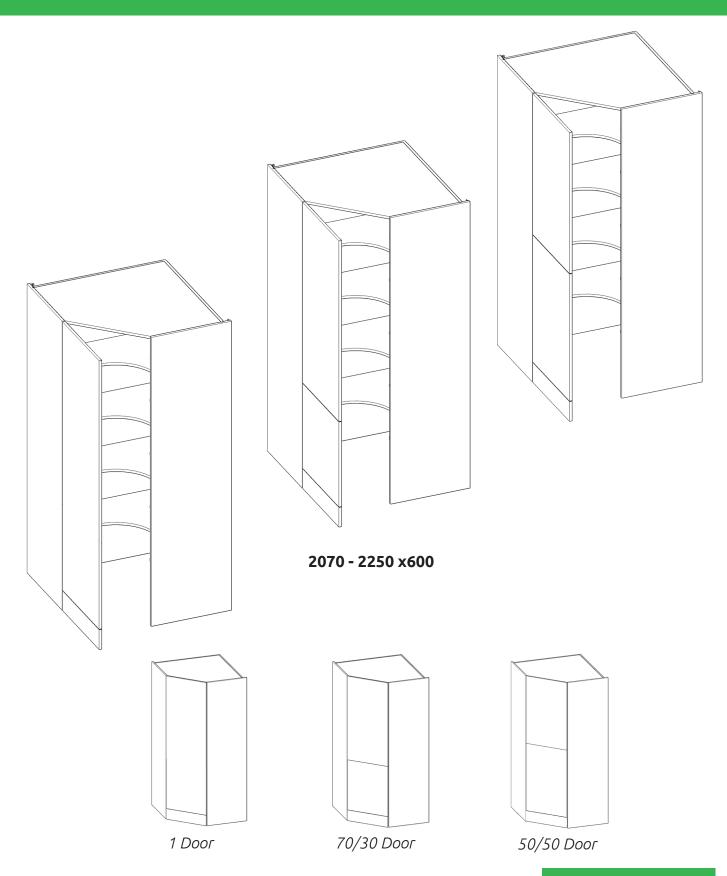
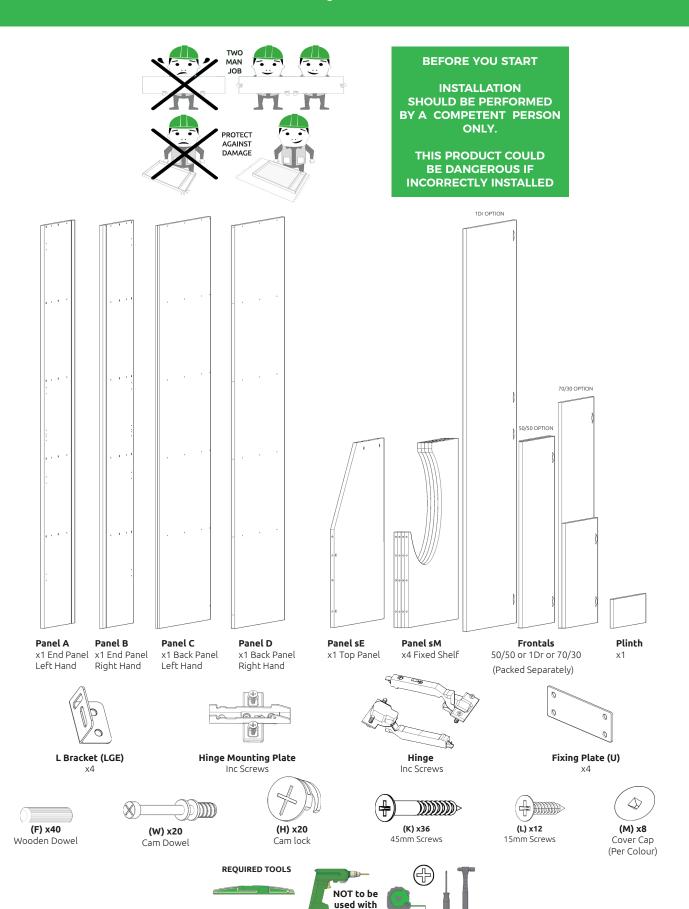
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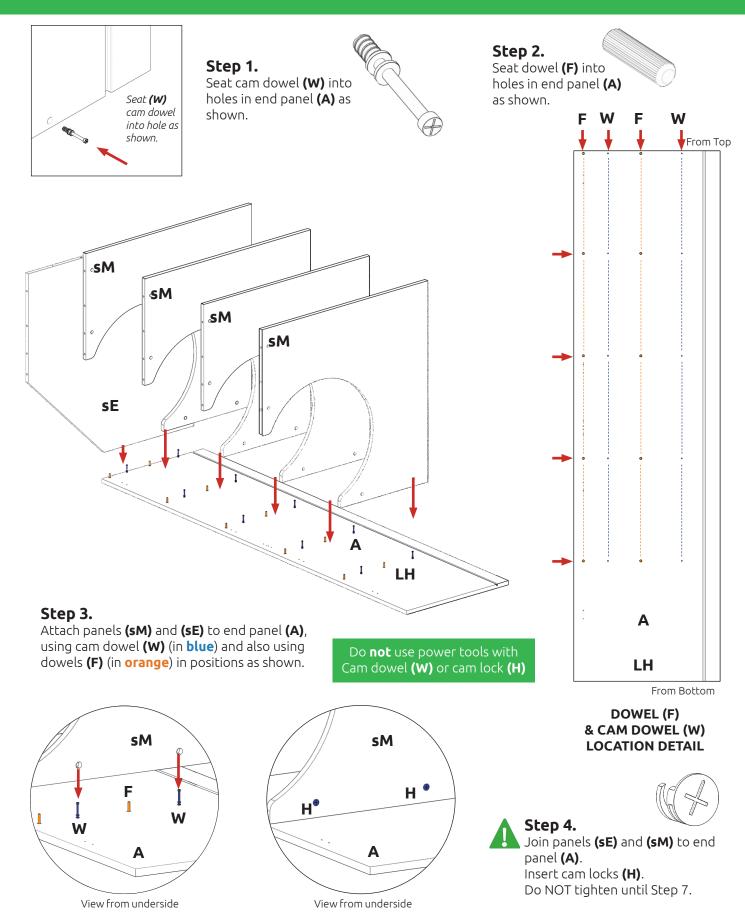




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CAM DOWEL & CAM LOCK



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Step 5.

Seat 10x dowels **(F)** into holes in both panels **(sM)** and **(sE)** as shown.

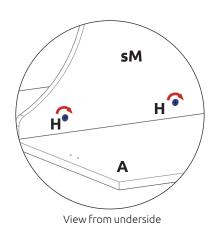
Step 6.

Slide back panel **(C)** into groove of end panel **(A)**. Also insert dowels **(F)** (in **orange**) from panels **(sM)** and **(sE)** into the required holes in back panel **(C)**.

Once back panel **(C)** is in position, ensure the panel is flush & square with bottom of end panel **(A)**.

Step 7.

Hand tighten all cam locks **(H)**, this will expand cam dowels **(W)**.

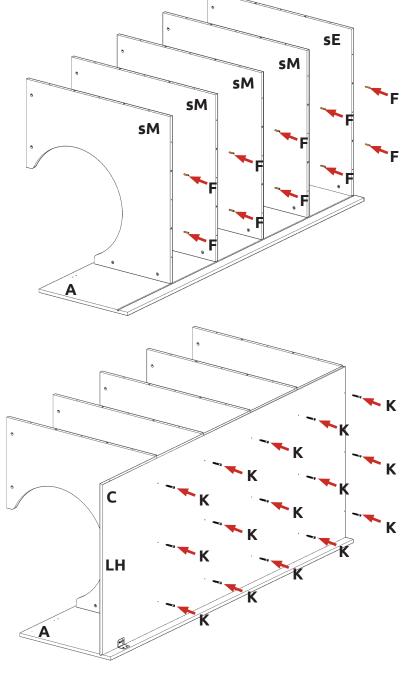


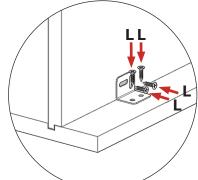
Step 8.

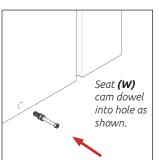
Using 15 x 45mm screws **(K)** secure back panel **(C)** to panels **(sM)** and **(sE)**.

Step 9.

Secure back panel **(C)** to end panel **(A)** at the bottom. Use 4 x 15mm screws **(L)** to 1 x L bracket LGE as shown.



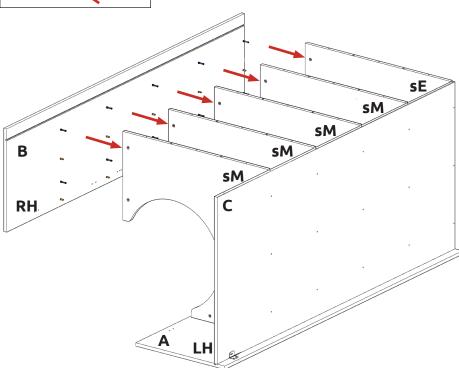




Step 10.
Seat dowel (F) into holes in end panel (B) as shown.

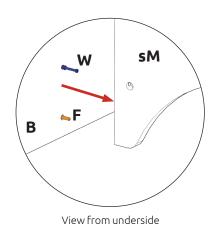






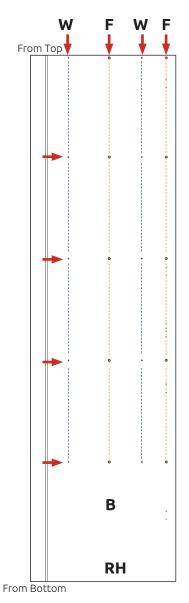
Step 12.Attach end panel **(B)** to panels **(sM)** and **(sE)** using cam dowel **(W)** (in **blue**) and also using dowels **(F)** (in **orange**) in positions as shown.

Do **not** use power tools with cam dowel **(W)** or cam lock **(H)**



SM H

View from underside



DOWEL (F) & CAM DOWEL (W) LOCATION DETAIL





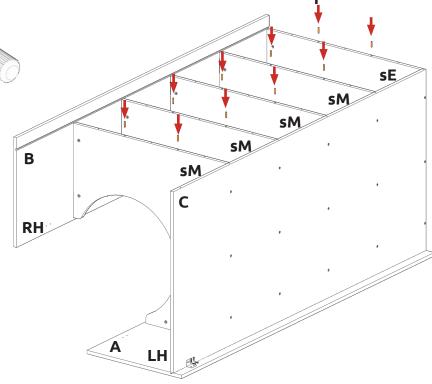
Step 13.

Join panels (**sE**) and (**sM**) to end panel (**A**). Insert cam locks (**H**). Do NOT tighten until Step 18.

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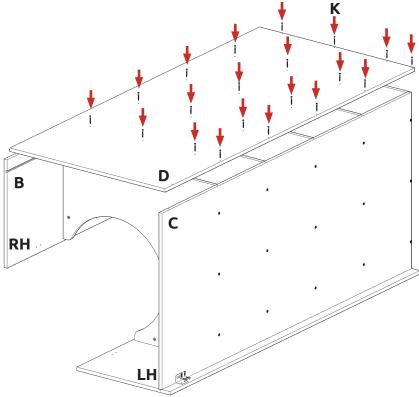


Seat 10x dowels **(F)** into holes in both panels **(sM)** and **(sE)** as shown.



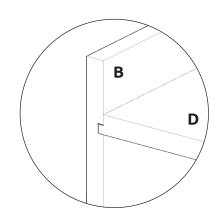
Step 15.

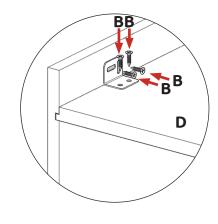
Secure back panel **(D)** to panels **(sE)** and **(sM)** and back panel **(C)**. Use 20 x 45mm screws **(K)** as shown.



Step 16.

Ensure to insert the lower part of back panel **(D)** into end panel **(B)** groove.



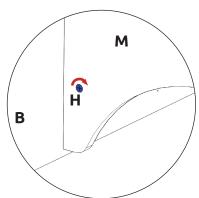


Step 17.

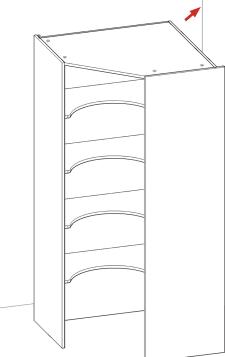
Secure back panel **(D)** to end panel **(B)** at the bottom. Use 4 x15mm screws **(L)** to 1 x L bracket LGE as shown.



Hand tighten all cam locks **(H)**, this will expand cam dowels **(W)** and tighten the unit together.



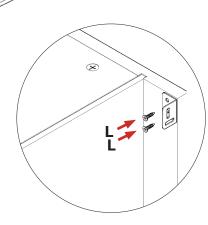
View from underside

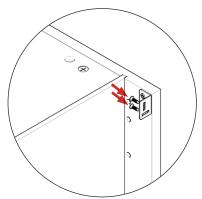


Step 19.

Secure tower to the wall using L brackets LGE.
Use 2 x 15mm screws (L) to secure each of the L brackets LGE to the units at either side. Then screw through into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

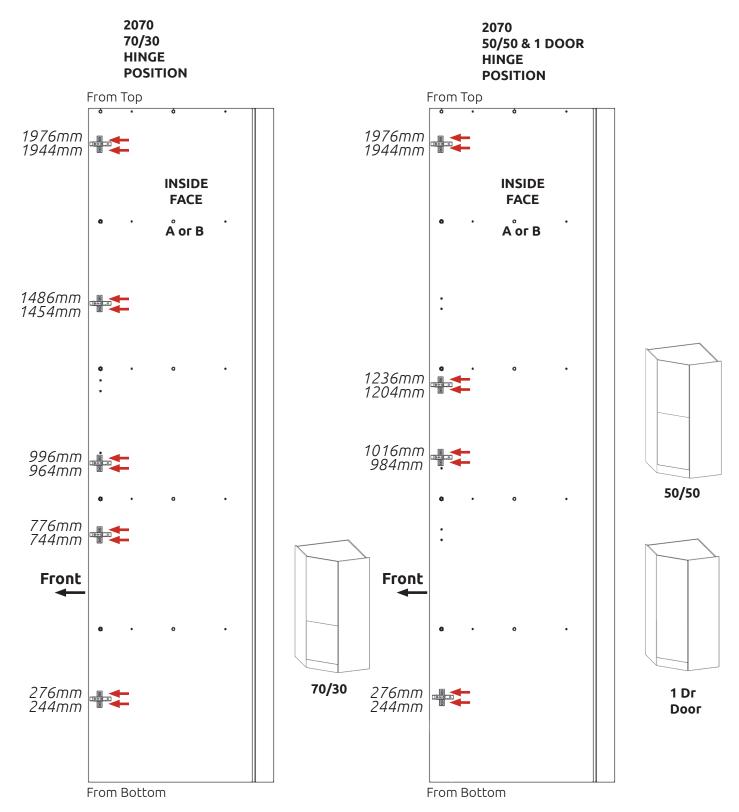




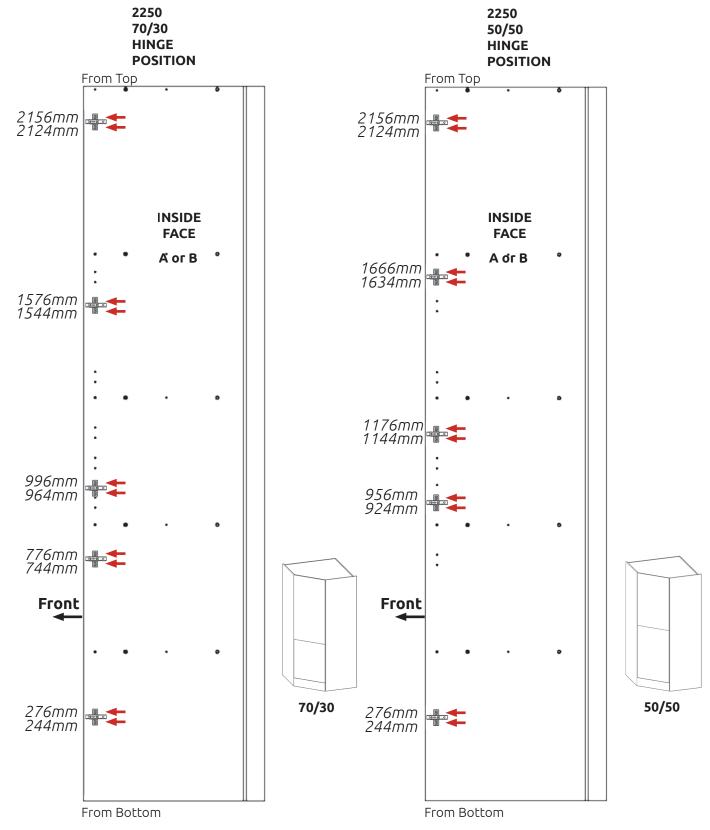
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Step 20.

Attach hinge plates onto end panel (A) or (B) to suit as shown using 2 screws already positioned within the hinge plate. Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.



Step 20.Attach hinge plates onto end panel **(A)** or **(B)** to suit as shown using 2 screws already positioned within the hinge plate. **Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.**

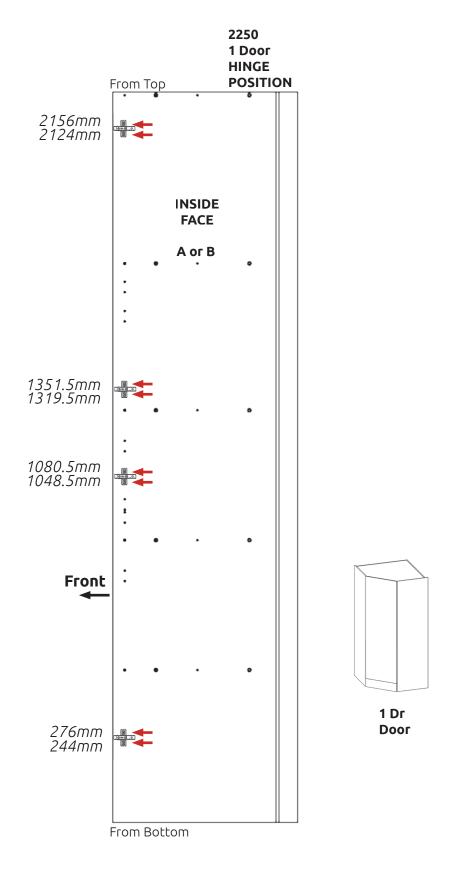




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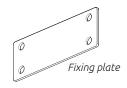
Step 20.

Attach hinge plates onto end panel (A) or (B) to suit as shown using 2 screws already positioned within the hinge plate. Hinge side or sides to be mounted in accordance to Customer Specific Kitchen Plan.



Door Frontal Fixing (Where Applicable) Infinity +

Doors Supplied in accordance to customer specific kitchen plan



Step 1.

Insert hinge into hinge holes provided, in accordance with customers plan.

Step 2.

Align doors & frontal plinth to join together using fixing plates **(U)** to the back of both frontals. Ensure a 4mm gap is maintained between each frontal once fixed together. Screw in place using 4 x 15mm screws **(L)** per fixing plate **(U)**.

Step 3.

Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.



Attach the door to unit, clip hinge onto hinge plate and click to secure.



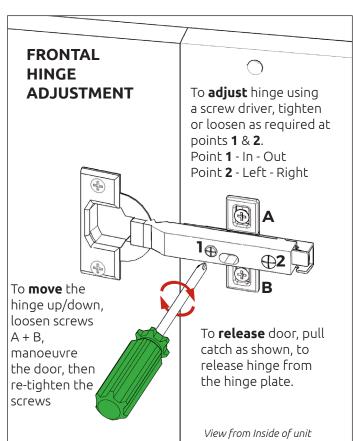
Hinge dowels

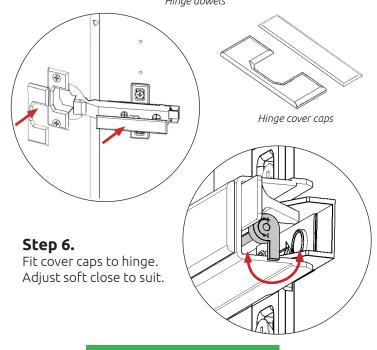
50/50 & 70/30

OPTIONS

1DOOR OPTION

Step 5. Adjust hinge to suit. As shown below.



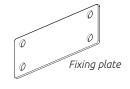


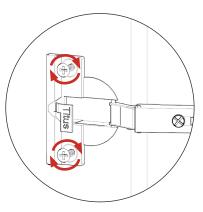
The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH.**

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Door Frontal Fixing (Where Applicable) Infinity

Doors supplied in accordance to customer specific kitchen plan





Step 1.

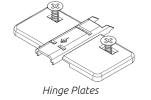
Insert hinge into hinge holes provided, in accordance with customers plan.

Step 2.

Align doors & frontal plinth to join together using fixing plates **(U)** to the back of both frontals. Ensure a 4mm gap is maintained between each frontal once fixed together. Screw in place using 4 x 15mm screws **(L)** per fixing plate **(U)**.

Step 3.

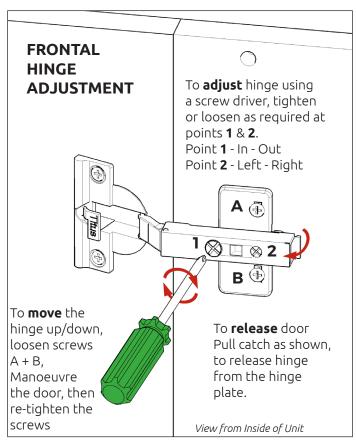
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

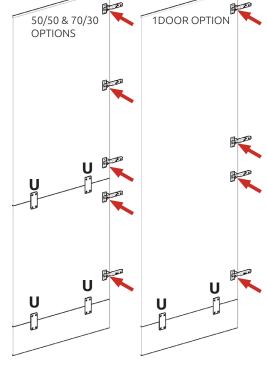


Step 4.

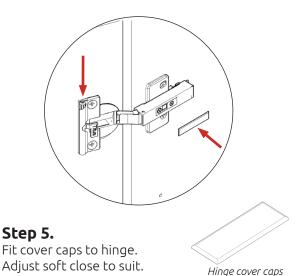
Attach the door to unit, clip hinge onto hinge plate and click to secure.











The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH.**