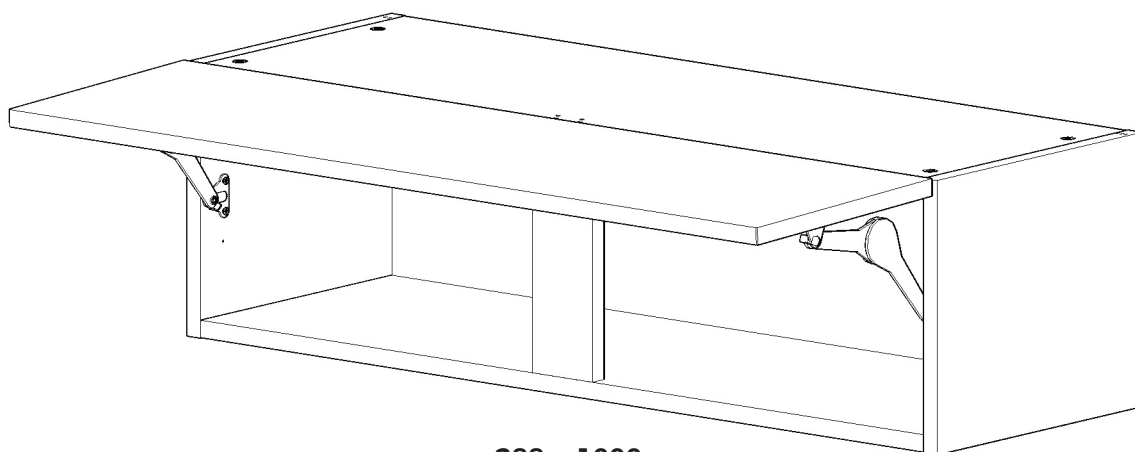


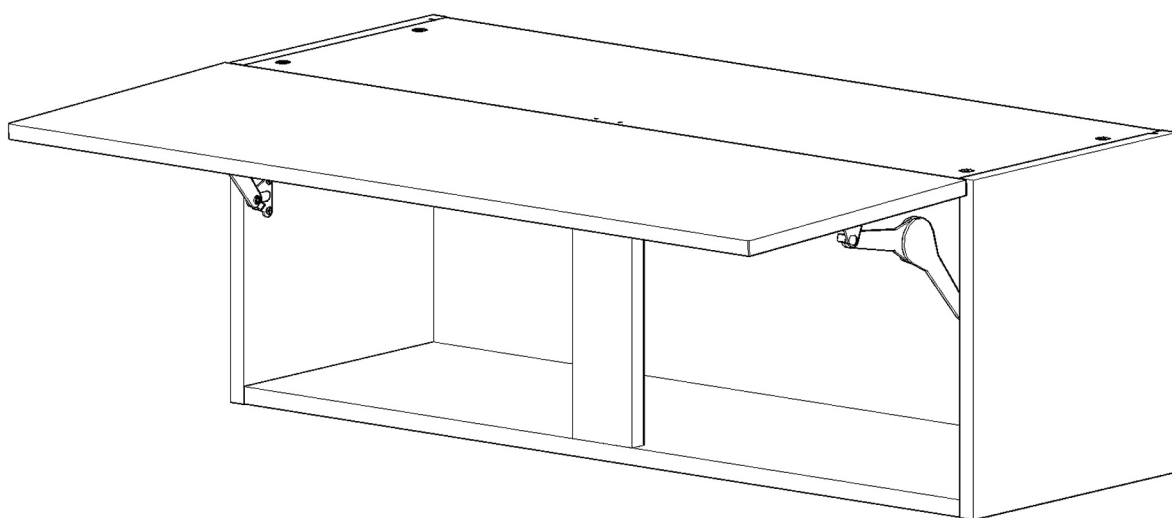
WALL UNIT

1000 Lift

Assembly Guide



288 x 1000



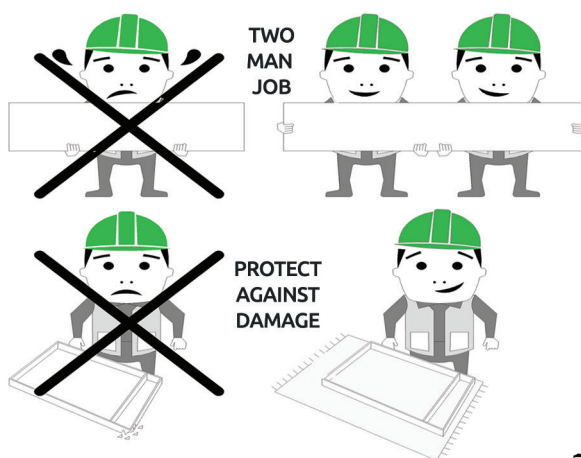
360 x 1000

wren
KITCHENS

WALL UNIT

1000 Lift

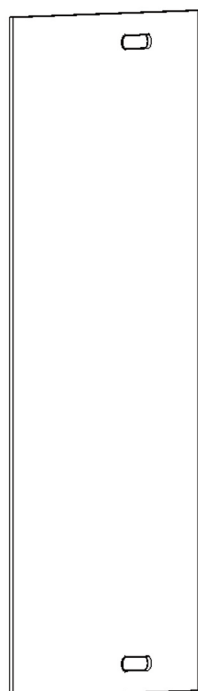
Assembly Guide



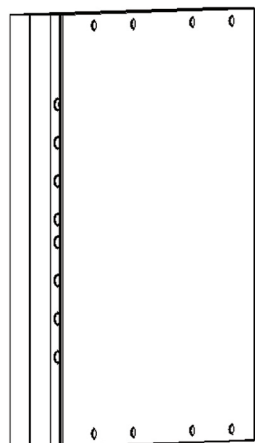
BEFORE YOU START

INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

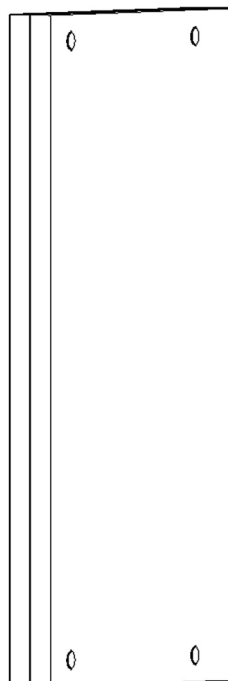
THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED



Panel A
x1 Back Panel



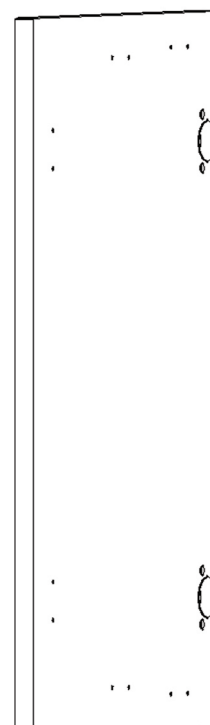
Panel B
x2 End Panel



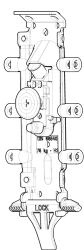
Panel C
x2 Base Panel



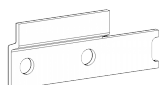
Muntin
x1



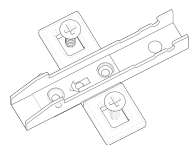
Frontal
(packed separately)
x1



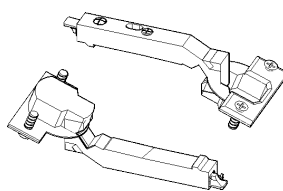
HANGING BRACKET
x2 Inc Screws



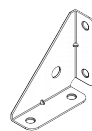
HANGING BRACKET PLATE
x2 (Screws NOT included)



HINGE MOUNTING PLATE x2 Inc Screws



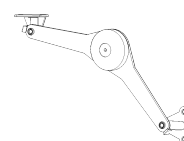
HINGE
x2 Inc Screws



CORNER GUSSET
x2



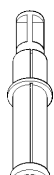
HANGING BRACKET COVER CAP
x2



LIFT HINGE
x2 Inc Screws



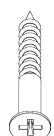
(F) x8
Wooden Dowel



(G) x8
Cam Dowel
(Expanding)



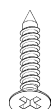
(H) x8
Cam Lock



(K) x4
30mm
Screw



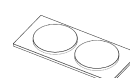
(L) x8
15mm
Screw



(S) x4
20mm
Screw



(M) x8
Cover Cap



(N) x1
Door
Buffer



(T) x10
Back Panel
Support Clip

REQUIRED TOOLS



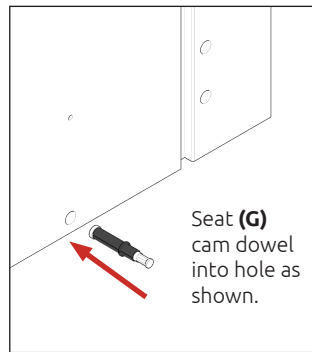
NOT to be used
with CAM DOWEL
& CAM LOCK



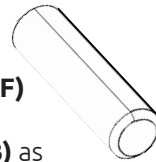
WALL UNIT

1000 Lift

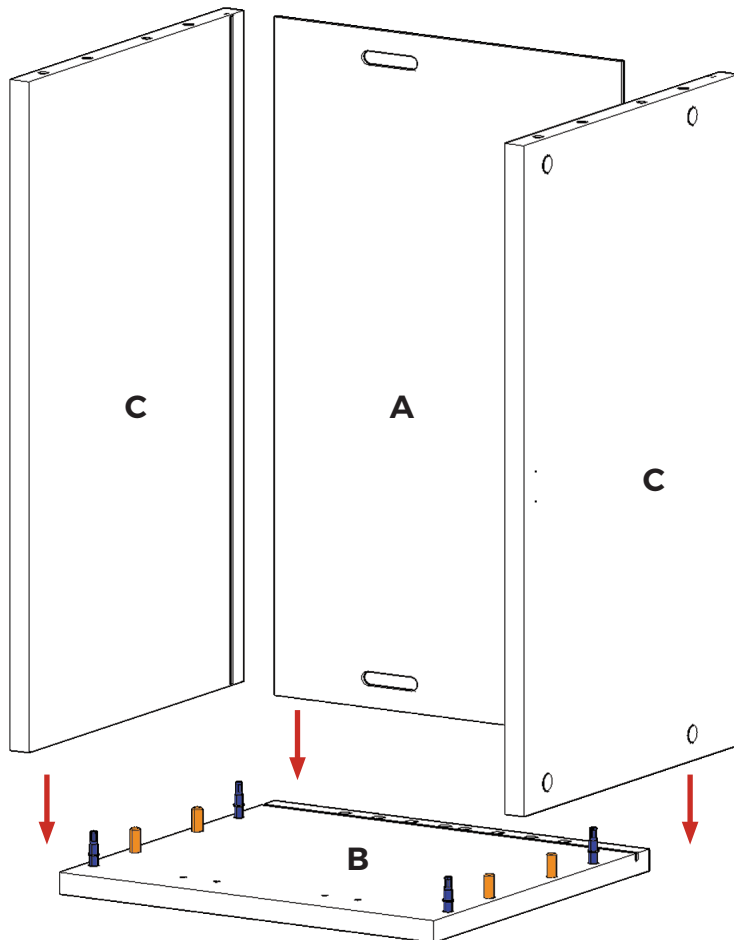
Assembly Guide



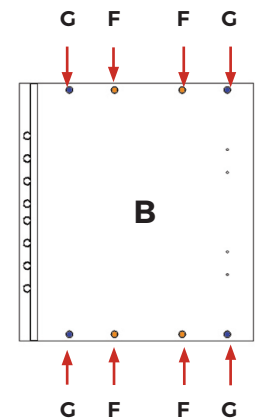
Step 1.
Seat dowel (F) into holes in end panel (B) as shown.



Step 2.
Seat cam dowel (G) into holes in end panel (B) as shown.



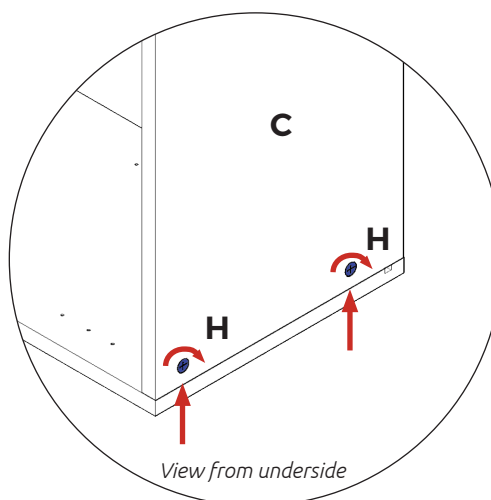
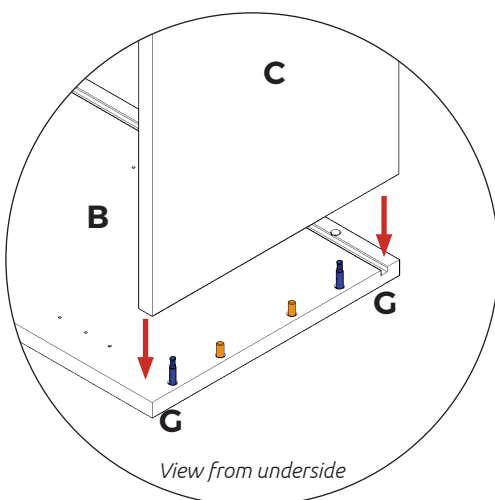
Step 3.
Carcass Construction
Attach panels x2 (C) to panel (B), using cam dowels (G) & cam locks (H) (in blue), and also using dowels (F) (in orange) in positions as shown.



Step 4.
Carcass Construction
Slide panel (A) into the groove of panels (B) and x2 (C).

! All **Cam Locks (H)** are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do **not** use power tools with cam dowel (G) or cam lock (H)



Step 5.
Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.



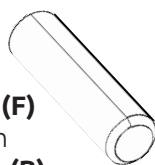
WALL UNIT

1000 Lift

Assembly Guide

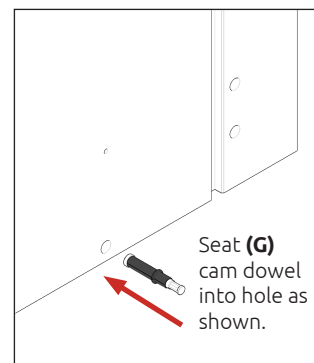
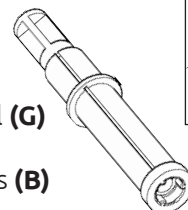
Step 6.

Seat dowel (F) into holes in both panels (B) as shown.

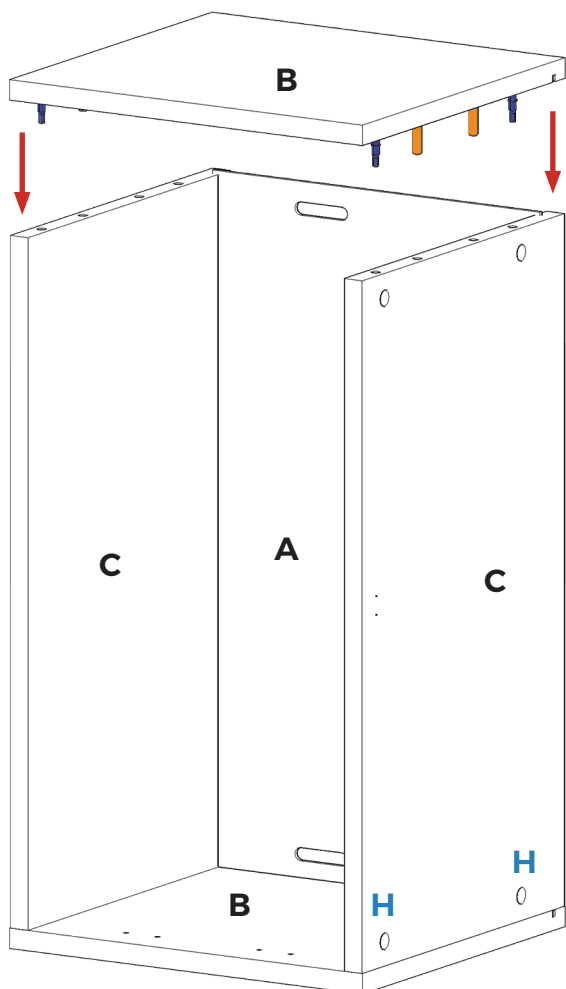


Step 7.

Seat cam dowel (G) into holes in both end panels (B) as shown.

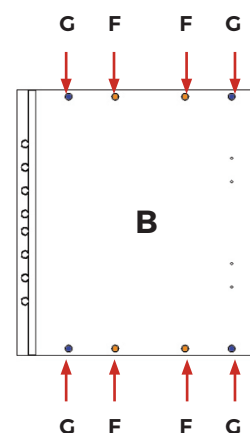


Seat (G) cam dowel into hole as shown.



Step 8.

Carcass Construction
Attach panel (B) to panels (C) using cam dowels (G) & cam lock (H) (in blue) and also using dowels (F) (in orange) in positions as shown. Ensure panel (A) is seated into the groove of panel (B).

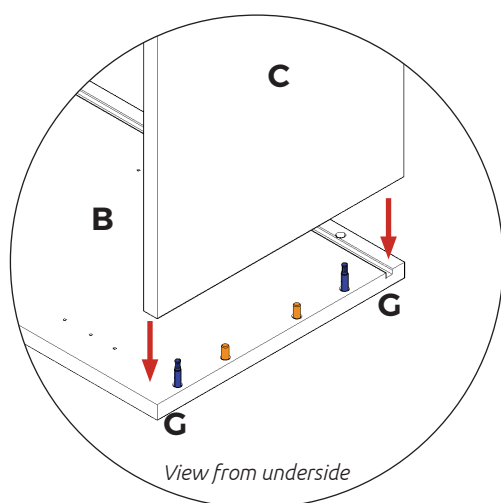


Dowel (F) & Cam Dowel (G) location detail

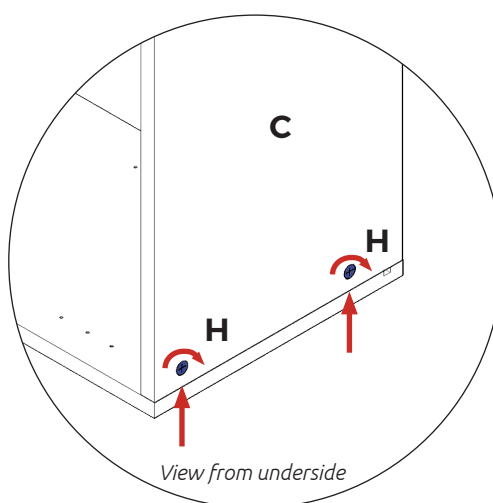


All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do not use power tools with cam dowel (G) or cam lock (H)



View from underside



View from underside

Step 9.

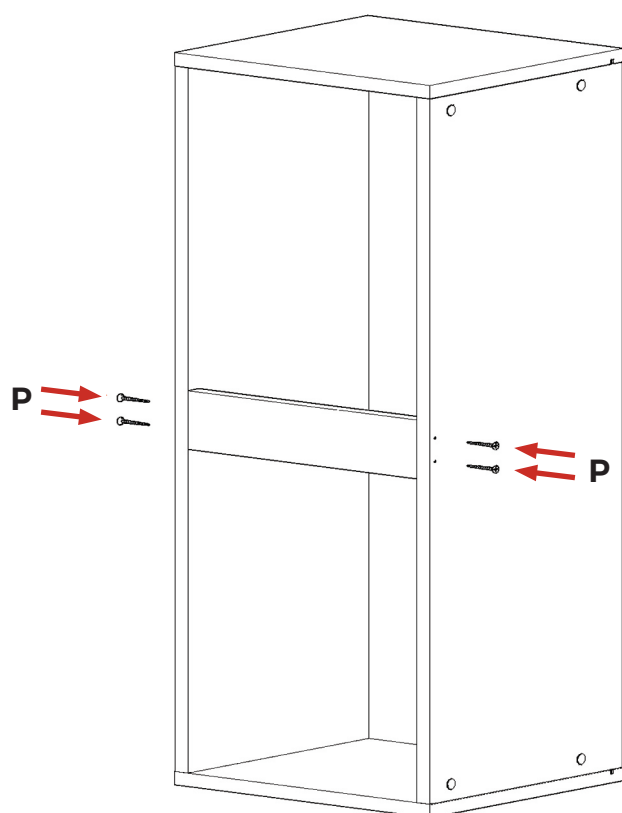
Insert cam lock (H). Hand tighten all cam locks (H), this will expand the cam dowels (G) and tighten the unit together.



WALL UNIT

1000 Lift

Assembly Guide

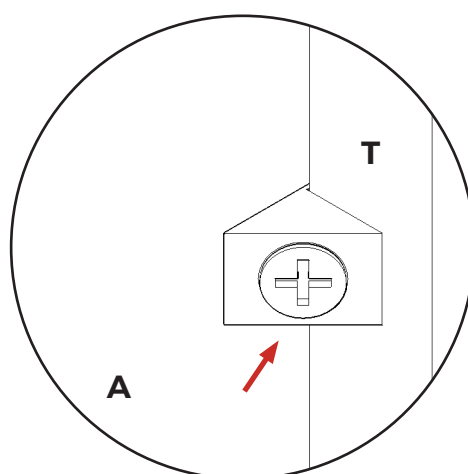
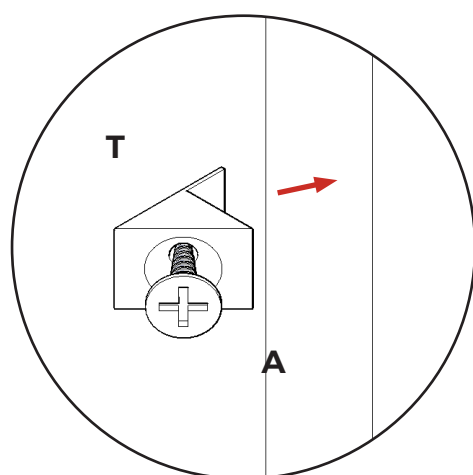
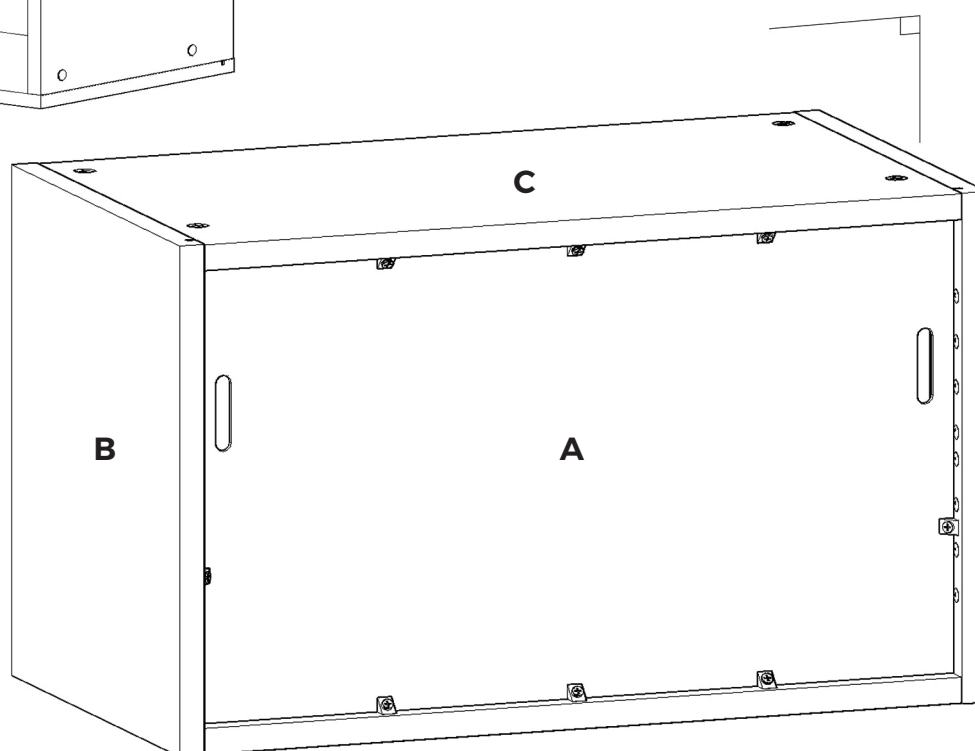


Step 10.

Join muntin panel (**D**) to both panels (**C**) using 4 x 45mm screws (**P**), through pilot holes provided.

Step 11.

Ensure carcass is square.



Step 12.

Back Panel Clips

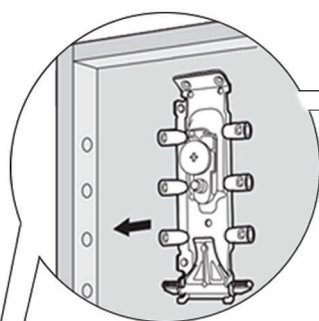
Slide the back panel clips (**T**) into the groove of both panels (**B**) & (**C**). The back panel clips (**T**) should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw. **The side back panel Clips should be disregarded for the 288 units.**

WALL UNIT

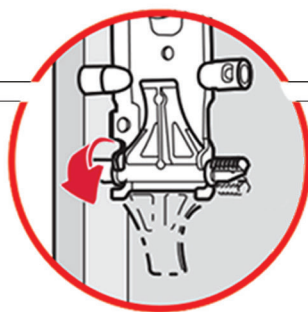
1000 Lift

Assembly Guide

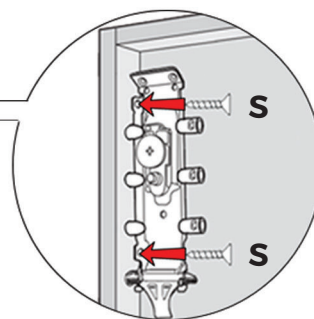
Step 13.



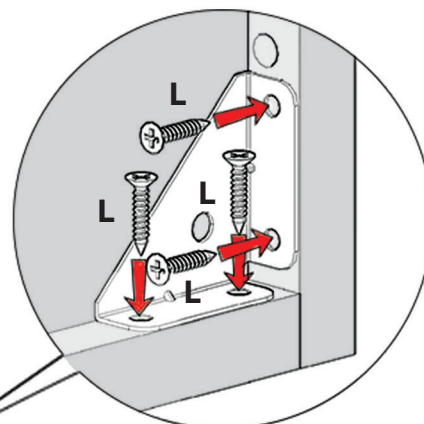
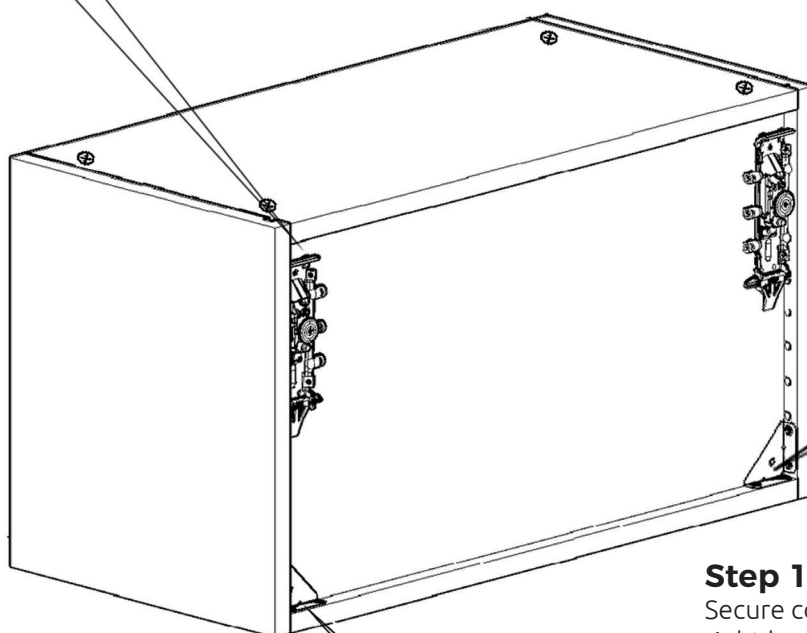
Step 13a.
Insert hanging bracket
into pre-drilled holes



Step 13b.
Rotate locking
lever 180 degrees

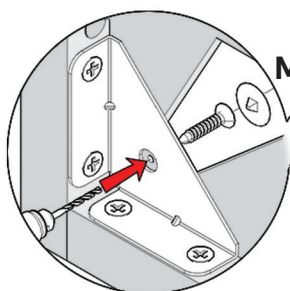


Step 13c.
Secure with provided
2 x 20mm screws (**S**) per bracket



Step 14.

Secure corner gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws (**L**) per plate.



Step 15.

Drill a small pilot hole through the centre of the corner gussets. Use this hole at the end of the process to screw through and into the wall. Cover the screw heads using the cover caps (**M**) provided. **Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.**

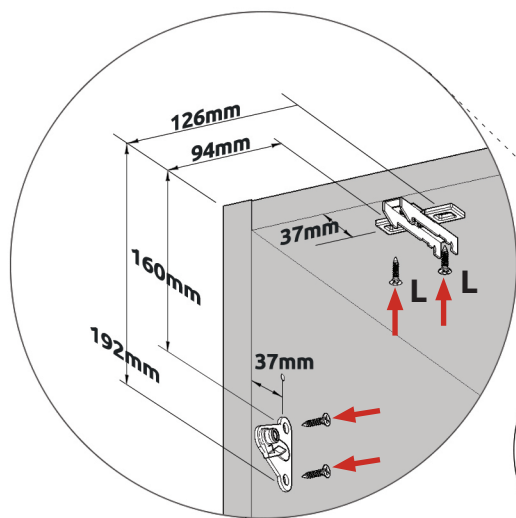
WALL UNIT

1000 Lift

Assembly Guide

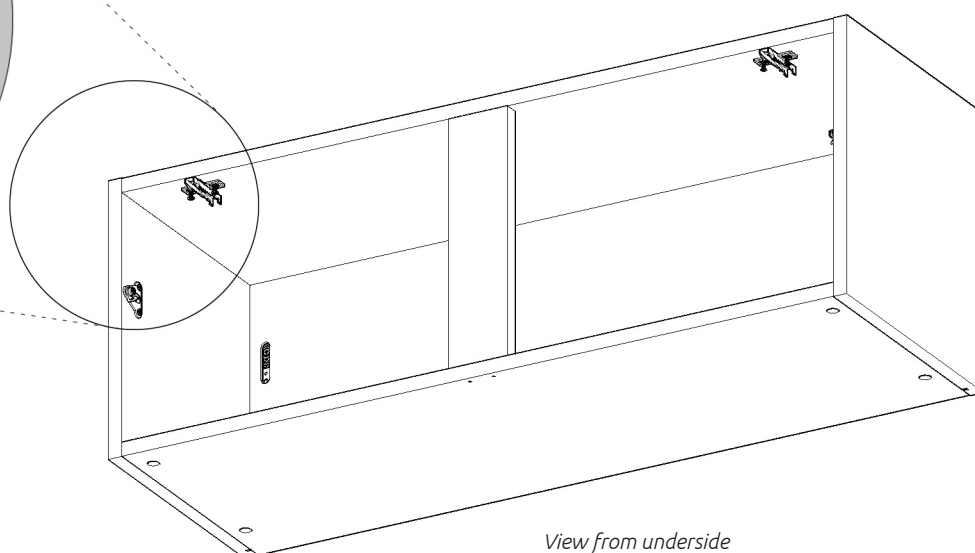
Step 16.

Measure and attach hinge mounting plates in locations as shown with 4 x 15mm **(L)** screws.



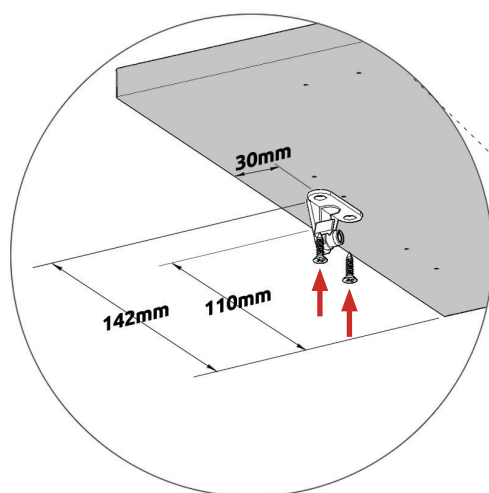
Step 17.

Measure and attach lift hinge bracket with screws provided with the lift hinge, on both sides.



Step 18.

Measure and attach lift hinge bracket to frontal as shown.

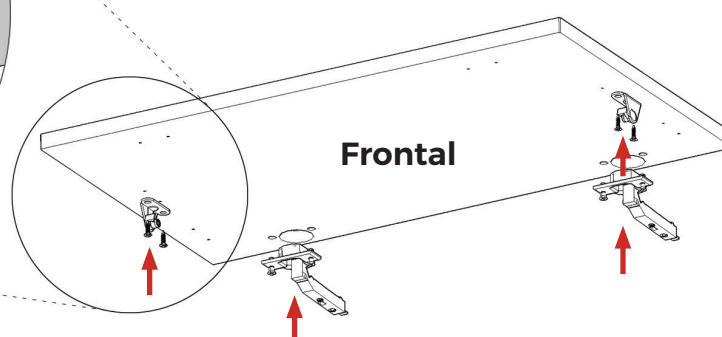


Step 19.

Insert hinges into holes provided.

Step 20.

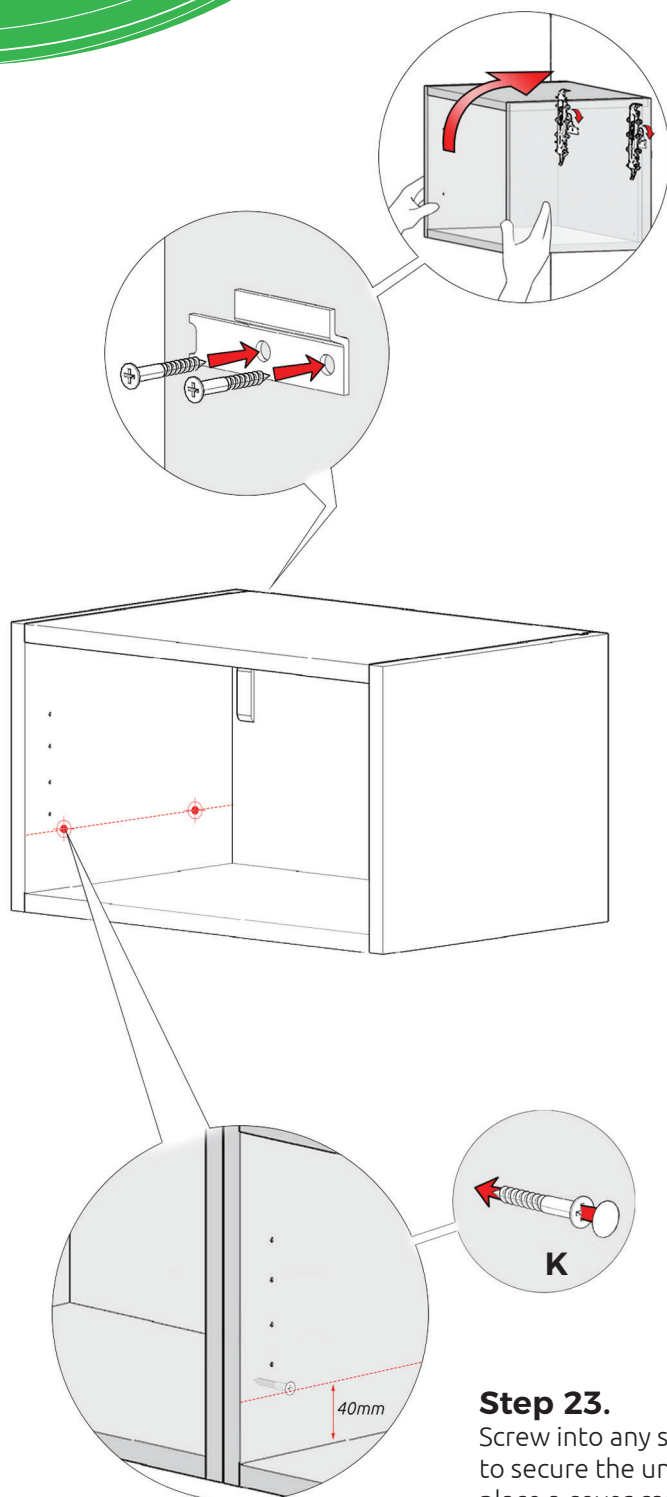
Secure hinges by tightening 2 x screws with plastic grommet attached. These are already positioned within the hinges.



WALL UNIT

1000 Lift

Assembly Guide

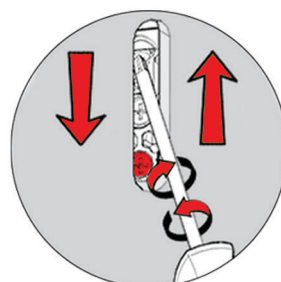


Step 21.

Measure appropriately and attach the 2 x wall hanging plates (**L**) onto the wall screwing through the provided holes into your wall. Screws for fixing to walls are not provided as these vary depending on your wall material and construction. **Ensure appropriate fixings for wall construction are used.** Hang the cabinet using the brackets to hook onto the plate as shown.

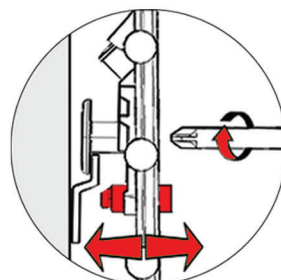
Step 22a.

Rotate the screw clockwise to move the cabinet up. Anti-clockwise for down.



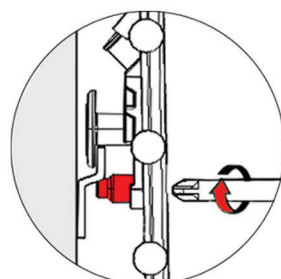
Step 22b.

Adjust the depth using centre screw.



Step 22c.

Screw the red screw until it touches the plate to lock in position.



Step 23.

Screw into any side units using the provided 2 x 30mm screws (**K**) to secure the unit. Screw just to the rear of the hinge plate then place a cover cap on the head to conceal it.

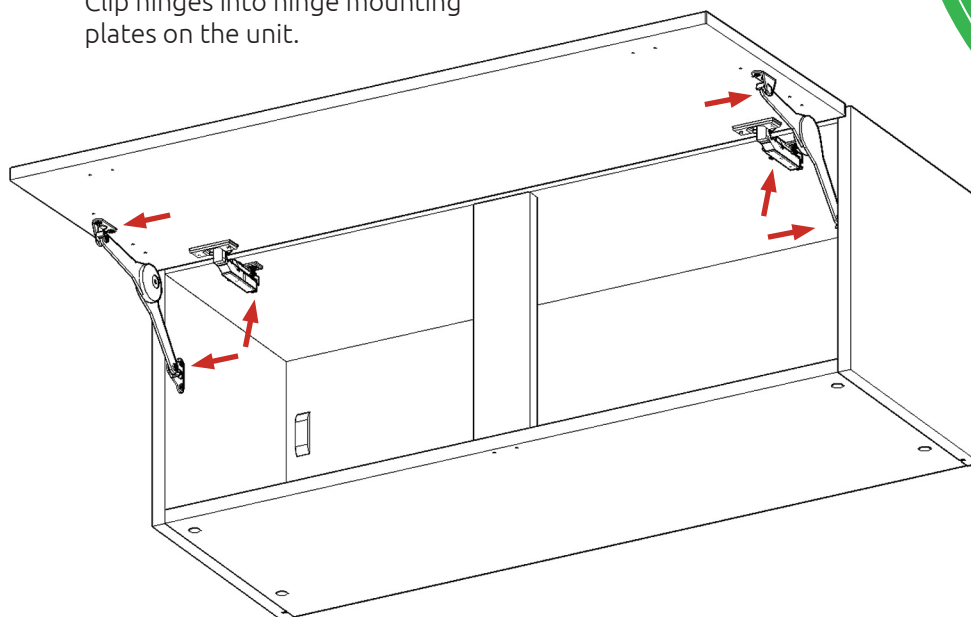
WALL UNIT

1000 Lift

Assembly Guide

Step 24.

Clip hinges into hinge mounting plates on the unit.



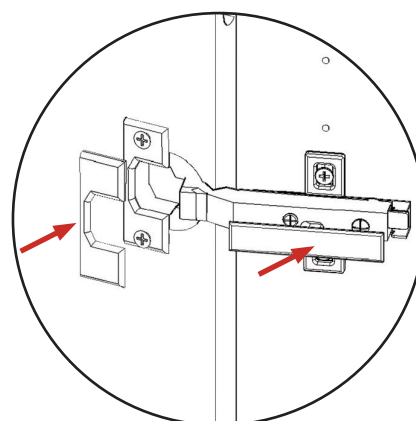
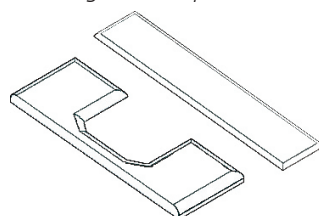
Step 25.

Clip lift hinge mechanisms into each bracket.

Step 26.

Fit cover caps to hinge.

Hinge Cover Caps

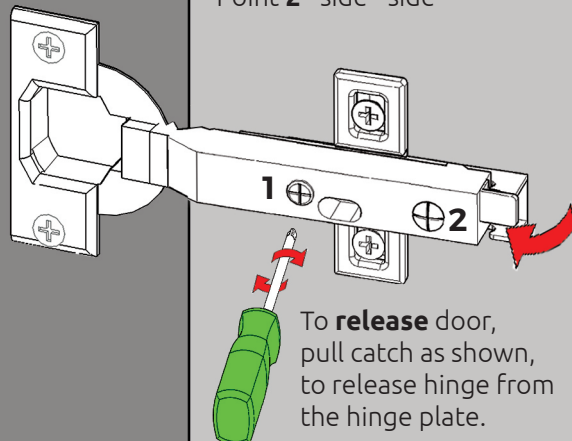


FRONTAL HINGE ADJUSTMENT

To **adjust** hinge using a screw driver, tighten or loosen as required at points **1** & **2**.

Point **1** - left - right

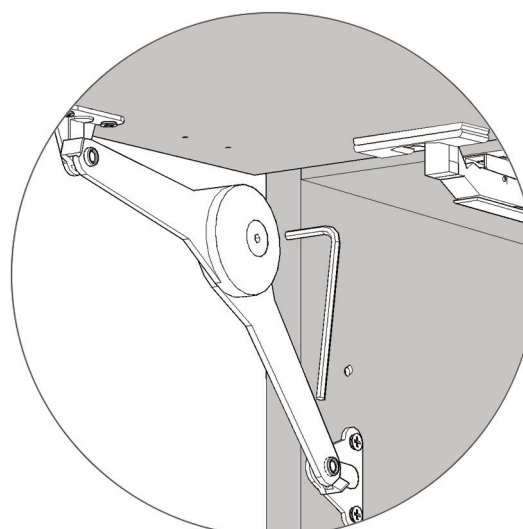
Point **2** - side - side



View from Inside of Carcass

Step 27.

Use a 4mm allen key to adjust the strength of the lift hinge for the door weight.



WALL UNIT

1000 Lift

Assembly Guide

WALL UNIT

1000 Lift

Assembly Guide

