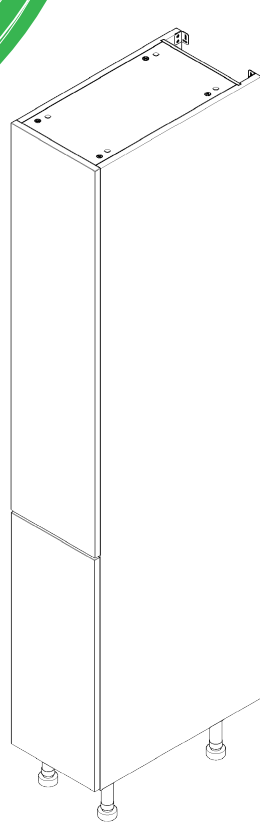


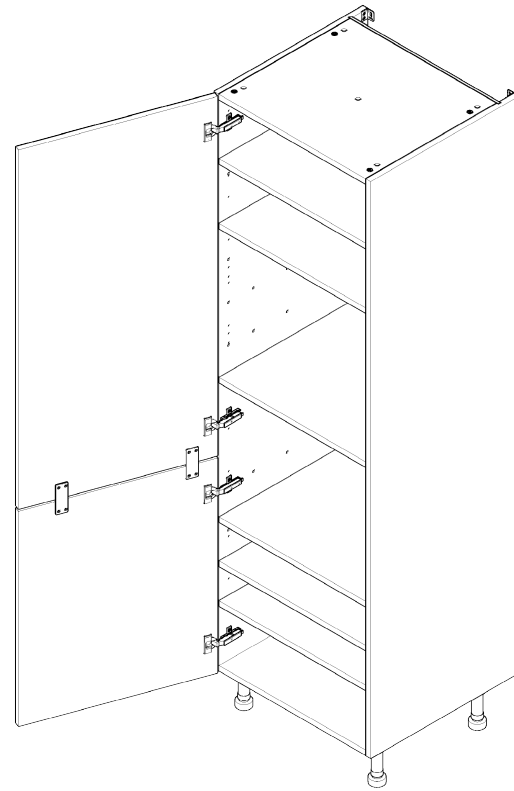
TOWER UNIT

300 600 2 Door 6 Shelf

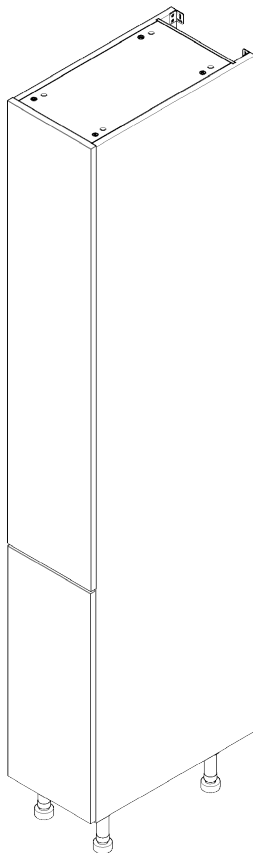
Assembly Guide



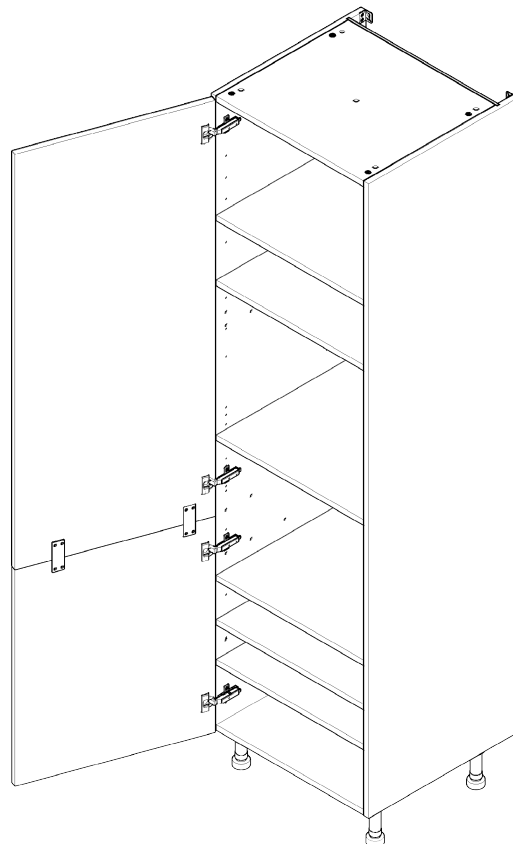
2070 x 300



2070 x 600



**2250 x 300
Tall**



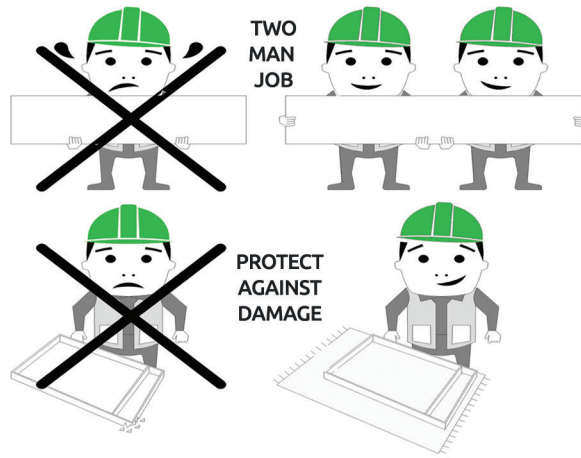
**2250 x 600
Tall**

wren
KITCHENS

TOWER UNIT

300 600 2 Door 6 Shelf

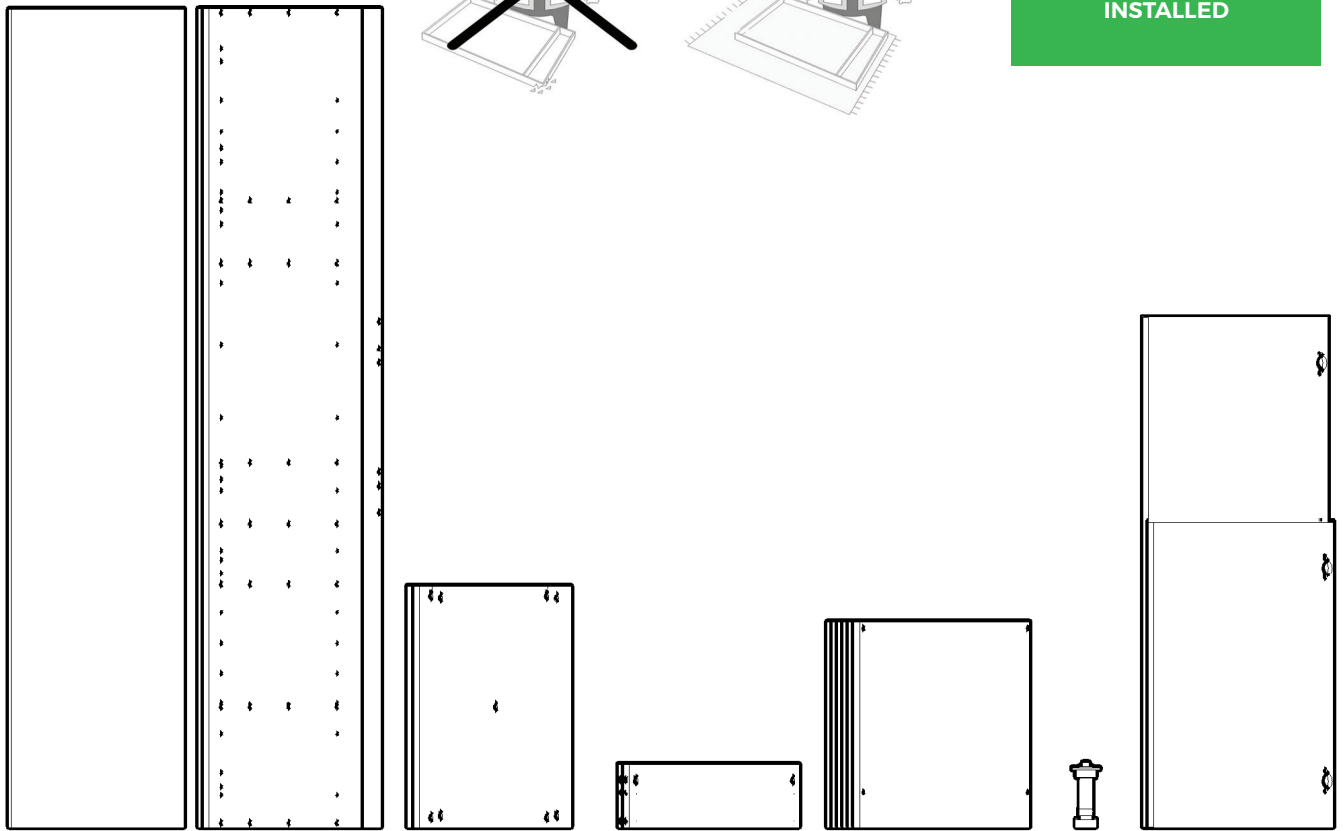
Assembly Guide



BEFORE YOU START

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED



Panel A
x1 Back Panel

Panel B
x2 End Panel

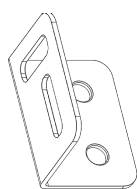
Panel C
x2 Base Panel

Panel E
x2 Rail

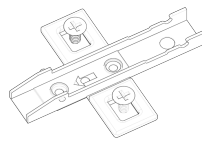
Shelf
x6

Legs
x5

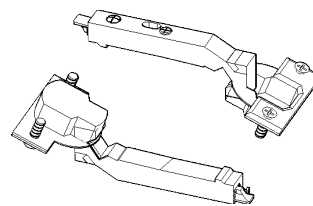
Frontal (packed separately)
x2



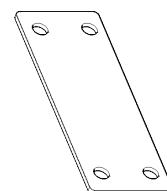
LGE L Bracket
x2



Hinge Mounting Plate
x4 Inc Screws



Hinge
x4 Inc Screws



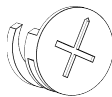
(U) x2
Fixing Plate



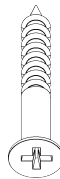
(F) x16
Wooden Dowel



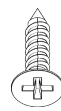
(G) x16
Cam Dowel
(Expanding)



(H) x12
Cam lock



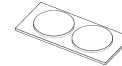
(K) x10
30mm
Screw



(L) x24
15mm
Screw



(M) x4
Cover Cap



(N) x2
Door Buffer

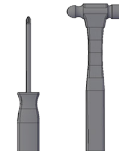


(SS) x24
Shelf Peg
Plastic

REQUIRED TOOLS



NOT to be used
with CAM DOWEL
& CAM LOCK



TOWER UNIT

300 600 2 Door 6 Shelf

Assembly Guide

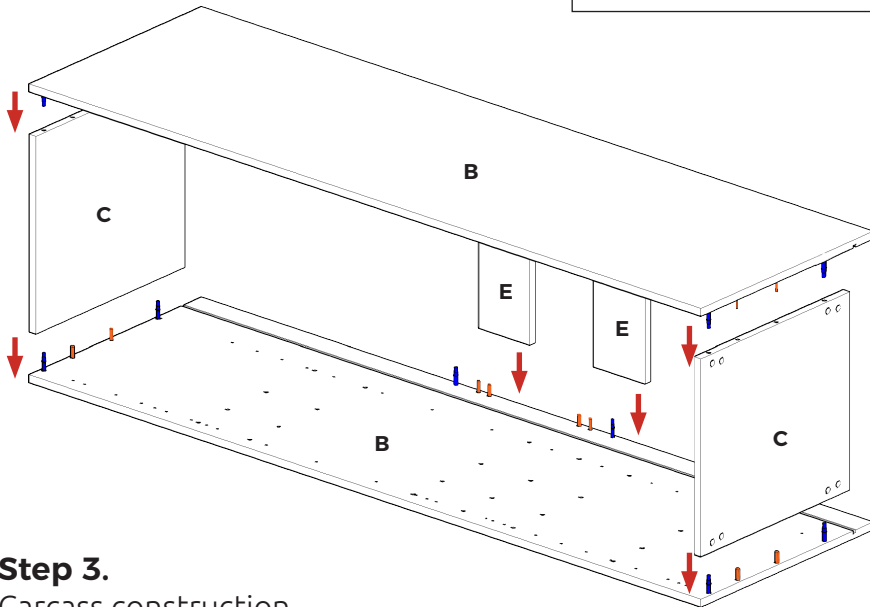
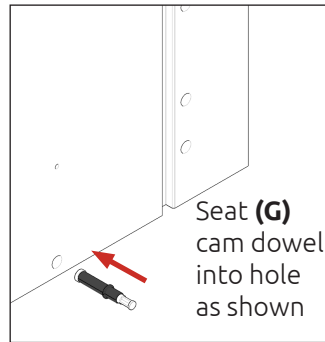
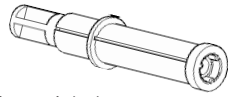
Step 1.

Seat dowel (F) into holes in both end panels (B) as shown.



Step 2.

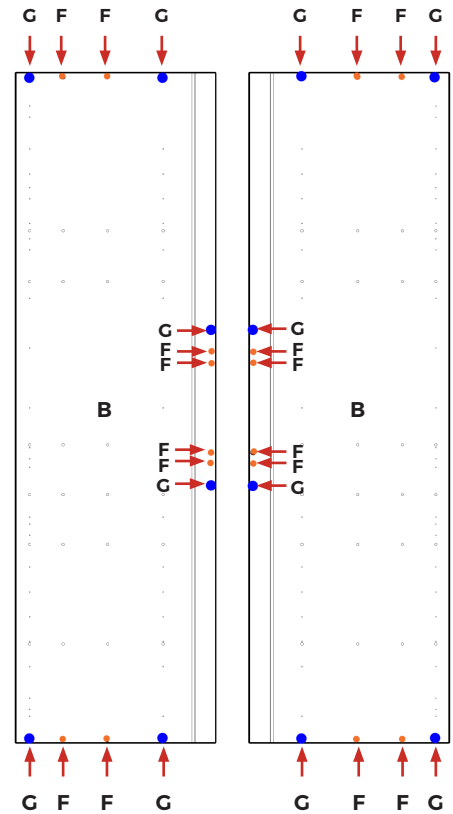
Seat cam dowel (G) into holes in both end panels (B) as shown.



Step 3.

Carcass construction

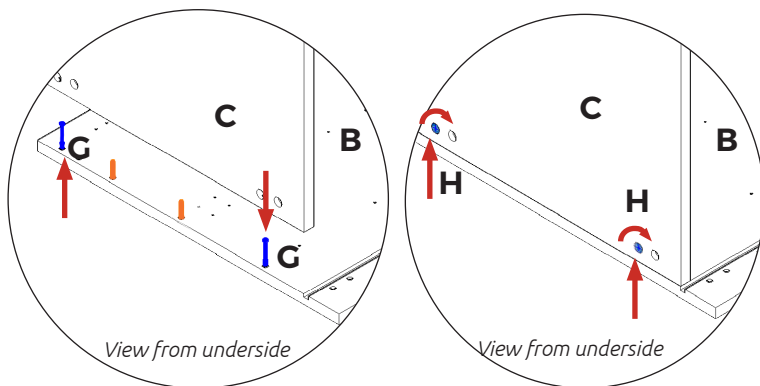
Attach panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using Dowels (F) (in orange) in positions as shown.



DOWEL (F) & CAM DOWEL (G) LOCATION DETAIL

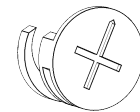
! NB. All **CAM LOCK (H)** are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do **not** use power tools with cam dowel (G) or cam lock (H)



Step 4.

Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.



TOWER UNIT

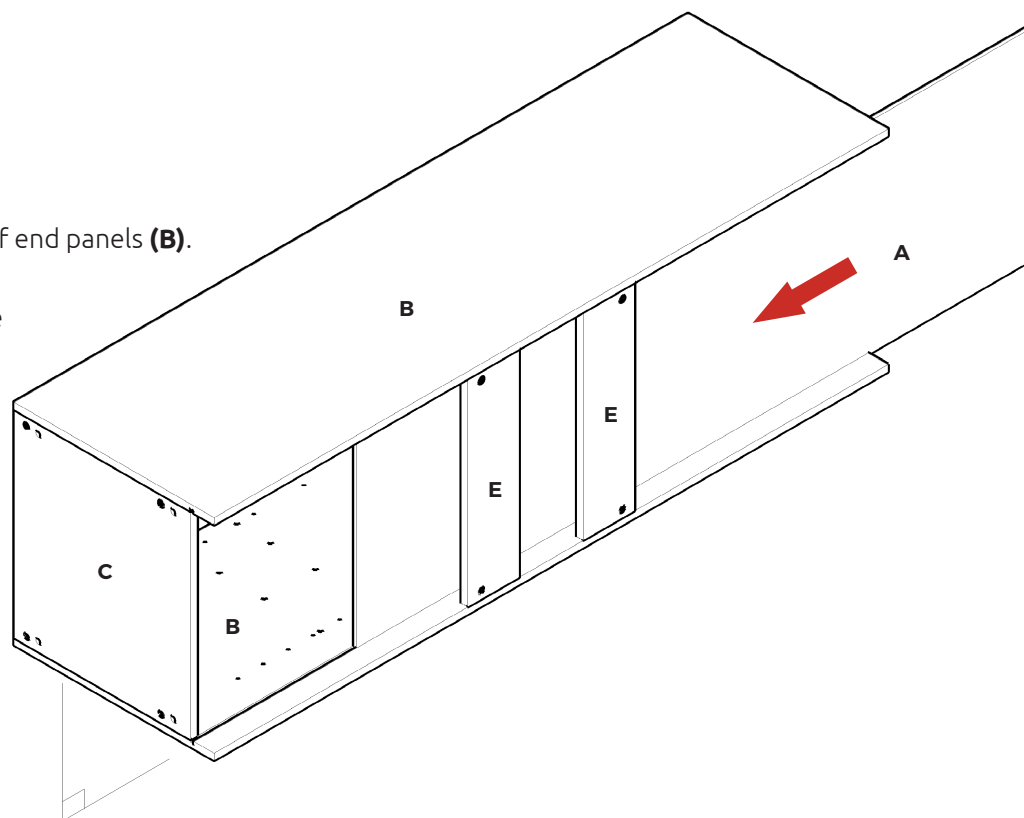
300 600 2 Door 6 Shelf

Assembly Guide

Step 5.

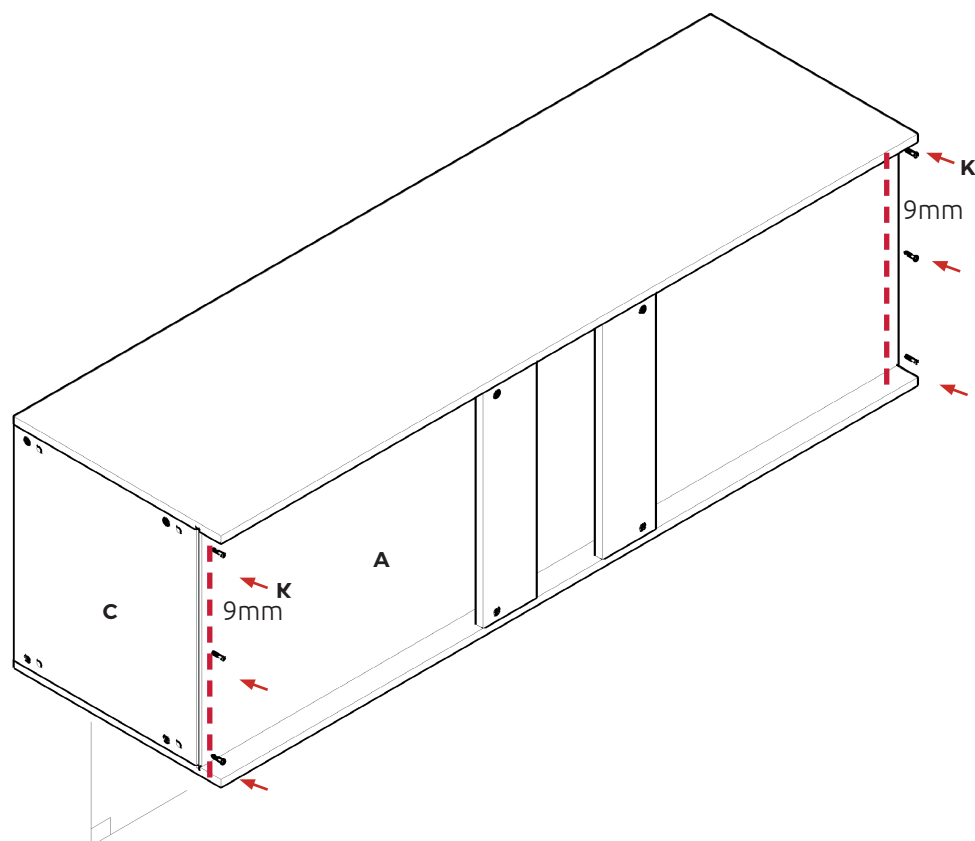
Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).



Step 6.

Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.



TOWER UNIT

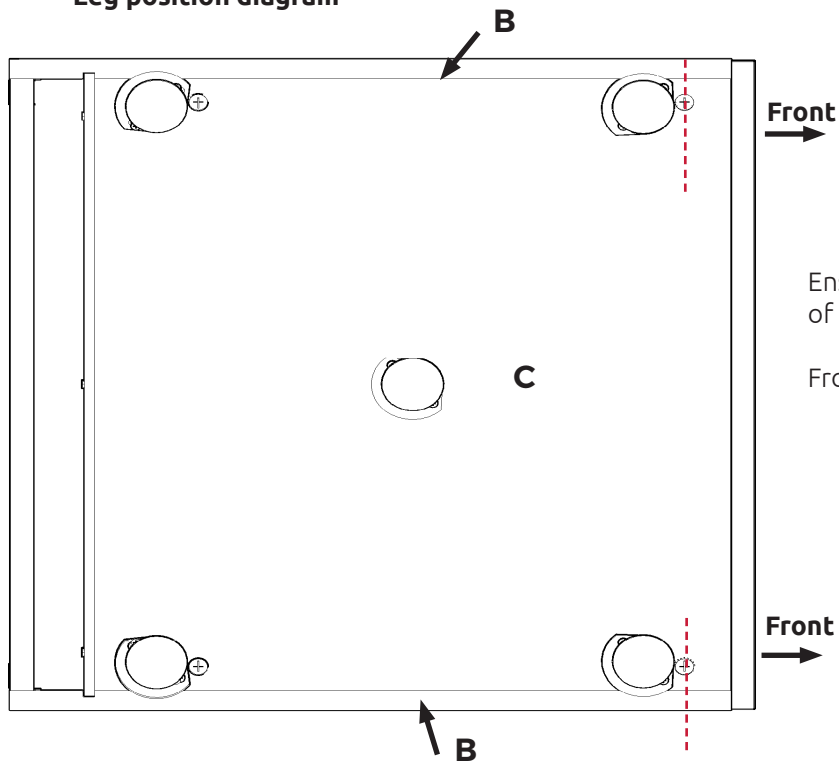
300 600 2 Door 6 Shelf

Assembly Guide

Step 8.

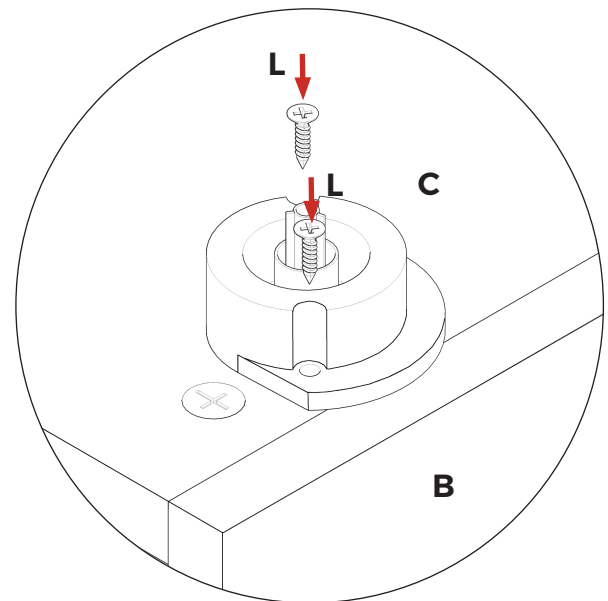
Secure each of the legs into place with 2 x 15mm screws (**L**) per leg

Leg position diagram



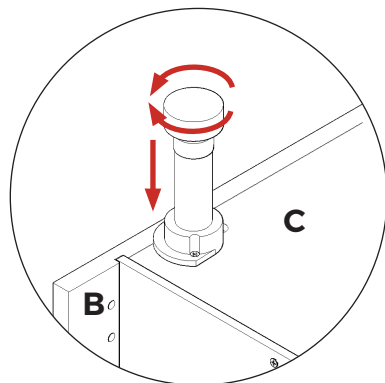
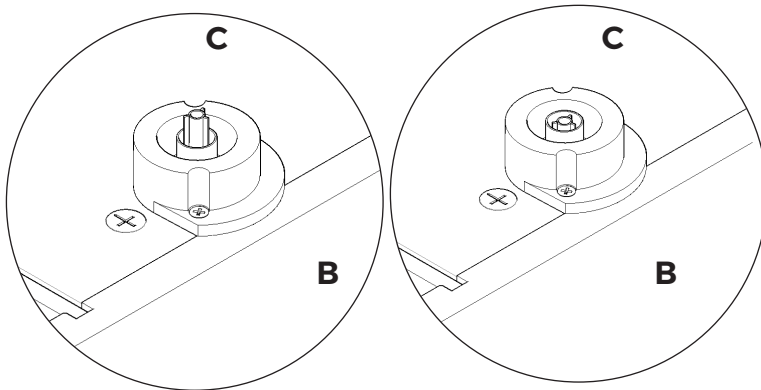
Ensure legs are rotated as shown so that part of it is supporting the end panels (**B**).

Front legs should have flat edge to the front.



Step 9.

Lightly hit centre peg of leg base with hammer until flush with the leg base.



Step 10.

Push leg firmly down into leg base.
Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.

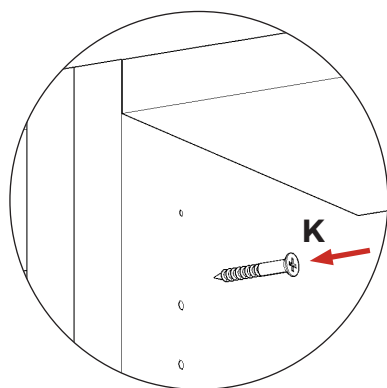
TOWER UNIT

300 600 2 Door 6 Shelf

Assembly Guide

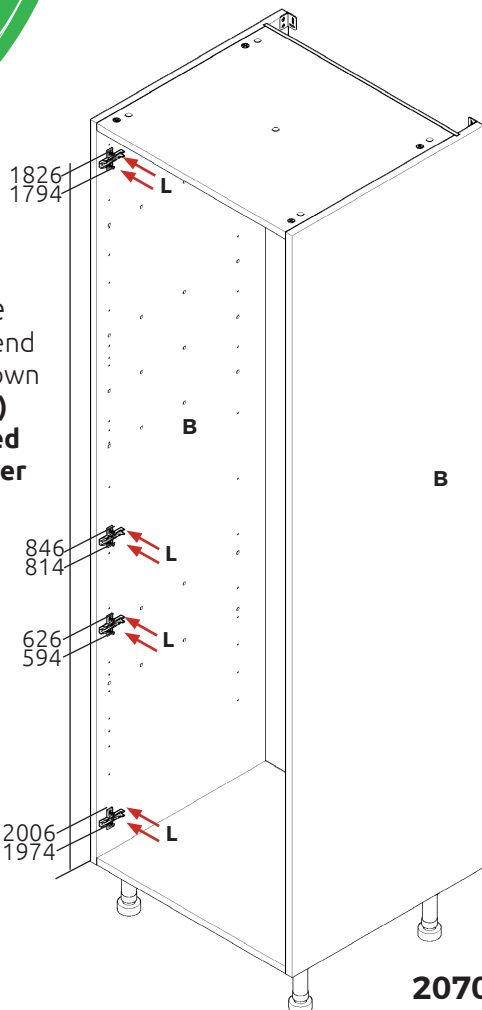
Step 11.

Hinge mounting plate attach hinge plates onto end panels (B) In locations shown using 8 x 15mm screws (L) **Hinge side to be mounted in accordance to customer kitchen plan.**

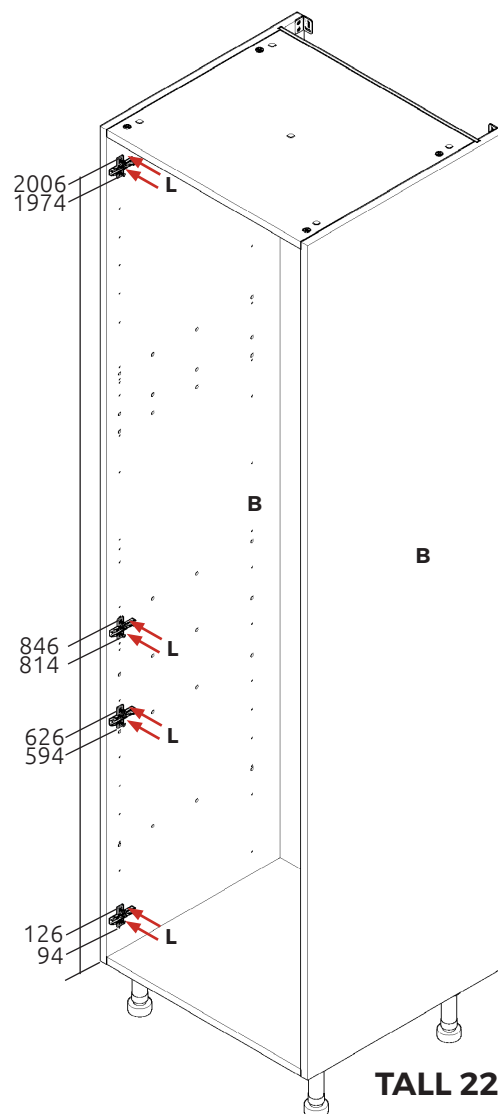


Securing to Adjacent Units

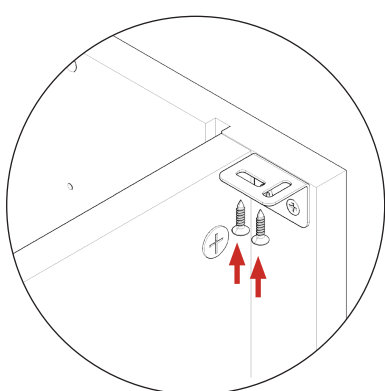
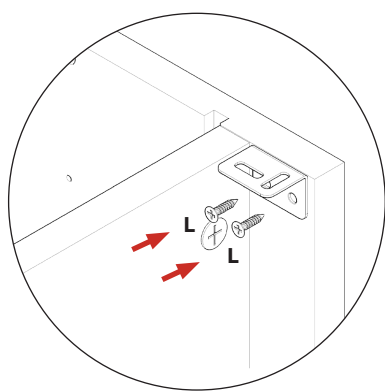
Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.



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TALL 2250



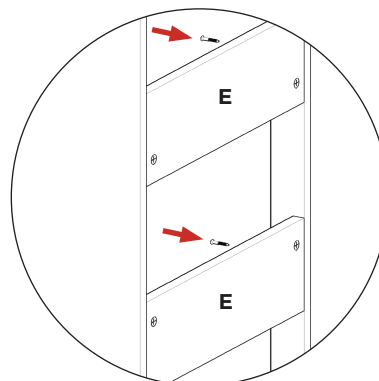
Secure tower to the wall using L brackets.

Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw through into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

Secure tower to the wall using screws through rail panel (E) into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

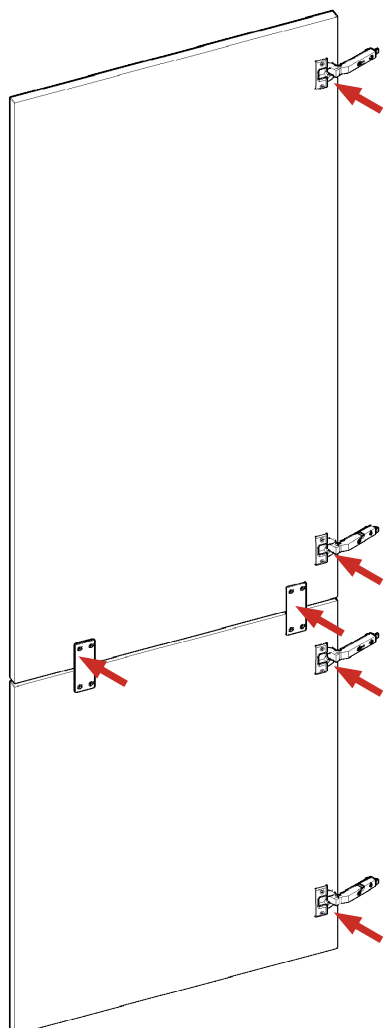


See Customer Specific Kitchen Plan
For Tower Frontals

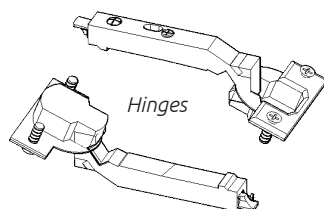
TOWER UNIT

300 600 2 Door 6 Shelf

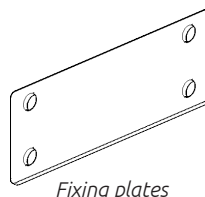
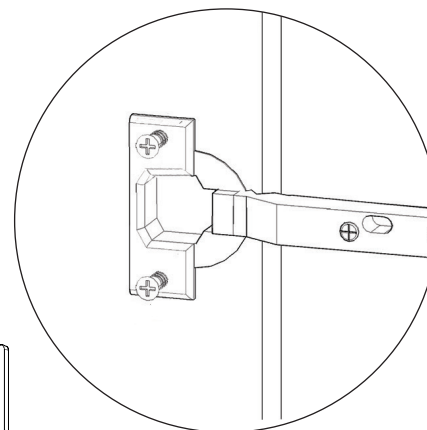
Assembly Guide



Step 12.
Insert hinge where required
in holes as shown.

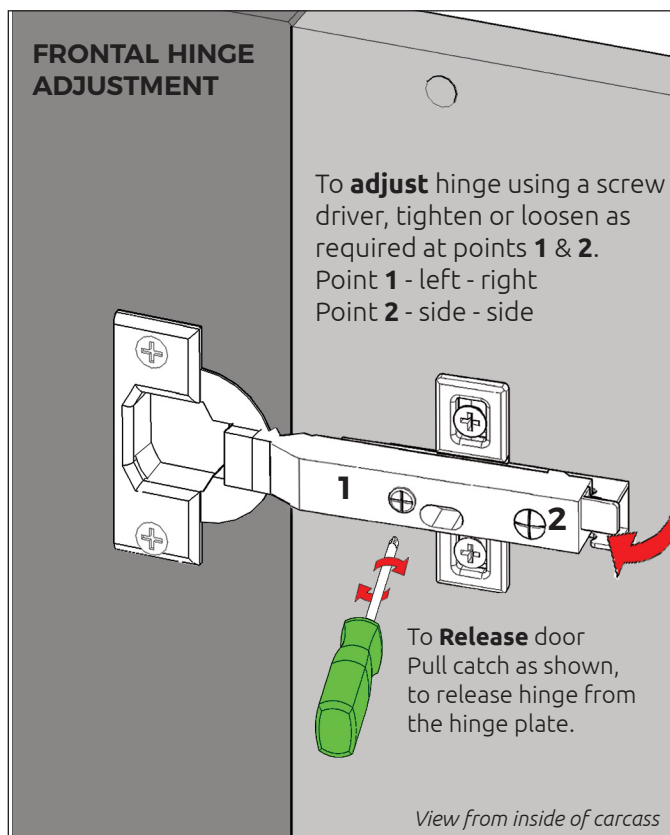


Step 13
Secure hinges by
tightening
2 screws with hinge
dowels attached. These
are already positioned
within the hinges.



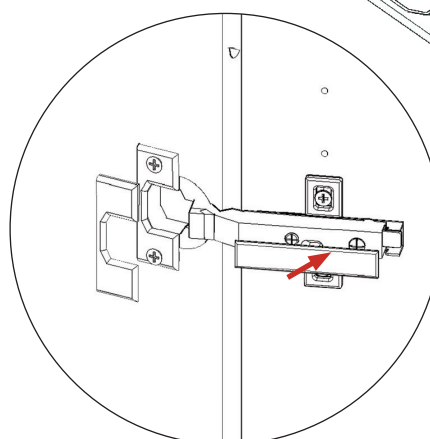
Step 14.
Align doors to join together using 2 fixing plates to the back of
both frontals ensure a 3mm gap is maintained between each
frontal once fixed together.
Screw in place using 4 x 15mm screws per fixing plate.

Step 15.
Adjust hinge to suit. As shown below.



Hinge cover caps

Step 16.
Fit cover caps to hinge.



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KITCHENS