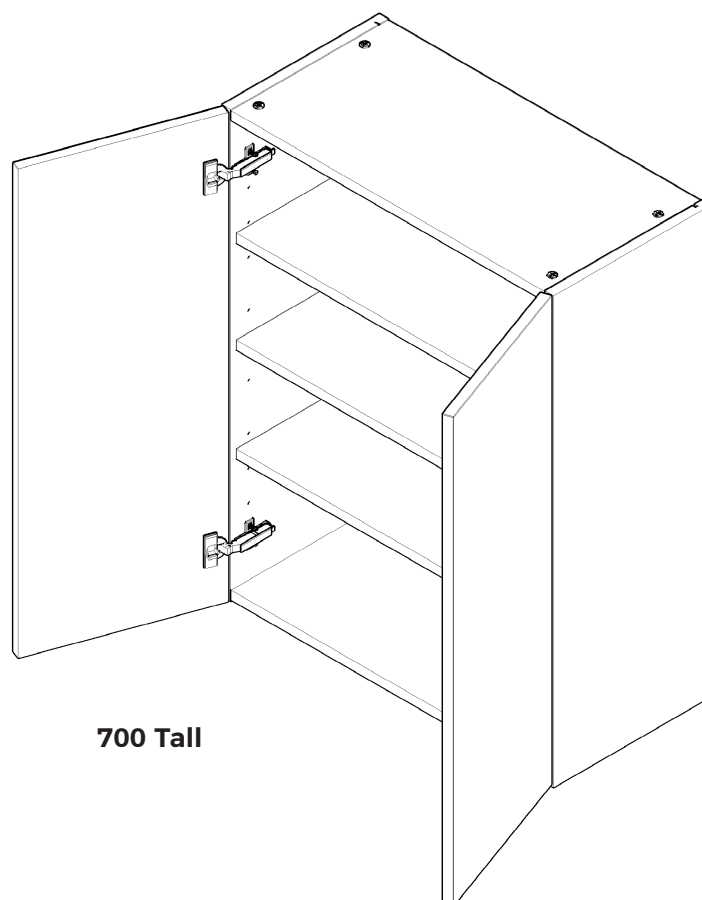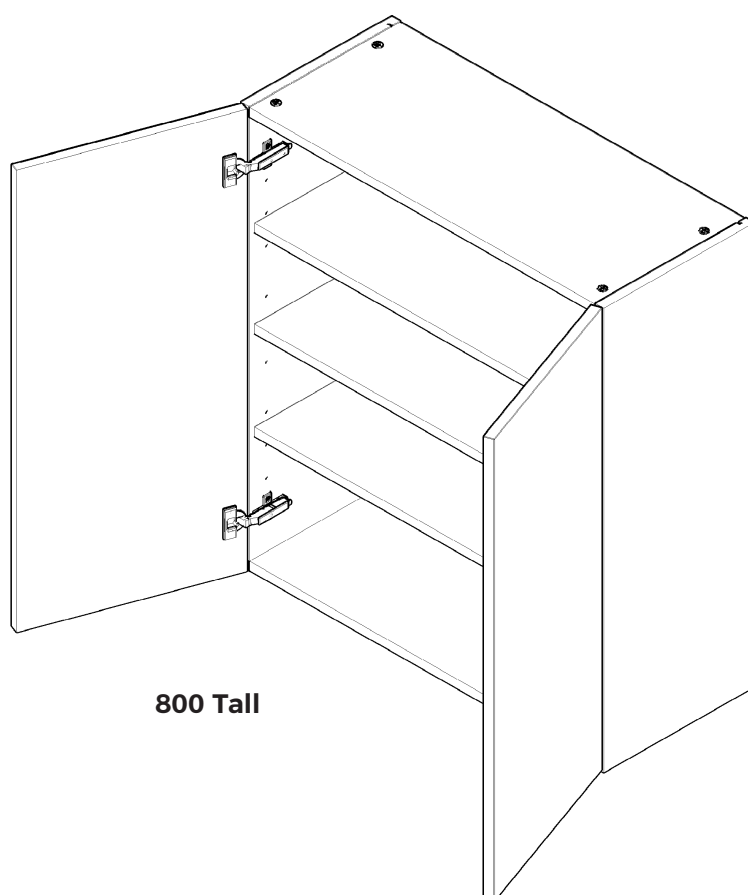# WALL UNIT
700 - 800 Tall 2 Door

Assembly Guide

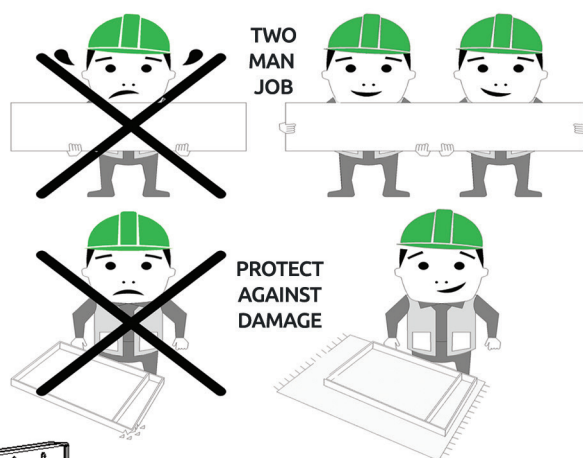**700 Tall**

800 Tall

w7en
KITCHENS

WALL UNIT
700 - 800 Tall 2 Door
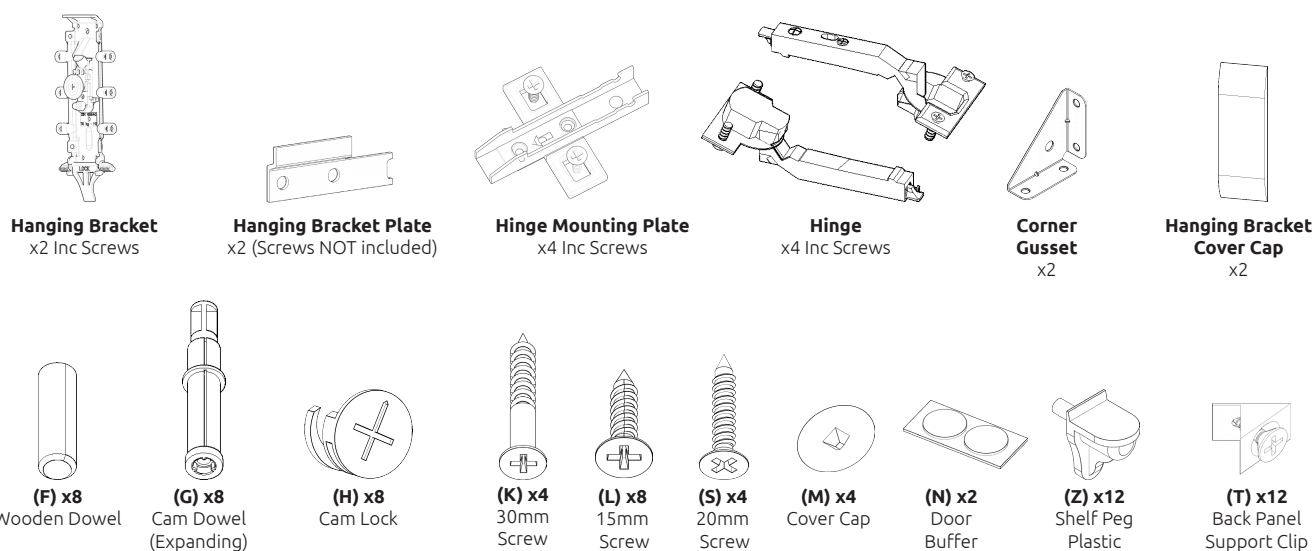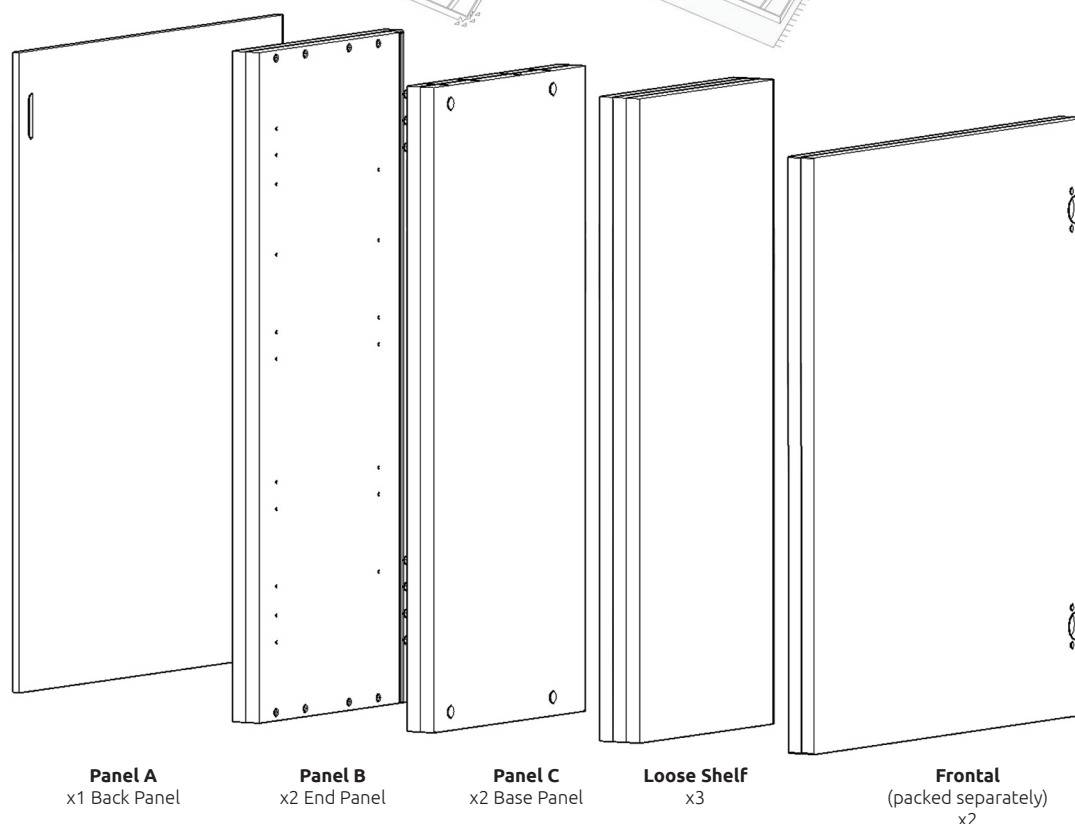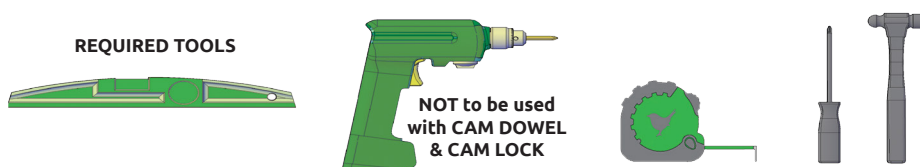
Assembly Guide

TWO MAN JOB

PROTECT AGAINST DAMAGE

BEFORE YOU START

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
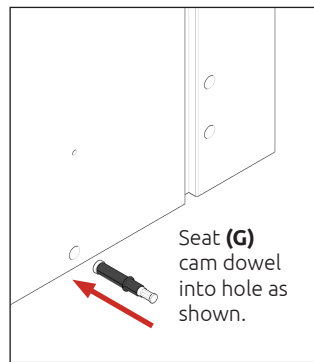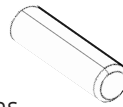
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

Panel A
x1 Back Panel

Panel B
x2 End Panel

Panel C
x2 Base Panel

Loose Shelf
x3

Frontal
(packed separately)
x2

Hanging Bracket
x2 Inc Screws

Hanging Bracket Plate
x2 (Screws NOT included)

Hinge Mounting Plate
x4 Inc Screws

Hinge
x4 Inc Screws

Corner Gusset
x2

Hanging Bracket Cover Cap
x2

(F) x8
Wooden Dowel

(G) x8
Cam Dowel (Expanding)

(H) x8
Cam Lock

(K) x4
30mm Screw

(L) x8
15mm Screw

(S) x4
20mm Screw

(M) x4
Cover Cap

(N) x2
Door Buffer

(Z) x12
Shelf Peg Plastic

(T) x12
Back Panel Support Clip

REQUIRED TOOLS

NOT to be used with CAM DOWEL & CAM LOCK

Step 1.
Seat dowel **(F)** into holes in end panel **(B)** as shown.

Seat **(G)** cam dowel into hole as shown.

Step 2.
Seat cam dowel **(G)** into holes in end panel **(B)** as shown.
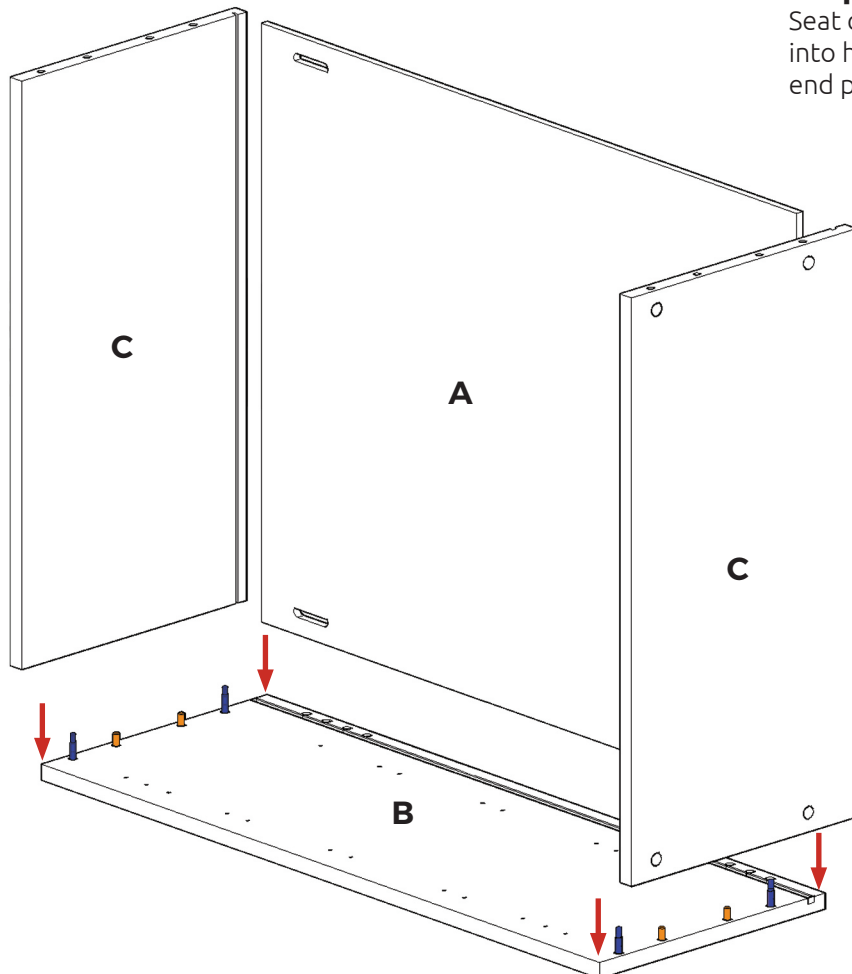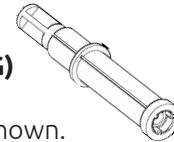
Step 3.
Carcass Construction
Attach panels x2 **(C)** to panel **(B)**, using cam dowels **(G)** & cam locks **(H)** (in blue), and also using dowels **(F)** (in orange) in positions as shown.
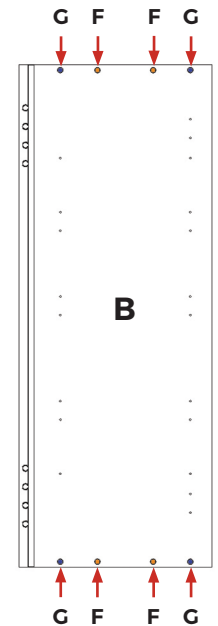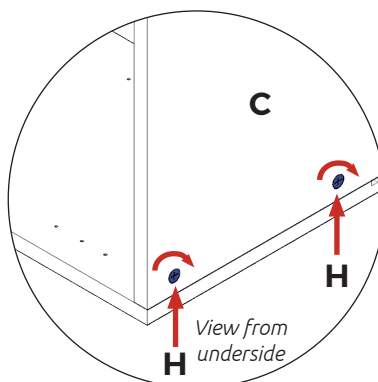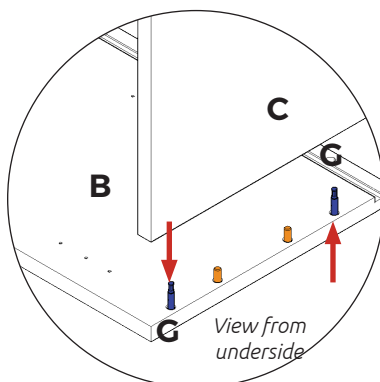
Step 4.
Slide panel **(A)** into the groove of panels **(B)** and x 2 **(C)**.

G F   F G

B

G F   F G

**Dowel (F)
& Cam Dowel (G)
location detail**

⚠ All **Cam Locks (H)** are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do **not** use power tools with cam dowel **(G)** or cam lock **(H)**

C
G
B

G
View from underside

C

H

View from underside

H

Step 5.
Insert cam lock **(H)**. Hand tighten all cam locks **(H)**, this will expand the cam dowels **(G)** and tighten the unit together.

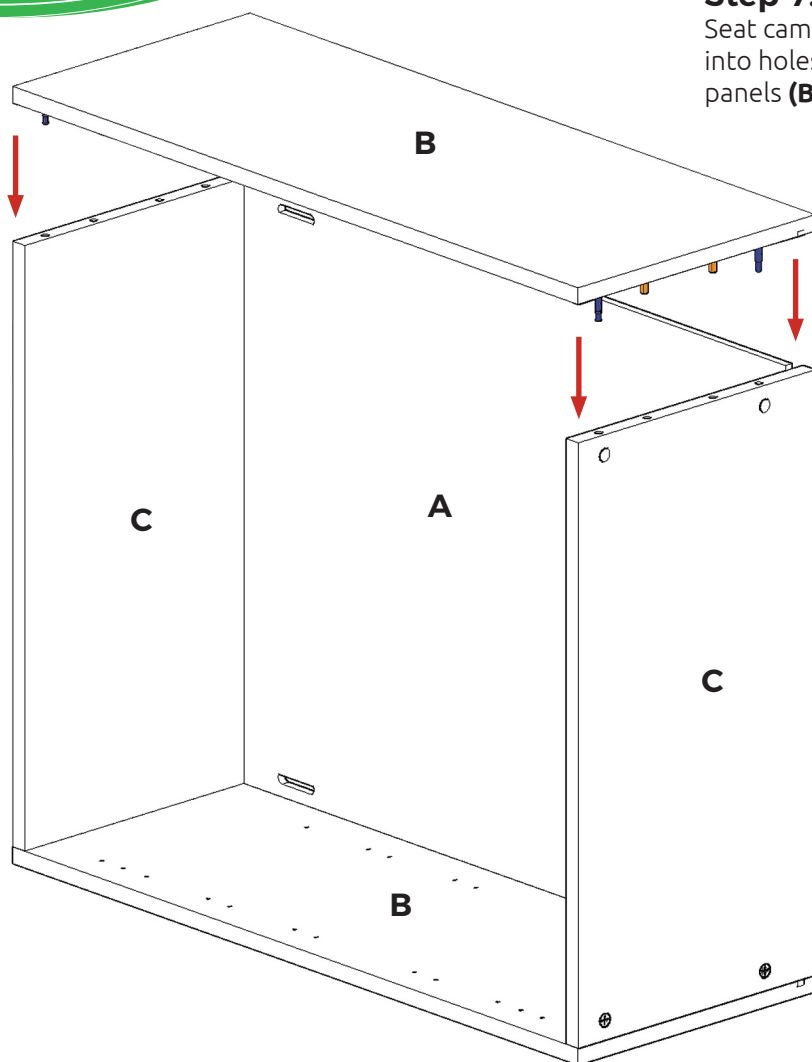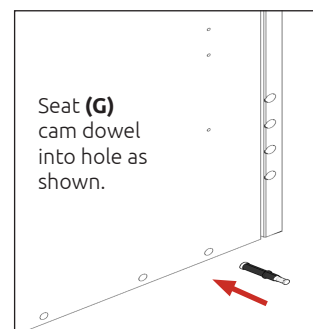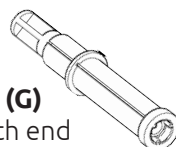# WALL UNIT
700 - 800 Tall 2 Door

Assembly Guide
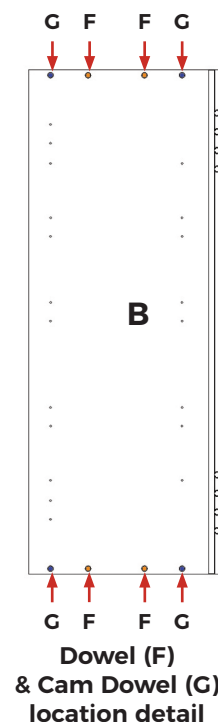
Step 6.
Seat dowel **(F)** into holes in both panels **(B)** as shown.

Seat **(G)** cam dowel into hole as shown.

Step 7.
Seat cam dowel **(G)** into holes in both end panels **(B)** as shown.
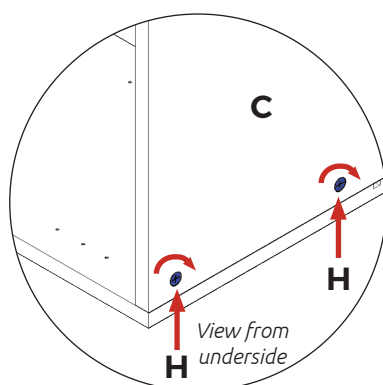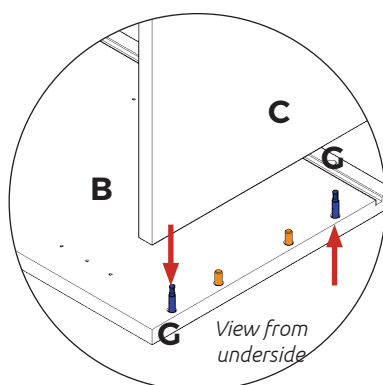
B

C

A

C

B

Step 8.
Carcass Construction
Attach panel **(B)** to panels **(C)** using cam dowels **(G)** & cam lock **(H)** (in blue) and also using dowels **(F)** (in orange) in positions as shown. Ensure panel **(A)** is seated into the groove of panel **(B)**.

G F   F G

B

G F   F G

**Dowel (F)
& Cam Dowel (G)
location detail**

⚠ All **Cam Locks (H)** are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do **not** use power tools with cam dowel **(G)** or cam lock **(H)**

C
G
B

G *View from underside*

C

H

H *View from underside*

Step 9.
Insert cam lock **(H)**. Hand tighten all cam locks **(H)**, this will expand the cam dowels **(G)** and tighten the unit together.
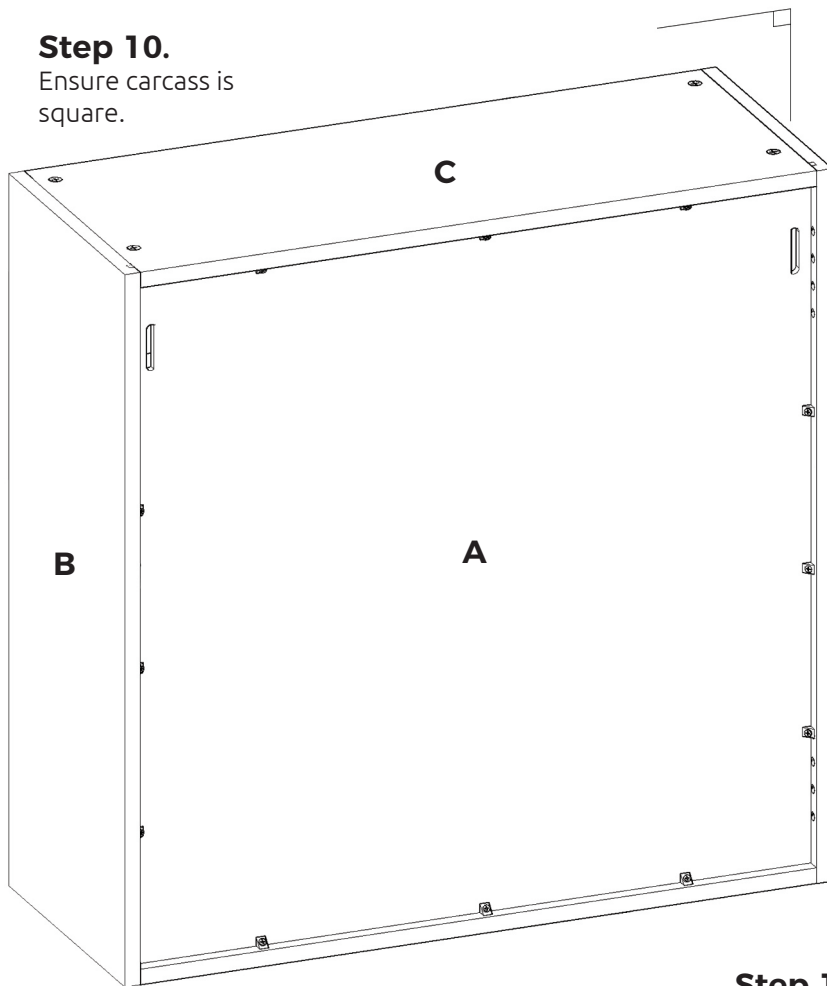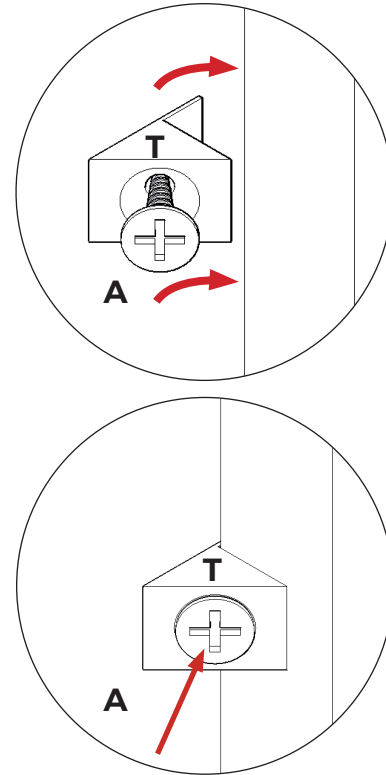
Step 10.
Ensure carcass is square.

C

B

A

T

A

Step 11.
Slide the back panel clips **(T)** into the groove of both panels **(B)** & **(C)**s. The back panel clips **(T)** should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.

T

A

94
126

Step 12.

Hinge Mounting Plates
Attach hinge mounting plates onto both end panels **(B)** in locations shown using screws **(L)** which are already positioned within the hinge plates.
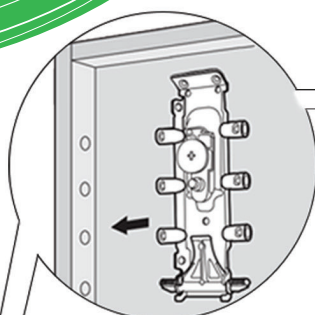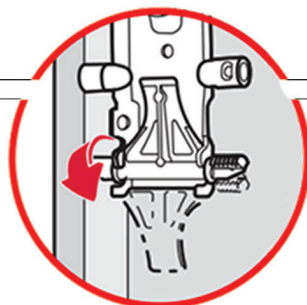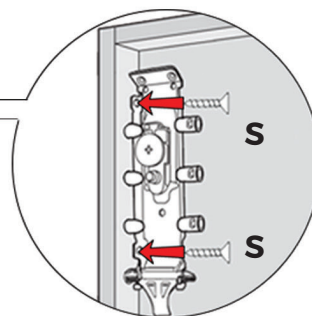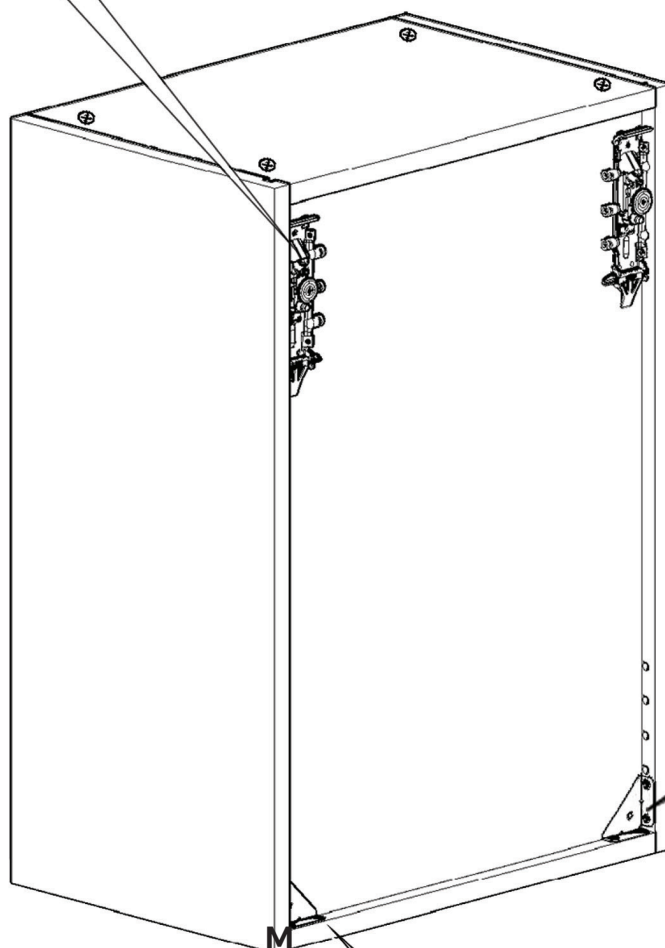
126 94
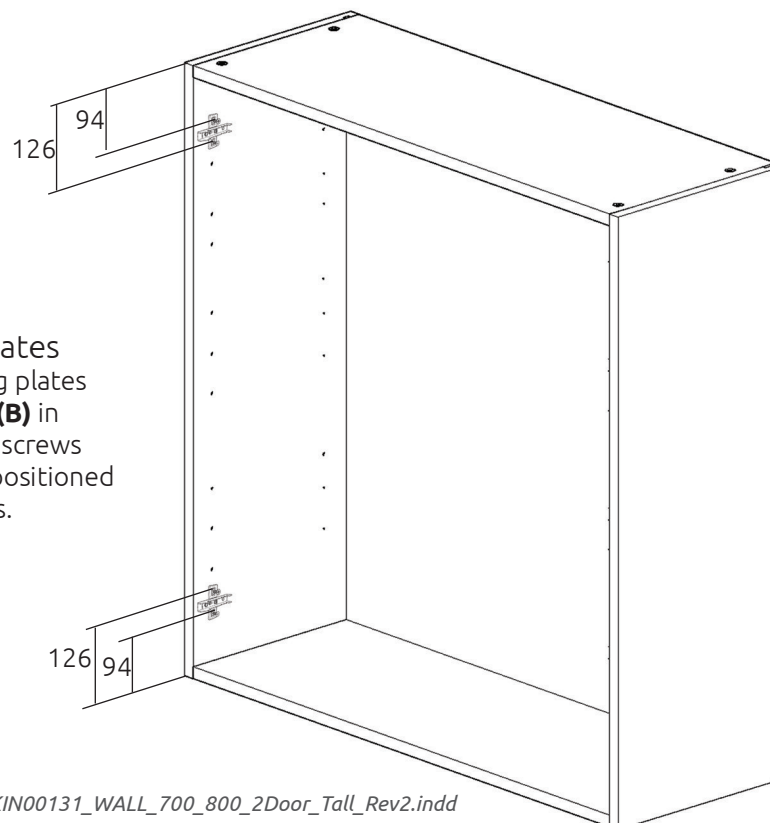
Step 13.

Step 13a.
Insert Hanging
Bracket into pre-drilled
holes

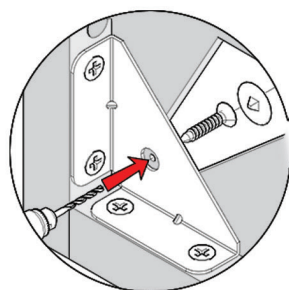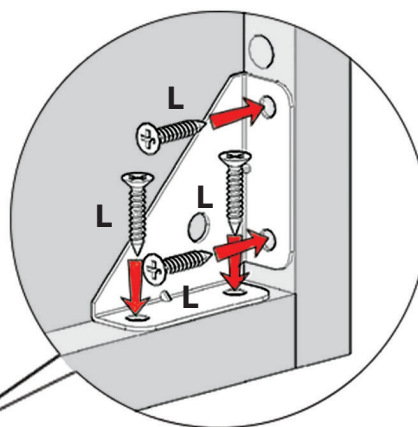**Step 13b.**
Rotate locking
lever 180 degrees

Step 13c.
Secure with provided
2 x 20mm screws **(S)** per bracket

S

S

Step 14.
Secure corner gussets to the bottom left and
right hand side of the wall unit using
4 x 15mm screws **(L)** per plate.

L

L

L

L

L

M

Step 15.
Drill a small pilot hole through the centre of the corner gussets.
Use this hole at the end of the process to screw through and
into the wall. Cover the screw heads using the cover caps **(M)**
provided. **Screws for fixing to walls are not provided as these
vary depending on your wall material and construction.
Ensure appropriate fixings for wall constructions are used.**
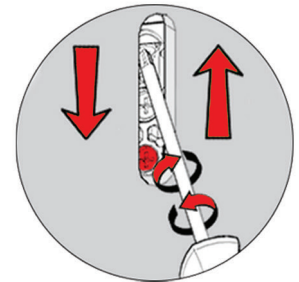
Step 16.
Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall. Screws for fixing to walls are not provided as these vary depending on your wall material and construction. **Ensure appropriate fixings for wall construction are used.** Hang the cabinet using the brackets to hook onto the plate as shown below.
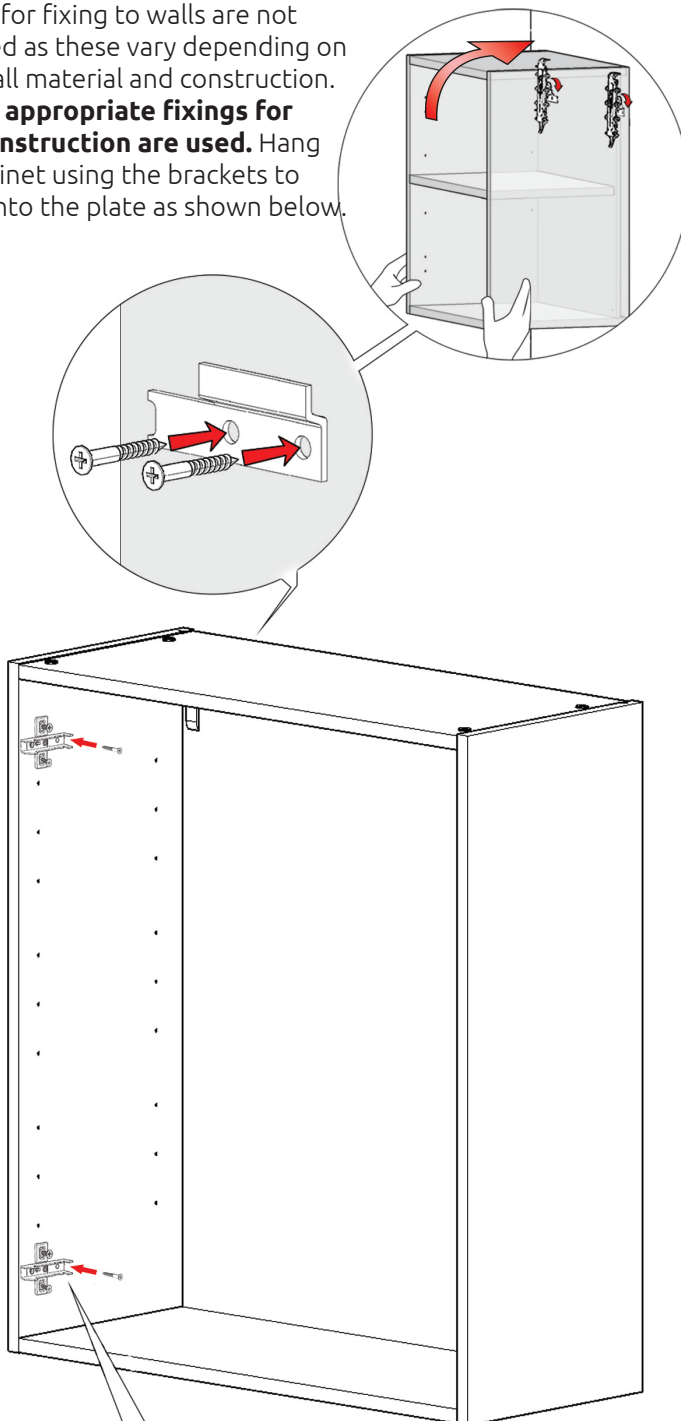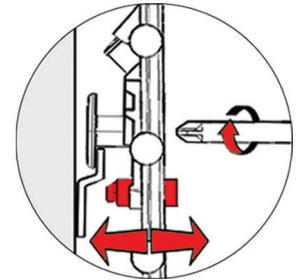
Step 17a.
Rotate the screw clockwise to move the cabinet up. Anti-clockwise for down.
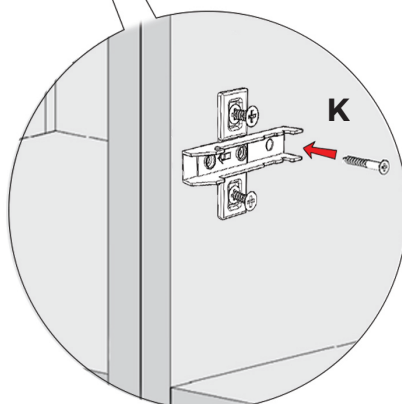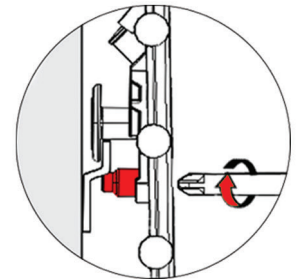
Step 17b.
Adjust the depth using centre screw.

Step 17c.
Screw the red screw until it touches the plate to lock in position.

Step 18.
Screw into any side units using the provided 2x 30mm screws **(K)** to secure the unit. Screw just to the rear of the hinge plate then place a cover cap on the head to conceal it.
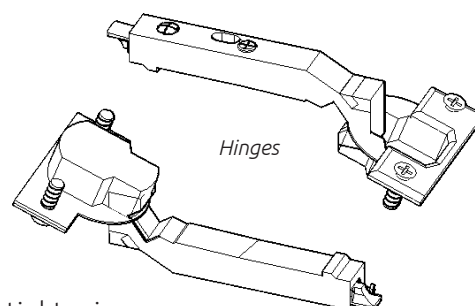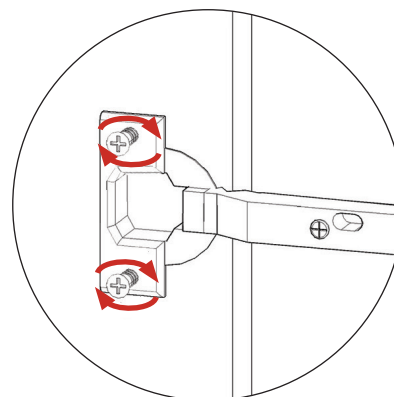
K

WALL UNIT
700 - 800 Tall 2 Door

Assembly Guide

Step 19.
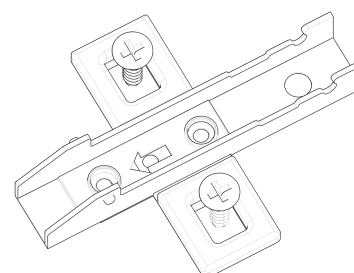Insert hinge in top & bottom holes as shown.

Hinges

Step 20.
Secure hinges by tightening 2 x screws with hinge dowels attached. These are already positioned within the hinges.

Step 21.
Attach the door to unit where required.

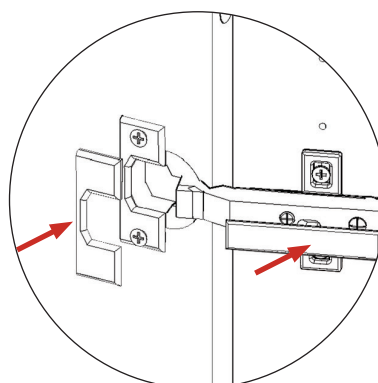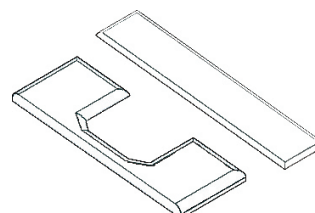To attach door clip hinge onto hinge plate and click to secure.

Hinge Plates
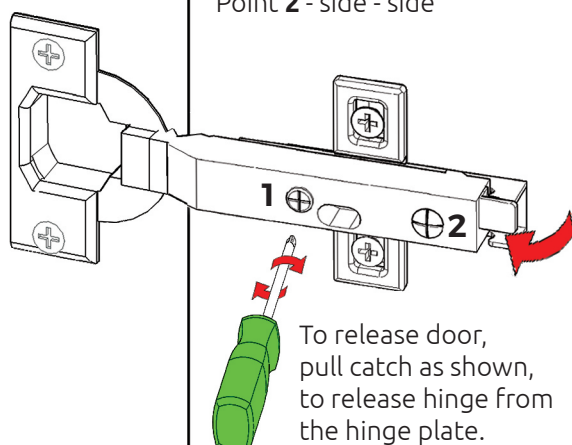
Hinge Cover Caps

Step 22.
Adjust hinge to suit. As shown below.

FRONTAL HINGE ADJUSTMENT

To adjust hinge using a screw driver, tighten or loosen as required at points **1** & **2**.
Point **1** - left - right
Point **2** - side - side

1 **2**

To release door, pull catch as shown, to release hinge from the hinge plate.

View from Inside of Carcass

Step 23.
Fit cover caps to hinge.