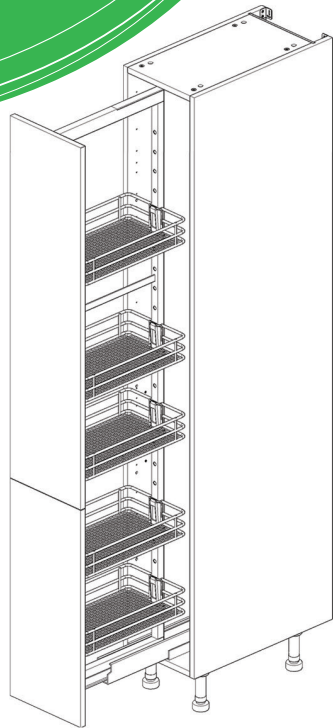


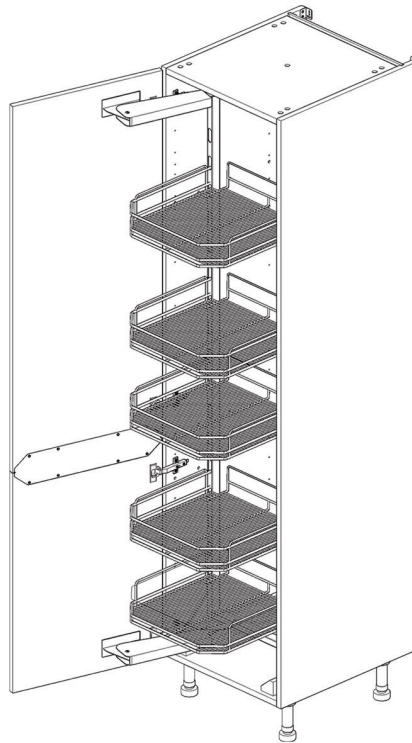
TOWER UNIT

300 & 600 Pull Out/Swing

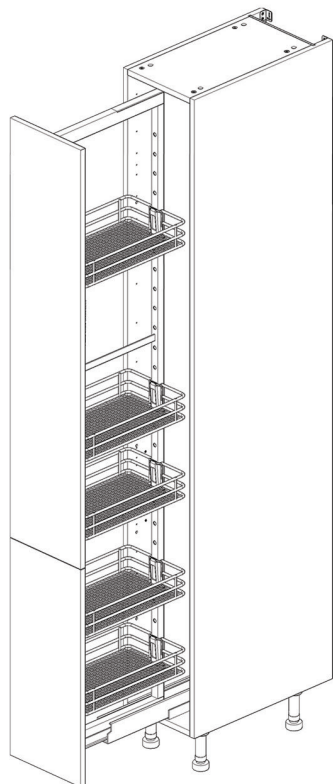
Assembly Guide



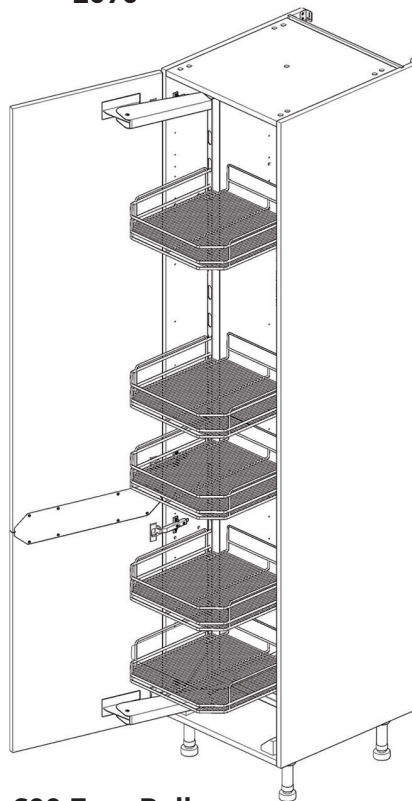
**300 Pull Out
2070**



**600 Easy Pull
Out Swing
2070**



**300 Pull Out
2250 Tall**



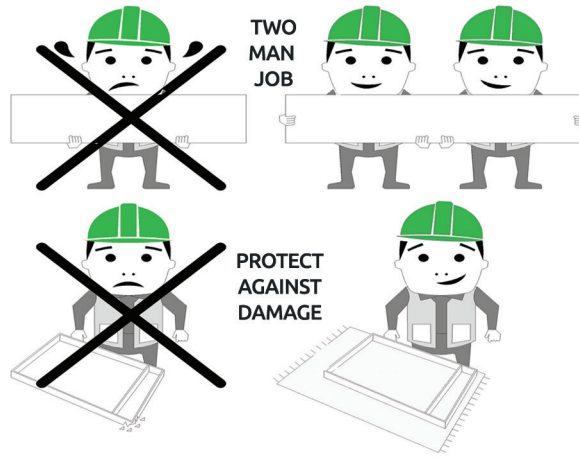
**600 Easy Pull
Out Swing
2250 Tall**

wren
KITCHENS

TOWER UNIT

300 & 600 Pull Out/Swing

Assembly Guide



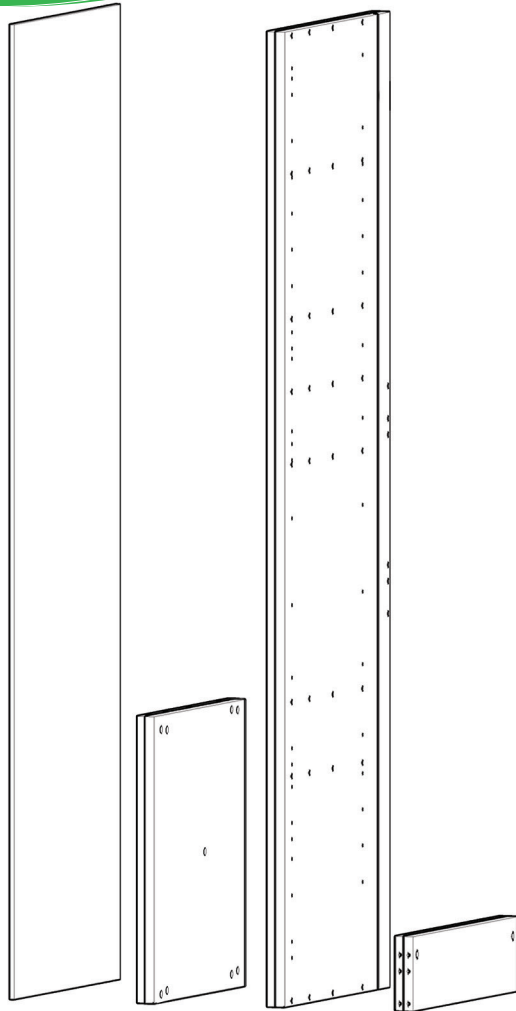
TWO
MAN
JOB

PROTECT
AGAINST
DAMAGE

BEFORE YOU START

INSTALLATION
SHOULD BE
PERFORMED BY A
COMPETENT
PERSON ONLY.

THIS PRODUCT COULD
BE DANGEROUS
IF INCORRECTLY
INSTALLED



Panel A x1 Back Panel
Panel C x1 Base Panel
Panel B x2 End Panel
Panel E x2 Rail



Legs



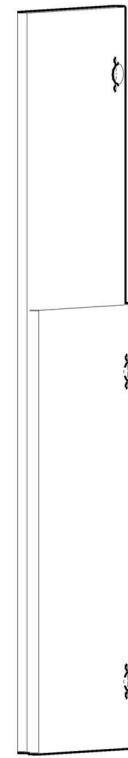
**Winged
Cover Caps**

x2 (Packed separately)

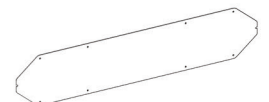


**Bung
Cover Caps**

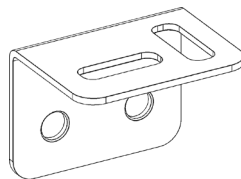
x2 (Packed
separately)



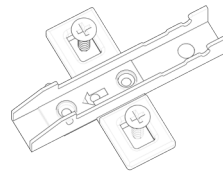
Frontals
x2 (Packed separately)



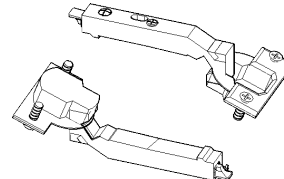
Fixing Plate
(500 and above, Packed
Separately)



LGE L BRACKET
x2



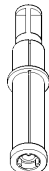
HINGE MOUNTING PLATE
x4 Where applicable (Inc Screws)



HINGE
x4 Where applicable
(Inc Screws)



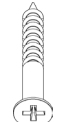
(F) x16
Wooden Dowel



(G) x12
Cam Dowel
(Expanding)



(H) x12
Cam Lock



(K) x7
30mm
Screw



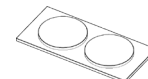
(L) x22
15mm
Screw



(J) x36
16mm
Screw



(M) x4
Cover Cap

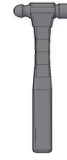
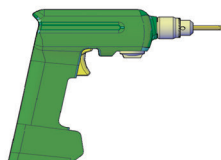


(N) x2
Door Buffer



(Z) x24
Shelf Peg
Plastic

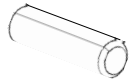
REQUIRED TOOLS



TOWER UNIT

300 & 600 Pull Out/Swing

Assembly Guide



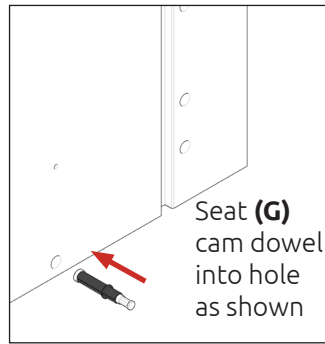
Step 1.

Seat dowel (F) into holes in both end panels (B) as shown.

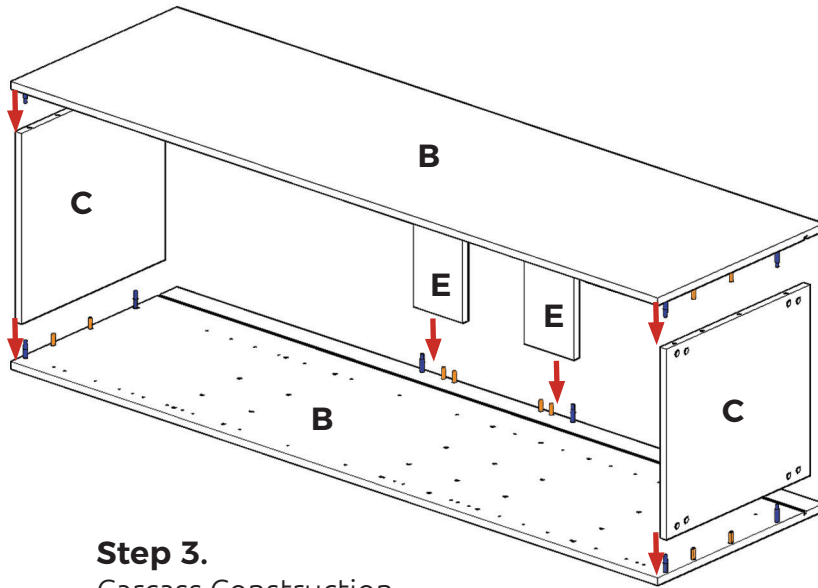


Step 2.

Seat cam dowel (G) into holes in both end panels (B) as shown.



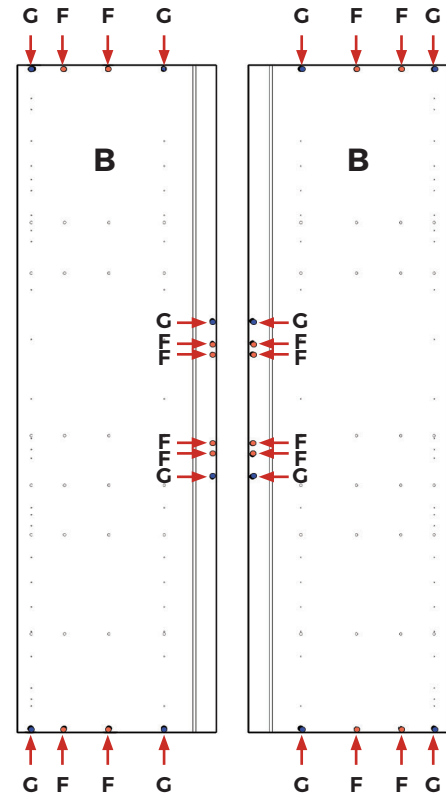
Seat (G) cam dowel into hole as shown



Step 3.

Carcass Construction

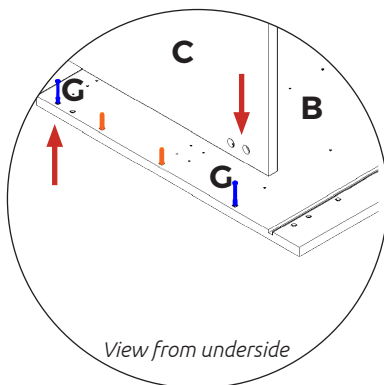
Attach Panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown on.



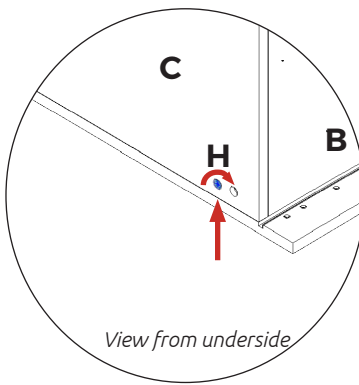
Dowel (F) & Cam Dowel (G) location detail

NB. All **Cam Locks (H)** are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do **not** use power tools with cam dowel (G) or cam lock (H)



View from underside



View from underside



Step 4.

Join panels (C) & (E) to (B). Insert cam lock (H). Do NOT tighten until Step 6.

TOWER UNIT

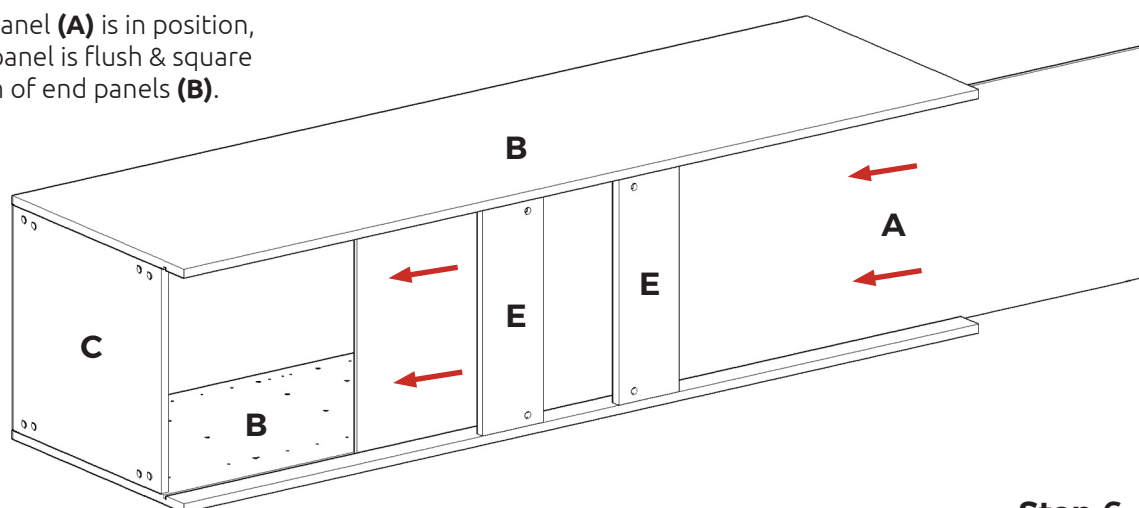
300 & 600 Pull Out/Swing

Assembly Guide

Step 5.

Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).



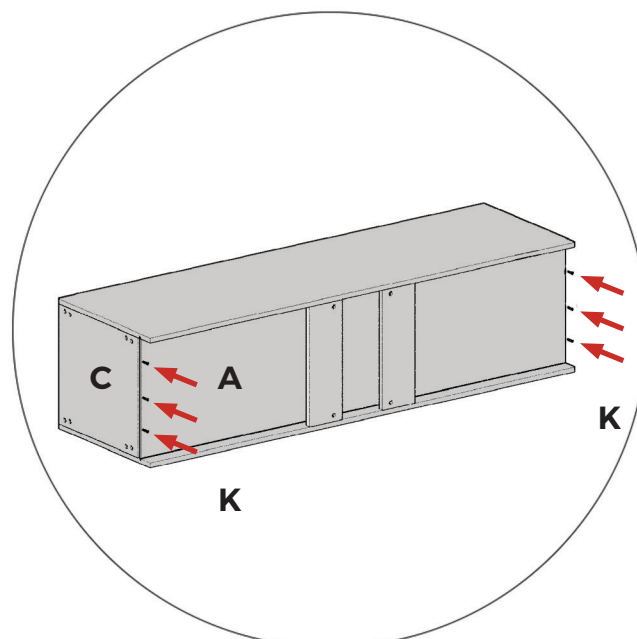
Step 6.

Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 7.

Ensure carcass is square. Secure back panel (A) with 6 x 30mm screws (K) equally spaced at the top and bottom of back panel (A) into base panels (C), as shown.

Ensure you screw into the Centre of Base Panel (C) (9mm from bottom edge).



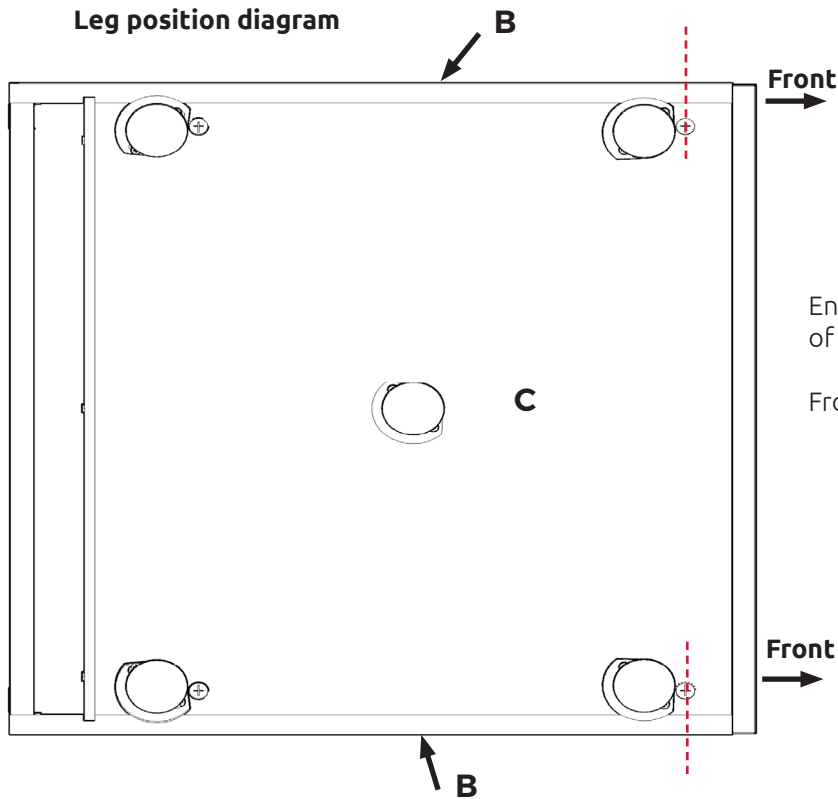
TOWER UNIT

300 & 600 Pull Out/Swing

Assembly Guide

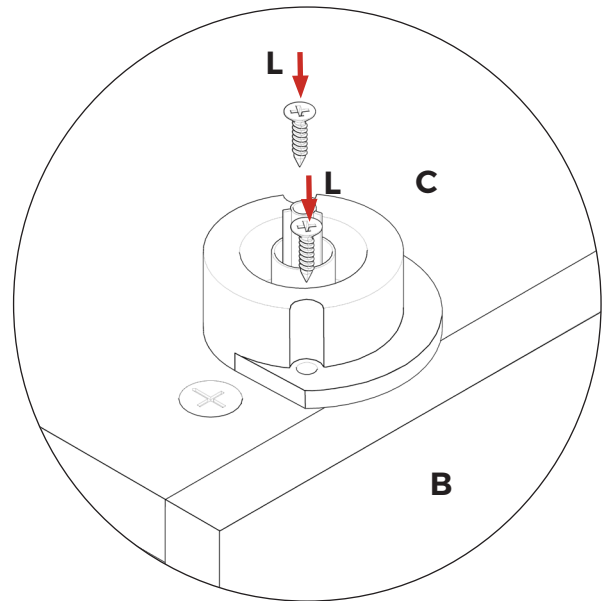
Step 8.

Secure each of the legs into place with 2 x 15mm screws (**L**) per leg



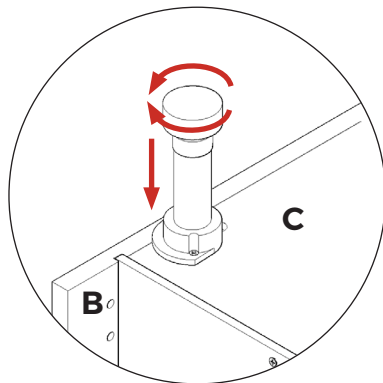
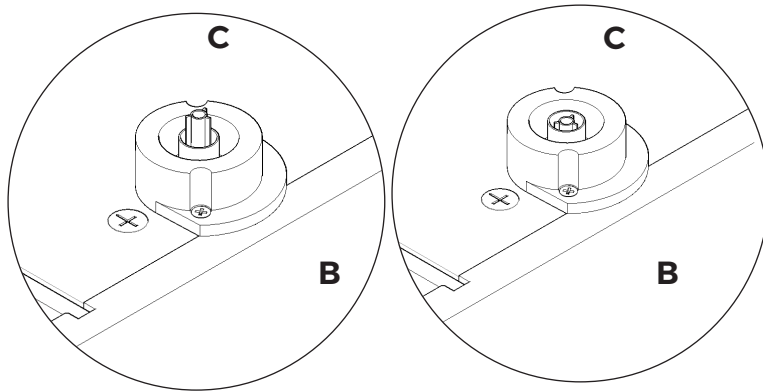
Ensure legs are rotated as shown so that part of it is supporting the end panels (**B**).

Front legs should have flat edge to the front.



Step 9.

Lightly hit centre peg of leg base with hammer until flush with the leg base.



Step 10.

Push leg firmly down into leg base.
Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.

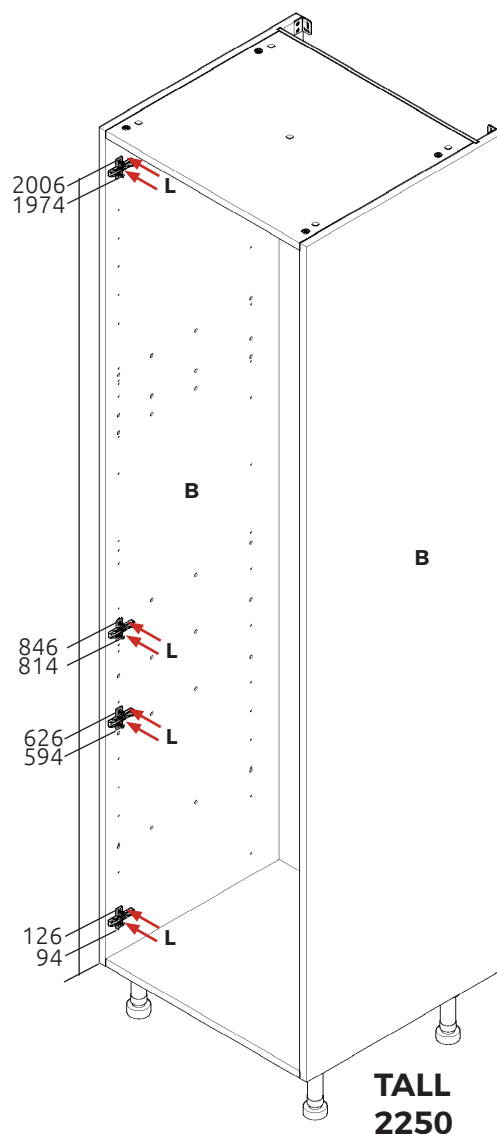
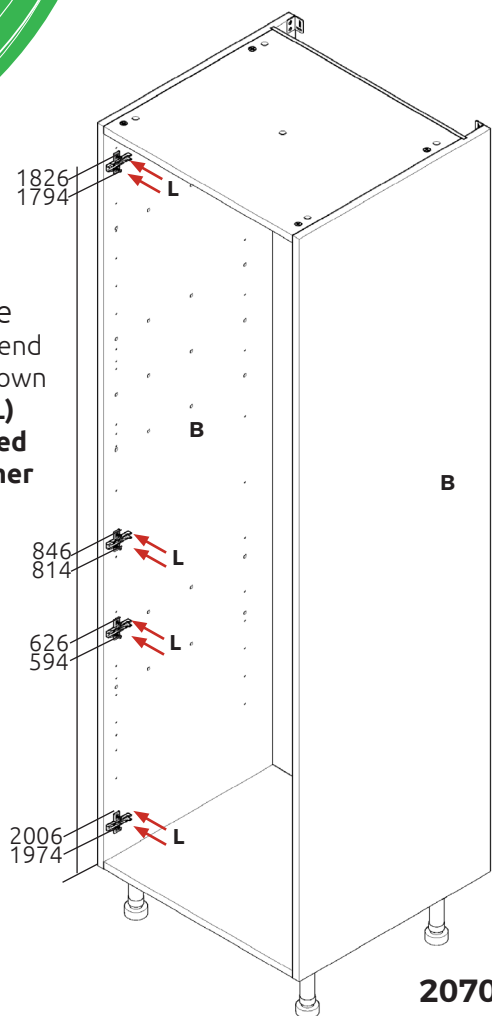
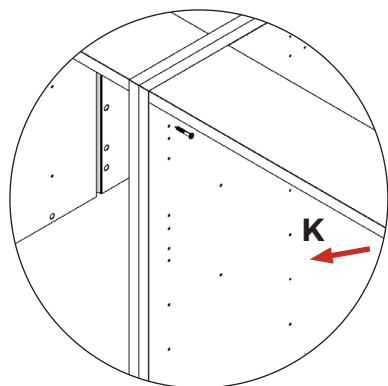
TOWER UNIT

300 & 600 Pull Out/Swing

Assembly Guide

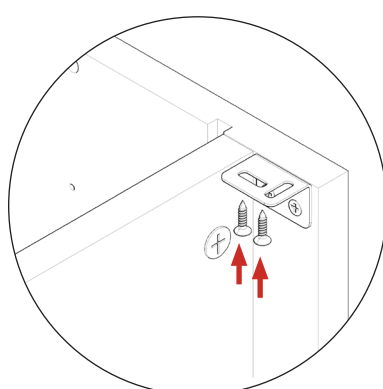
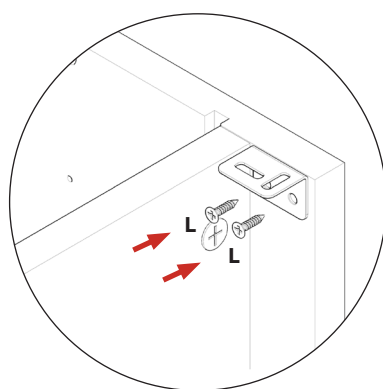
Step 11.

Hinge mounting plate attach hinge plates onto end panels (B) in locations shown using 8 x 15mm screws (L) Hinge side to be mounted in accordance to customer kitchen plan.



Securing to Adjacent Units

Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.

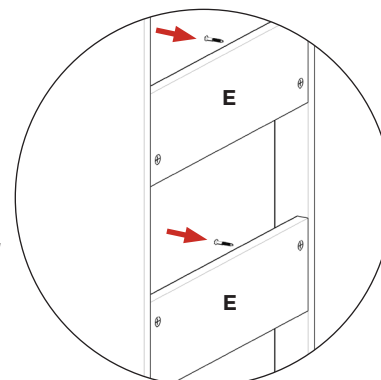


Secure tower to the wall using L brackets. Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw through into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

Secure tower to the wall using screws through rail panel (E) into the wall as shown.

Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.



TOWER UNIT

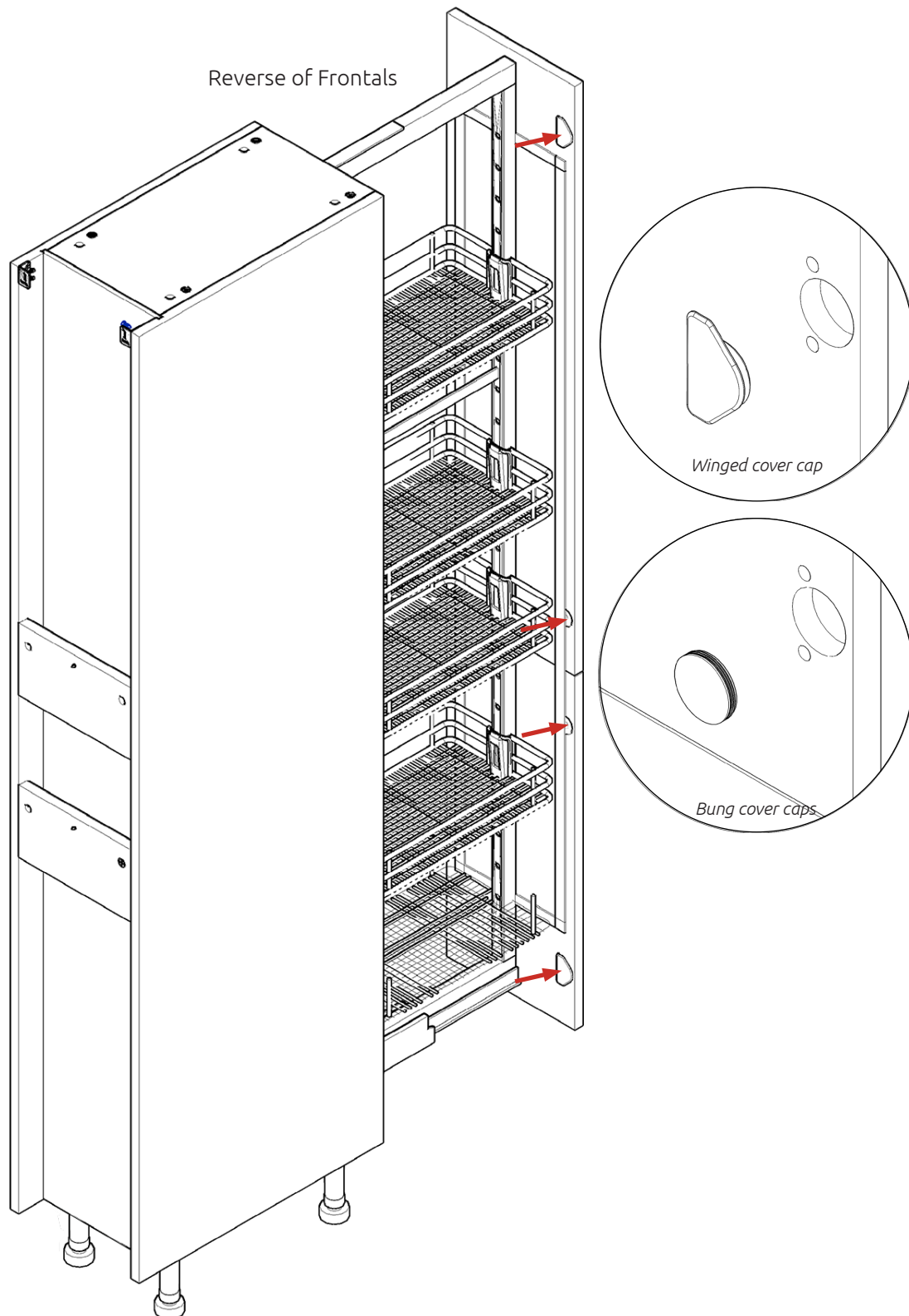
300 & 600 Pull Out/Swing

Assembly Guide

300 Pull Out

Please refer to separate instructions included with your Pull Out.

Insert cover caps as shown.

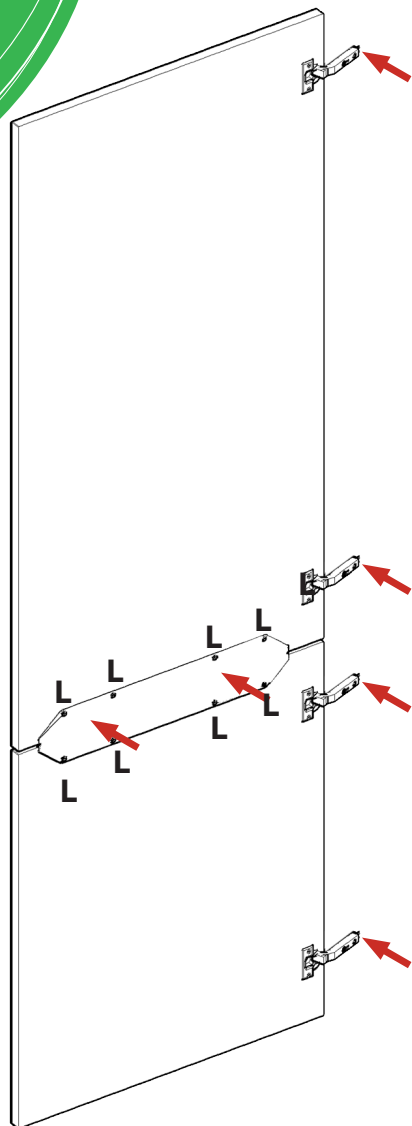


Repeat on other side for Handleless Frontals

TOWER UNIT

300 & 600 Pull Out/Swing

Assembly Guide

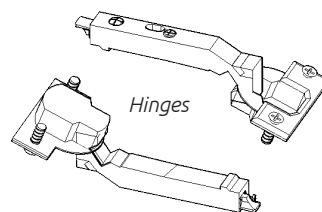


Step 15.

Adjust hinge to suit. As shown below.

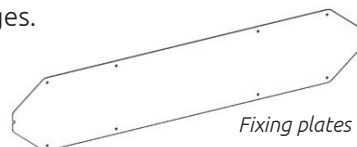
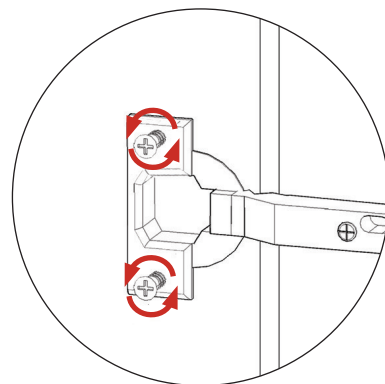
Step 12.

Insert hinge where required in holes as shown.



Step 13

Secure hinges by tightening 2 screws with hinge dowels attached. These are already positioned within the hinges.



Step 14.

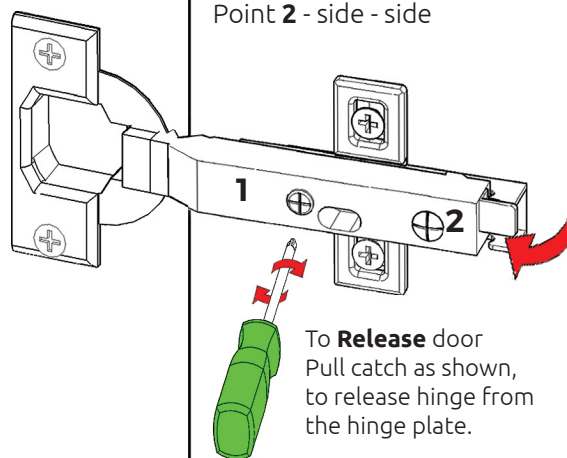
Align doors to join together using fixing plate to the back of **600** frontal ensure a 3mm gap is maintained between each frontal once fixed together. Screw in place using 8 x 15mm screws on fixing plate.

FRONTAL HINGE ADJUSTMENT

To **adjust** hinge using a screw driver, tighten or loosen as required at points **1** & **2**.

Point **1** - left - right

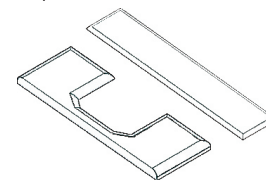
Point **2** - side - side



To **Release** door Pull catch as shown, to release hinge from the hinge plate.

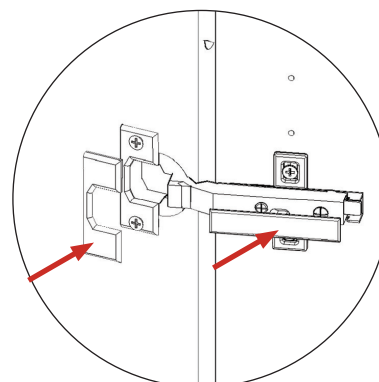
View from inside of carcass

Hinge cover caps



Step 16.

Fit cover caps to hinge.



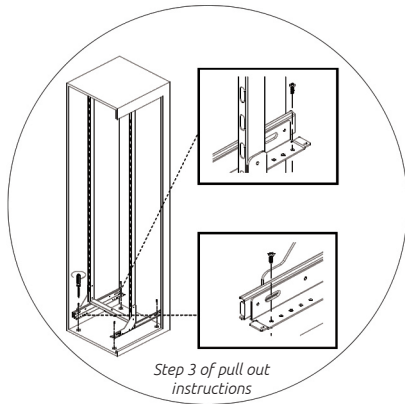
TOWER UNIT

300 & 600 Pull Out/Swing

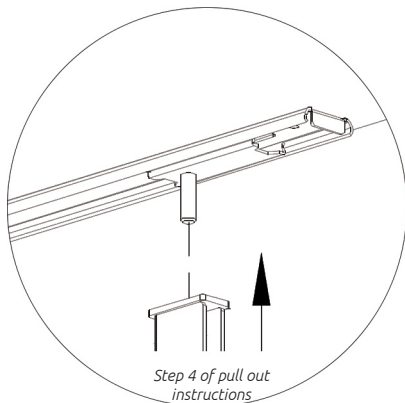
Assembly Guide

600 Pull & Swing

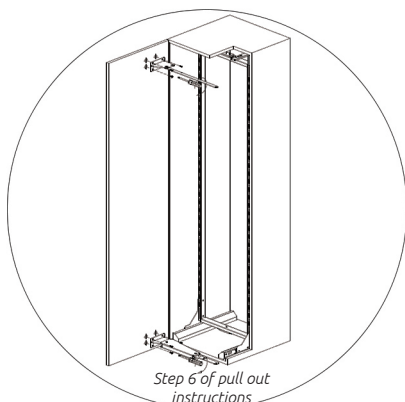
Please refer to separate instructions included with your pull out.



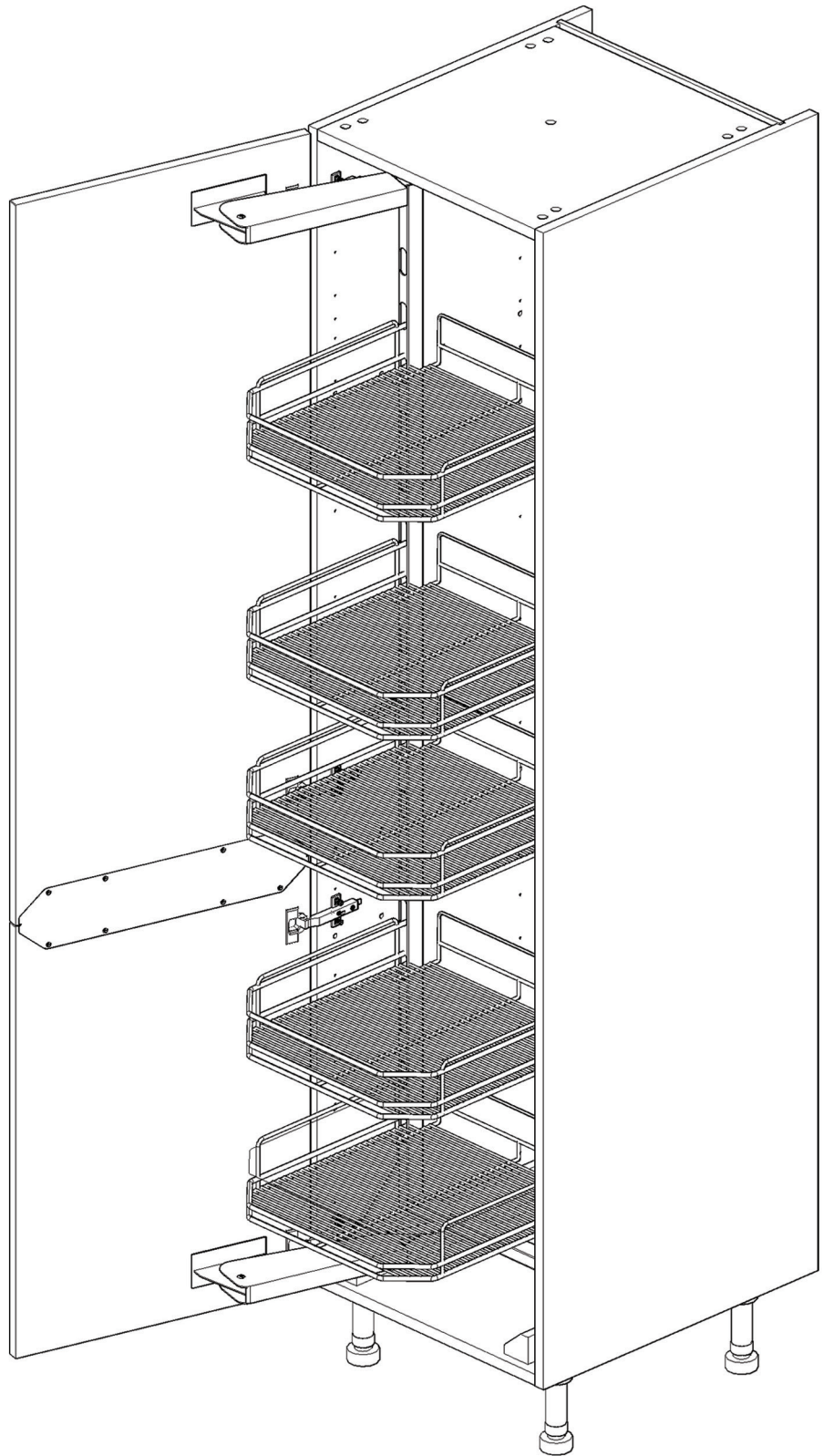
For Steps 3 of Pull Out instructions. Use (R) screws



For Steps 4 of Pull Out instructions. Use (L) screws



For Steps 6 of Pull Out instructions. Use (R) screws



TOWER UNIT

300 & 600 Pull Out/Swing

Assembly Guide

TOWER UNIT

300 & 600 Pull Out/Swing

Assembly Guide

wren
KITCHENS