INDUSTRIAL
Assembly Guide

Sample arrangements cabinets sold separately

Island

Tower

For Internal Use: FI.WR.INS.095_WKIN00243_IndUnit_Assembly_Rev1.indd
INDUSTRIAL Assembly Guide

Installation should be performed by a competent person only. This product could be dangerous if incorrectly installed.

Prior to installation, fixtures including doors, drawers, loose shelves & legs should be removed to ensure a safe installation. Wren recommends using doorsafe for temporary storage.

Required tools
Configuration may vary in accordance to specific customer kitchen plan cabinets included separately.
**Tower Frame Assembly**

**Step 1.**
Using 4 x 35mm Bolt & Washer attach End Frame Shelf as shown, to secure to End or Internal Legs, where applicable. 
Adjust leg height per frame by twisting to suit.

*For Shelf Positions see Specific Customer Kitchen Plan.*

**Step 2.**
Repeat shelf assembly as appropriate to customer, to form End/Extension Tower Frame, as shown.

**Step 3.**
Attach assembled Tower Frames where appropriate to customer as shown.
**Tower Assembly**

See Customer Specific Order for requirements.

Please ensure steps are followed for a safe installation.

**Step 4. Securing Metal Frame to Wall**
To secure tower frames, use the provided brackets to secure to wall. Secure bracket to top frame shelf at both sides using 16mm Bolt & Washer. Then screw through into wall as shown. Screws for fixing to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall constructions are used.

**Step 5. Cabinet Installation**
Where applicable, position door and drawer cabinets in accordance to customer specific frontal thickness. Ensure correct positioning of cabinets.

**Step 6.**
Using 2 x 16mm Screws (L) per connecting plate, screw up through fixing plate into the base panel of each unit as shown.

**Step 7. Decor Panels**
Measure and cut appropriately to ensure full cover of bare carcase. If necessary, scribe decor end panel to end of unit.

**Step 8. Decor Panel Installation**
Ensure cabinets are located accordingly. Clamp décor end panels adjacent to the unit inside of the frame and screw through the unit into the décor panel using 30mm screws (K). Screw at the top and bottom of unit away from fixings such as drawers and hinges. For upper décor panels screw through the top of the unit at the Front/Back. Place cover caps on the heads of screws to conceal.

**Step 9. Glass Shelf Installation**
For glass shelf installation only, install 1x rubber stopper provided with glass shelf on each connecting plate as shown. Position glass shelf with care.
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End Components:
- 35mm Bolt & Washer
- 16mm Bolt & Washer

Internal Components:
- Internal Frame Shelving
- End Frame Shelving
- Unit Spacers

Configuration may vary in accordance to specific customer kitchen plan cabinets sold separately.
Island Frame Assembly

Step 1.
Using 4 x 35mm Bolt & Washer attach End Frame Shelf as shown, to secure to End or Internal Legs, where applicable. Adjust leg height per frame by twisting to suit.

For Shelf Positions see Specific Customer Kitchen Plan.

Step 2.
Using 4 x 35mm Bolt & Washer secure Internal Frame Shelf to Internal Legs where applicable as shown.
**Step 3. Worktop Installation**
To secure worktop, screw up through connecting plates into your worktop to secure it in place. **Screws for attaching to worktop are not provided as these vary depending on materials, thickness and construction.** Ensure appropriate fixings for worktop construction are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.

**Step 4. Cabinet Installation**
Where applicable, position door and drawer cabinets in accordance to customer specific frontal thickness. Measure and cut provided spacer panel appropriately. Position flush against internal units at both sides, as shown. Ensure correct positioning of cabinets.

**Step 5. Decor Panel Installation**
Measure and cut appropriately to ensure full cover of bare carcase. Where applicable, scribe Decor End panel to the end of unit. Clamp Decor End panel adjacent to the unit within the frame.

**Step 6. Cabinet Securing using Spacer/Decor Panel**
Ensure cabinets are located accordingly. Screw through unit into Spacer/Decor End Panel using 30mm screws (K) provided. Screw as shown at top and bottom of unit, away from fittings. Place a cover cap on head of screw to conceal.

**Step 7. Glass Shelf Installation**
For glass shelf installation only, install 1x rubber stopper provided with glass shelf, on each connecting plate as shown. Position glass shelf with care.